

# H/HAMMER

MADE IN ITALY



CATALOGO PRODOTTI · PRODUCTS CATALOG · CATALOGUE DE PRODUITS

**CATALOGO PRODOTTI**

PRODUCT CATALOG

CATALOGUE DE PRODUITS

**2025**



#passionforaluminium

PASSION  
FOR  
ALUMINIUM

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# Chi siamo

Abbiamo una vera e propria **passione per l'alluminio**, con cui realizziamo tutti i nostri prodotti: progettiamo e produciamo accessori per serramenti in alluminio dal 1972.

Ci rivolgiamo all'**industria del serramento** nel suo complesso: serramentisti, System House, costruttori di facciate continue e pareti divisorie che necessitano di soluzioni per l'apertura, la chiusura e la giunzione di profilati oppure di componenti meccaniche in alluminio e acciaio progettati ad hoc.

Il nostro catalogo comprende più di **1000 prodotti** per porte, finestre, persiane, facciate continue e fotovoltaico.

en

## ABOUT US

We have a real **passion for aluminium**, which is our material of choice: we have been designing and manufacturing aluminium window and door accessories since 1972.

We address the **joinery industry** as a whole: window fitters, System Houses, curtain wall and partition wall manufacturers who need solutions for opening, closing and joining profiles or custom-designed aluminium and steel mechanical components.

Our catalogue includes more than **1000 products** for doors, windows, shutters, curtain walls and photovoltaics.

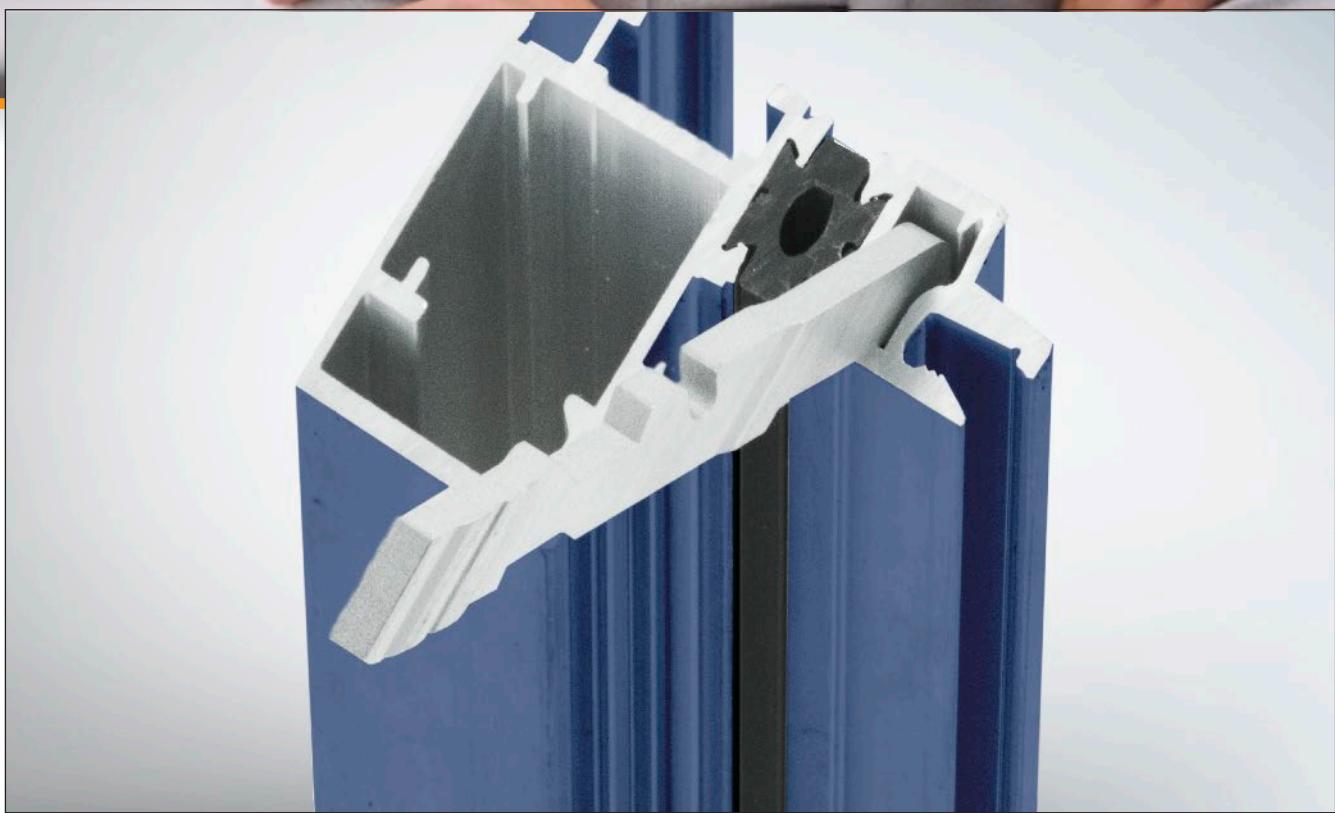
fr

## NOTRE ACTIVITÉ

Nous avons une véritable **passion pour l'aluminium**, avec lequel nous fabriquons tous nos produits: nous concevons et produisons des accessoires pour fenêtres, volets e portes en aluminium depuis 1972.

Nous nous adressons à toute **l'industrie de l'aluminium**: constructeurs de fenêtres, fabricants de mur-rideaux et de cloisons équipées qui ont besoin de formules et produits pour l'ouverture, la fermeture et la jonction des vantaux.

Notre catalogue comprend plus de **1000 produits** pour portes, fenêtres, volets, murs-rideaux et photovoltaïques.

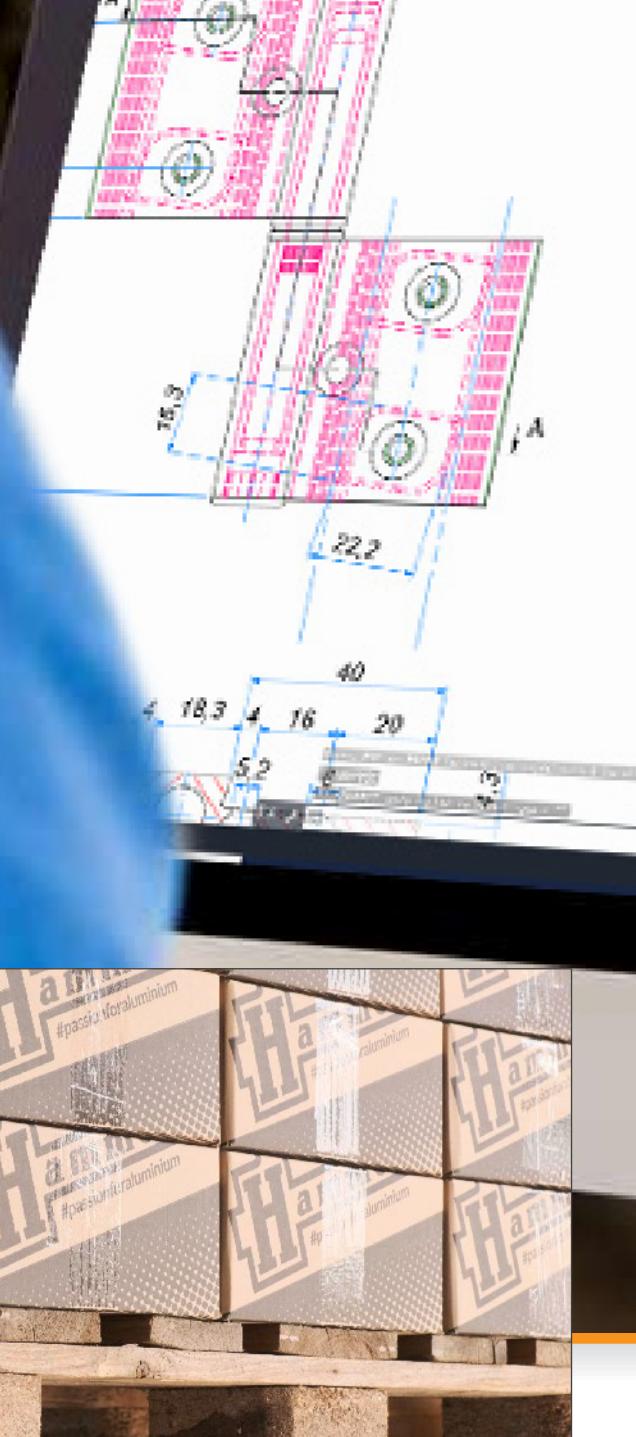


# Soluzioni personalizzate

Affianchiamo il cliente in tutte le fasi dello sviluppo del prodotto, dall'idea alla consegna.

Gestiamo internamente ogni fase del processo dal concept iniziale alla progettazione, fino alla produzione e all'assemblaggio finale di vari tipi di accessori per serramenti in alluminio.

Oltre a personalizzare il confezionamento dei nostri prodotti e fornire tutta la documentazione necessaria, seguiamo con scrupolosità ogni fase della consegna.



en

## TAILOR-MADE SOLUTIONS

We support our customers at all stages of product development, from initial design concept to delivery. We manage every stage of the process in-house, from the initial concept to the design, manufacture and final assembly of our aluminium joinery accessories (corner cleats, hinges and so on).

In addition to customising the packaging and providing all the necessary documentation, we scrupulously follow every stage of delivery.

fr

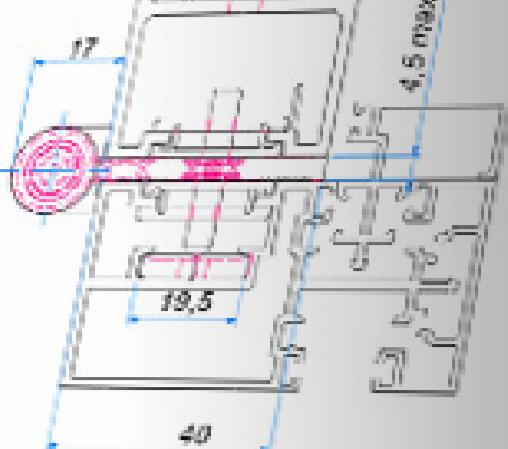
## SOLUTIONS PERSONNALISÉES

Nous supportons le client pendant toutes les étapes du développement du produit, de l'idée à la livraison.

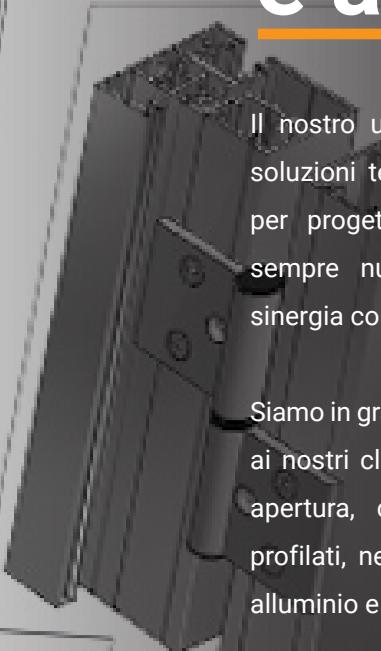
Nous gérons chaque étape du procès en interne, du concept initial et de la conception, jusqu'à la production et à l'assemblage final des tous les accessoires en aluminium pour menuiserie.

Nous personnalisons l'emballage de nos produits, fournissons toute la documentation nécessaire et suivons attentivement toutes les étapes de la livraison.

# Progettazione e area test



Il nostro ufficio tecnico si avvale di soluzioni tecnologiche all'avanguardia per progettare, sviluppare e testare sempre nuovi prodotti, in costante sinergia con gli altri reparti aziendali.



Siamo in grado di co-progettare insieme ai nostri clienti soluzioni innovative di apertura, chiusura e giunzione per profilati, nel settore dei serramenti in alluminio e per altri settori industriali.



Siamo in grado di progettare utilizzando software 3D e prototipare in 3D in alluminio e plastica.

## en DESIGN AND DEVELOPING

Our technical department uses state-of-the-art technological solutions to design, develop and test new products, in constant synergy with other company departments.

We are able to co-design with our customers innovative opening, closing and joining solutions for profiles, in the aluminum window and door industry and other industries.

We are able to design using 3D software and we realize 3D prototyping in aluminum and plastic.

## fr RECHERCHE ET DÉVELOPPEMENT

Notre département technique utilise des solutions technologiques de pointe pour concevoir, développer et tester de nouveaux produits, en synergie constante avec les autres départements de notre entreprise.

En collaboration avec nos clients, nous sommes en mesure de concevoir des solutions innovantes d'ouverture, de fermeture et d'assemblage de profilés, dans le secteur des portes et fenêtres en aluminium et dans d'autres secteurs industriels.

Nous sommes en mesure de concevoir à l'aide de logiciels 3D et de réaliser des prototypes 3D en aluminium et en plastique.

# Qualità

Ci impegniamo costantemente a migliorare i nostri processi aziendali per garantire elevati standard di **qualità** e per offrire soluzioni che soddisfino le esigenze del Cliente.

Tutti i cicli di lavorazione sono studiati per garantire la **tracciabilità completa del lotto di produzione** e i nostri prodotti soddisfano i parametri di efficienza per quanto riguarda **la durata e la resistenza alla corrosione**.

Il nostro sistema di gestione qualità è certificato secondo norma **UNI EN ISO 9001:2015**.

en

## QUALITY

We are constantly aiming to improve our process technology to meet the customers' requirements and achieve the highest **quality standards**. All processing cycles are designed to ensure **complete traceability of the production lot** and our products meet the requested performance parameters in terms of **durability and corrosion**. Our Company's Quality Management System is certified **UNI EN ISO 9001:2015**.

fr

## QUALITÉ

Nous nous engageons à améliorer notre système d'entreprise pour garantir des standards de qualité élevés et pour offrir des solutions capables de satisfaire les exigences de nos clients. Tous nos cycles de production sont projetés pour assurer la traçabilité du lot de production et nos produits satisfont les paramètres d'efficience pour ce qui concerne la durabilité et la résistance à la corrosion. Notre système de ménagement de la qualité est certifié **UNI EN ISO 9001:2015**.





# QxC Servizio Colore

Grazie al nostro Servizio "QxC – Quantità per Colore" siamo in grado di personalizzare i nostri accessori con un'ampia gamma di colori e finiture:

- tutti i colori della gamma RAL (verniciatura a polvere termoindurente);
- effetto marezzato;
- effetto grinzato.

Il servizio di personalizzazione QxC è disponibile anche per piccoli ordini con un contributo fisso per il colore scelto.

Contattateci per scoprire quanto è semplice il nostro servizio colore!



## QXC - ANY COLOR YOU LIKE

**en** Thanks to our "QxC - Any color you like" service we can customize our accessories with many color and finish choices:

- all RAL colors (thermosetting powder coating);
- moire finish;
- wrinkle finish.

Color and finish customizations are available for small orders with a small additional fixed fee per colour. Contact us to discover how easy it is to use our Colour Service.

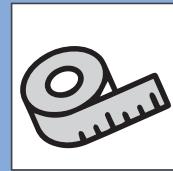
## QXC - QUANTITÉ FOIS COULEUR

**fr** Grâce à notre service "QxC – Quantité fois Couleur" nous pouvons customiser nos accessoires avec un large éventail de teintes et finitions:

- toutes les couleurs de la gamme RAL (peinture à poudre thermodurcissable);
- finition moirée;
- finition ridé.

Notre service de customisation QxC est disponible aussi en petite série, avec contribution fixe pour la teinte que vous choisissez.

# Servizio “Su misura”



Con il Servizio “Su misura” possiamo personalizzare gli articoli a seconda delle vostre esigenze anche per piccoli ordini. Il servizio è disponibile per tutti i nostri accessori a catalogo dove trovate l’icona specifica.

Dal progetto al prodotto bastano 3 semplici passi:

- 1) Disegno del cliente;**
- 2) Risposta del nostro Ufficio Tecnico;**
- 3) Produzione “su misura”.**

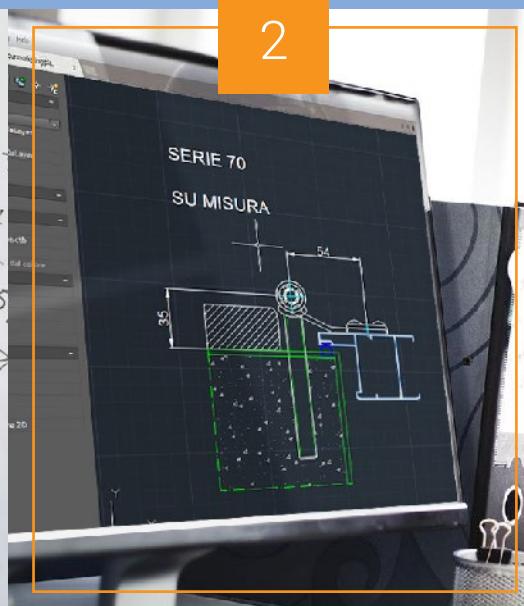
Contattateci al **+39 0141 951449** o scriveteci a **hammer@hammer.biz**.

Insieme troveremo la soluzione su misura per voi.

1



2



3



en

#### “MADE TO MEASURE” SERVICE

With the “Made to measure” service we can customize our products according to customer requirements. This service is available for small orders and for our accessories with the “Made to measure” (meter) icon in the catalog page.

From customer project to final product in three simple steps:

- 1) Customer’s design or draft;**
- 2) Assessment by our Technical Office;**
- 3) Customized production.**

For any further needs feel free to contact us to [hammer@hammer.biz](mailto:hammer@hammer.biz). **Together we will find the tailored made solution for you.**

fr

#### SERVICE “SUR MESURE”

Avec le service “Sur mesure” nous pouvons personnaliser nos produits d’intérieur selon les exigences du client. Cette customisation est disponible aussi en petite série et peut être réalisée pour tous nos accessoires avec l’icône correspondante sur la page du catalogue (icône du mètre).

Du projet au produit, trois simples étapes suffisent:

- 1) projet du client;**
- 2) réponse de notre Bureau Technique;**
- 3) production “sur mesure”.**

N’hésitez pas à nous contacter sur [hammer@hammer.biz](mailto:hammer@hammer.biz): nous vous conseillerons et nous trouverons ensemble la solution meilleure.

# Legenda

## Legend · Légende



**Per cardine interno**  
For internal pivot · Pour gond d'interieur



**Bordo arrotondato**  
Rounded edge · Bord arrondi



**Angolo intero**  
Whole angle · Coin entier



**Angolo sovrapposto**  
Overlapped angle · Coin sus-jacente



**Regolabile in orizzontale**  
Horizontally adjustable · Réglable en horizontal



**Regolabile in verticale**  
Vertically adjustable · Réglable en vertical



**Servizio su misura**  
Made to measure service · Service sur mesure



**T.D.** Take-down kit

Attenzione



Warning  
Attention

Consultare la scheda tecnica



Refer to technical data sheet  
Consulter la fiche technique

Finiture



Finishing  
Finition

Materiale



Material  
Matériau

Brevettato



Patented  
Breveté

Alluminio estruso



Extruded aluminium  
Aluminium extrudé

Perno in acciaio inox



Stainless steel pin  
Axe en acier inox

QxC Servizio colore



QxC Color service  
QxC Service couleur

# Struttura delle pagine

## Page structure • Structure de la page

**Famiglia o codice articolo**  
Family or product code  
Famille ou code article

**AG 2+2**

**Immagine e descrizione articolo**  
Article photo and description  
Image et description de l'article

**Informazioni tecniche**  
Technical informations  
Informations techniques

**PORTATA** LOAD CAPACITY · CAPACITÉ  
2 pezzi · pieces · pièces 25 Kg  
PAG. 12

**FINITURA** FINISHING · FINITION

Alluminio Aluminium	Grazzo Raw - Brut
Ox Arg	Argento ossidato Anodized silver Anodisé argent
RAL	Verniciatura a polvere Powder coated Revêtement en poudre
Su richiesta On request Sur demande	

**Portata**  
Load capacity  
Portée

**Finiture superficiali**  
Surface treatments  
Traitements de surface

**COMPONENTI**  
COMPONENTS · COMPOSANTS

\* Comp. 6 sostituisce/replaces/remplace 4

**Tabella varianti articolo**  
Article variants table  
Tableau des variantes d'article

CODICE · CODE	L	S	A	B	C	D	E	E1	F	G	H	I	NOTE · NOTES
AG-26	3,5	3	10,5	17,5	-	18	14	3	33,5	19	33,5	86	Per for · pour C.E.
AG-IN	3,5	3	10,5	17,5	-	18	14	3	33,5	19	33,5	86	Per for · pour C.E. *
AG-DCA	3,5	3	23,5	23,5	-	18	14	3	33,5	19	33,5	86	Su richiesta On request Sur demande
AG-DCB	3,5	3	11	11	-	18	14	3	33,5	19	33,5	86	Su richiesta On request Sur demande
AG-OD	3,5	3	10,5	17,5	-	18	14	3	33,5	19	23,5	76	

C.E. = Camera europea · Eurogroove · Chambre européenne

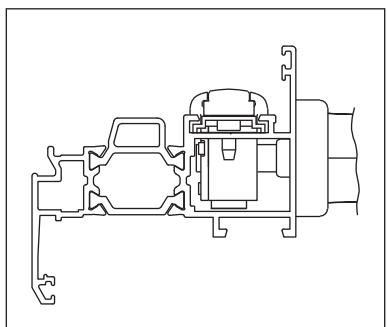
**Componenti articolo**  
Article components  
Composants de l'article

## **NOTE • NOTES**

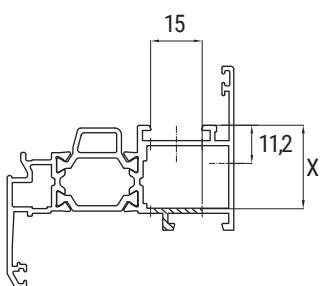
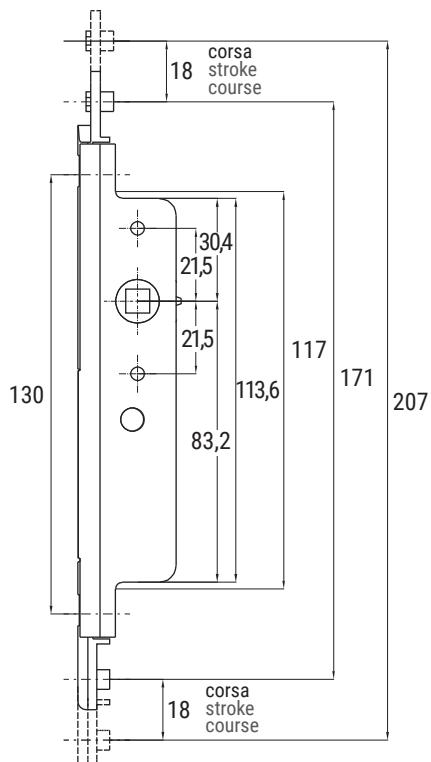
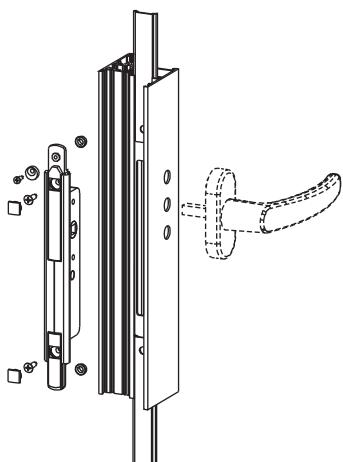


**MECCANISMI  
DI CHIUSURA**

CLOSING MECHANISMS  
MÉCANISMES DE FERMETURE



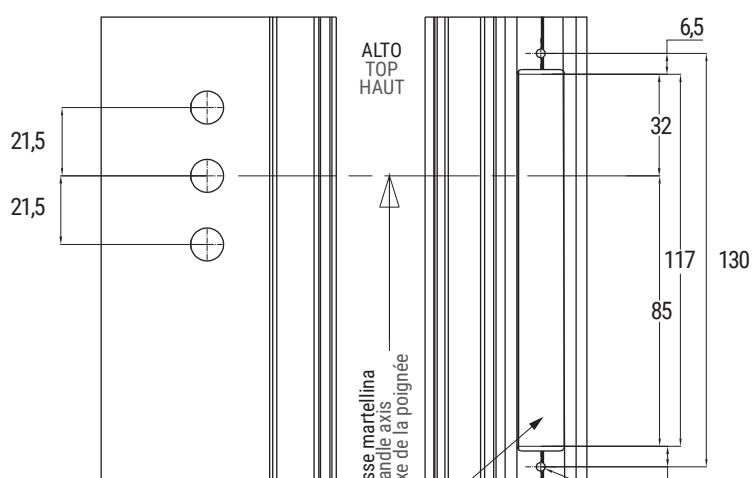
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14,5  
6,6 22,5



Lavorazione passante da eseguire solo per profili con quota X < 23mm

Through machining to be performed only for profiles with X < 23mm

Usinage à effectuer uniquement pour les profilés de dimension X < 23 mm



Lavorazione sede cassa meccanismo  
Mechanism casing seat processing · Traitement du siège du boîtier du mécanisme



10 pz

Mizar - Meccanismo bidirezionale per camera europea

Mizar - Bidirectional mechanism for eurogroove chamber

Mizar - Mécanisme bidirectionnel pour chambre européenne

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Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



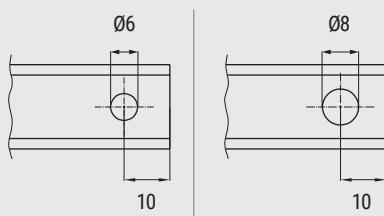
**FINITURA**  
**FINISHING · FINITION**



ZN  
Zincato Nero  
Black Galvanized  
Zingué Noir



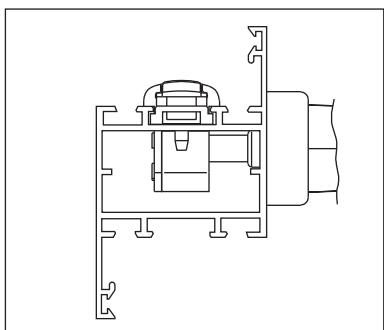
**LAVORAZIONE ASTINE**  
**ROD PROCESSING**  
**TRAITEMENT DES TIGES**



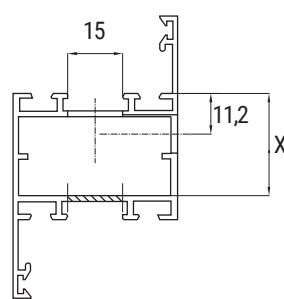
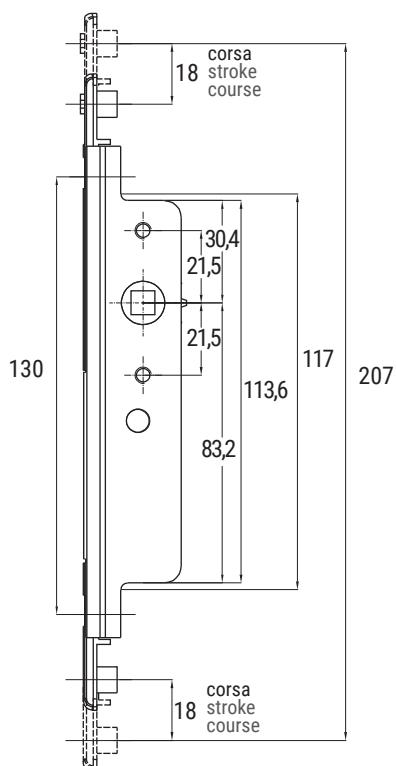
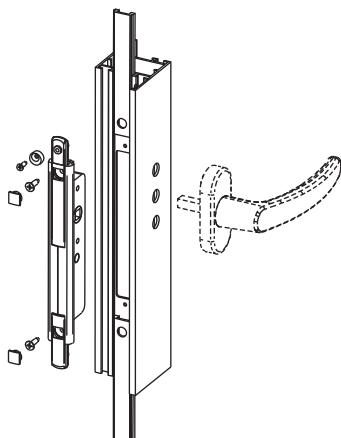
Utilizzare boccole in dotazione per riduzione foro a Ø6

Use supplied bushings for hole reduction to Ø6

Utilisez les coussinets fournis pour réduction de trou à Ø6



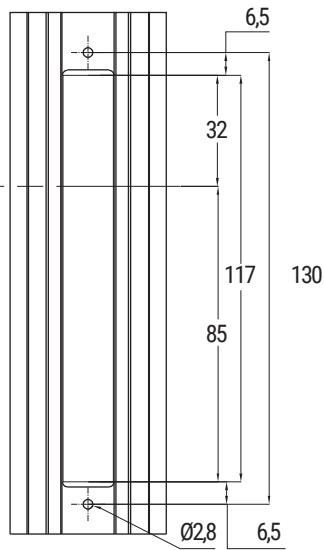
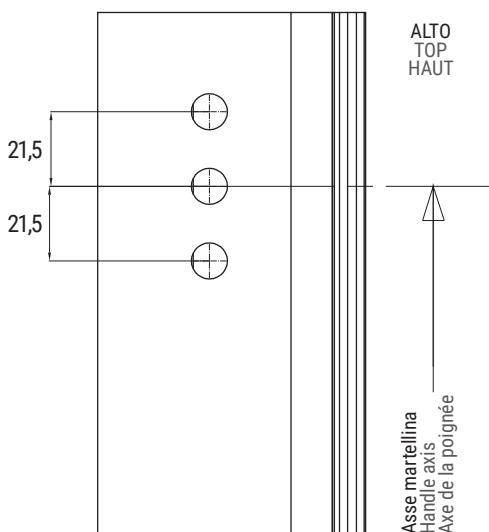
20      14,5  
6,6 22,5



Lavorazione passante da eseguire solo per profili con quota X < 23mm

Through machining to be performed only for profiles with X < 23mm

Usinage à effectuer uniquement pour les profilés de dimension X < 23 mm



10 pz

Mizar - Meccanismo bidirezionale per camera R40  
Mizar - Bidirectional mechanism for R40 groove  
Mizar - Mécanisme bidirectionnel pour chambre R40

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Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**

**FINISHING · FINITION**

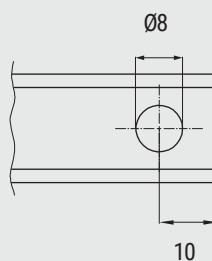


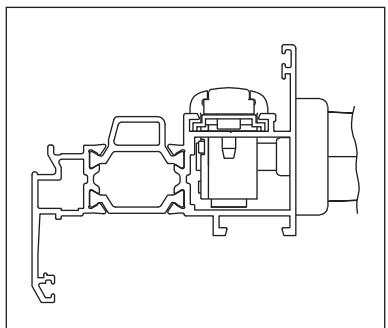
ZN

Zincato Nero  
Black Galvanized  
Zingué Noir

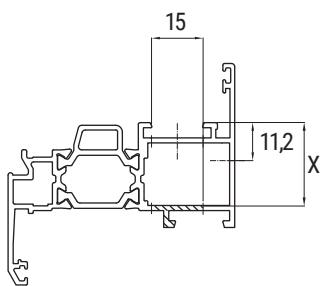
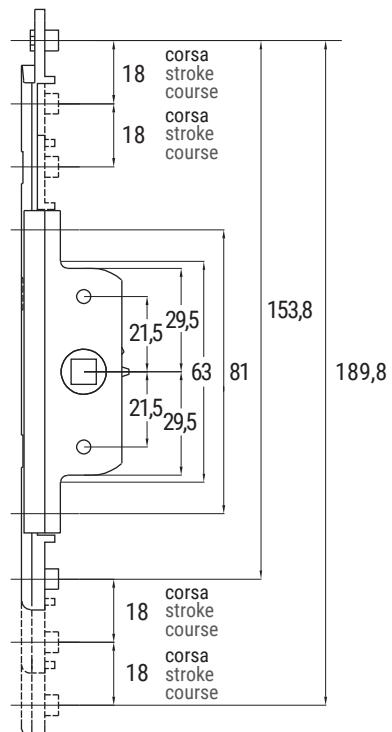
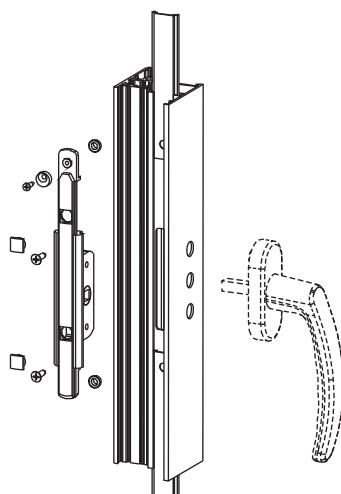


**LAVORAZIONE ASTINE**  
**ROD PROCESSING**  
**TRAITEMENT DES TIGES**





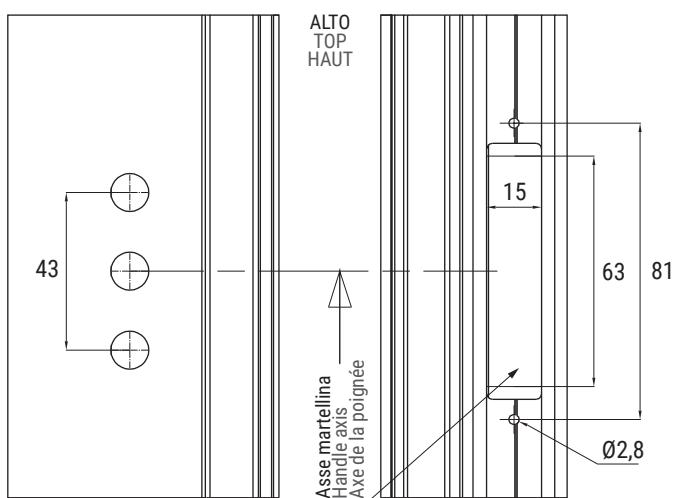
20 14,5  
6,6 22



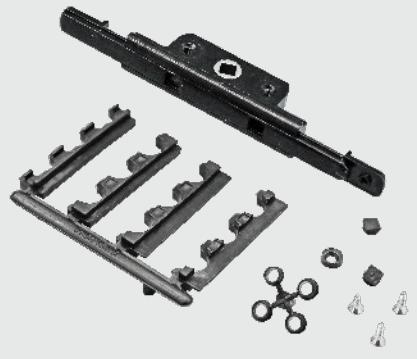
Lavorazione passante da eseguire solo per profili con quota X < 24mm

Through machining to be performed only for profiles with X < 24mm

Usinage à effectuer uniquement pour les profilés de dimension X < 24 mm



Lavorazione sede cassa meccanismo  
Mechanism casing seat processing · Traitement du siège du boîtier du mécanisme



Algol - Meccanismo monodirezionale per camera europea

Algol - One-way mechanism for eurogroove chamber

Algol - Mécanisme unidirectionnel pour chambre européenne

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Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**  
**FINISHING · FINITION**

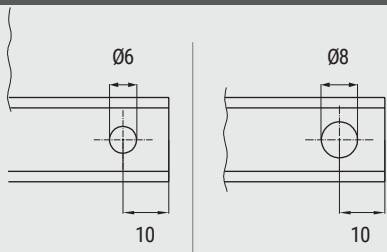


ZN

Zincato Nero  
Black Galvanized  
Zingué Noir



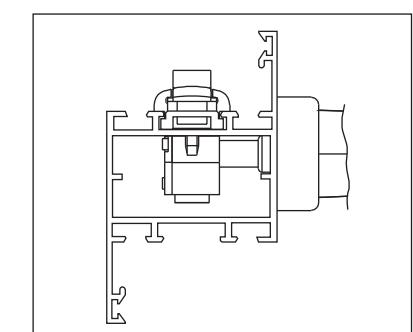
**LAVORAZIONE ASTINE**  
**ROD PROCESSING**  
**TRAITEMENT DES TIGES**



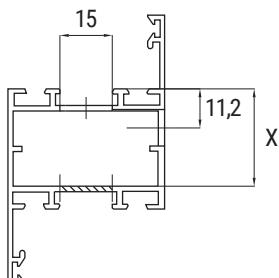
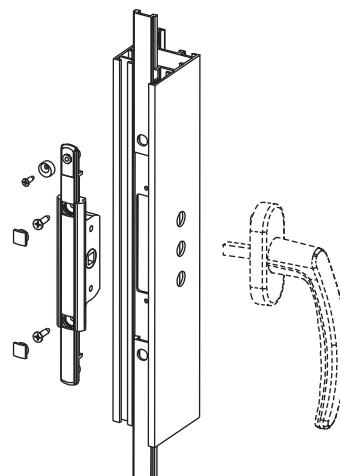
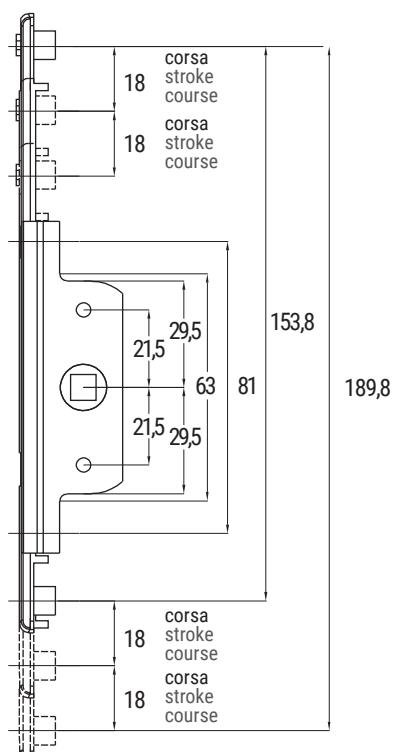
Utilizzare boccole in dotazione per riduzione foro a Ø6

Use supplied bushings for hole reduction to Ø6

Utilisez les coussinets fournis pour réduction de trou à Ø6



20  
14,5  
6,6 22



Lavorazione passante da eseguire solo per profili con quota X < 24mm

Through machining to be performed only for profiles with X < 24mm

Usinage à effectuer uniquement pour les profilés de dimension X < 24 mm



Algol - Meccanismo monodirezionale per camera R40

Algol - One-way mechanism for R40 groove

Algol - Mécanisme unidirectionnel pour chambre R40

[WWW.HAMMER.BIZ](http://WWW.HAMMER.BIZ)

Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**  
**FINISHING · FINITION**

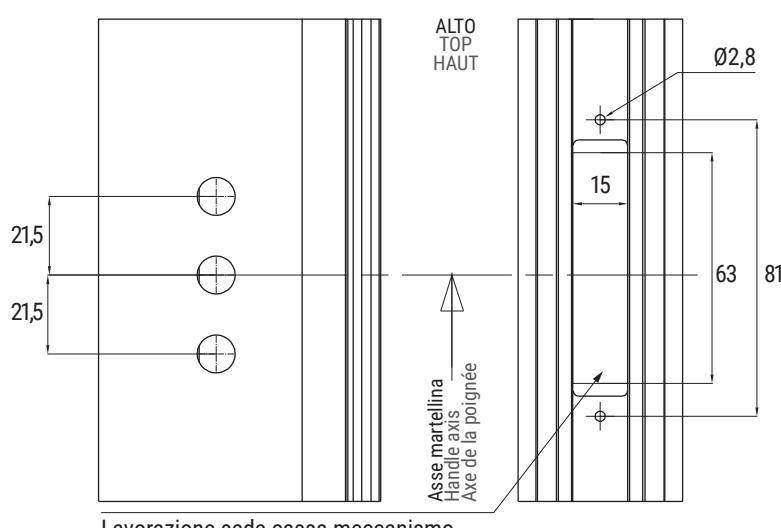


ZN

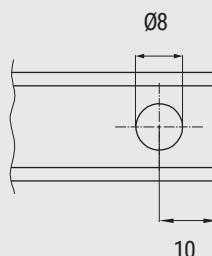
Zincato Nero  
Black Galvanized  
Zingué Noir



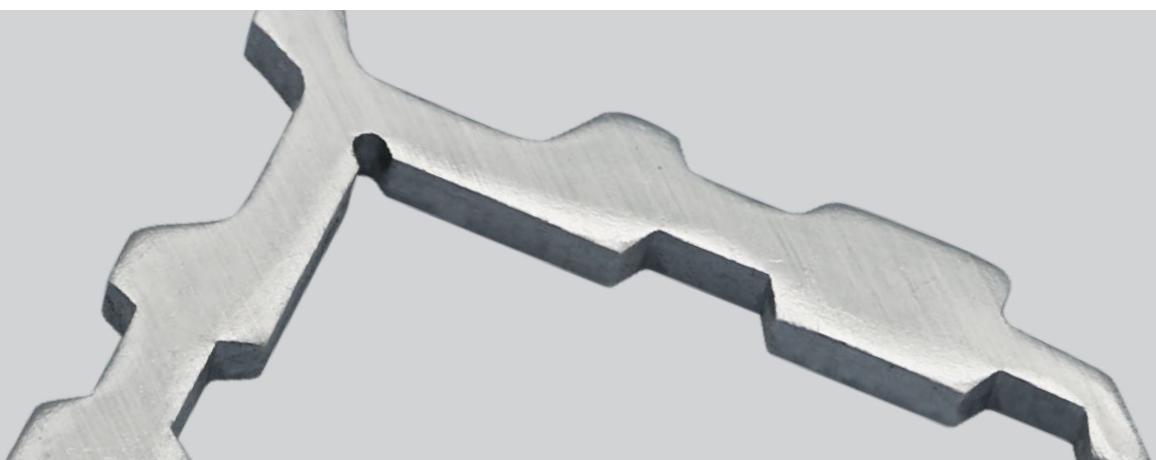
**LAVORAZIONE ASTINE**  
**ROD PROCESSING**  
**TRAITEMENT DES TIGES**



Lavorazione sede cassa meccanismo  
Mechanism casing seat processing · Traitement du siège du boîtier du mécanisme



# NOTE • NOTES



# SQUADRETTE PER CAMERA ESTERNA

CORNER CLEATS FOR EXTERNAL CHAMBER  
ÉQUERRES POUR CHAMBRE EXTÉRIEURE

# EXTRA4

## Extra resistenza



La squadretta Extra4 (brevetto Hammer) in alluminio estruso è straordinariamente tenace: la giunzione a 45° nell'angolo della finestra non si deforma, nemmeno se sollecitata dal carico di vetrature molto pesanti.



en

### EXTRA4:

#### THE HEAVY DUTY CORNER CLEAT

The Extra4 corner cleat (Hammer patented), made of extruded aluminum, is incredibly tough: the 45° joint in the corner of the window does not deform, even if stressed by very heavy glazing

fr

### EXTRA4:

#### SOLIDITÉ SUPPLÉMENTAIRE

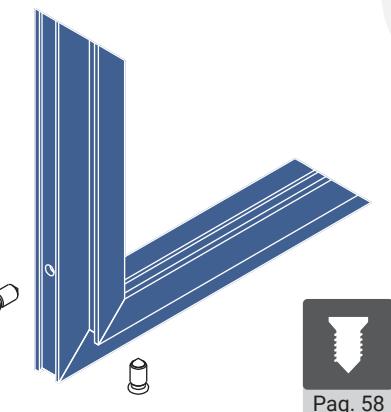
L'équerre Extra4 (brevet Hammer) en aluminium extrudé est extraordinairement solide: le joint à 45° dans l'angle de la fenêtre ne se déforme pas, même lorsque l'équerre doit supporter un vitrage très lourd.



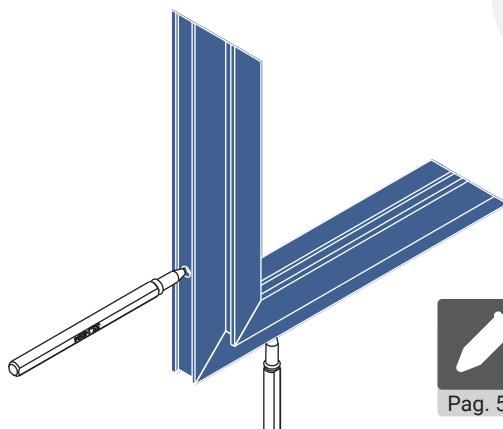
# EXTRA4

## 4 possibilità di fissaggio

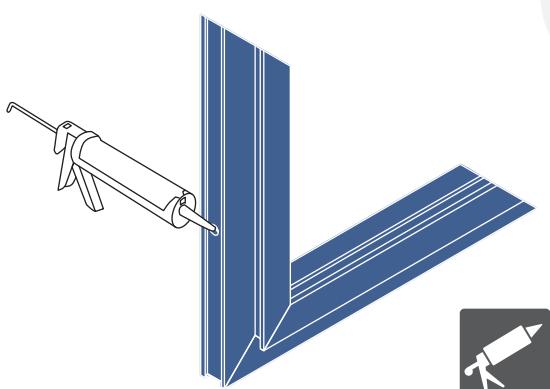
Extra4 è una squadretta multifissaggio: ad avvitare, a spinare, a cianfrinare, a incollare... puoi scegliere la modalità di fissaggio più facile e più comoda.



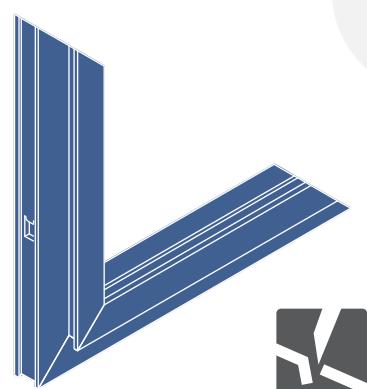
1



2



3



4

en

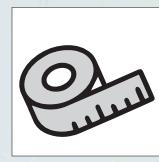
### EXTRA4: 4 FIXING POSSIBILITIES

Extra4 is a multi-fixing cleat: screw-on, pin-on, crimping, glue... you can choose the easiest and most convenient fixing method.

fr

### EXTRA4: 4 POSSIBILITÉS DE FIXATION

Extra4 est une équerre à fixations multiples: à visser, à brocher, à agrafe et à coller... vous pouvez choisir le mode de fixation le plus simple et le plus confortable.

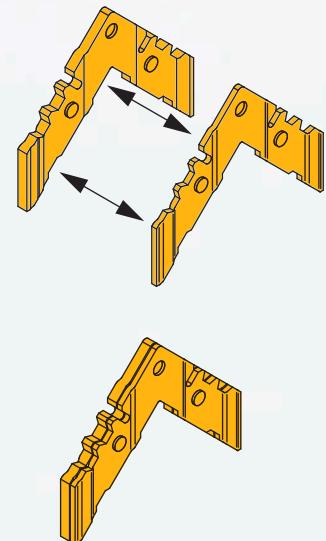


# EXTRA4

## Modulabile su misura



La squadretta per camere esterne Extra4 può essere applicata su tutti i profili a taglio termico: dalle finestre minimali, ai profili standard, fino ad arrivare ai profili maggiorati.



en

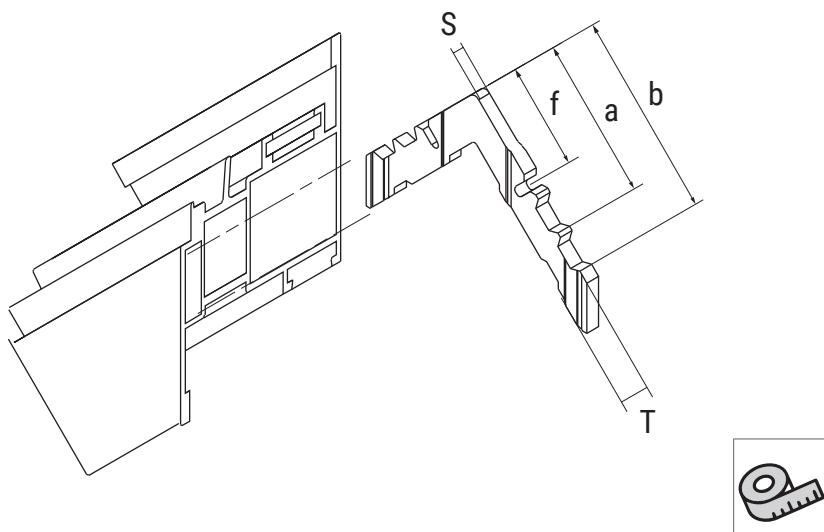
### EXTRA4: THE CUSTOMIZABLE CORNER CLEAT

The Extra4 external chamber cleat can be applied to all thermal break profiles: from minimalist windows, to standard profiles, right up to oversized profiles.

fr

### EXTRA4: PERSONNALISABLE

L'équerre Extra4 pour chambres extérieures peut être appliquée à tous les profilés à coupure thermique: des fenêtres minimalistes, aux profilés standard, jusqu'aux profilés surdimensionnés.



CODICE · CODE	T	S	a	b	f
E4.100	12	4,9	40	50	27,5
E4.101	12,2	4,9	40	50	27,5
E4.102	17,6	4,9	40	50	27,5
E4.103	13,8	3,7	40	50	27,5
E4.104	14	4,9	40	50	27,5
E4.105	17,9	4,9	40	50	27,5
E4.106	15,6	4,9	40	50	27,5
E4.107	14,4	4,9	40	50	27,5
E4.108	8,5	3,7	43	-	27,5
E4.109	7,0	4,9	43	-	27,5
E4.110	8,5	4,9	40	-	27,5
E4.111	12,4	4,9	40	50	27,5
E4.112	12	2,9	40	50	27,5
E4.113	12,3	3,7	40	50	27,5
E4.114	22,3	3,7	40	50	27,5
E4.200	33,5	4,9	40	50	27,5
E4.201	35,9	3,7	40	50	27,5
E4.202	24,7	4,9	40	50	27,5
E4.203	26,1	4,9	40	50	27,5
E4.206	37,5	4,9	40	50	27,5
E4.207	39,2	4,9	40	50	27,5
E4.208	50	4,9	40	50	27,5
E4.209	32,3	3,7	40	50	27,5
E4.210	37,3	3,7	40	50	27,5
E4.211	30,7	4,9	40	50	27,5



BREVETTATO  
PATENTED  
BREVETÉ

200 pz

Squadretta multifissaggio  
per camera esterna

Multifixing corner cleat  
for external chamber

Équerre multifixation  
pour chambre extérieure



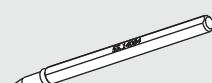
MATERIALE  
MATERIAL · MATÉRIAUX



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé



SPINE E VITI  
PINS AND SCREWS  
BROCHES ET VIS

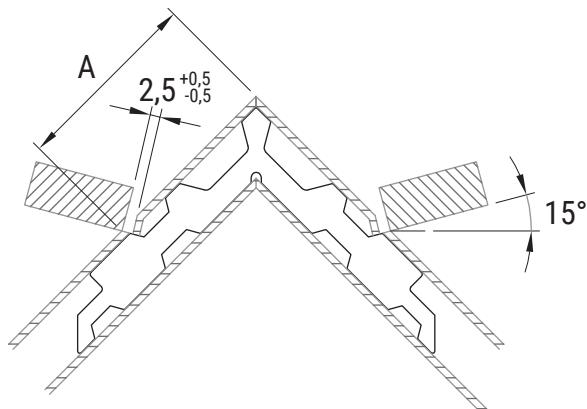


Pag. 45

Su misura  
Made to measure  
Sur mesure



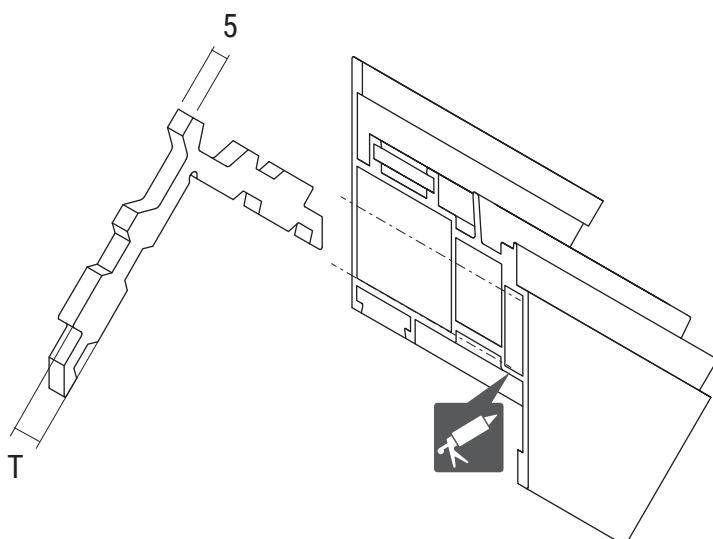
CODICE · CODE	T	S



Squadretta camera esterna a cianfrinare e incollare

Corner cleat for external chamber (crimping and gluing)

Équerre pour chambre extérieure pour agrafage et collage



#### MATERIALE MATERIAL · MÉTÉRIAU

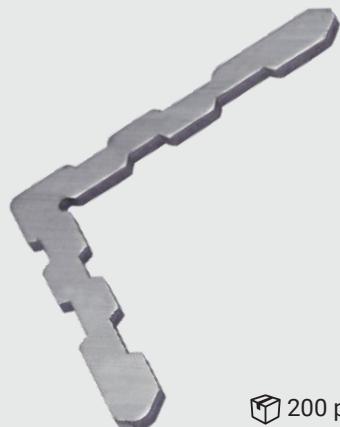
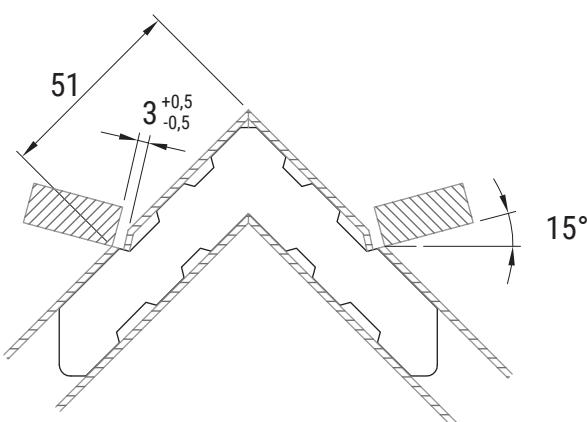


Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

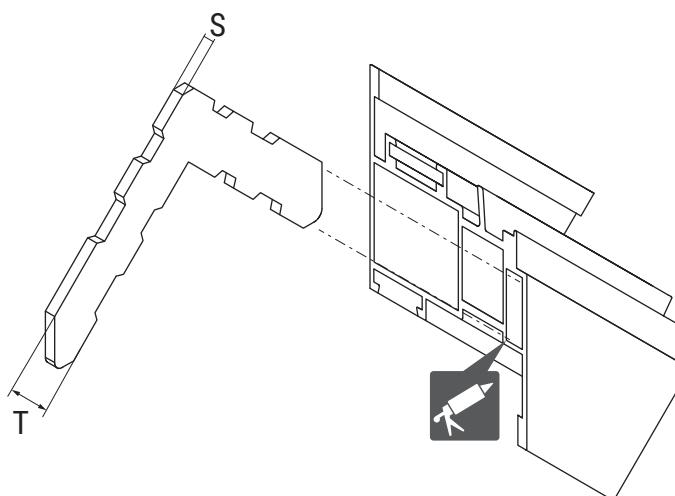
CODICE · CODE	T	A		NOTE · NOTES
SE1510	12	46	200 pz	
SE1513	33,5	46	100 pz	
SE1550	7,8	53	100 pz	
SE1551	29,2	53	50 pz	



Consultare la scheda tecnica  
Refer to the technical data sheet  
Consulter la fiche technique



200 pz

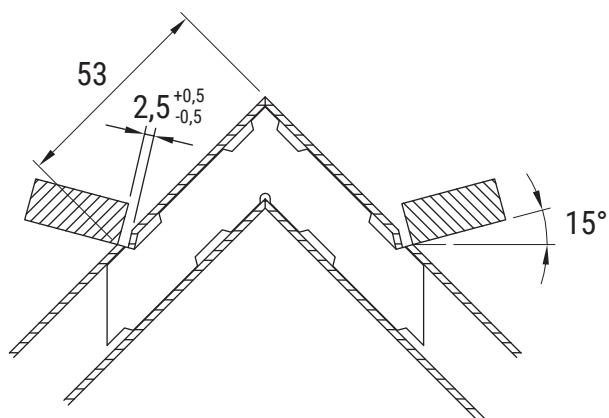


CODICE · CODE	T	S	NOTE · NOTES
SE106-30	10,6	3	
SE176-30	17,6	3	
SE360-30	36	3	
SE106-35	10,6	3,5	
SE176-35	17,6	3,5	
SE360-35	36	3,5	
SE140-30	14	3	
SE415-30	41,5	3	
SE220-30	22	3	
			Su misura Made to measure Sur mesure

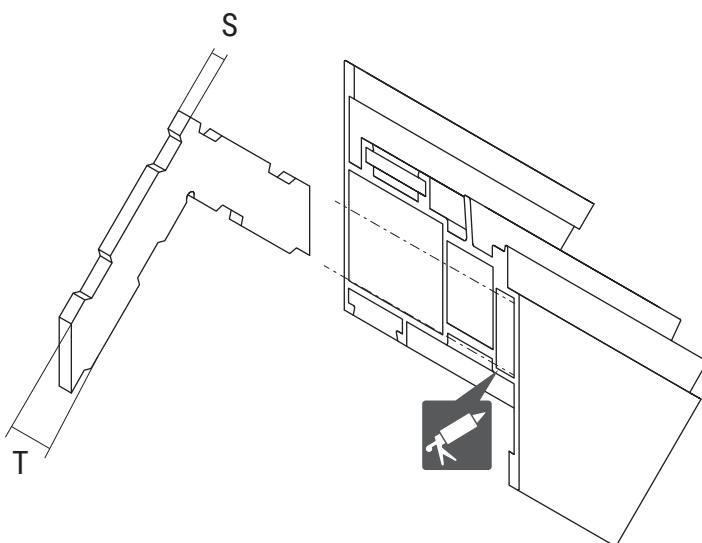


Consultare la scheda tecnica  
Refer to the technical data sheet  
Consulter la fiche technique





200 pz



Squadretta camera esterna a cianfrinare e incollare

Corner cleat for external chamber (crimping and gluing)

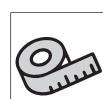
Équerre pour chambre extérieure pour agrafage et collage



## MATERIALE MATERIAL · MÉTÉRIAU



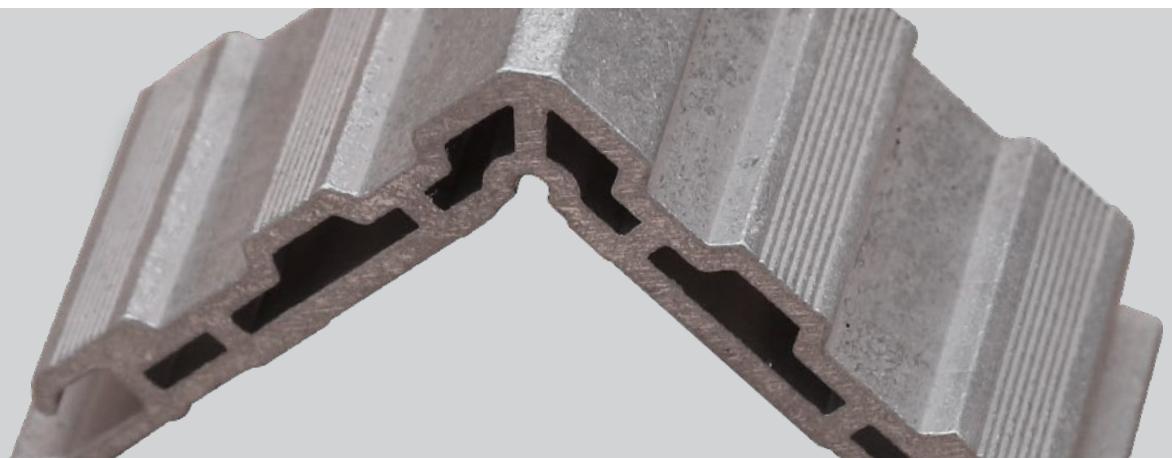
Alluminio estruso  
Extruded aluminium  
Aluminium extrudé



CODICE · CODE	T	S	NOTE · NOTES
SE127-40	12,7	4	
SE162-40	16,2	4	
SE347-40	34,7	4	
SE123-60	12,3	6	
SE162-60	16,2	6	
SE242-60	24,2	6	
			Su misura Made to measure Sur mesure

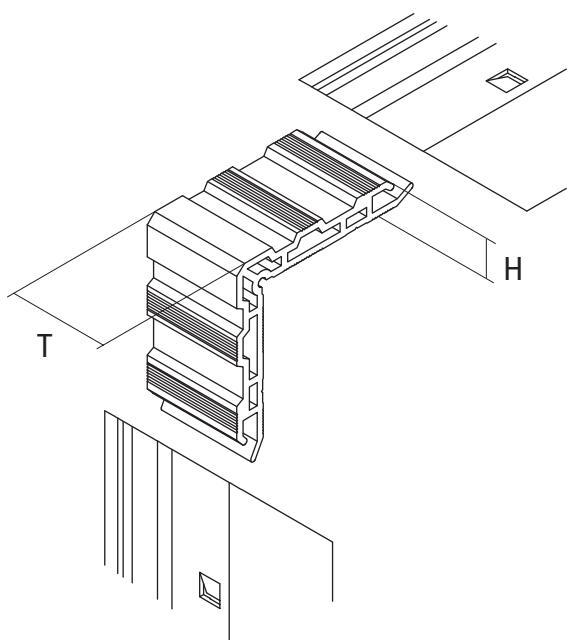


Consultare la scheda tecnica  
Refer to the technical data sheet  
Consulter la fiche technique



# SQUADRETTE PER CAMERA INTERNA

CORNER CLEATS FOR INTERNAL CHAMBER  
ÉQUERRES POUR CHAMBRE INTÉRIEURE



100 pz

## Squadretta a cianfrinare per camere interne

## Crimping corner cleat for internal chambers

## Équerre pour agrafage pour chambres intérieures



MATERIALE  
MATERIAL · MATÉRIAU



## Alluminio estruso Extruded aluminium Aluminium extrudé

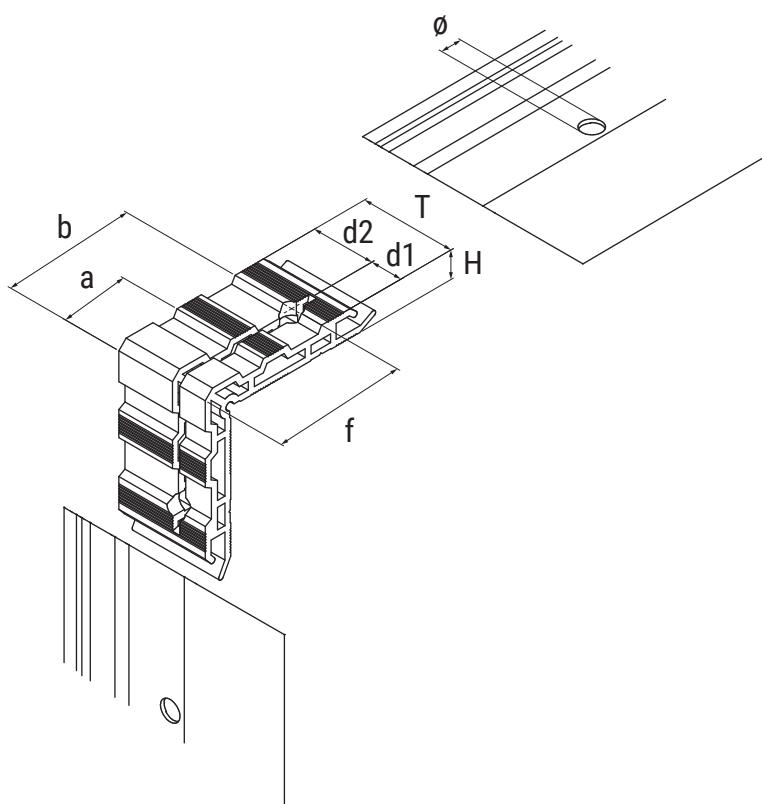
CODICE · CODE	T	H	NOTE · NOTES
SC106-105	10,6	10,5	
SC190-105	19	10,5	
SC220-105	22	10,5	
SC240-105	24	10,5	
SC254-105	25,4	10,5	
SC284-105	28,4	10,5	
SC320-105	32	10,5	
SC356-105	35,6	10,5	
SC410-105	41	10,5	
SC435-105	43,5	10,5	
SC485-105	48,5	10,5	
SC008-198	8	19,8	
SC0503	28,4	24	
			Su misura Made to measure Sur mesure



Su misura  
Made to measure  
Sur mesure



**Consultare la scheda tecnica**  
Refer to the technical data sheet  
Consulter la fiche technique



100 pz

## Squadretta a spinare per camere interne

## Pinning corner cleat for internal chambers

## Équerre à goupiller pour chambres intérieures

 MATERIALE  
MATERIAL · MATÉRIAUX



## Alluminio estruso Extruded aluminium Aluminium extrudé

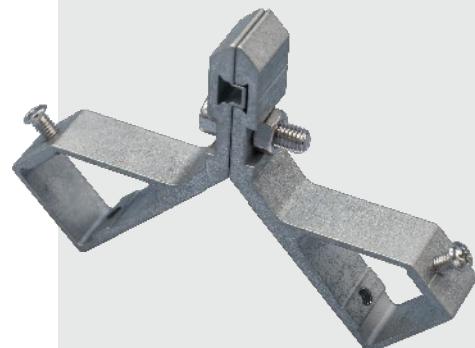
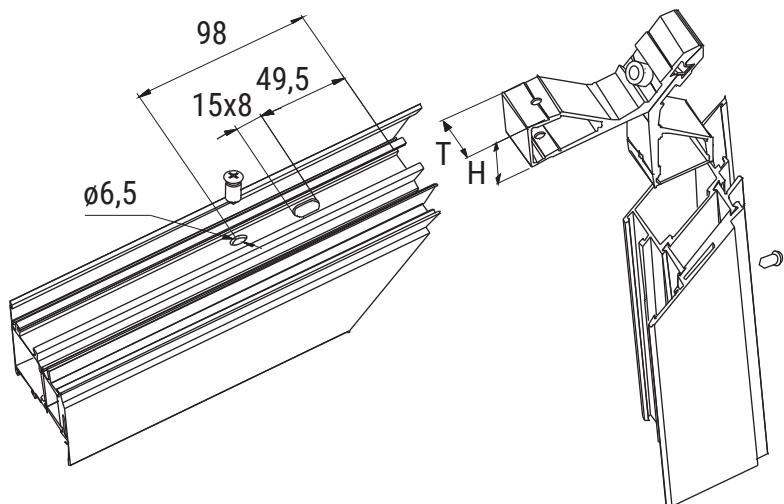
## **SPINE E VITI PINS AND SCREWS BROCHES ET VIS**



Pag. 45



**Consultare la scheda tecnica**  
Refer to the technical data sheet  
Consulter la fiche technique



20 pz



Squadretta ad avvitare  
in alluminio estruso

Screw corner cleat  
in extruded aluminium

Équerre à visser  
en aluminium extrudé

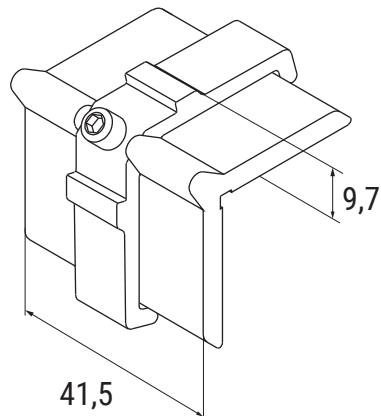
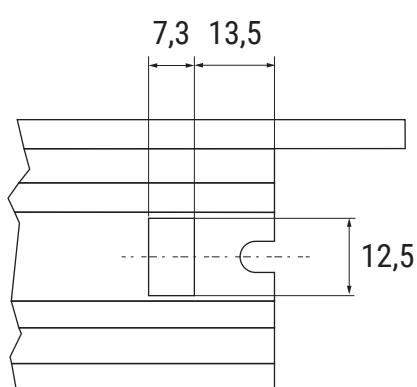
CODICE · CODE	T	H	NOTE · NOTES
SH120	12		
SH172	17,2		
SH211	21,1		
SH224	22,4		
SH230	23		
SH250	25		
SH265	26,5		
SH270	27		
SH290	29		
SH338	33,8	36	
SH347	34,7		
SH368	36,8		
SH370	37		
SH382	38,2		
SH408	40,8		
SH446	44,6		
SH470	47		
SH525	52,5		
SH550	55		
SH690	69		
			Su misura Made to measure Sur mesure



## MATERIALE MATERIAL · MATÉRIAUX



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

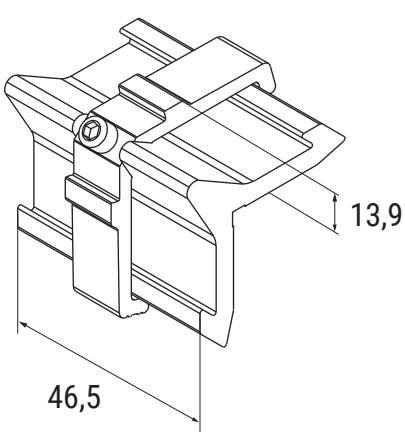
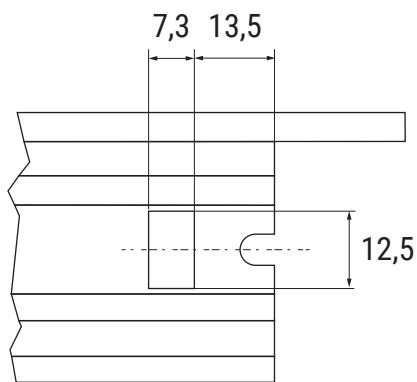
**4411R**

CODICE		SERIE
4411R	200 pz	R40

Squadretta a tiraggio centrale  
in alluminio estruso e grano M6  
in acciaio inox

Screw-on corner cleat in extruded  
aluminium (with M6 inox headless  
screw)

Équerre avec serrage central en  
aluminium extrudé (avec vis sans  
tête en acier inox)

**5410R**

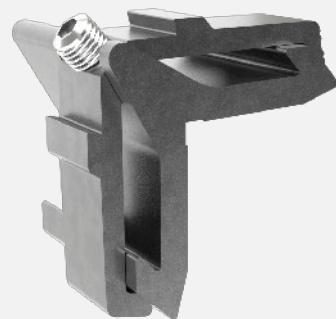
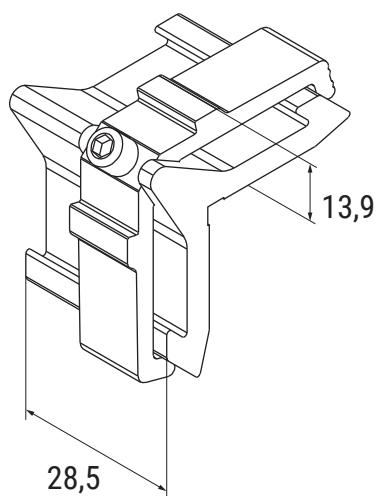
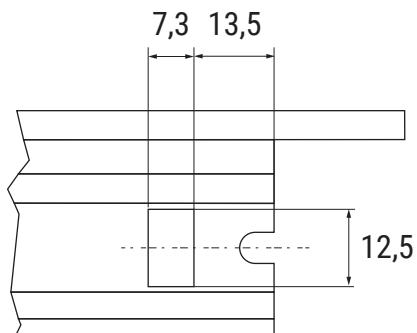
CODICE		SERIE
5410R	200 pz	R50 - R50S

Squadretta a tiraggio centrale  
in alluminio estruso e grano M6  
in acciaio inox

Screw-on corner cleat in extruded  
aluminium (with M6 inox headless  
screw)

Équerre avec serrage central en  
aluminium extrudé (avec vis sans  
tête en acier inox)

# 5441R



Squadretta a tiraggio centrale  
in alluminio estruso e grano M6  
in acciaio inox

Screw-on corner cleat in extruded  
aluminium (with M6 inox headless  
screw)

Équerre avec serrage central en  
aluminium extrudé (avec vis sans  
tête en acier inox)

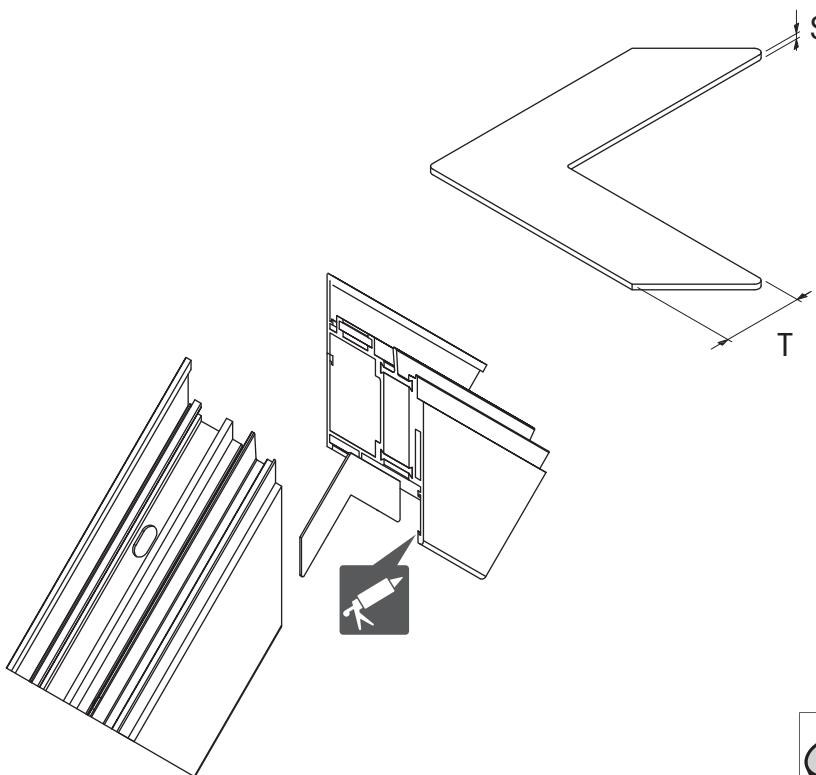
CODICE	SCATOLA	SERIE
5441R	200 pz	R50TT - R62TT - R72TT



# SQUADRETTE DI ALLINEAMENTO

ALIGNMENT CORNER CLEATS  
ÉQUERRES D'ALIGNEMENT

SA



250 pz

Squadretta di allineamento

Alignment corner cleat

Équerre d'alignement


**MATERIALE  
MATERIAL · MATÉRIAU**

CODICE · CODE	T	S
SA0116-1,5	11,6	1,5
SA0120-1	12	1
SA0130-3	13	3
SA0135-1	13,5	1
SA0135-2	13,5	2
SA0144-1	14,4	1
SA0144-2	14,4	2
SA0157-1	15,7	1
SA0157-2	15,7	2
SA0159-1	15,9	1
SA0159-2	15,9	2
SA0167-1	16,7	1
SA0167-2	16,7	2
SA0172-1	17,2	1
SA0172-2	17,2	2
SA0180-1	18	1
SA0180-2	18	2

CODICE · CODE	T	S
SA0186-2	18,6	2
SA0187-1,2	18,7	1,2
SA0188-1,5	18,8	1,5
SA0203-1	20,3	1
SA0205-1	20,5	1
SA0205-2	20,5	2
SA0207-1,5	20,7	1,5
SA0213-1	21,3	1
SA0215-1	21,5	1
SA0215-2	21,5	2
SA0250-1	25	1
SA0250-2	25	2
SA0265-2	26,5	2
SA0274-2	27,4	2
SA0300-1	30	1
SA0300-2	30	2

 Alluminio  
Aluminium

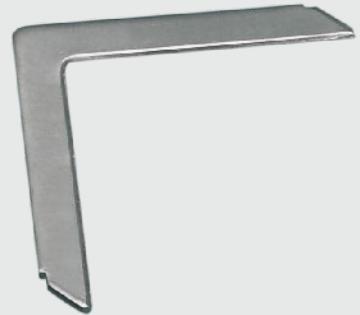
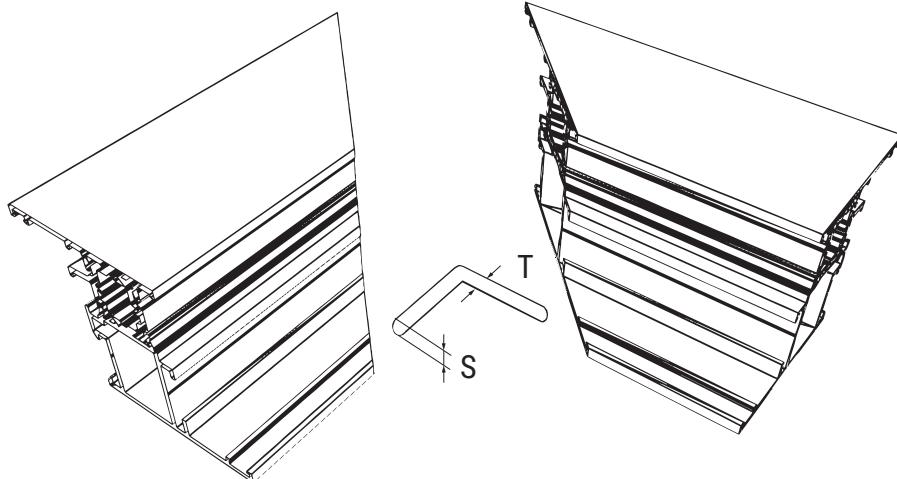
 Acciaio inox  
Stainless steel  
Acier inox

 Su richiesta  
On request  
Sur demande

 Consultare la scheda tecnica  
Refer to the technical data sheet  
Consulter la fiche technique

 Su misura  
Made to measure  
Sur mesure


CODICE · CODE	T	S



Squadretta di allineamento per  
cava porta-guarnizione  
Alignment corner cleat  
Équerre d'alignement

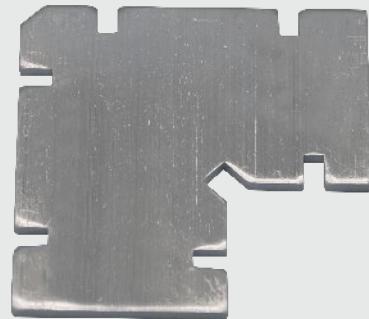
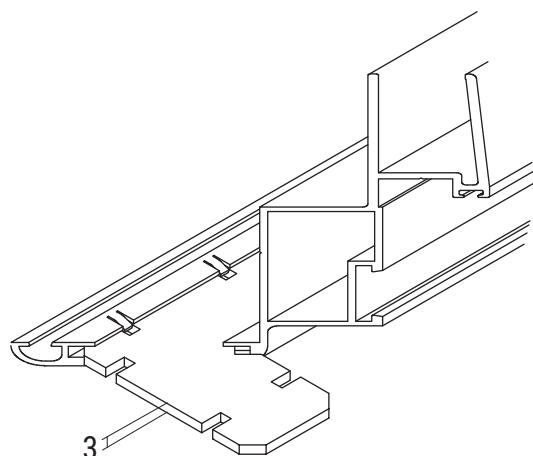
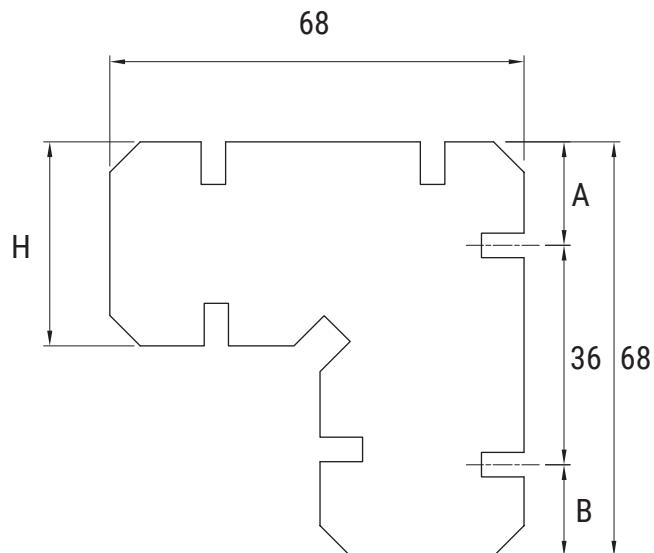


**MATERIALE**  
**MATERIAL · MATÉRIAUX**



Acciaio inox  
Stainless steel · Acier inox

CODICE · CODE	T	S	500 pz	NOTE · NOTES
SG276	4,5	1	500 pz	
SG112	4,7	1,7	500 pz	
SG006	7	2	500 pz	



50 pz

Squadretta per allineamento  
imbotti in alluminio estruso

Alignment corner cleat in  
aluminium for intradoses

Équerre d'alignement pour  
intrados en aluminium extrudé



**MATERIALE**  
**MATERIAL · MATÉRIAUX**



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

CODICE · CODE	H	A	B	NOTE · NOTES
SI1323	40,5	18	16	
SI1326	33,5	17	15	

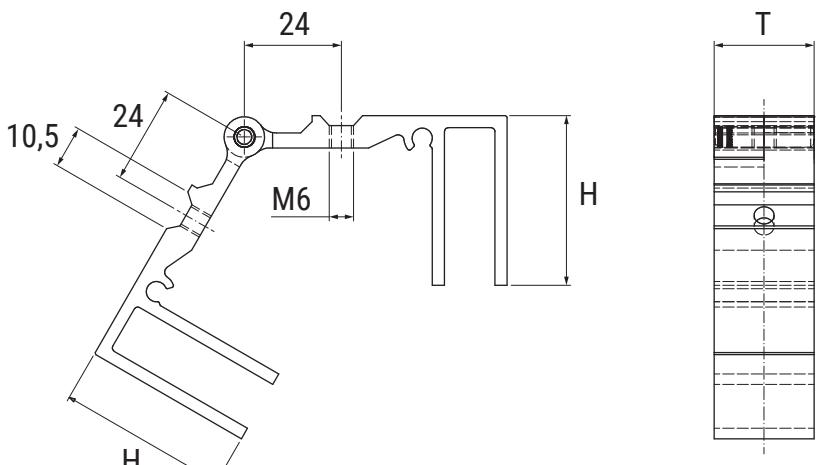


Consultare la scheda tecnica  
Refer to the technical data sheet  
Consulter la fiche technique



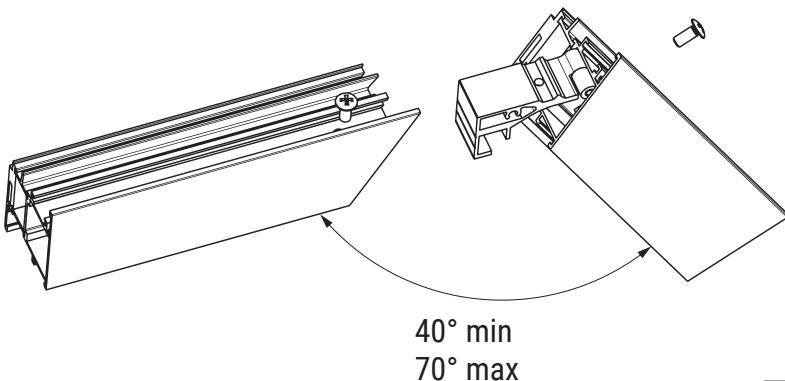
# SQUADRETTE AD ANGOLO VARIABILE

VARIABLE ANGLE CORNER CLEATS  
ÉQUERRES À ANGLE VARIABLE



25 pz

Squadretta ad angolo variabile  
Variable angle corner cleat  
Équerre à angle variable



### MATERIALE MATERIAL · MATÉRIAU



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

CODICE · CODE	T	H
SV120-360	12	36
SV149-135	14,9	13,5
SV149-247	14,9	24,7
SV149-287	14,9	28,7
SV149-420	14,9	42
SV172-149	17,2	14,9
SV172-360	17,2	36
SV211-360	21,1	36
SV220-145	22	14,5
SV220-360	22	36
SV224-360	22,4	36
SV230-360	23	36
SV247-135	24,7	13,5
SV247-360	24,7	36

CODICE · CODE	T	H
SV247-420	24,7	42
SV250-360	25	36
SV262-360	26,2	36
SV270-360	27	36
SV290-360	29	36
SV338-360	33,8	36
SV370-360	37	36
SV382-360	38,2	36
SV408-360	40,8	36
SV446-360	44,6	36
SV470-360	47	36
SV525-360	52,5	36
SV550-360	55	36
SV690-360	69	36

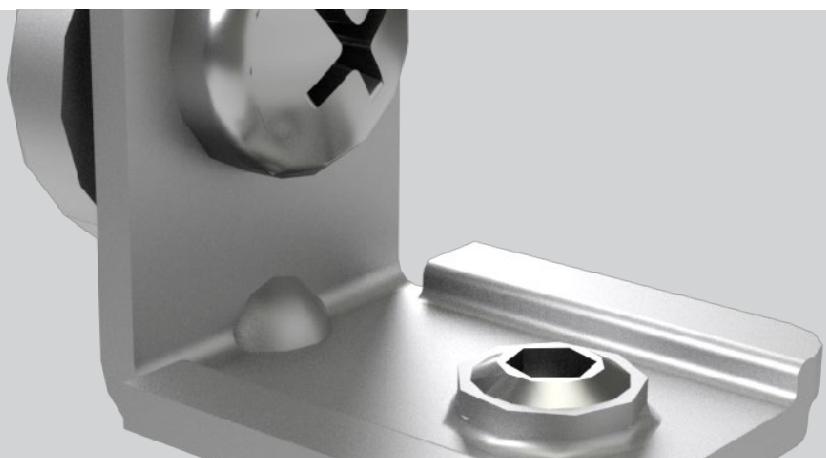


Consultare la scheda tecnica  
Refer to the technical data sheet  
Consulter la fiche technique

Su misura  
Made to measure  
Sur mesure



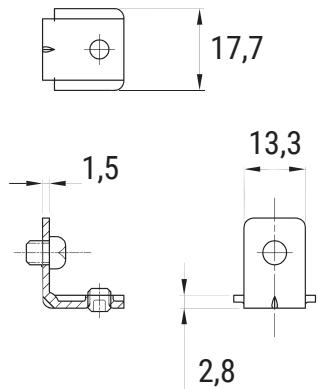
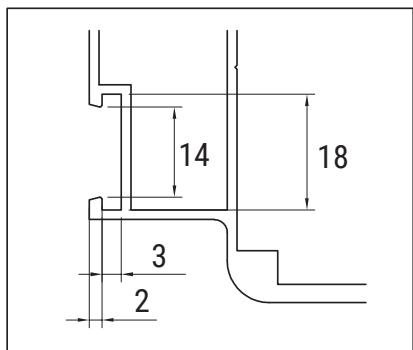
CODICE · CODE	T	H



# CAVALLOTTI

## MULLION JOINING BRACKETS

## BUTÉES DE FIXATION



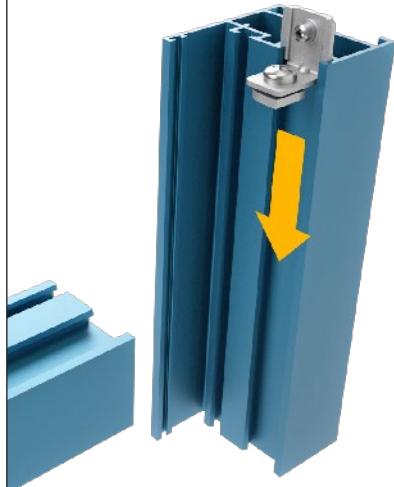
100 pz

Cavallotto ad infilare con camma di fissaggio per camera europea

Mullion joining bracket with  
adjusting cam for Eurogroove

Butée de fixation avec came de  
fixation pour chambre européenne

**SENZA LAVORAZIONI SUI PROFILI**  
WITHOUT PROFILE MACHINING • SANS USINAGE DE PROFILÉS



1



2



3



4

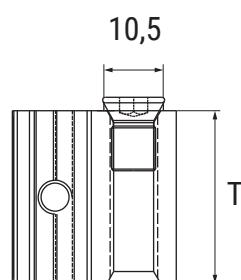
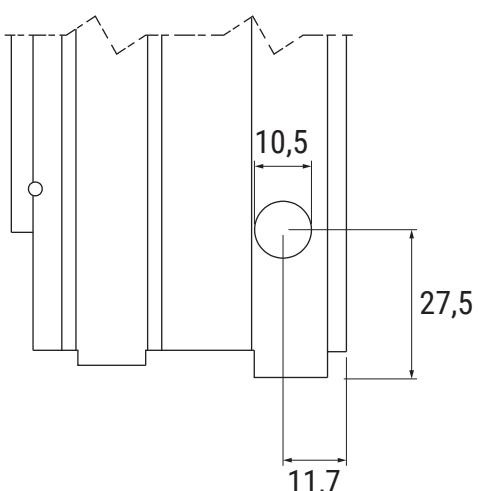
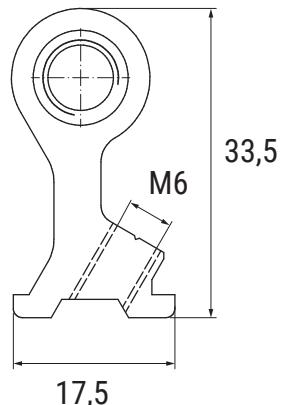
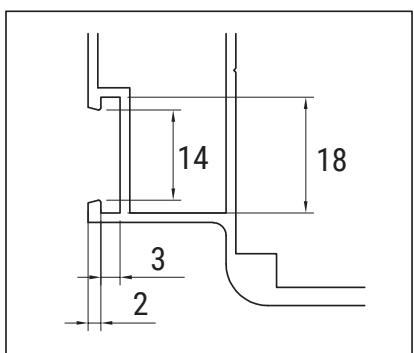


**MATERIALE**  
**MATERIAL** · **MATÉRIAU**



ZB

Acciaio zincato bianco  
White galvanized steel  
Acier zingué blanc



100 pz

Cavallotto ad infilare in alluminio estruso

Extruded aluminium joining bracket

Butée de fixation en aluminium extrudé



**MATERIALE**  
MATERIAL · MATÉRIAUX

Viti · Screws · Vis



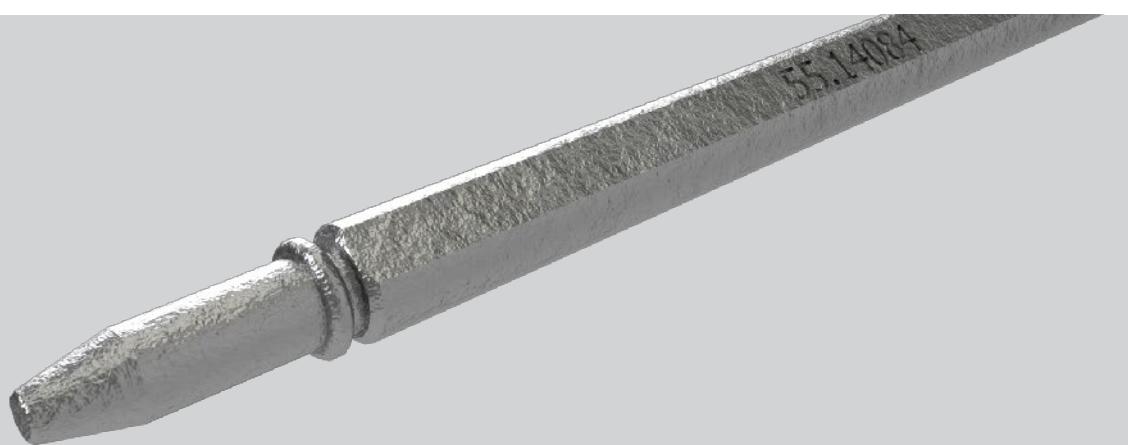
ZB

Acciaio zincato bianco  
White galvanized steel  
Acier zingué blanc



CODICE · CODE	T	NOTE · NOTES
CA1327-141	14,1	1 vite · 1 screw · 1 vis
CA1327-361	36,1	2 viti · 2 screws · 2 vis
CA1327-765	76,5	2 viti · 2 screws · 2 vis
		Su misura Made to measure Sur mesure

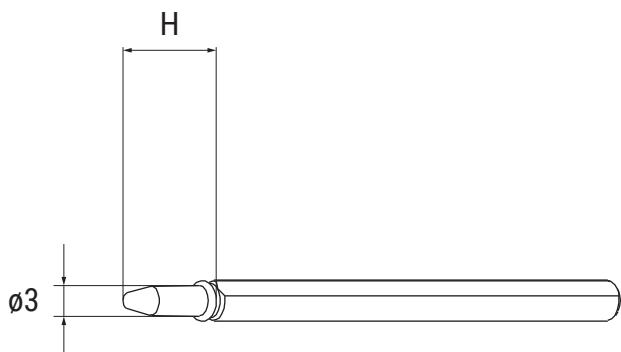
# NOTE • NOTES



# SPINE

PINS • BROCHES

# SPINA Ø3



Spina con manico a spezzare  
Pin with snap handle  
Broche avec poignée à rupture

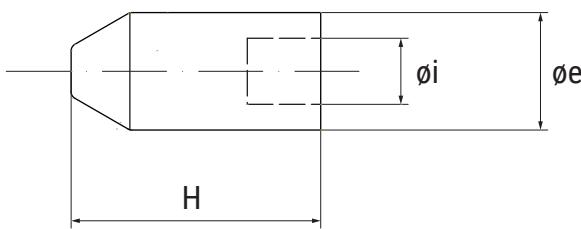
CODICE	H		NOTE · NOTES
55.15008	5,5	400 pz	Senza testa · Headless · Sans tête
55.12063	8	400 pz	
55.14084	8,5	400 pz	Senza testa · Headless · Sans tête
55.22023	9	400 pz	

## MATERIALE MATERIAL · MATÉRIAU

55.12063      Acciaio inox  
55.22023      Stainless steel  
Acier inox

55.14084      Zama  
55.15008      Zamak

# SPINA Ø5 - Ø8



Spina  
Pin  
Broche

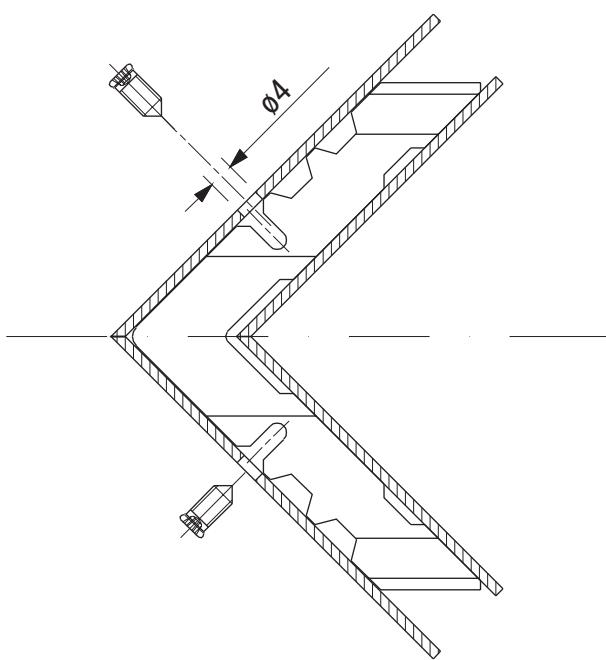
CODICE	H	Øe	Øi		NOTE · NOTES
55.AC526	14	5	3,4	400 pz	
55.18048	20	5	3,4	400 pz	
55.15094	10	8	4,4	400 pz	
55.15E24	14	8	4,4	400 pz	Godronata Knurled · Moletée

## MATERIALE MATERIAL · MATÉRIAU

55.18048      Zama  
55.AC526      Zamak  
55.15094

55.15E24      Acciaio zincato bianco  
White galvanized steel  
Acier zingué blanc

# VITE



Vite speciale a croce in acciaio inox

Stainless steel special cross screw  
Vis cruciforme spéciale en acier inoxydable



MATERIALE  
MATERIAL · MATÉRIAU



Acciaio inox  
Stainless steel  
Acier inox

CODICE		NOTE · NOTES
55.08006	400 pz	Per · For · Pour: EXTRA4



Consultare la scheda tecnica  
Refer to the technical data sheet  
Consulter la fiche technique

## **NOTE • NOTES**



# CERNIERE PER CAMERA EUROPEA

EUROGROOVE HINGES  
PAUMELLES CHAMBRE EUROPÉENNE

# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

HT

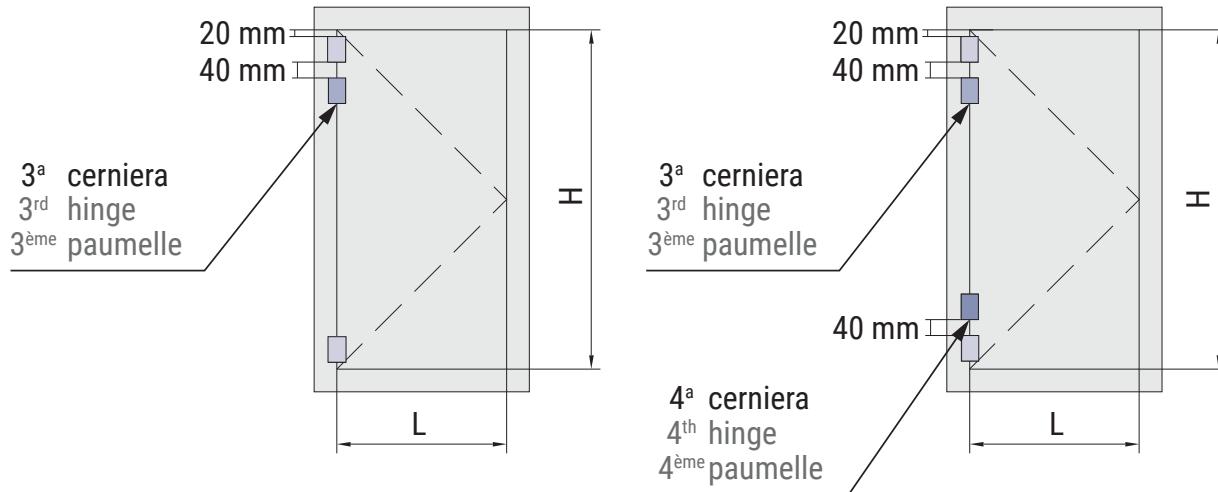
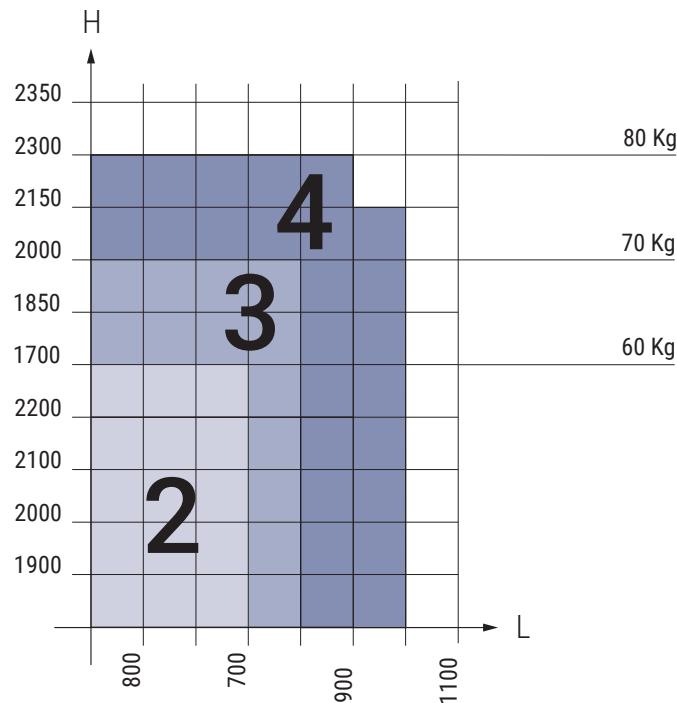


DIMENSIONI ANTA  
FRAME SIZE · DIMENSIONS DE LA FENÊTRE



MASSA ANTA  
FRAME WEIGHT · POIDS DE LA FENÊTRE

- 2** 2 CERNIERE  
HINGES · PAUMELLES
- 3** 3 CERNIERE  
HINGES · PAUMELLES
- 4** 4 CERNIERE  
HINGES · PAUMELLES



## REQUISITI DI APPLICAZIONE · APPLICATION REQUIREMENTS · CONDITIONS D'APPLICATION

- H / L >= 2
- Costruzione e fissaggio della cerniera eseguiti a regola d'arte

- H / L >= 2
- Construction and hinge fixing performed in a workmanlike manner

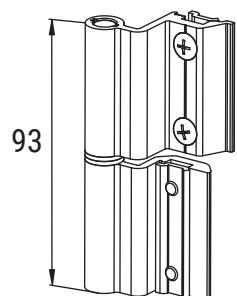
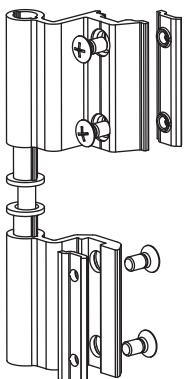
- H / L >= 2
- Construction et fixation des paumelles effectuées de manière professionnelle

## USO DI CHIUDIPORTA · WITH DOOR CLOSER · AVEC FERME-PORTE

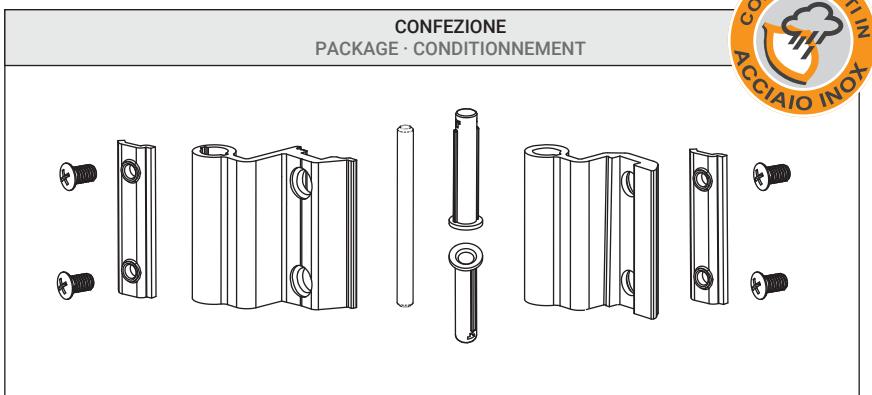
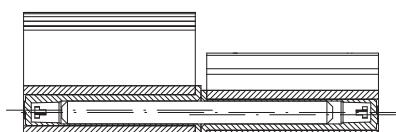
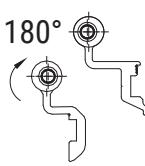
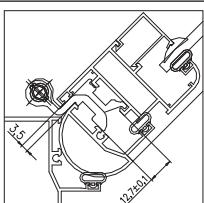
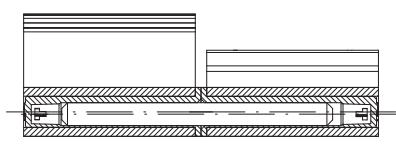
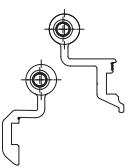
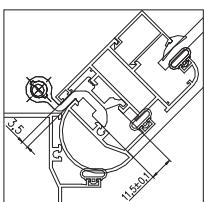
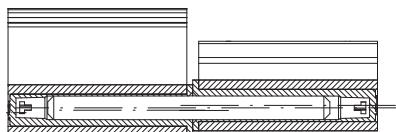
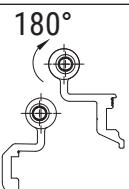
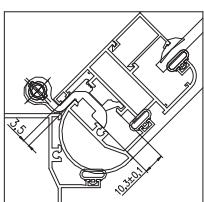
Quando viene impiegato un chiudiporta bisogna considerare la massa dell'anta:  
+20% se il chiudiporta è senza freno  
+75% se il chiudiporta è con freno

When a door closer is used, the door mass varies as follows:  
+ 20% if the door closer is without brake  
+ 75% if the door closer is with brake

Lorsqu'un ferme-porte est utilisé, la masse de la porte doit être prise en compte:  
+ 20% si le ferme-porte est sans frein  
+ 75% si le ferme-porte est avec frein



50 pz

Nero  
Black · Noir**PORTATA  
LOAD CAPACITY · CAPACITÉ**

2 pezzi · pieces · pièces

60 Kg



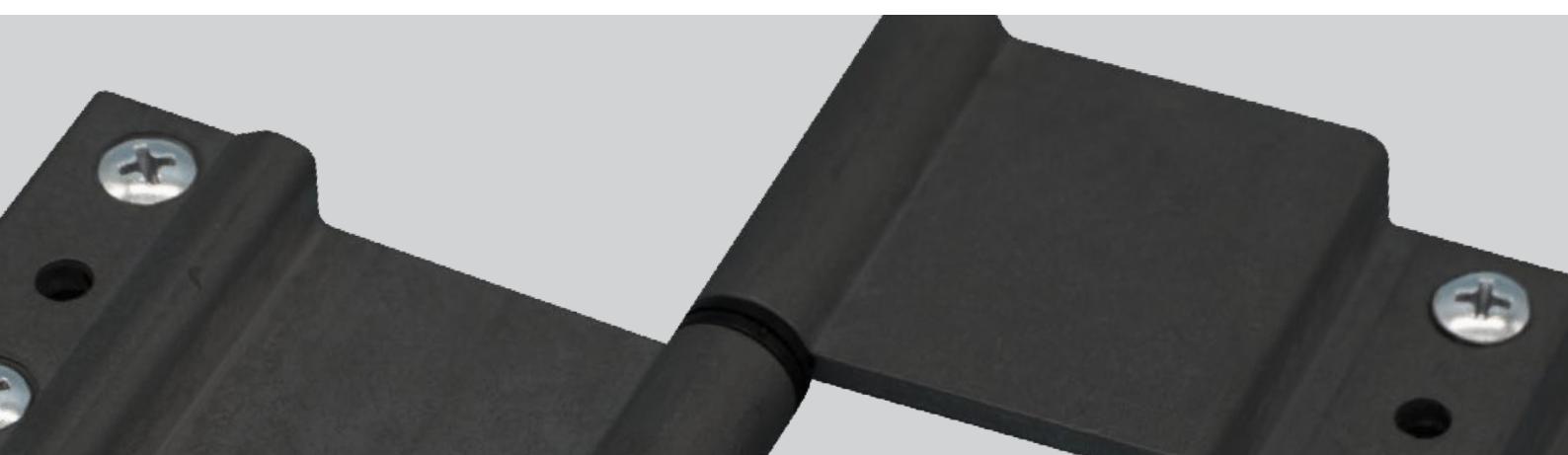
PAG. 49

**FINITURA  
FINISHING · FINITION****CODICE · CODE****NOTE · NOTES**

HT.2023.00

Ali premontate  
Pre-assembled wings · Lames pré-montées

# **NOTE • NOTES**



# CERNIERE PER CAMERA NON EUROPEA

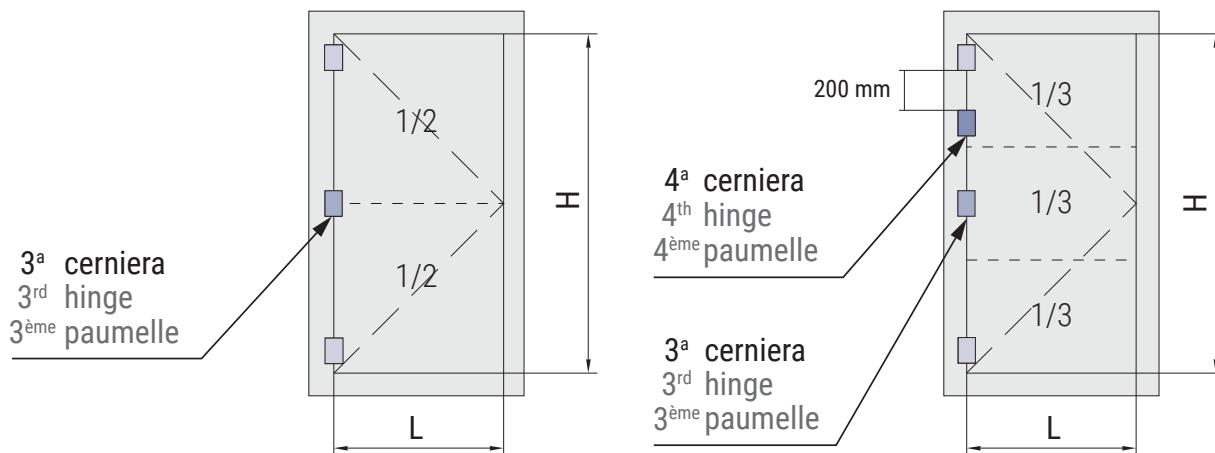
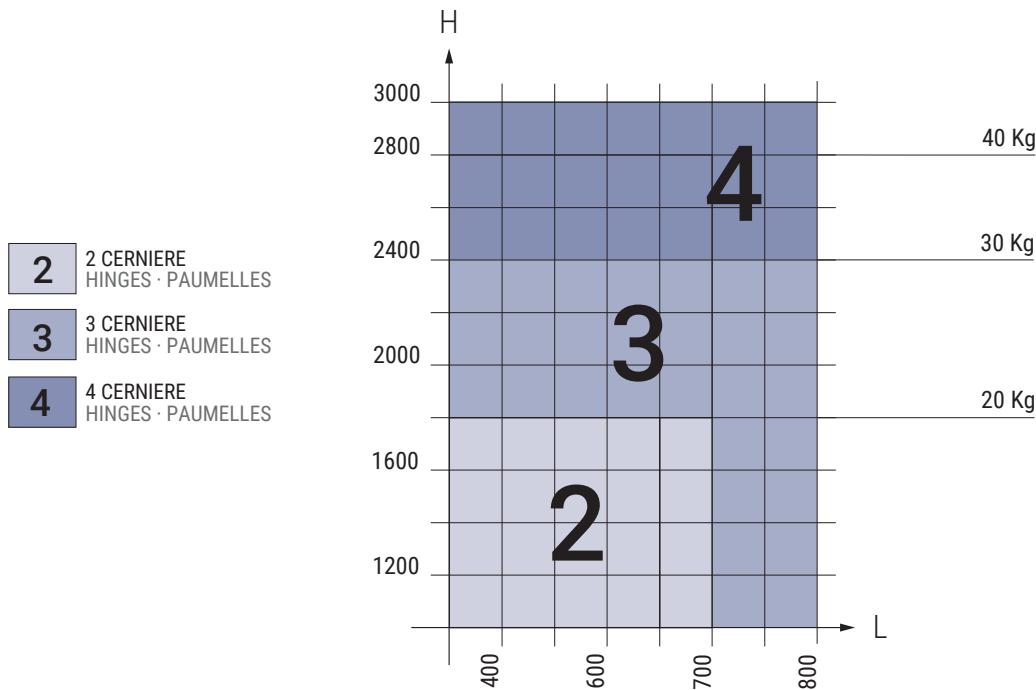
NON-EUROGROOVE HINGES  
PAUMELLES CHAMBRE NON EUROPÉENNE



DIMENSIONI ANTA  
FRAME SIZE · DIMENSIONS DE LA FENÊTRE



MASSA ANTA  
FRAME WEIGHT · POIDS DE LA FENÊTRE



REQUISITI DI APPLICAZIONE · APPLICATION REQUIREMENTS · CONDITIONS D'APPLICATION

- H / L >= 2
- Costruzione e fissaggio della cerniera eseguiti a regola d'arte

- H / L >= 2
- Construction and hinge fixing performed in a workmanlike manner

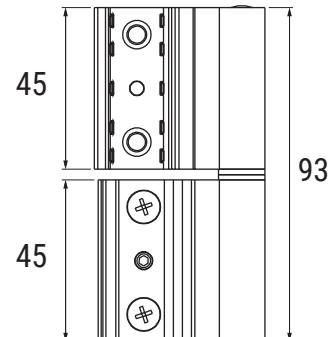
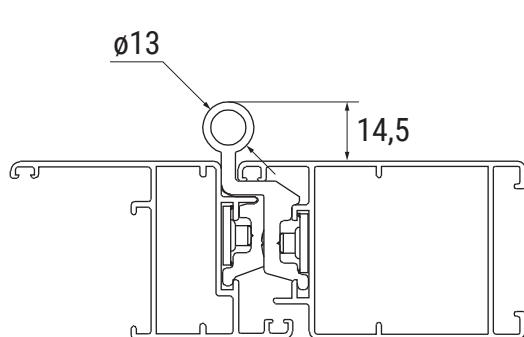
- H / L >= 2
- Construction et fixation des paumelles effectuées de manière professionnelle

USO DI CHIUDIPORTA · WITH DOOR CLOSER · AVEC FERME-PORTE

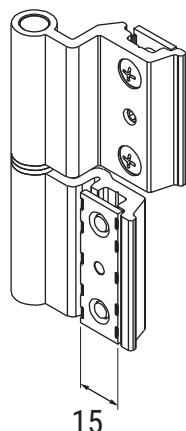
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Lorsqu'un ferme-porte est utilisé, la masse de la porte doit être prise en compte:  
+ 20% si le ferme-porte est sans frein  
+ 75% si le ferme-porte est avec frein



50 pz



Cerniera con piastrina ad infilare  
e terzo foro

Hinge with threader plate  
and a third hole

Paumelle avec plaque à enfiler  
et troisième trou



#### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

40 Kg

PAG. 53



#### FINITURA FINISHING · FINITION



Alluminio Grezzo  
Aluminium Raw · Brut



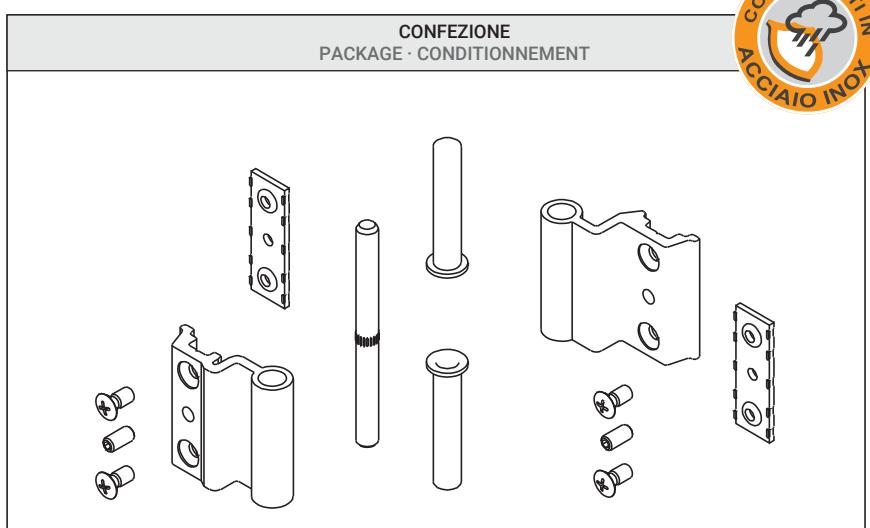
RAL 9005 Nero  
Black · Noir



Verniciatura a polvere  
Powder coated  
Revêtement en poudre



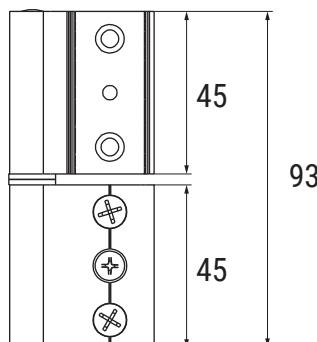
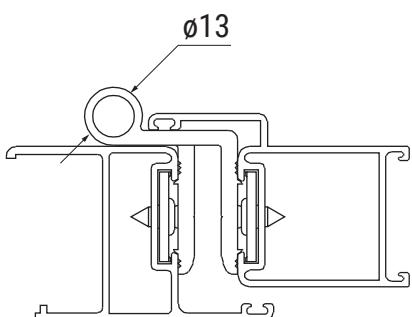
Su richiesta  
On request  
Sur demande



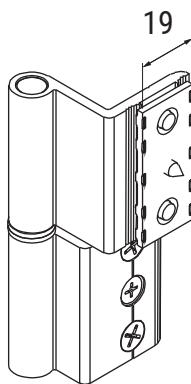
CONFEZIONE  
PACKAGE · CONDITIONNEMENT



CODICE · CODE	SERIE
AM3	C.L.L. - Tecno Persiana
	GEAL - Sea



50 pz



Cerniera a due ali  
in alluminio - sormonto

Two wings hinge  
in aluminium - overlap

Paumelle à deux lames  
en aluminium - surmontage



#### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

40 Kg

PAG. 53



#### FINITURA FINISHING · FINITION



Alluminio  
Aluminium

Grazzo  
Raw · Brut



RAL  
9005

Nero  
Black · Noir

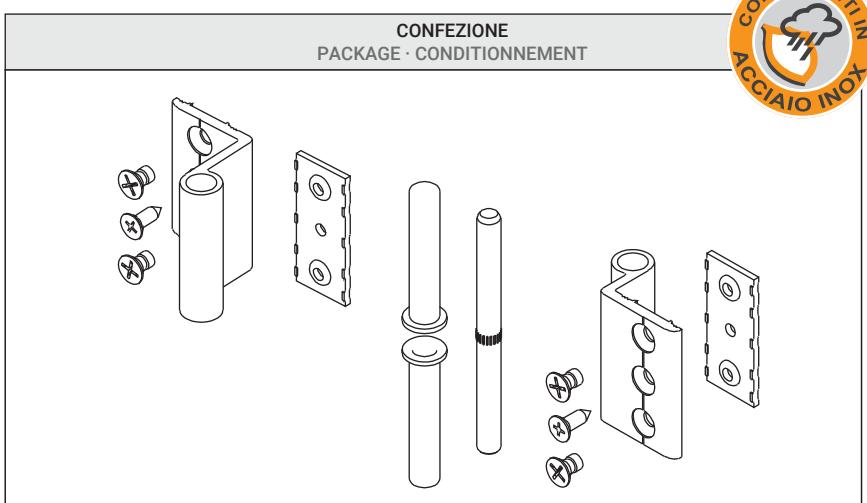


RAL

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Su richiesta  
On request  
Sur demande



#### SERIE

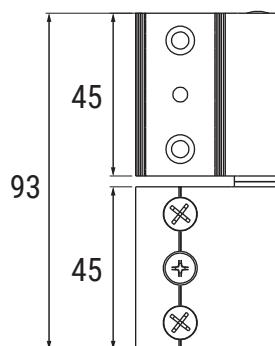
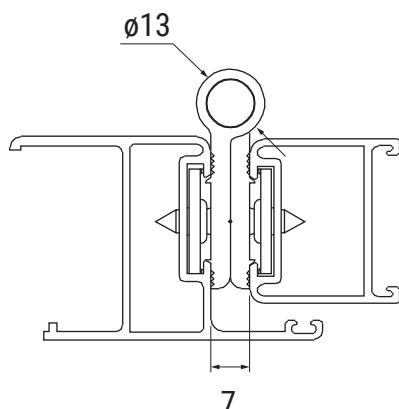
#### CODICE · CODE

HYDRO B.S.I. - Domal Sunny XXMiglia

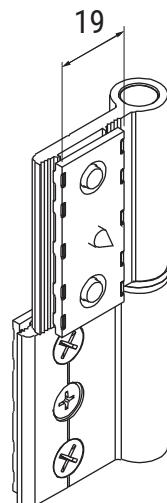
AN009

C.L.L. - Nice

FRESIA ALLUMINIO - Global 32



50 pz



Cerniera a due ali  
in alluminio - complanare

Two wings hinge  
in aluminium - coplanar

Paumelle à deux lames  
en aluminium - coplanaire

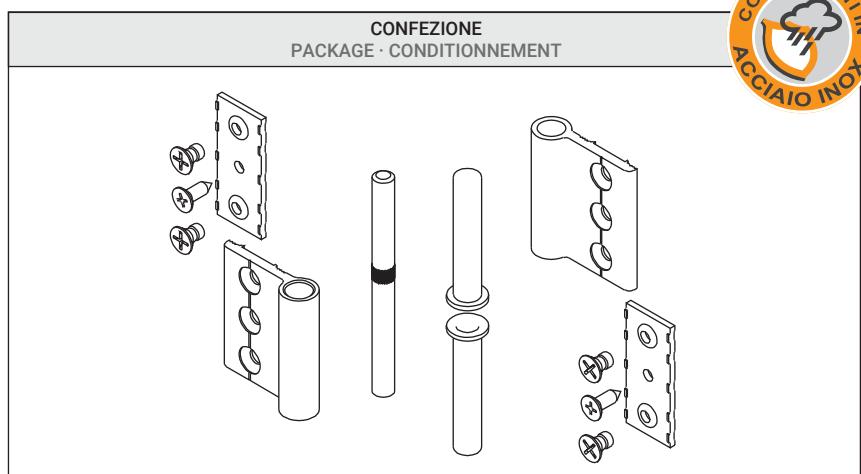


### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

40 Kg

PAG. 53



### FINITURA FINISHING · FINITION

Alluminio  
Aluminium Grezzo  
Raw · Brut

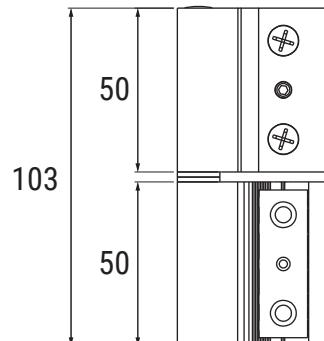
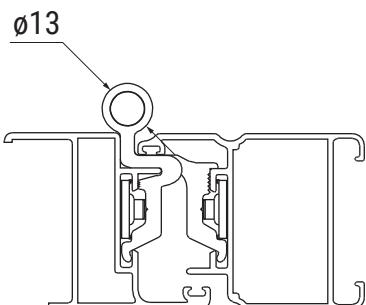
RAL  
9005 Nero  
Black · Noir

RAL  
Verniciatura a polvere  
Powder coated  
Revêtement en poudre

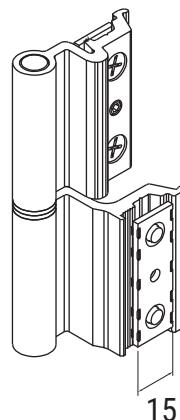


Su richiesta  
On request  
Sur demande

CODICE · CODE	SERIE
AN010	HYDRO B.S.I. Domal Sunny XXMiglia, Domal Indoor Stondata
	C.L.L. - Nice
	FRESIA ALLUMINIO - Global 32



50 pz



Cerniera con piastrina a infilare  
e terzo foro

Hinge with threader plate  
and a third hole

Paumelle avec plaque à enfiler  
et troisième trou



## PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

40 Kg

PAG. 53



## FINITURA FINISHING · FINITION



Alluminio  
Aluminium

Grazzo  
Raw · Brut



RAL  
9005

Nero  
Black · Noir

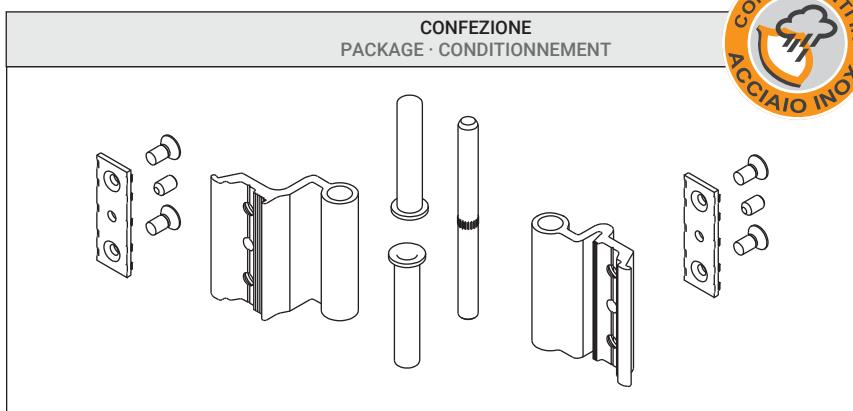


RAL

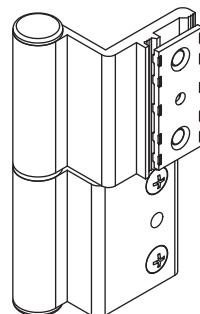
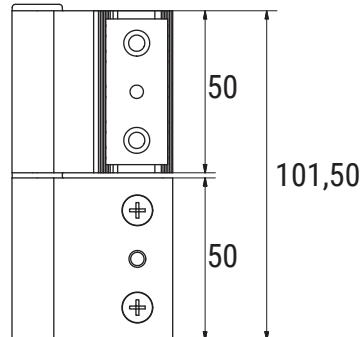
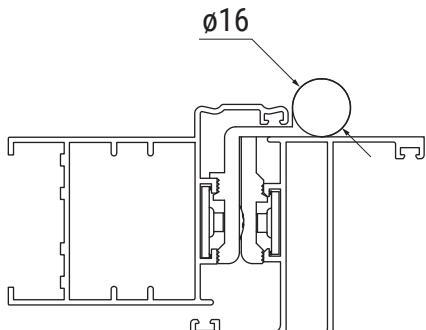
Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Su richiesta  
On request  
Sur demande



CODICE · CODE	SERIE
	HYDRO B.S.I. - Domal Genovese
AW06040	INDINVEST - Gold 5 Terre Complanare Antares
	ALU K - Persiana 45 P



 50 pz

Cerniera con piastrina ad infilare  
e terzo foro

Hinge with threader plate and a third hole

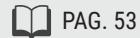
Paumelle avec plaque à enfiler et troisième trou

**PORTATA  
LOAD CAP**

## **PORTATA LOAD CAPACITY · CAPACITÉ**

2 pezzi · pieces · pièces

25 Kg



FINITURA  
FINISHING

**FINITURA**  
**FINISHING · FINITION**



Alluminio Grezzo  
Aluminium Raw · Brut



RAL Nero  
9005 Black · Noir



**RAL** Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Su richiesta  
On request  
Sur demande

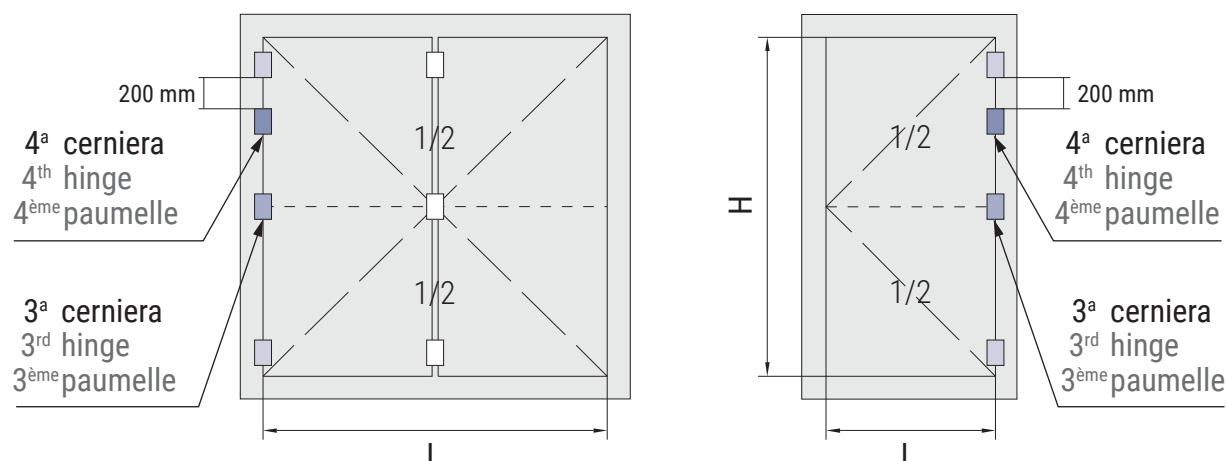
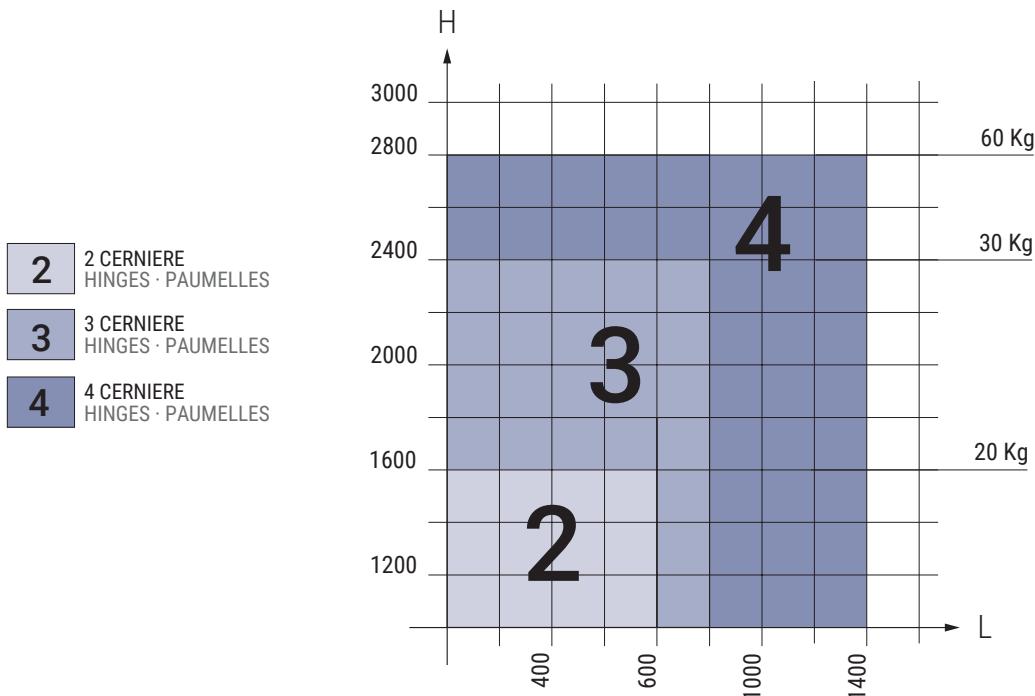
CODICE · CODE	SERIE
AW3-CAT	HYDRO B.S.I. - FB12, Domal Genovese, Ideal Gelosia INDINVEST LT - Gold 5 Terre Rustico
	FRESIA ALLUMINIO - Global 45
AW3-GEA	GEAL - Ideal
AW3-DEM	DEMAL - Prestige 48
AW3-ANO	ALL.CO - Epocal Ligure-Toscana
AW3-AM	ALEXIA - Genovese



DIMENSIONI ANTA  
FRAME SIZE · DIMENSIONS DE LA FENÊTRE



MASSA ANTA  
FRAME WEIGHT · POIDS DE LA FENÊTRE



REQUISITI DI APPLICAZIONE · APPLICATION REQUIREMENTS · CONDITIONS D'APPLICATION

- H / L >= 2
- Costruzione e fissaggio della cerniera eseguiti a regola d'arte

- H / L >= 2
- Construction and hinge fixing performed in a workmanlike manner

- H / L >= 2
- Construction et fixation des paumelles effectuées de manière professionnelle

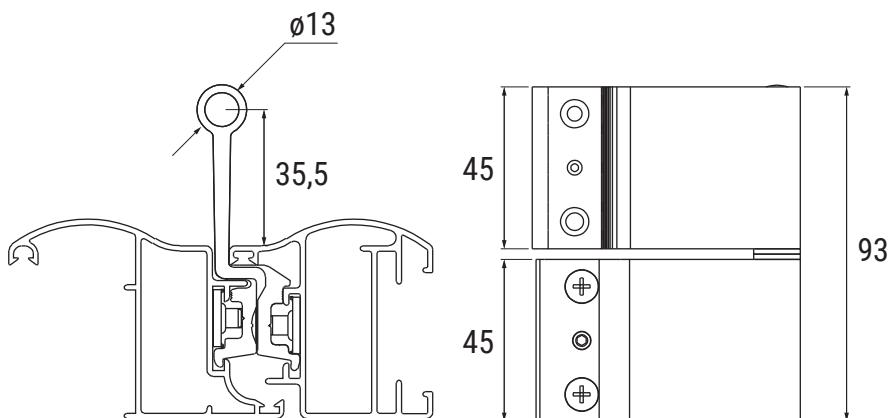
USO DI CHIUDIPORTA · WITH DOOR CLOSER · AVEC FERME-PORTE

Quando viene impiegato un chiudiporta bisogna considerare la massa dell'anta:  
+20% se il chiudiporta è senza freno  
+75% se il chiudiporta è con freno

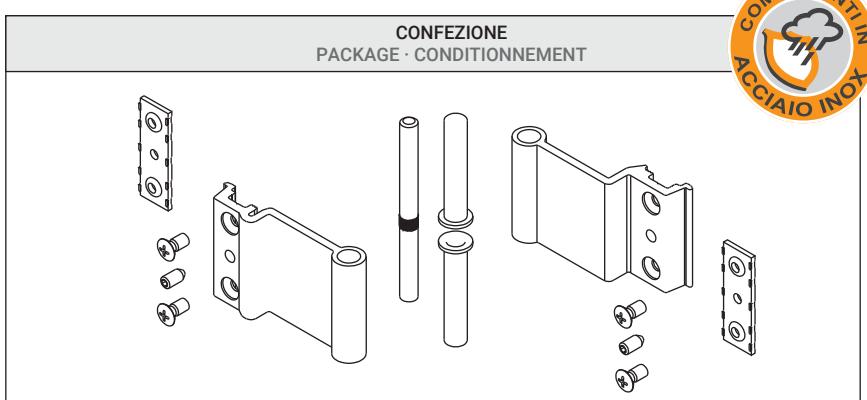
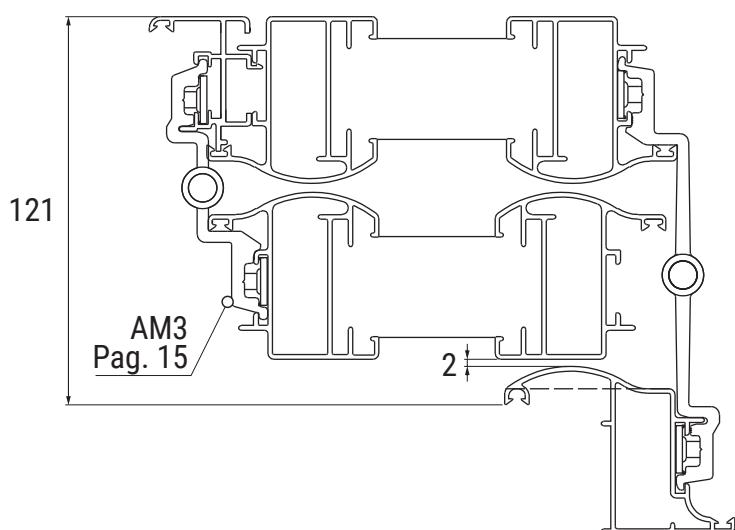
When a door closer is used, the door mass varies as follows:  
+ 20% if the door closer is without brake  
+ 75% if the door closer is with brake

Lorsqu'un ferme-porte est utilisé, la masse de la porte doit être prise en compte:  
+ 20% si le ferme-porte est sans frein  
+ 75% si le ferme-porte est avec frein

# AM4



50 pz



CODICE · CODE

SERIE

AM4

C.L.L. - Tecno Persiana

GEAL - Sea

Cerniera a collo lungo  
con piastrina ad infilare

Hinge with threadder plate  
and long offset

Paumelle avec plaque à enfiler  
déport long

## PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

20 Kg

PAG. 59

## FINITURA

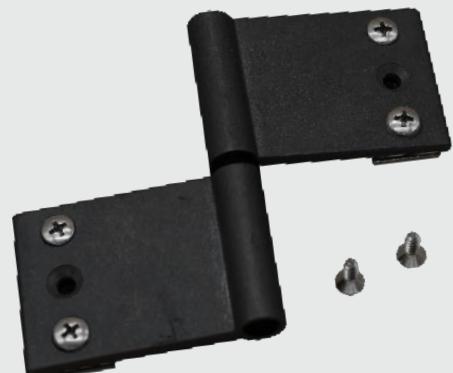
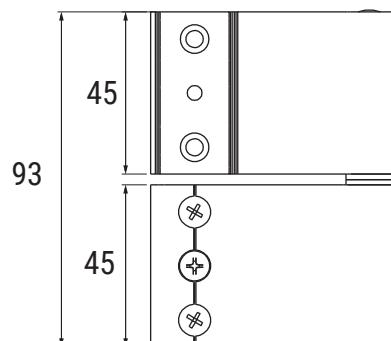
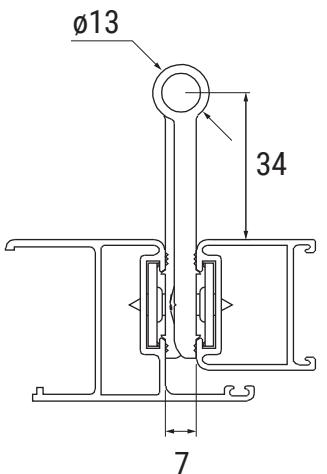
## FINISHING · FINITION

Alluminio Grezzo  
Aluminium Raw · Brut

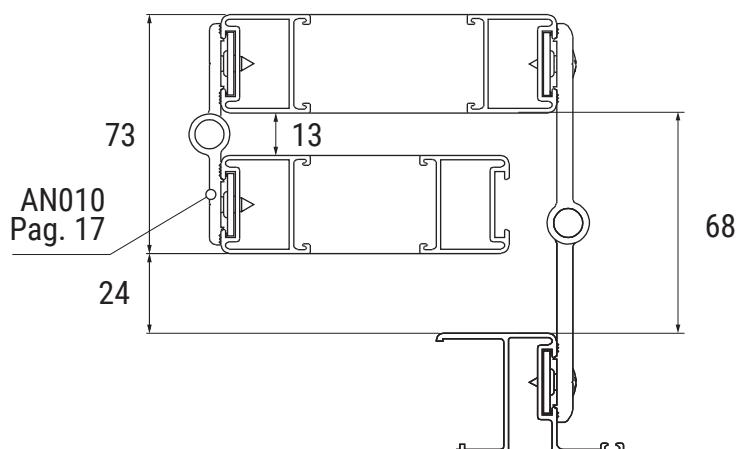
RAL 9005 Nero  
Black · Noir

RAL Verniciatura a polvere  
Powder coated  
Revêtement en poudre

Su richiesta  
On request  
Sur demande



50 pz

AN010  
Pag. 17

Cerniera a due ali  
in alluminio - collo lungo

Two wings hinge  
in aluminium - long offset

Paumelle à deux lames  
en aluminium - déport long

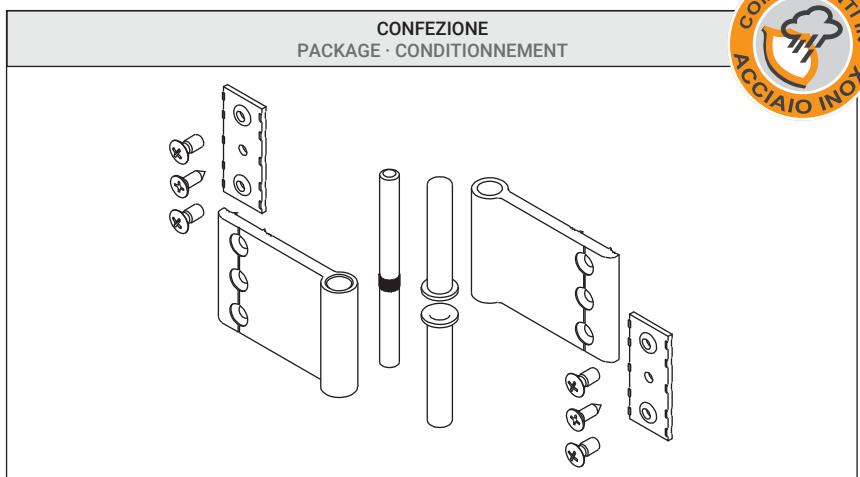


#### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

20 Kg

PAG. 59



#### CONFEZIONE PACKAGE · CONDITIONNEMENT



#### FINITURA FINISHING · FINITION



Alluminio  
Aluminium

Grazzo  
Raw · Brut



RAL  
9005

Nero  
Black · Noir



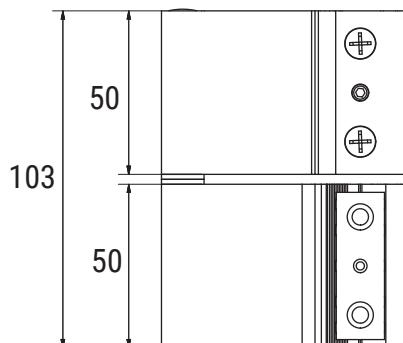
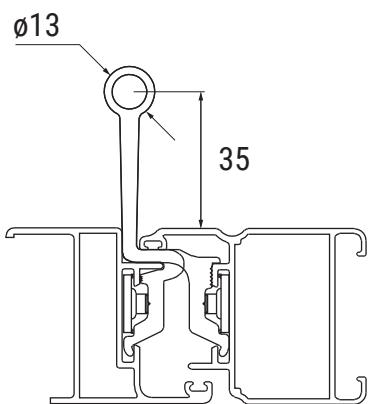
RAL

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

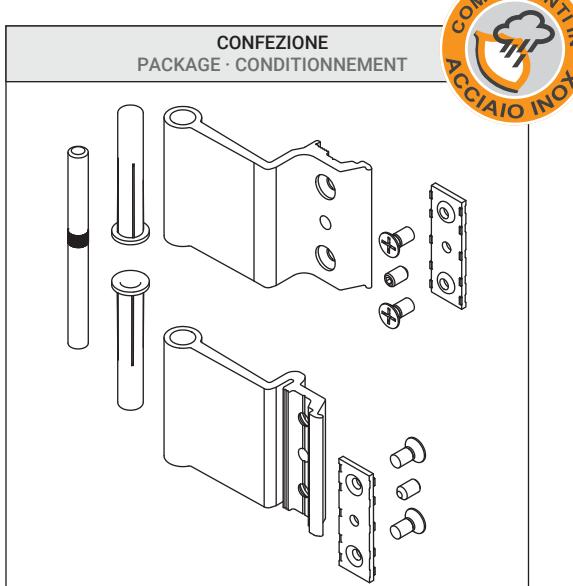
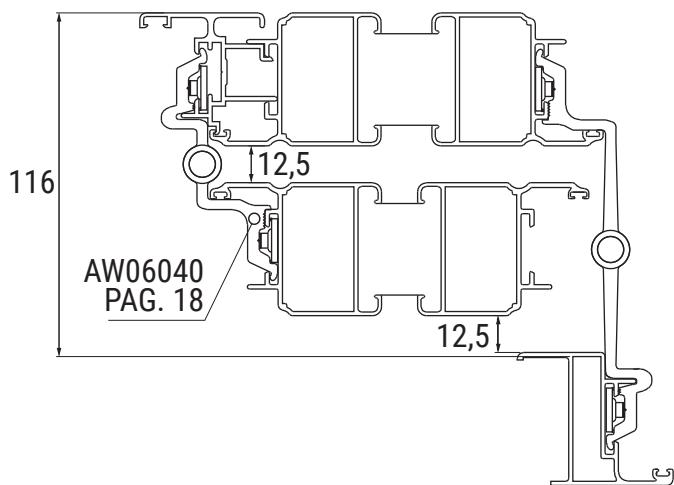


Su richiesta  
On request  
Sur demande

CODICE · CODE	SERIE
AN011	HYDRO B.S.I. Domal Sunny XXMiglia, Domal Indoor Stondata
	C.L.L. - Nice
	FRESIA ALLUMINIO - Global 32



50 pz



### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

20 Kg

PAG. 59

### FINITURA FINISHING · FINITION

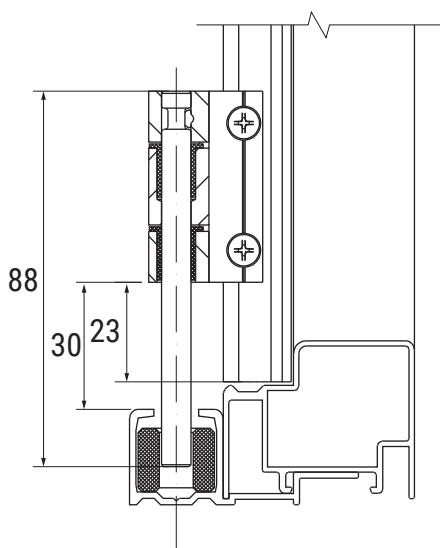
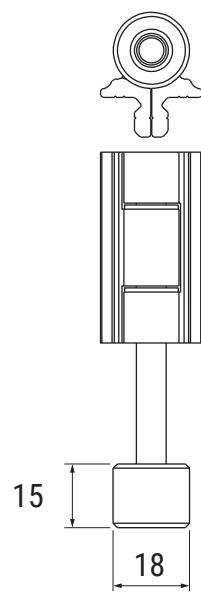
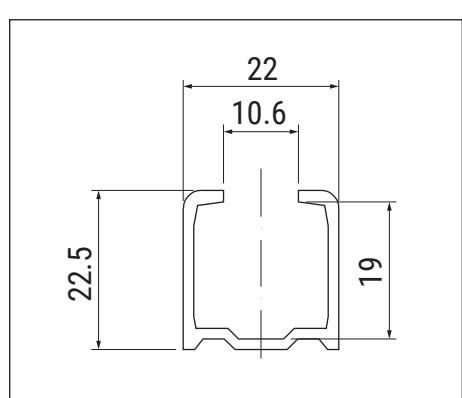
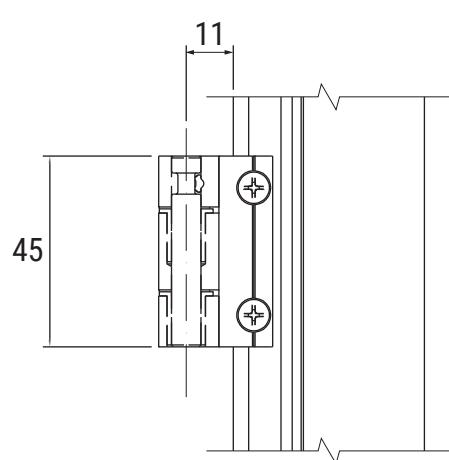
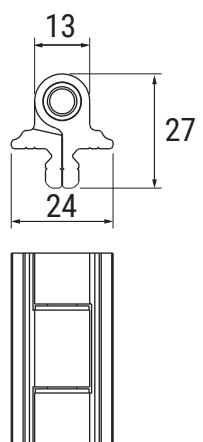
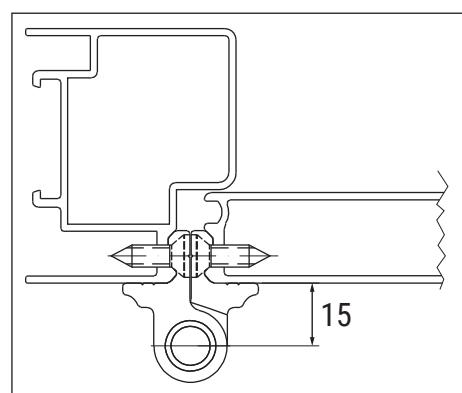
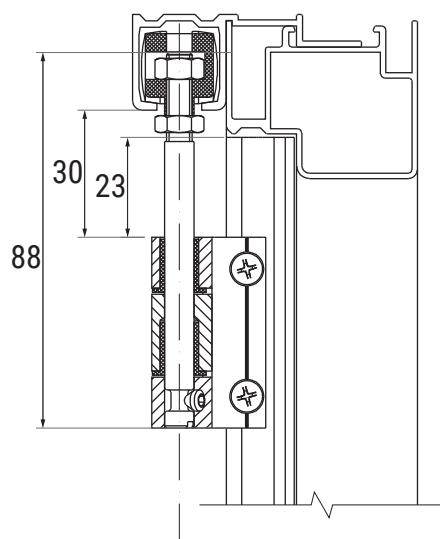
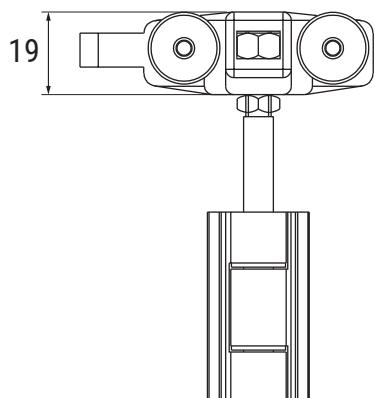
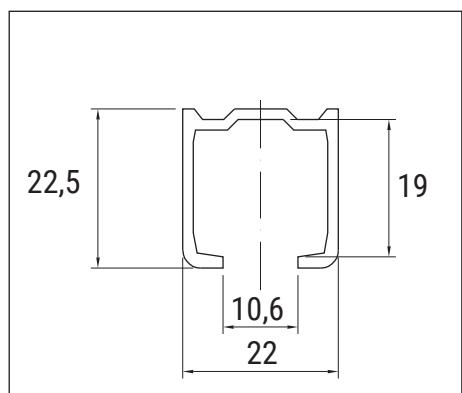
	Alluminio Aluminium	Grezzo Raw · Brut
--	------------------------	----------------------

	RAL 9005	Nero Black · Noir
--	-------------	----------------------

	RAL	Verniciatura a polvere Powder coated Revêtement en poudre
--	-----	---

	Su richiesta On request Sur demande
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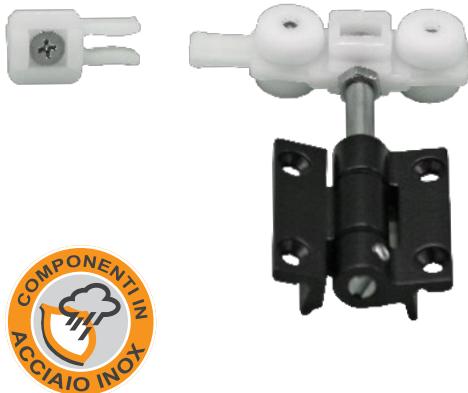
CODICE · CODE	SERIE
	HYDRO B.S.I. - Domal Genovese
AW06041	INDINVEST - Gold 5 Terre Complanare Antares
	ALU K - Persiana 45 P



CODICE  
CODE · CODE



FINITURA  
FINISHING · FINITION



## 09033 SUP

Cerniera superiore per scuretti in alluminio 45 mm

Top hinge for blind shutters in aluminium - 45 mm

Paumelle supérieure pour volets à battant plein en aluminium - 45 mm

	Alluminio Aluminium	Grazzo Raw · Brut
	RAL 9005	Nero Black · Noir
	RAL	Verniciatura a polvere Powder coated Revêtement en poudre
	Su richiesta On request Sur demande	

CODICE · CODE

09033SUP

SERIE

INDINVEST - iQB

ALL.CO - Doge 30



50 pz

2 pz 30 Kg



## 09033 CEN

Cerniera per scuretti in alluminio 45 mm

Hinge for blind shutters in aluminium - 45 mm

Paumelle pour volets à battant plein en aluminium - 45 mm

	Alluminio Aluminium	Grazzo Raw · Brut
	RAL 9005	Nero Black · Noir
	RAL	Verniciatura a polvere Powder coated Revêtement en poudre
	Su richiesta On request Sur demande	

CODICE · CODE

09033CEN

SERIE

INDINVEST - iQB

ALL.CO - Doge 30



50 pz

2 pz 65 Kg



## 09033 INF

Cerniera inferiore per scuretti in alluminio 45 mm

Bottom hinge for blind shutters in aluminium - 45 mm

Paumelle inférieure pour volets à battant plein en aluminium - 45 mm

	Alluminio Aluminium	Grazzo Raw · Brut
	RAL 9005	Nero Black · Noir
	RAL	Verniciatura a polvere Powder coated Revêtement en poudre
	Su richiesta On request Sur demande	

CODICE · CODE

09033INF

SERIE

INDINVEST - iQB

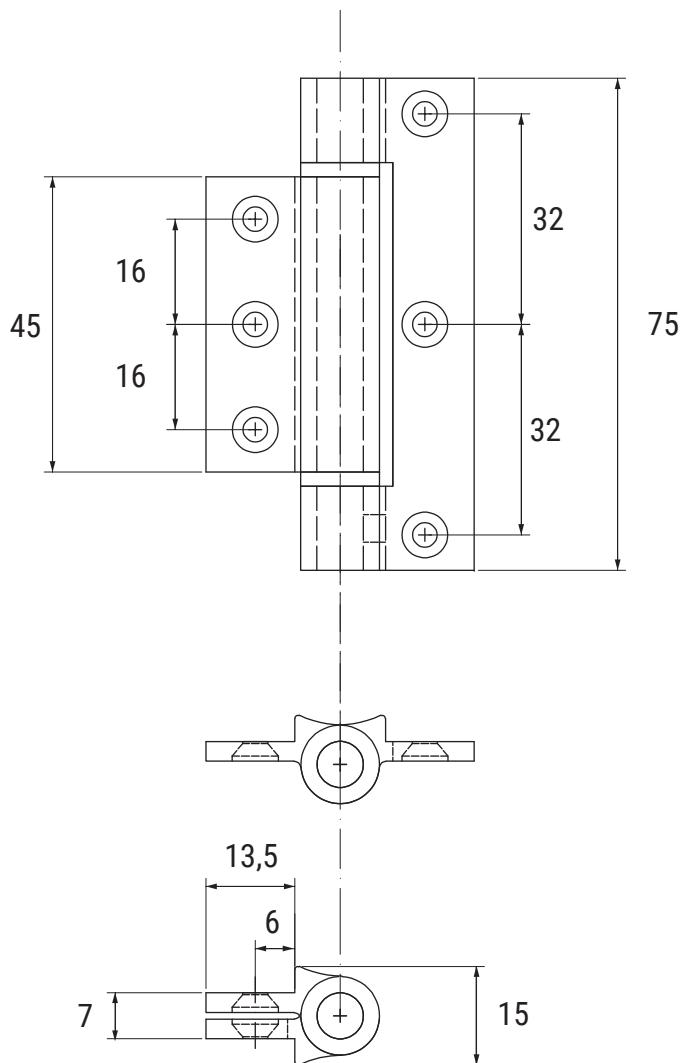
ALL.CO - Doge 30



50 pz

2 pz 30 Kg

# 09080



50 pz

Cerniera per scuretti  
in alluminio - 75 mm

Hinge for blind shutters in  
aluminium - 75 mm

Paumelle pour volets à battant  
plein en aluminium - 75 mm



## PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

60 Kg



## FINITURA FINISHING · FINITION



Alluminio Grezzo  
Aluminium Raw · Brut



RAL 9005 Nero  
Black · Noir



RAL Verniciatura a polvere  
9005 Powder coated  
Black · Noir  
Revêtement en poudre



Su richiesta  
On request  
Sur demande

CODICE · CODE	NOTE · NOTES
09080	50 pz



AG  
CERNIERE PER PORTE INTERNE  
AD USO LEGGERO

INDOOR HINGES  
FOR LIGHT USE

PAUMELLES POUR  
PORTES D'INTÉRIEUR  
À USAGE LÉGER

# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

AG

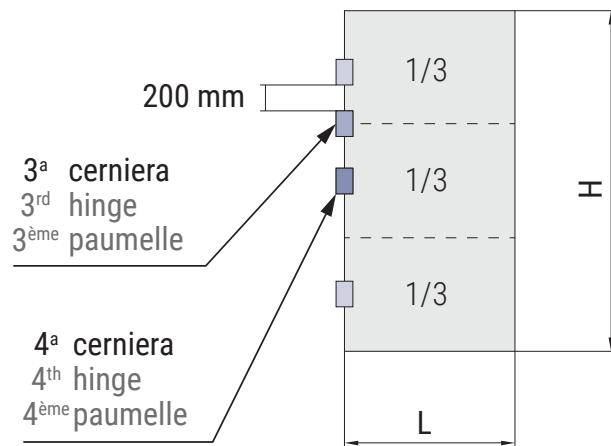
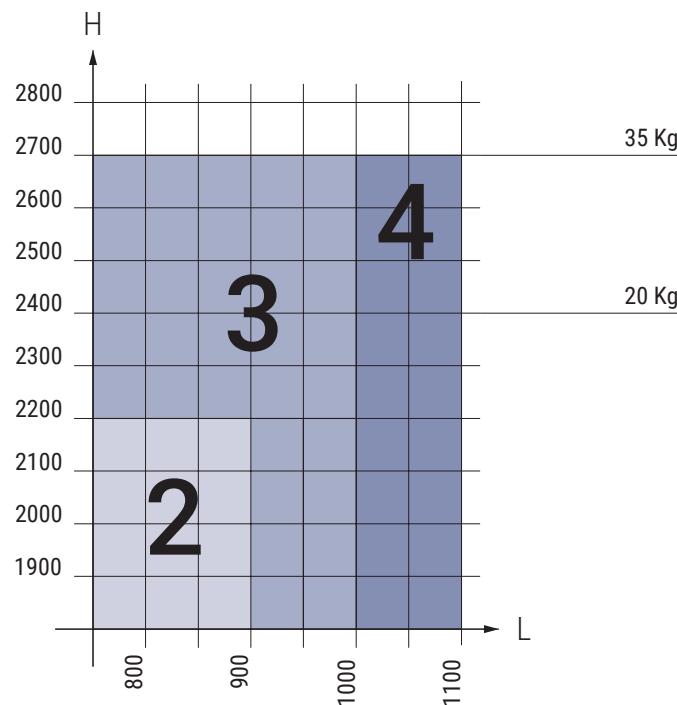


DIMENSIONI ANTA  
DOOR SIZE · DIMENSIONS DE LA PORTE



MASSA ANTA  
DOOR WEIGHT · POIDS DE LA PORTE

- 2** 2 CERNIERE  
HINGES · PAUMELLES
- 3** 3 CERNIERE  
HINGES · PAUMELLES
- 4** 4 CERNIERE  
HINGES · PAUMELLES



## REQUISITI DI APPLICAZIONE · APPLICATION REQUIREMENTS · CONDITIONS D'APPLICATION

- H / L  $\geq 2$
- Costruzione e fissaggio della cerniera eseguiti a regola d'arte

- H / L  $\geq 2$
- Construction and hinge fixing performed in a workmanlike manner

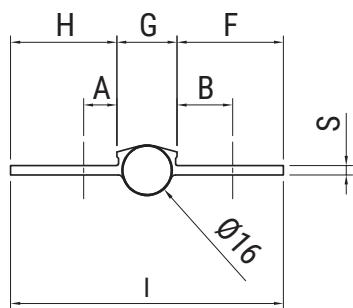
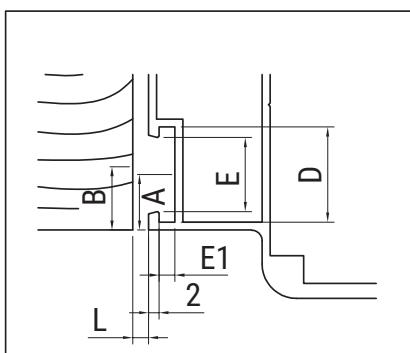
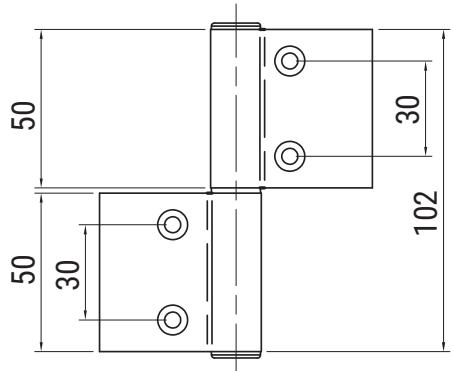
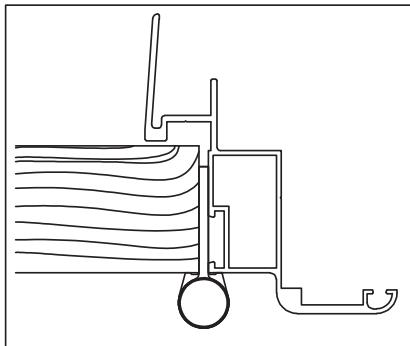
- H / L  $\geq 2$
- Construction et fixation des paumelles effectuées de manière professionnelle

## USO DI CHIUDIPORTA · WITH DOOR CLOSER · AVEC FERME-PORTE

Quando viene impiegato un chiudiporta bisogna considerare la massa dell'anta:  
+20% se il chiudiporta è senza freno  
+75% se il chiudiporta è con freno

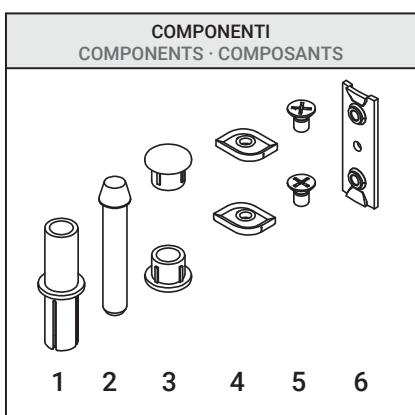
When a door closer is used, the door mass varies as follows:  
+ 20% if the door closer is without brake  
+ 75% if the door closer is with brake

Lorsqu'un ferme-porte est utilisé, la masse de la porte doit être prise en compte:  
+ 20% si le ferme-porte est sans frein  
+ 75% si le ferme-porte est avec frein



50 pz

Cerniera per porte interne  
alluminio / legno 2+2 fori  
Hinge for indoor aluminium /  
wood doors, 2+2 holes  
Paumelle pour portes d'intérieur  
en aluminium / bois, 2+2 trous



→ \* Comp. 6 sostituisce:  Comp. 4  
Replaces: · Remplace:



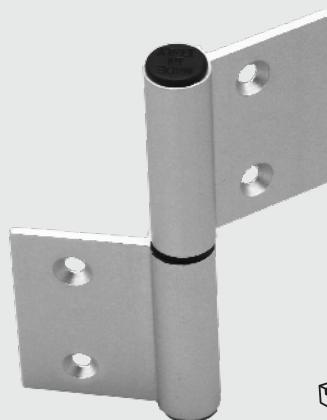
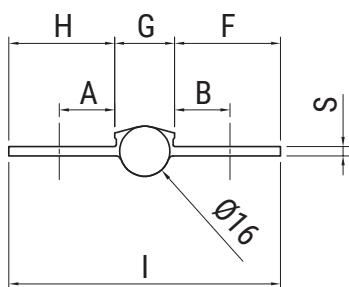
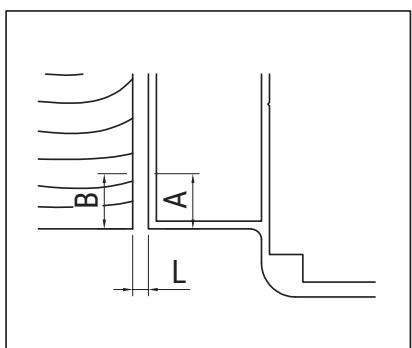
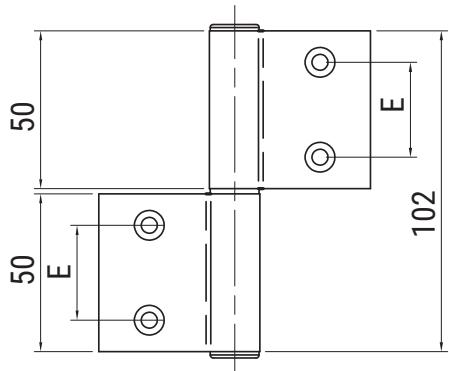
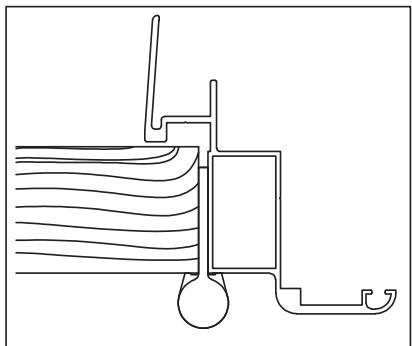
FINITURA FINISHING · FINITION		
	Alluminio Aluminium	Grazzo Raw · Brut
	Ox Arg Oxidized silver Anodisé argent	Argento ossidato Anodized silver Anodisé argent
	RAL	Verniciatura a polvere Powder coated Revêtement en poudre
	Su richiesta On request Sur demande	Su richiesta On request Sur demande

CODICE · CODE	L	S	A	B	C	D	E	E1	F	G	H	I	NOTE · NOTES
AG-26	3,5	3	10,5	17,5	-	18	14	3	33,5	19	33,5	86	Per · for · pour C.E.
* AG-IN	3,5	3	10,5	17,5	-	18	14	3	33,5	19	33,5	86	Per · for · pour C.E.
AG-DCA	3,5	3	23,5	23,5	-	18	14	3	33,5	19	33,5	86	Su richiesta On request · Sur demande
AG-DCB	3,5	3	11	11	-	18	14	3	33,5	19	33,5	86	Su richiesta On request · Sur demande
AG-OD	3,5	3	10,5	17,5	-	18	14	3	33,5	19	23,5	76	

C.E. = Camera europea · Eurogroove · Chambre européenne



## TELAIO LISCIO • FLAT FRAME • CHÂSSIS LISSE



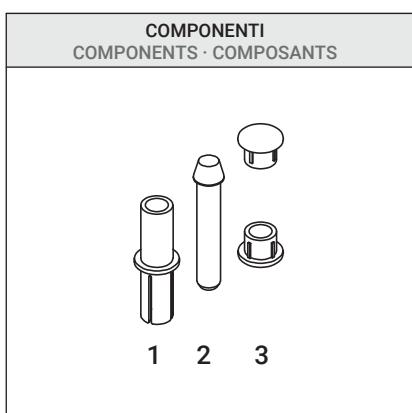
50 pz

Cerniera per porte interne  
alluminio / legno 2+2 foriHinge for indoor aluminium /  
wood doors, 2+2 holesPaumelle pour portes d'intérieur  
en aluminium / bois, 2+2 trousPORTATA  
LOAD CAPACITY · CAPACITÉ

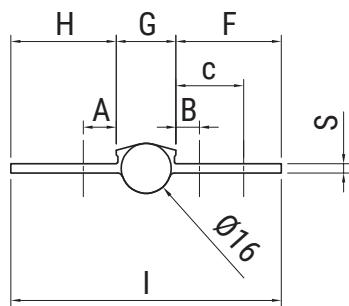
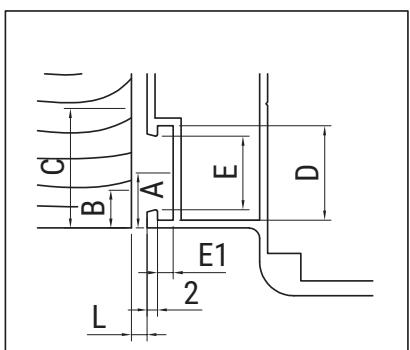
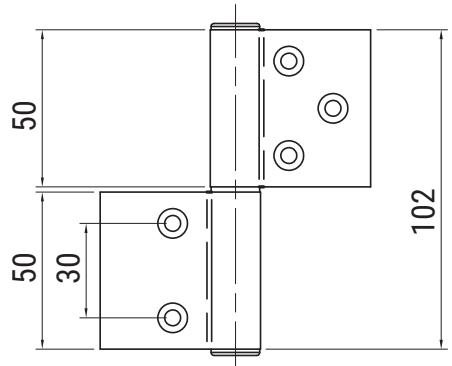
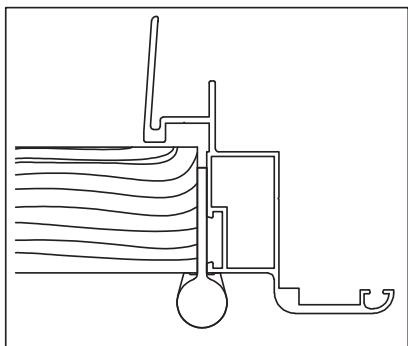
2 pezzi · pieces · pièces

25 Kg

PAG. 67

FINITURA  
FINISHING · FINITIONAlluminio  
Aluminium  
Raw · BrutOx Arg  
Argento ossidato  
Anodized silver  
Anodisé argentRAL  
Verniciatura a polvere  
Powder coated  
Revêtement en poudreSu richiesta  
On request  
Sur demande

CODICE · CODE	L	S	A	B	C	D	E	F	G	H	I	NOTE · NOTES
AG-F	3,5	3	17,5	17,5	-	-	30	33,5	19	33,5	86	
AG-LF	3,5	3	14	14	-	-	30	33,5	19	33,5	86	
AG-TH	3,5	3	8,2	17,5	-	-	26	33,5	19	33,5	86	Su richiesta On request · Sur demande
AG-RN	3,5	3	20,8	17,2	-	-	26	33,5	19	33,5	86	



50 pz

Cerniera per porte interne  
alluminio / legno 2+3 fori  
Hinge for indoor aluminium /  
wood doors, 2+3 holes  
Paumelle pour portes d'intérieur  
en aluminium / bois, 2+3 trous



### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces 25 Kg

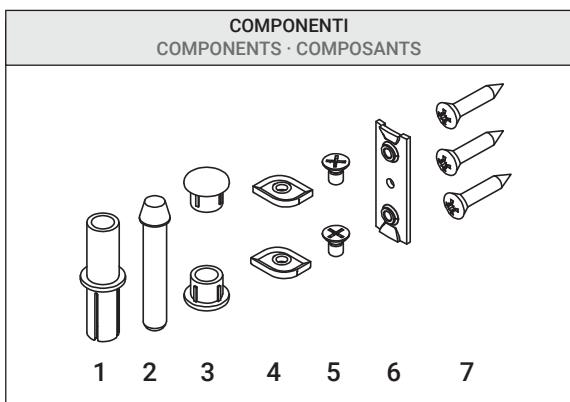
PAG. 67



### FINITURA FINISHING · FINITION

	Alluminio Aluminium	Grazzo Raw · Brut
	Ox Arg Anodized silver	Anodisé argent
	RAL Verniciatura a polvere Powder coated Revêtement en poudre	

Su richiesta  
On request  
Sur demande



- \* Comp. 6 sostituisce:  
Replaces: · Remplace: ] Comp. 4
- \*\* Comp. 7 solo per:  
Only for: · Seulement pour: ] AG-105



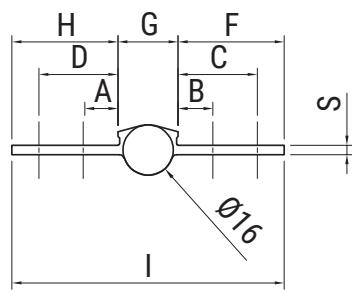
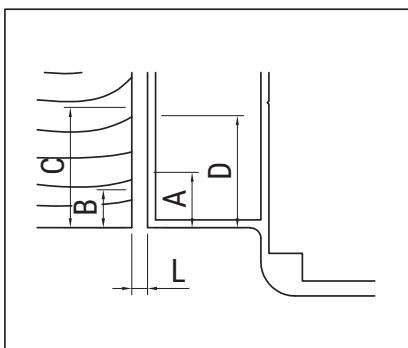
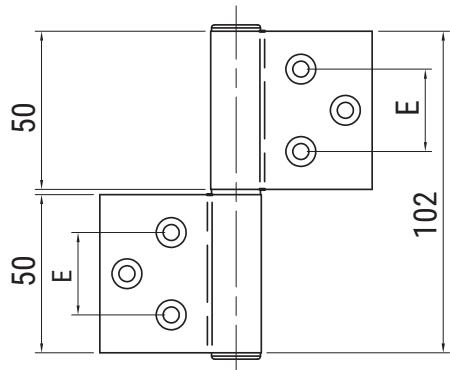
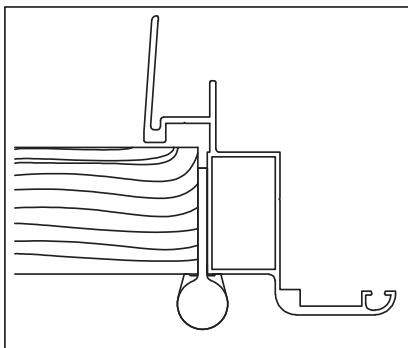
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**	AG-105	3,5	3	11,5	11	25	18	14	3	33,5	19	33,5	86	Per · for · pour C.E.
	AG-2	3,5	3	10,5	11	25	18	14	3	33,5	19	33,5	86	Per · for · pour C.E.
*	AG-79	4,5	4,3	20,2	15	30	40	30	3	40	18,3	40	98,3	
	AG-DCA17044	3,5	3	23,5	11	25	18	15	3,5	33,5	19	33,5	86	Per · for · pour C.R.

C.E. = Camera europea · Eurogroove · Chambre européenne

C.R. = Camera R · R groove · Chambre R

# AG 3+3

## TELAIO LISCIO • FLAT FRAME • CHÂSSIS LISSE



50 pz

Cerniera per porte interne  
alluminio / legno 3+3 fori

Hinge for indoor aluminium /  
wood doors, 3+3 holes

Paumelle pour portes d'intérieur  
en aluminium / bois, 3+3 trous

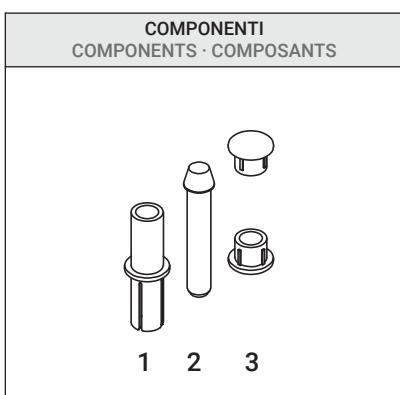


**PORTATA**  
**LOAD CAPACITY · CAPACITÉ**

2 pezzi · pieces · pièces

25 Kg

PAG. 67



**FINITURA**  
**FINISHING · FINITION**



Alluminio  
Aluminium  
Raw · Brut



Ox Arg  
Argento ossidato  
Anodized silver  
Anodisé argent



RAL  
Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Su richiesta  
On request  
Sur demande

CODICE · CODE	L	S	A	B	C	D	E	F	G	H	I	NOTE · NOTES
AG	3,5	3	11	11	25	25	26	33,5	19	33,5	86	
AG-C	3,5	3	8	8	25	25	26	33,5	19	33,5	86	Su richiesta On request · Sur demande
AG-17116	4,5	4,3	13	13	33	33	30	40	18,3	40	98,3	



# AG 100

## CERNIERE PER PORTE INTERNE AD USO MEDIO-PESANTE

INDOOR HINGES  
FOR MEDIUM-HEAVY USE

PAUMELLES POUR PORTES  
D'INTÉRIEUR À USAGE  
MOYEN-LOURD



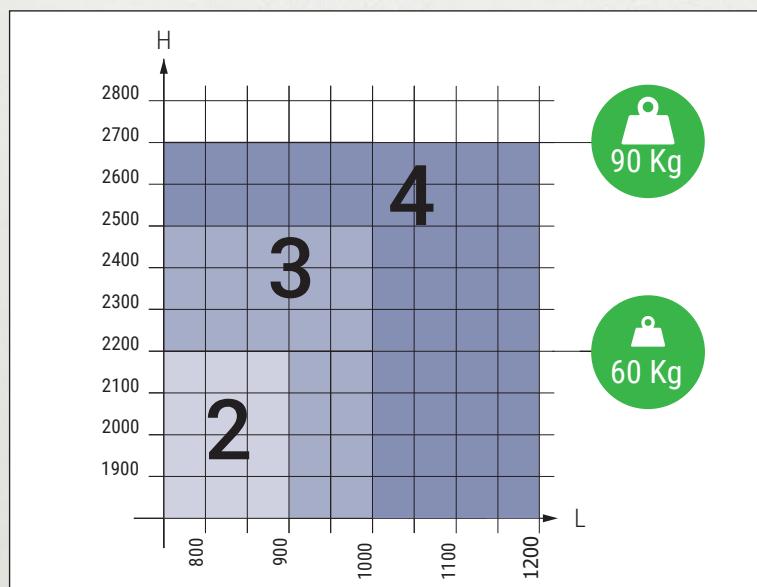


# AG100

## Alta portata per alte prestazioni

AG100 è la cerniera per porte interne a uso medio-pesante: è applicabile su porte coplanari con telaio in alluminio con camera europea, camera R o con telaio liscio.

Grazie alla sua eccezionale portata è l'ideale per porte tutta altezza o situate in edifici con forte passaggio, ad esempio negli ospedali, negli uffici pubblici o privati.



en

### AG100: HIGH CAPACITY FOR HIGH PERFORMANCE

AG100 is the hinge designed by Hammer for medium or heavy-duty use on internal doors: it is suitable for application on coplanar interior doors with aluminium Eurogroove frame, R chamber or flat frame.

Thanks to its exceptional capacity is suitable for full-height doors or doors located in buildings with high traffic, such as hospitals or offices.

fr

### AG100: CAPACITÉ ÉLEVÉE POUR DES PERFORMANCES ÉLEVÉES

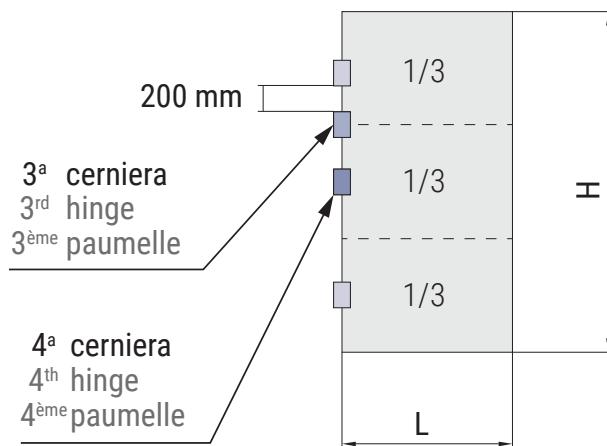
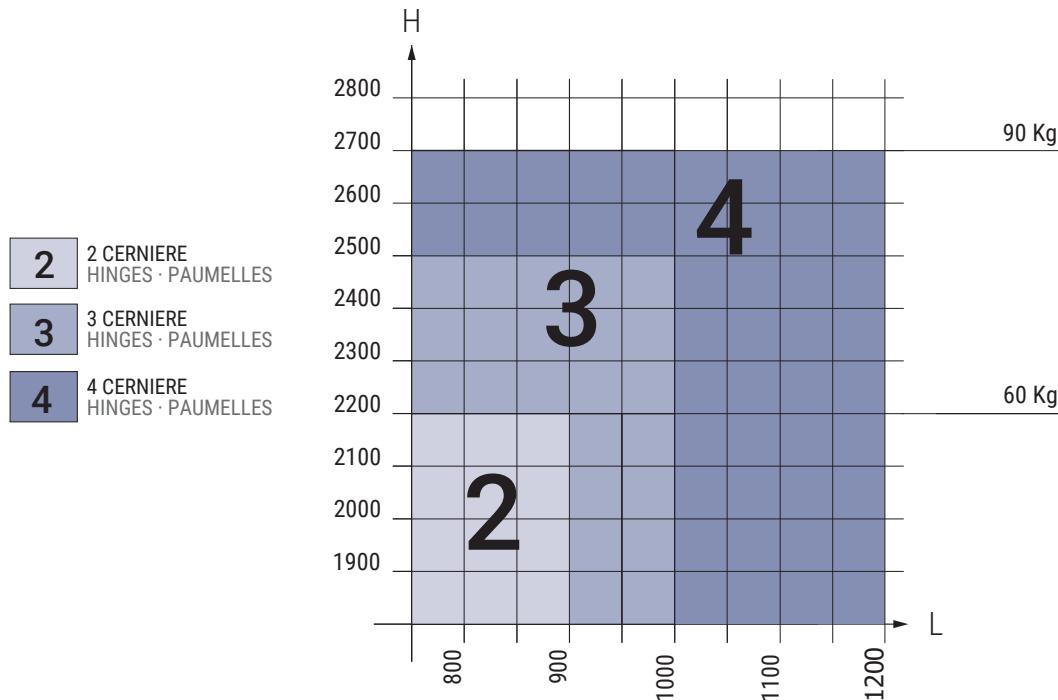
AG100 est la paumelle Hammer conçue pour usage moyen-lourd sur les portes d'intérieur: elle est idéale pour une application sur les portes d'intérieur coplanaires avec châssis en aluminium avec chambre européenne, chambre R ou châssis lisse, en particulier pour les portes pleine hauteur ou les portes situées dans des bâtiments où passe un grand nombre de personnes, comme les hôpitaux ou les bureaux.



DIMENSIONI ANTA  
DOOR SIZE · DIMENSIONS DE LA PORTE



MASSA ANTA  
DOOR WEIGHT · POIDS DE LA PORTE



REQUISITI DI APPLICAZIONE · APPLICATION REQUIREMENTS · CONDITIONS D'APPLICATION

- H / L >= 2
- Costruzione e fissaggio della cerniera eseguiti a regola d'arte

- H / L >= 2
- Construction and hinge fixing performed in a workmanlike manner

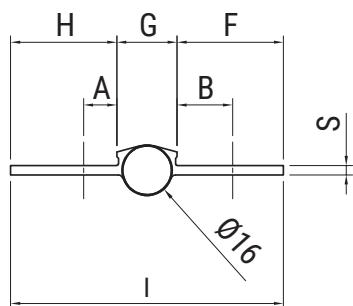
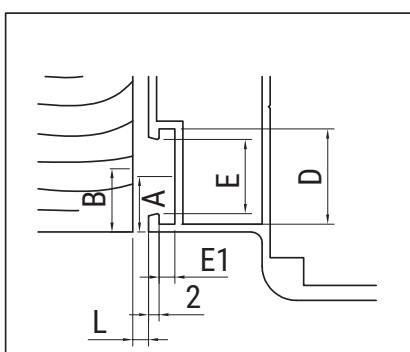
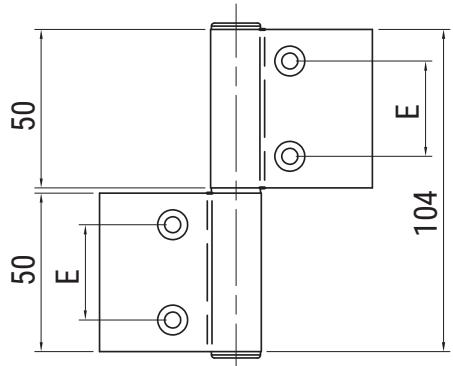
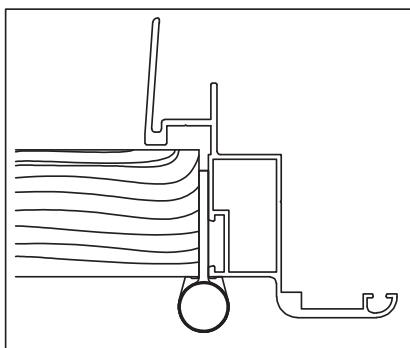
- H / L >= 2
- Construction et fixation des paumelles effectuées de manière professionnelle

USO DI CHIUDIPORTA · WITH DOOR CLOSER · AVEC FERME-PORTE

Quando viene impiegato un chiudiporta bisogna considerare la massa dell'anta:  
+20% se il chiudiporta è senza freno  
+75% se il chiudiporta è con freno

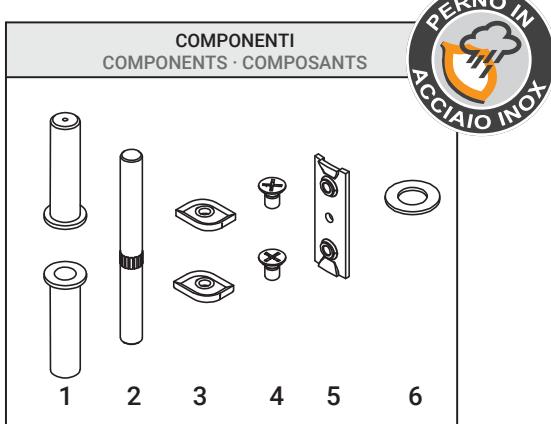
When a door closer is used, the door mass varies as follows:  
+ 20% if the door closer is without brake  
+ 75% if the door closer is with brake

Lorsqu'un ferme-porte est utilisé, la masse de la porte doit être prise en compte:  
+ 20% si le ferme-porte est sans frein  
+ 75% si le ferme-porte est avec frein



50 pz

Cerniera per porte interne  
alluminio / legno 2+2 fori  
Hinge for indoor aluminium /  
wood doors, 2+2 holes  
Paumelle pour portes d'intérieur  
en aluminium / bois, 2+2 trous



\* Comp. 5 sostituisce: Comp.3  
Replaces: Remplace:



	Aluminio Aluminium	Grazzo Raw · Brut
	Ox Arg	Argento ossidato Anodized silver Anodisé argent
	RAL	Verniciatura a polvere Powder coated Revêtement en poudre

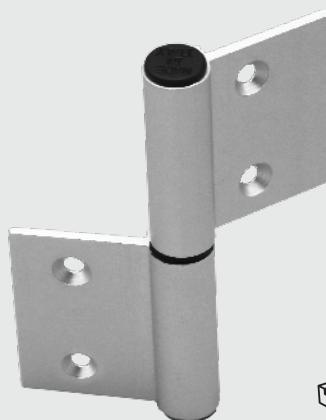
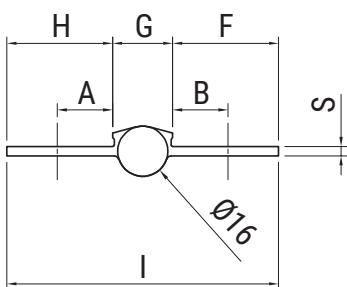
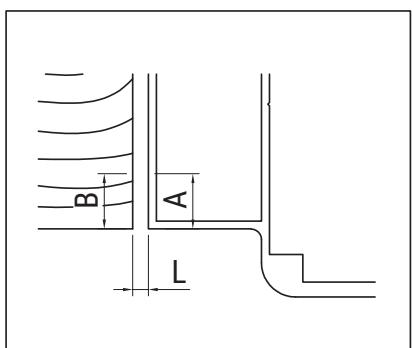
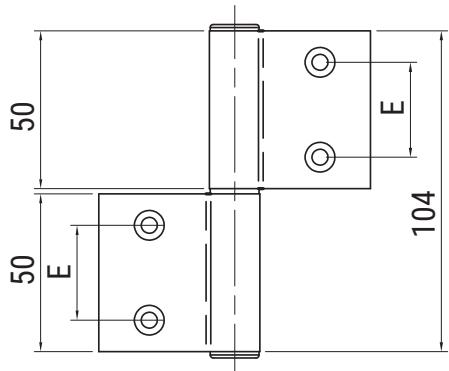
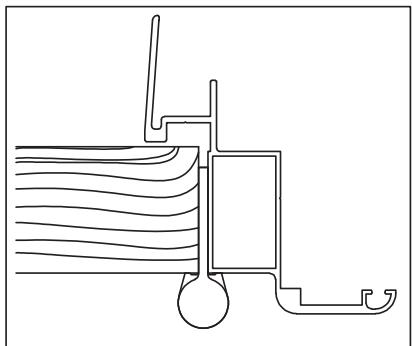
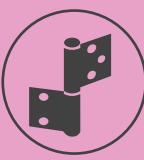
Su richiesta  
On request  
Sur demande

CODICE · CODE	L	S	A	B	C	D	E	E1	F	G	H	I	NOTE · NOTES
* AG100-26	3,5	3	10,5	17,5	-	18	14	3	33,5	19	33,5	86	Per · for · pour C.E.
* AG100-IN	3,5	3	10,5	17,5	-	18	14	3	33,5	19	33,5	86	
AG100-DCA	3,5	3	23,5	23,5	-	18	14	3	33,5	19	33,5	86	
AG100-DCB	3,5	3	11	11	-	18	14	3	33,5	19	33,5	86	Su richiesta On request · Sur demande
AG100-OD	3,5	3	10,5	17,5	-	18	14	3	33,5	19	23,5	76	

C.E. = Camera europea · Eurogroove · Chambre européenne

# AG 100 2+2

## TELAIOLISCIO • FLAT FRAME • CHÂSSIS LISSE



50 pz

Cerniera per porte interne  
alluminio / legno 2+2 fori

Hinge for indoor aluminium /  
wood doors, 2+2 holes

Paumelle pour portes d'intérieur  
en aluminium / bois, 2+2 trous



**PORTATA**  
**LOAD CAPACITY · CAPACITÉ**

2 pezzi · pieces · pièces

60 Kg

PAG. 75



**FINITURA**  
**FINISHING · FINITION**



Alluminio  
Aluminium  
Raw · Brut



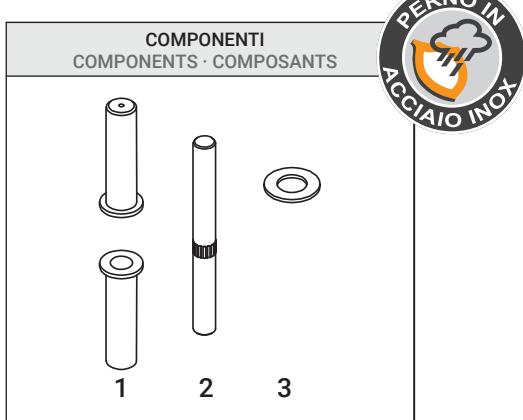
Ox Arg  
Argento ossidato  
Anodized silver  
Anodisé argent



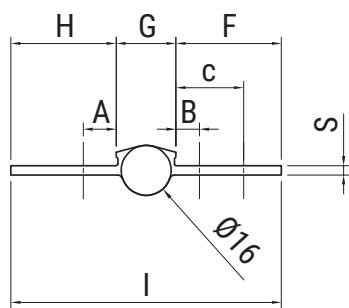
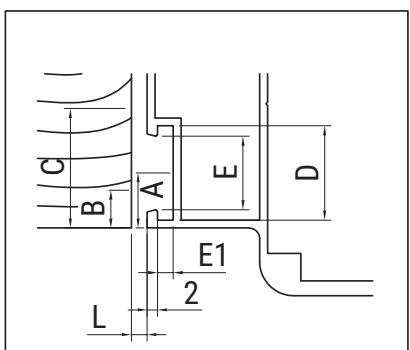
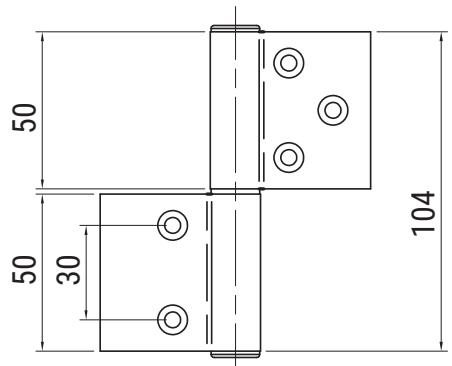
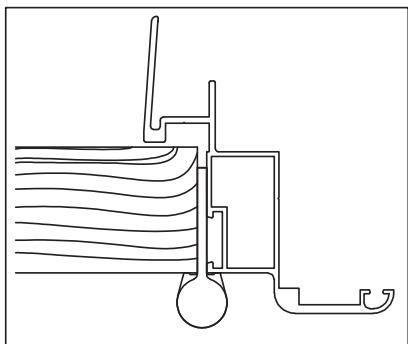
RAL  
Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Su richiesta  
On request  
Sur demande

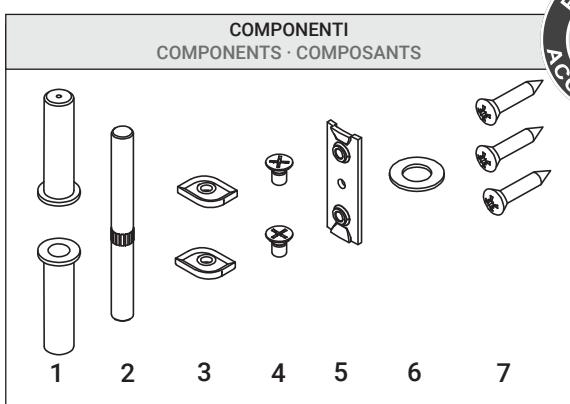


CODICE · CODE	L	S	A	B	C	D	E	F	G	H	I	NOTE · NOTES
AG100-F	3,5	3	17,5	17,5	-	-	30	33,5	19	33,5	86	
AG100-LF	3,5	3	14	14	-	-	30	33,5	19	33,5	86	
AG100-TH	3,5	3	8,2	17,5	-	-	26	33,5	19	33,5	86	Su richiesta On request · Sur demande
AG100-RN	3,5	3	20,8	17,2	-	-	26	33,5	19	33,5	86	



50 pz

Cerniera per porte interne  
alluminio / legno 2+3 fori  
Hinge for indoor aluminium /  
wood doors, 2+3 holes  
Paumelle pour portes d'intérieur  
en aluminium / bois, 2+3 trous



- \* Comp. 5 sostituisce:  
Replaces: · Remplace:      ] Comp. 3
- \*\* Comp. 7 solo per:  
Only for: · Seulement pour:      ] AG100-105



### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces      60 Kg

PAG. 75

### FINITURA FINISHING · FINITION

	Alluminio Aluminium	Grezzo Raw · Brut
	Ox Arg Argento ossidato Anodized silver Anodisé argent	Anodized silver Anodisé argent
	RAL Verniciatura a polvere Powder coated Revêtement en poudre	

Su richiesta  
On request  
Sur demande

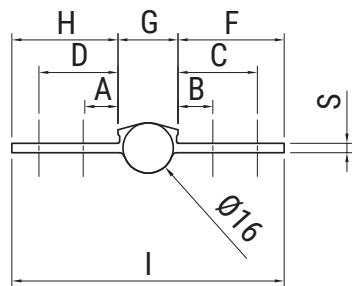
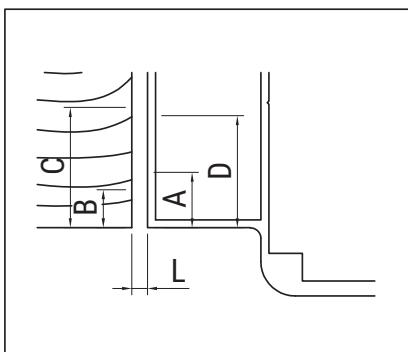
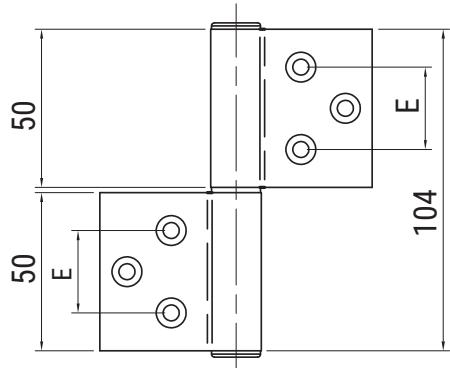
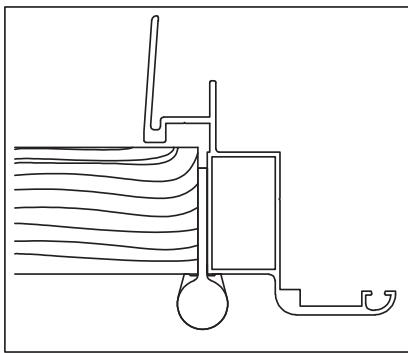
	CODICE · CODE	L	S	A	B	C	D	E	E1	F	G	H	I	NOTE · NOTES
**	AG100-105	3,5	3	11,5	11	25	18	14	3	33,5	19	33,5	86	Per · for · pour C.E.
	AG100-2	3,5	3	10,5	11	25	18	14	3	33,5	19	33,5	86	Per · for · pour C.E.
*	AG100-79	4,5	4,3	20,2	15	30	40	30	3	40	18,3	40	98,3	
	AG100-DCA17044	3,5	3	23,5	11	25	18	15	3,5	33,5	19	33,5	86	Per · for · pour C.R.

C.E. = Camera europea · Eurogroove · Chambre européenne

C.R. = Camera R · R groove · Chambre R

# AG 100 3+3

## TELAIO LISCIO • FLAT FRAME • CHÂSSIS LISSE



50 pz

Cerniera per porte interne  
alluminio / legno 3+3 fori

Hinge for indoor aluminium /  
wood doors, 3+3 holes

Paumelle pour portes d'intérieur  
en aluminium / bois, 3+3 trous

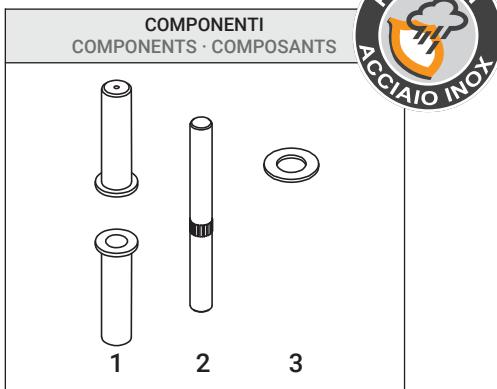


### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

60 Kg

PAG. 75



### FINITURA FINISHING · FINITION

Alluminio Grezzo  
Aluminium Raw · Brut

Ox Arg Argento ossidato  
Anodized silver  
Anodisé argent

RAL Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Su richiesta  
On request  
Sur demande

CODICE · CODE	L	S	A	B	C	D	E	F	G	H	I	NOTE · NOTES
AG100	3,5	3	11	11	25	25	26	33,5	19	33,5	86	
AG100-C	3,5	3	8	8	25	25	26	33,5	19	33,5	86	
AG100-17116	4,5	4,2	13	13	33	33	30	40	18,3	40	98,3	



# AP CERNIERE PER PORTE INTERNE IN ALLUMINIO STONDATE

HINGES FOR ROUNDED EDGE  
INTERNAL ALUMINIUM DOORS

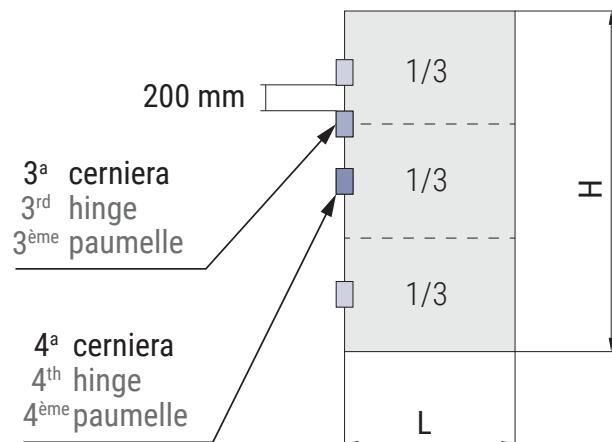
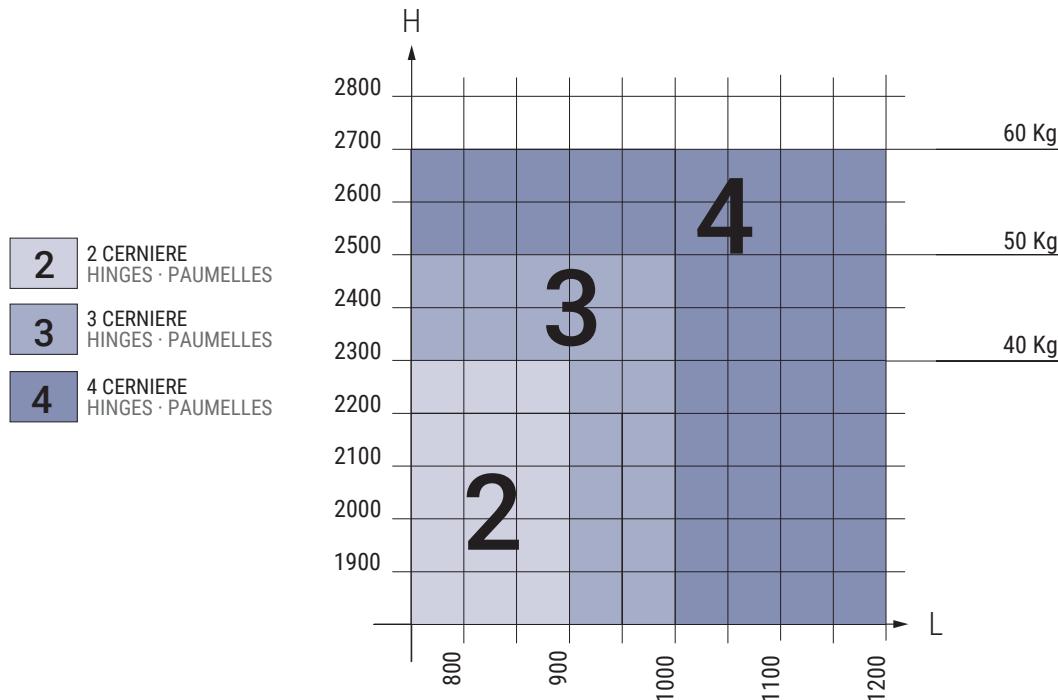
PAUMELLES POUR PORTES  
D'INTÉRIEUR À PROFIL ARRONDI  
EN ALUMINIUM



DIMENSIONI ANTA  
DOOR SIZE · DIMENSIONS DE LA PORTE



MASSA ANTA  
DOOR WEIGHT · POIDS DE LA PORTE



REQUISITI DI APPLICAZIONE · APPLICATION REQUIREMENTS · CONDITIONS D'APPLICATION

- H / L >= 2
- Costruzione e fissaggio della cerniera eseguiti a regola d'arte

- H / L >= 2
- Construction and hinge fixing performed in a workmanlike manner

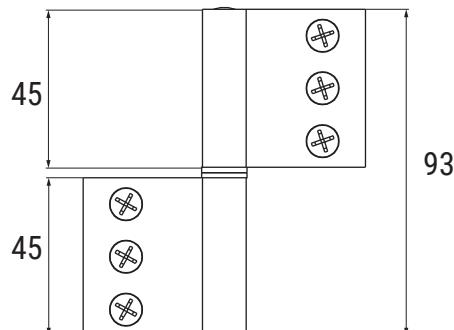
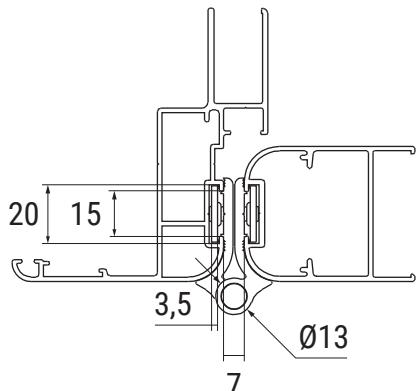
- H / L >= 2
- Construction et fixation des paumelles effectuées de manière professionnelle

USO DI CHIUDIPORTA · WITH DOOR CLOSER · AVEC FERME-PORTE

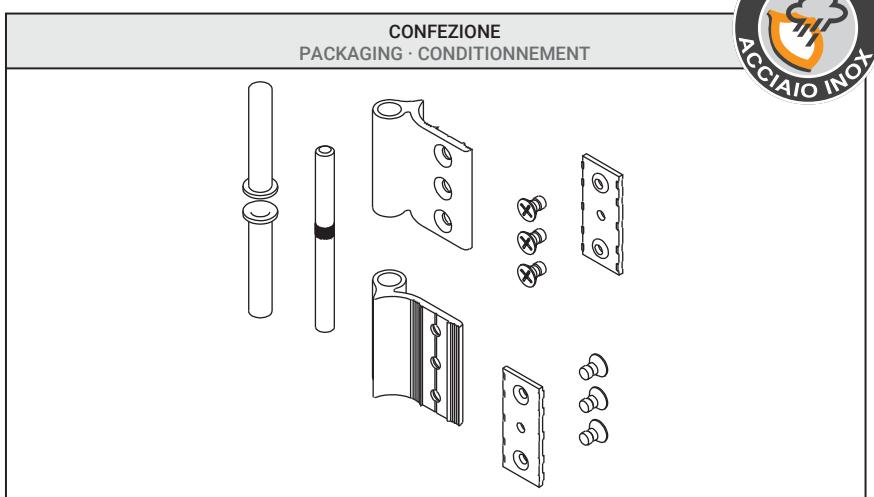
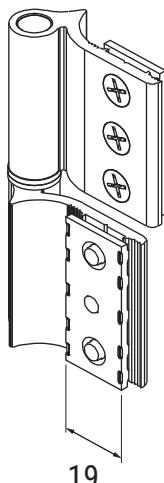
Quando viene impiegato un chiudiporta bisogna considerare la massa dell'anta:  
+20% se il chiudiporta è senza freno  
+75% se il chiudiporta è con freno

When a door closer is used, the door mass varies as follows:  
+ 20% if the door closer is without brake  
+ 75% if the door closer is with brake

Lorsqu'un ferme-porte est utilisé, la masse de la porte doit être prise en compte:  
+ 20% si le ferme-porte est sans frein  
+ 75% si le ferme-porte est avec frein



50 pz

**CODICE · CODE****SERIE**

AP045

HYDRO B.S.I. - Domal Indoor Stondata

PROFILATI - Eku Door


**PORTATA  
LOAD CAPACITY · CAPACITÉ**

2 pezzi · pieces · pièces

40 Kg

PAG. 81


**FINITURA  
FINISHING · FINITION**
Alluminio  
Aluminium  
Grazzo  
Raw · BrutOx Arg  
Argento ossidato  
Anodized silver  
Anodisé argentRAL  
Verniciatura a polvere  
Powder coated  
Revêtement en poudreSu richiesta  
On request  
Sur demande

## **NOTE • NOTES**



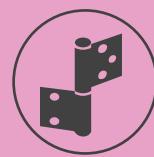
**CV**  
**CERNIERE PER PORTE INTERNE  
IN VETRO**

**HINGES FOR INTERNAL  
GLASS DOORS**

**PAUMELLES POUR  
PORTES D'INTÉRIEUR  
EN VERRE**

# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

**CV**

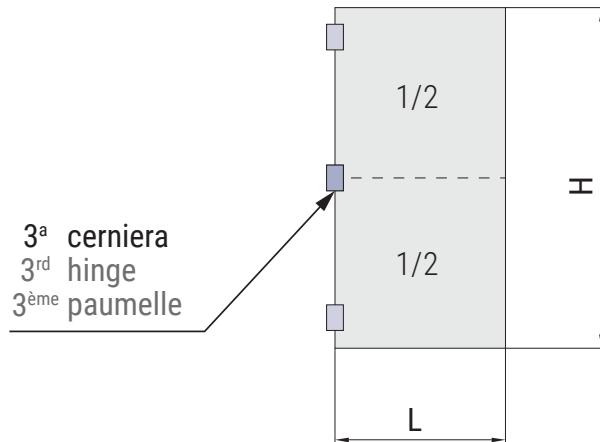
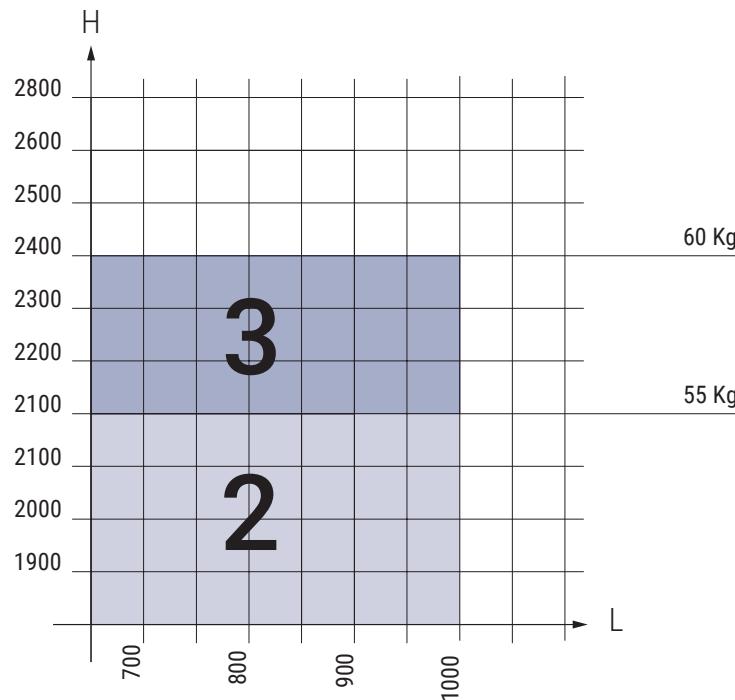


DIMENSIONI ANTA  
DOOR SIZE · DIMENSIONS DE LA PORTE



MASSA ANTA  
DOOR WEIGHT · POIDS DE LA PORTE

- 2** 2 CERNIERE  
HINGES · PAUMELLES
- 3** 3 CERNIERA  
HINGES · PAUMELLES



## REQUISITI DI APPLICAZIONE · APPLICATION REQUIREMENTS · CONDITIONS D'APPLICATION

- H / L >= 2
- Costruzione e fissaggio della cerniera eseguiti a regola d'arte

- H / L >= 2
- Construction and hinge fixing performed in a workmanlike manner

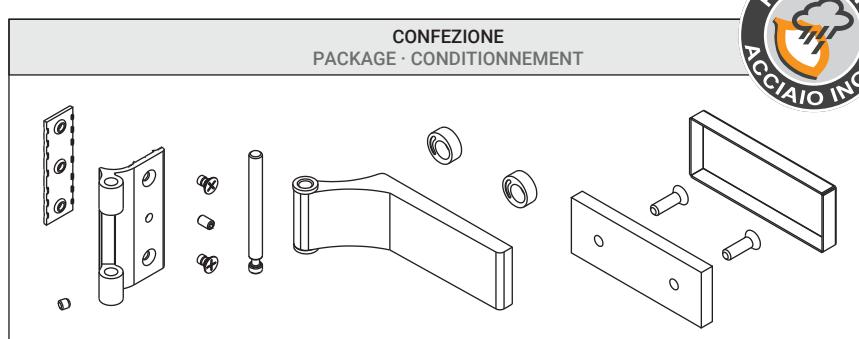
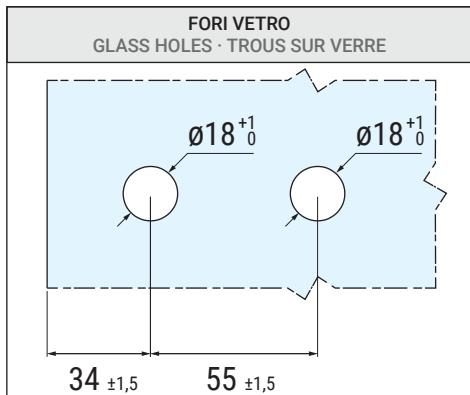
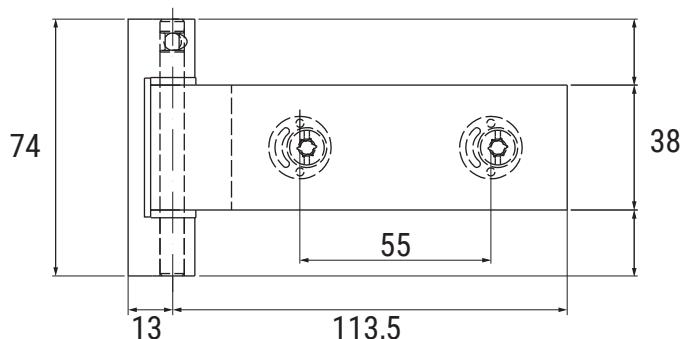
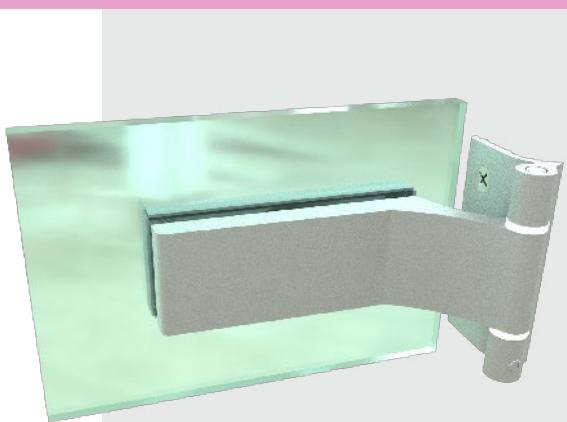
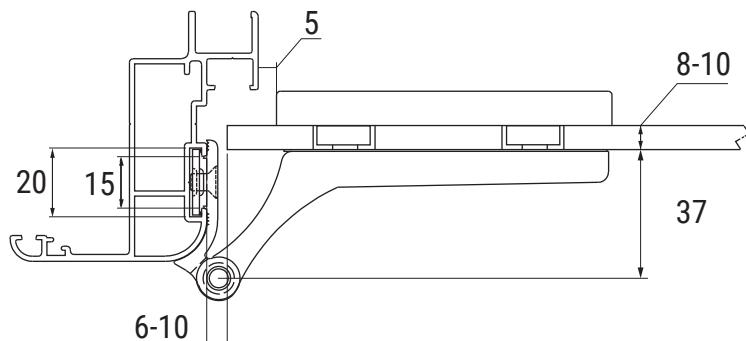
- H / L >= 2
- Construction et fixation des paumelles effectuées de manière professionnelle

## USO DI CHIUDIPORTA · WITH DOOR CLOSER · AVEC FERME-PORTE

Quando viene impiegato un chiudiporta bisogna considerare la massa dell'anta:  
+20% se il chiudiporta è senza freno  
+75% se il chiudiporta è con freno

When a door closer is used, the door mass varies as follows:  
+ 20% if the door closer is without brake  
+ 75% if the door closer is with brake

Lorsqu'un ferme-porte est utilisé, la masse de la porte doit être prise en compte:  
+ 20% si le ferme-porte est sans frein  
+ 75% si le ferme-porte est avec frein



CODICE · CODE	SERIE
CV0534	HYDRO B.S.I. - Domal Indoor Stondata
	PROFILATI - Eku Door

**Cerniera per porte interne in vetro/alluminio**  
Hinge for internal glass / aluminium door



**Paumelle pour portes d'intérieur en verre / aluminium**



### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces 55 Kg



PAG. 85



### FINITURA FINISHING · FINITION



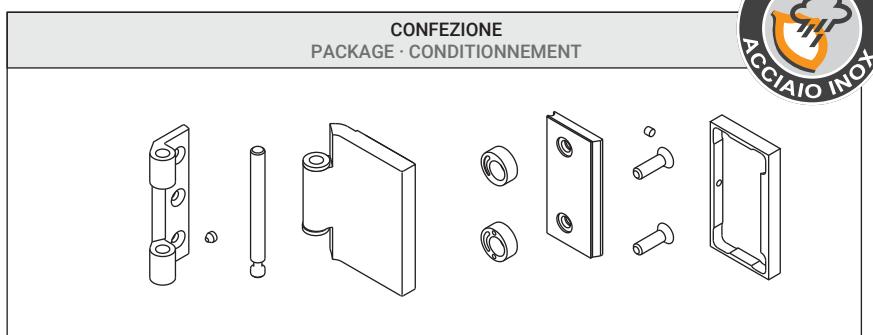
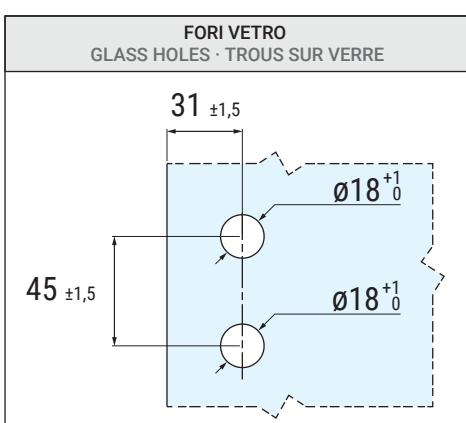
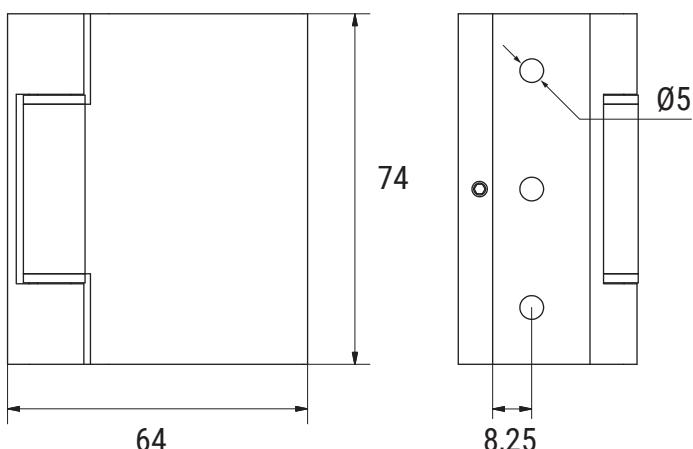
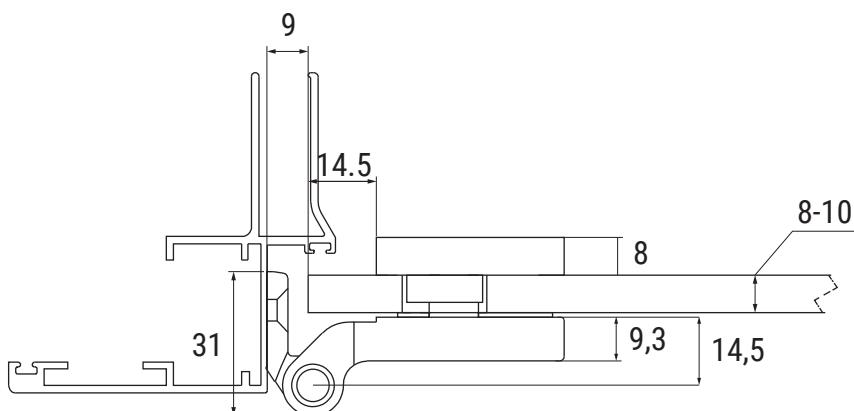
Ox Arg Argento ossidato Anodized silver Anodisé argent



Ox ELT Elettrocolore nero Anodized black Anodisé noir



Su richiesta  
On request  
Sur demande



2 pz

Cerniera per porte interne  
in vetro / alluminio

Hinge for internal  
glass / aluminium door

Paumelle pour portes  
d'intérieur en verre / aluminium



#### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

55 Kg

PAG. 85



#### FINITURA FINISHING · FINITION



Ox Arg

Argento ossidato  
Anodized silver  
Anodisé argent



Ox ELT

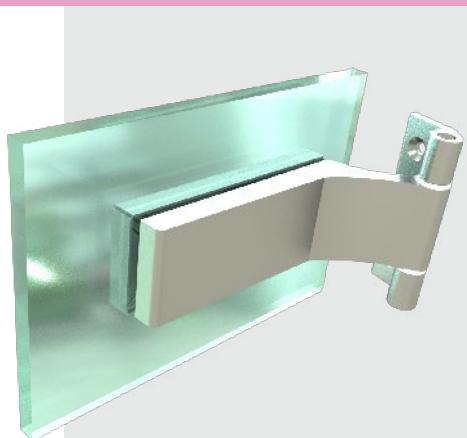
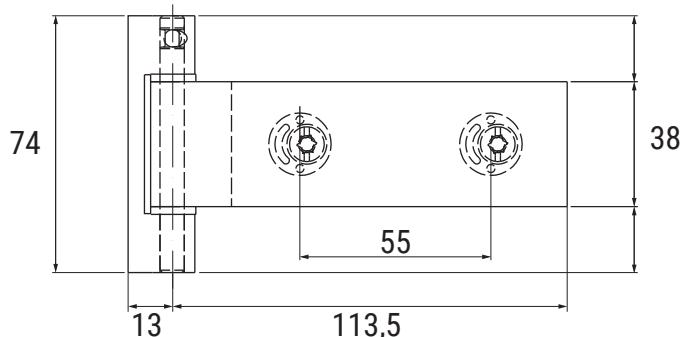
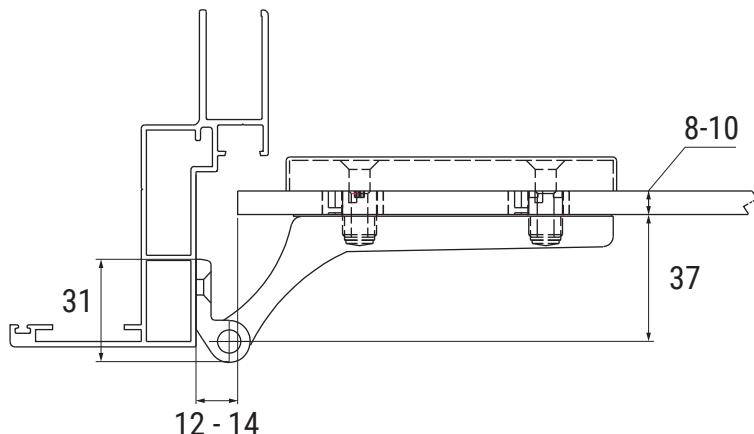
Elettrocolore nero  
Anodized black  
Anodisé noir



Su richiesta  
On request  
Sur demande

CODICE · CODE
CV0602

NOTE · NOTES



2 pz

Cerniera per porte interne  
in vetro/alluminio

Hinge for internal  
glass / aluminium door

Paumelle pour portes d'intérieur  
en verre / aluminium



#### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

55 Kg

PAG. 85



#### FINITURA FINISHING · FINITION



Ox Arg

Argento ossidato  
Anodized silver  
Anodisé argent

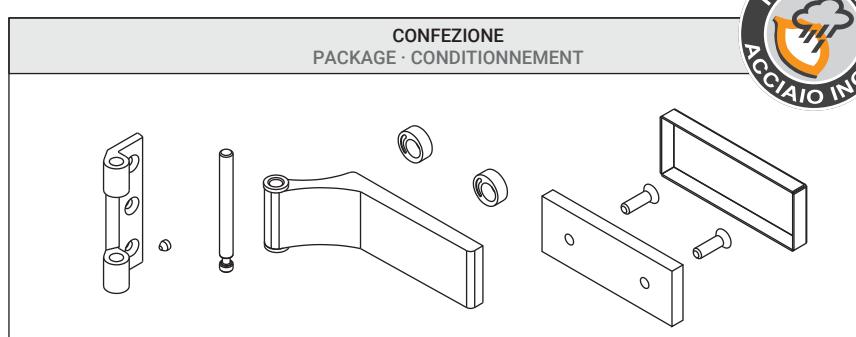
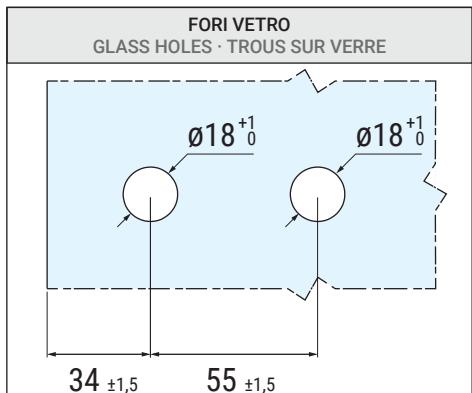


Ox ELT

Elettrocolore nero  
Anodized black  
Anodisé noir



Su richiesta  
On request  
Sur demande



CODICE · CODE

NOTE · NOTES

CV0106

## **NOTE • NOTES**



**WLH**  
CERNIERE PIVOT  
PER PORTE INTERNE

PIVOT HINGES  
FOR INTERNAL DOORS

PAUMELLES PIVOT  
POUR PORTES D'INTÉRIEUR



# WLH

## Eleganza e design

WLH è la cerniera pivot realizzabile su misura per le porte interne in alluminio: è apribile a 180°, regolabile in altezza di +2 mm e dotata di piedino alla base, completa con eleganza il design delle porte a filo.

en

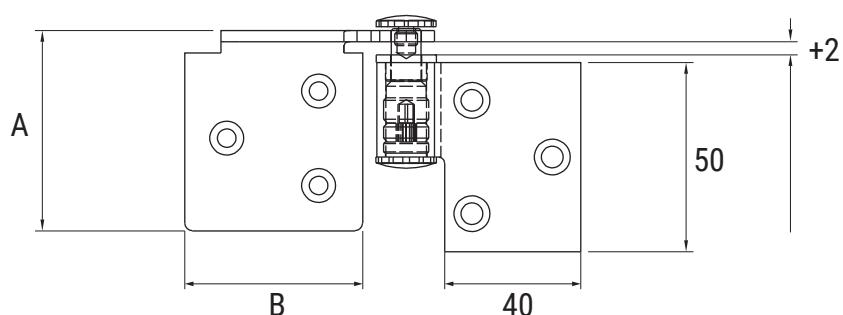
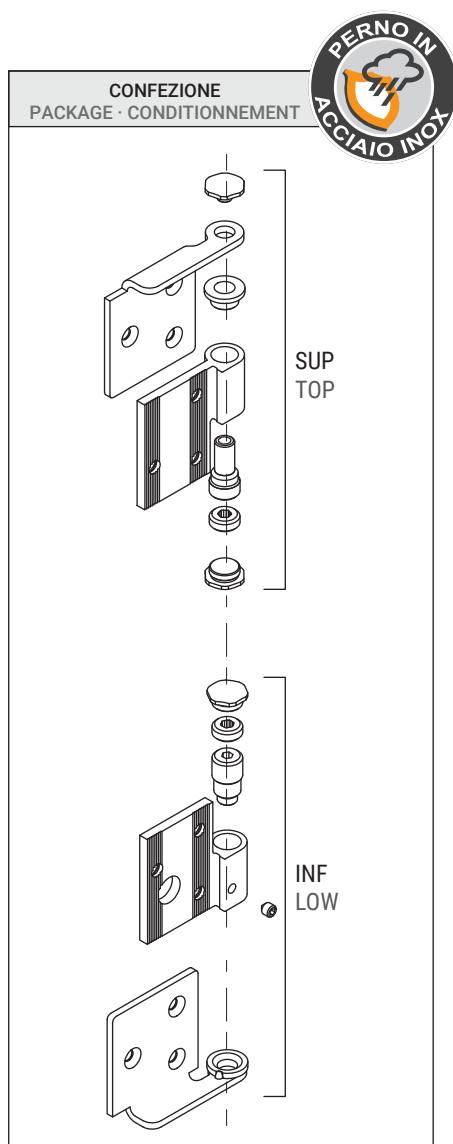
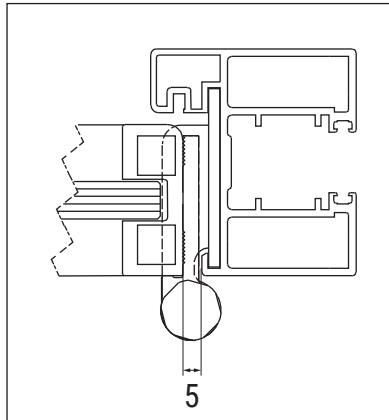
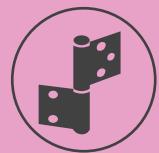
### WLH: ELEGANCE AND DESIGN

WLH is a pivot hinge that can be made to measure for internal aluminium doors: it can be opened 180°, is height-adjustable (+2 mm) and has a foot at the base, elegantly completing the design of flush doors.

fr

### WLH: ÉLÉGANCE ET DESIGN

WLH est la charnière pivotante réalisable sur mesure pour les portes d'intérieur en aluminium : elle peut être ouverte à 180°, est réglable en hauteur (+2 mm) et dispose d'un pied à la base, complétant ainsi élégamment le design des portes affleurantes.



CODICE	A	B	NOTE · NOTES
WLH			Su misura Made to measure Sur mesure



Cerniere pivot per porte interne

Pivot hinges for internal doors

Paumeilles pivot pour portes d'intérieur



#### PORTATA LOAD CAPACITY · CAPACITÉ

2 pezzi · pieces · pièces

60 Kg



#### FINITURA FINISHING · FINITION



Ox Arg

Argento ossidato

Anodized silver

Anodisé argent



RAL

Verniciatura a polvere

Powder coated

Revêtement en poudre



Su richiesta

On request

Sur demande



Contattaci per maggiori informazioni

Contact us for more information

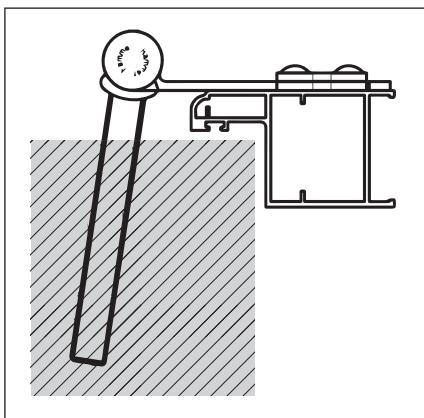
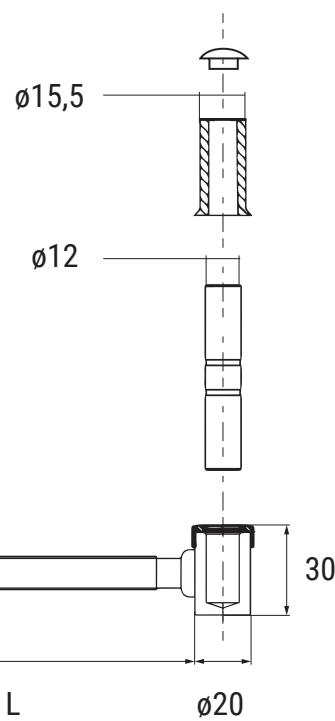
Contactez-nous pour plus d'informations

## **NOTE • NOTES**



# CARDINI

PIVOTS • GONDS



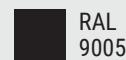
Cardine per chimico in acciaio con perno sfilabile

Pivot for chemical anchor bolt with pull-out pin

Gond pour scellement chimique en acier avec axe amovible

#### FINITURA FINISHING · FINITION

Verniciatura a polvere  
 Powder coated  
 Revetement en poudre



RAL  
9005

Nero opaco  
 Black · Noir



ZB

Zincato bianco  
 White galvanized  
 Zingué blanc



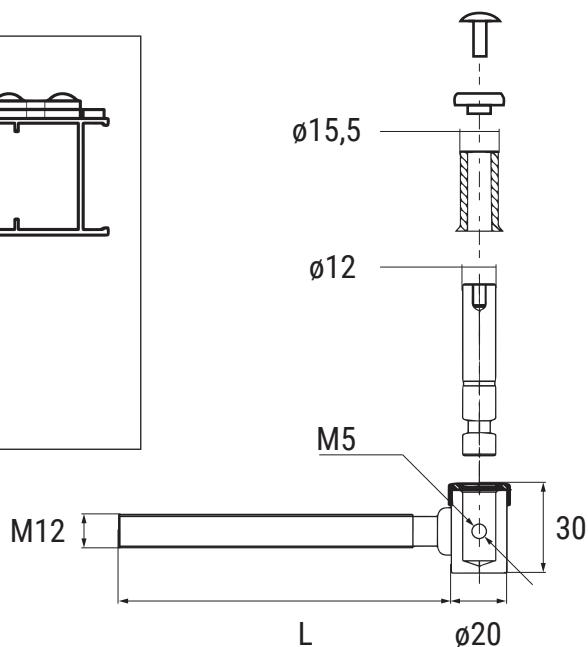
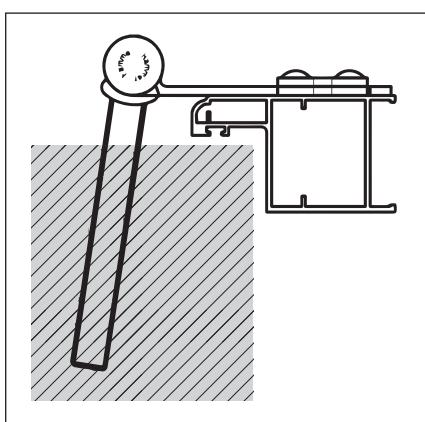
Altri RAL  
 Other RAL  
 Autre RAL

Su richiesta con:  
 On request with:  
 Sur demande avec:



Servizio colore  
 Colour service  
 Service couleur

CODICE	L	Box	NOTE · NOTES
2104.90	90	50 pz	
2104.120	120	50 pz	
2104.160	160	50 pz	
2104.200	200	50 pz	



Cardine per chimico con perno antisfilamento

#### **Kit Take-Down incluso**

Pivot for chemical anchor bolt with anti pull-out pin

#### **Take-Down Kit included**

Gond pour scellement chimique avec axe non amovible

#### **Kit Take-Down inclus**

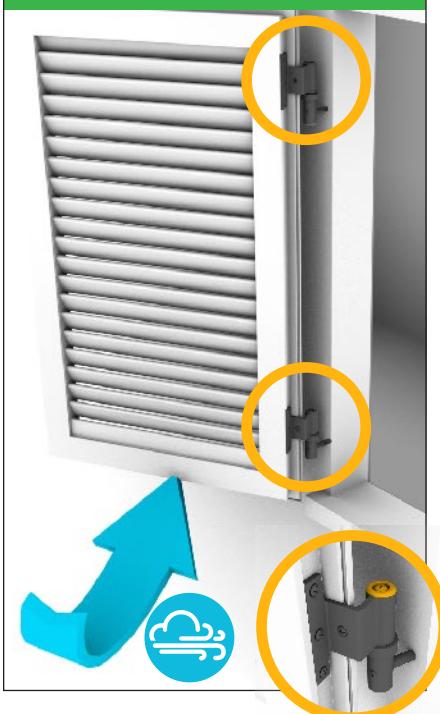


Senza · Without · Sans  
**0108**  
Kit Take-Down



Con · With · Avec  
**0108**  
Kit Take-Down

**Pag. 180**



[WWW.HAMMER.BIZ](http://WWW.HAMMER.BIZ)

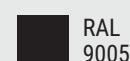


Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**  
FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



**RAL  
9005**  
Nero opaco  
Black · Noir



**ZB**  
Zincato bianco  
White galvanized  
Zingué blanc



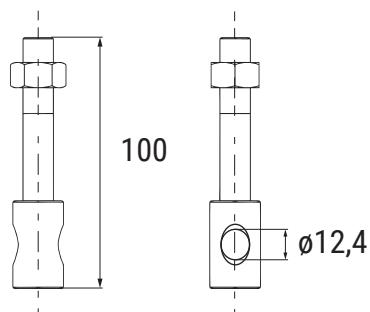
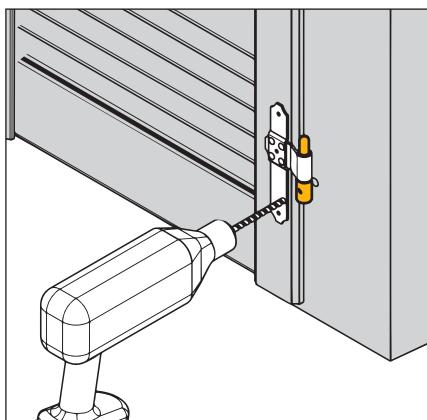
**Altri RAL  
Other RAL  
Autre RAL**  
Su richiesta con:  
On request with:  
Sur demande avec:



**Servizio colore  
Colour service  
Service couleur**

CODICE	L	pz	NOTE · NOTES
2105.120	120	50 pz	
2105.160	160	50 pz	<b>0108 Kit Take-Down Compreso · Included · Inclus</b>
2105.200	200	50 pz	

# 2104 DIMA



Dima di foratura per cardine  
Hole template for pivot  
Gabarit de pose pour gond

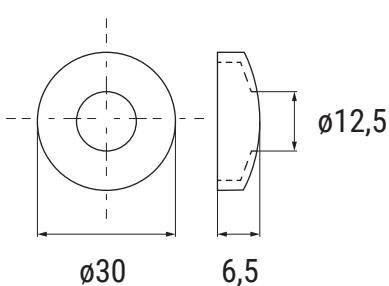
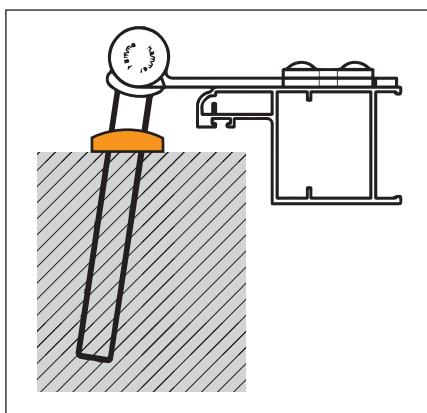
CODICE	SCATOLA	NOTE · NOTES
2104DIMA	1 pz	Per • For • Pour: 2104 - 2105

## FINITURA FINISHING · FINITION



Zincato bianco  
White galvanized  
Zingué blanc

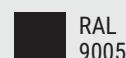
# 180.2104R



Rosetta copri foro  
Washer for covering hole  
Rondelle cache-trou

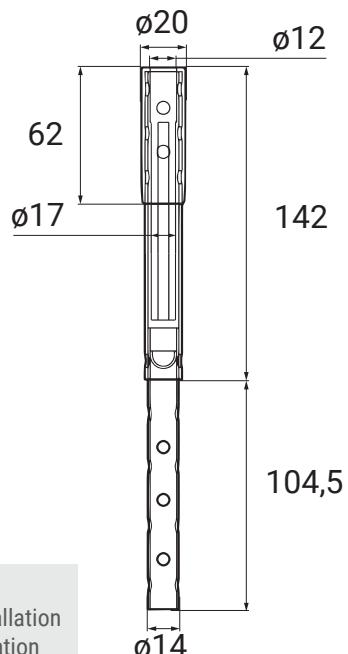
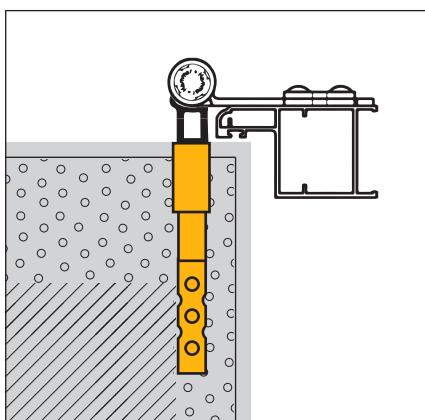
CODICE	SCATOLA	NOTE · NOTES
180.2104R	50 pz	Per • For • Pour: 2104 - 2105

## FINITURA FINISHING · FINITION



Nero  
Black · Noir

# 93104



Tassello ø interno 12 mm / ø esterno 20 mm per fissaggio cardine su cappotto

External wall plug for shutter hinge with pin Ø 12 mm inside, Ø 20 mm outside

Cheville ø intérieur 12 mm / ø extérieur 20 mm pour fixation pivot sur capot d'isolation



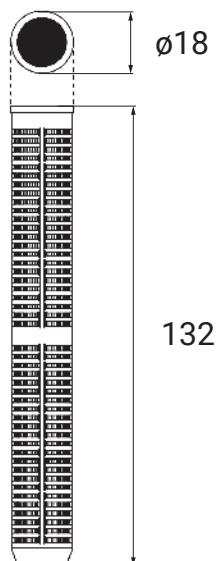
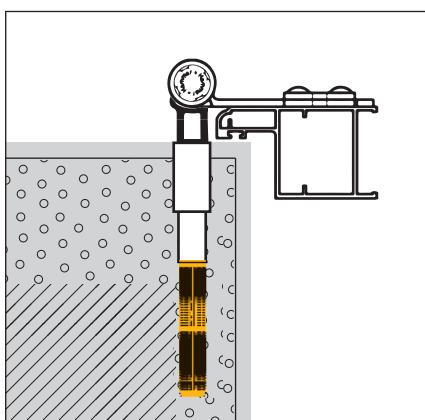
Consultare la scheda tecnica per la posa  
Refer to the technical data sheet for installation  
Consulter la fiche technique pour l'installation

**CODICE**  
93104

50 pz

**NOTE · NOTES**

Su richiesta • On request • Sur demande



# 93094



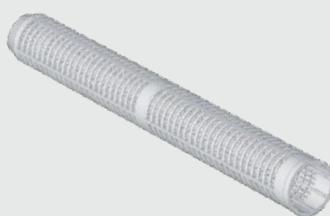
Consultare la scheda tecnica per la posa  
Refer to the technical data sheet for installation  
Consulter la fiche technique pour l'installation

**CODICE**  
93094

200 pz

**NOTE · NOTES**

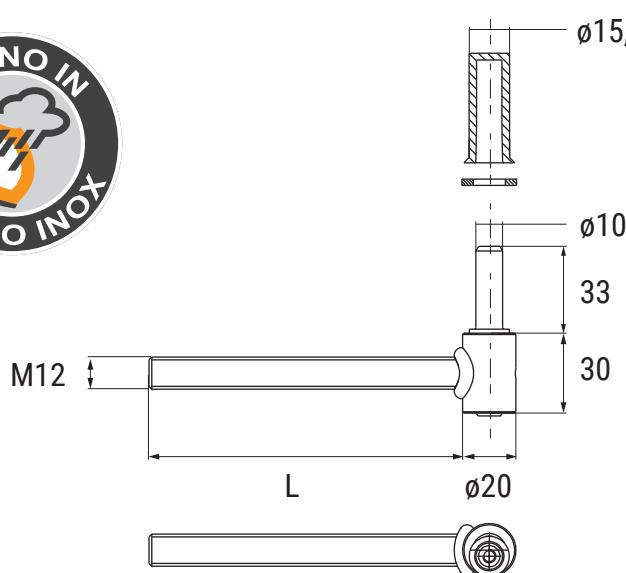
Su richiesta • On request • Sur demande



Bussola retinata per cemento chimico

Injection anchor sleeve

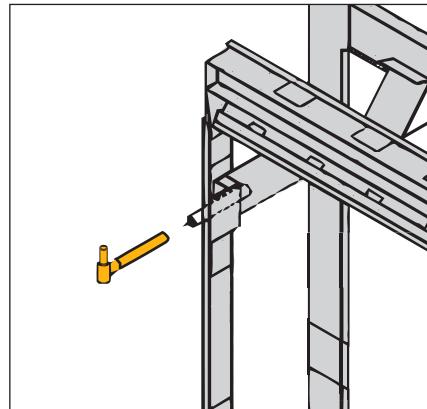
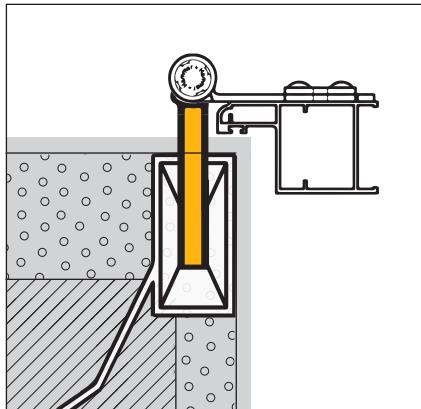
Cheville-tamis pour scellement chimique



Cardine M12 con perno in acciaio inox eccentrico per controtelaio

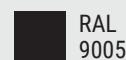
Pivot M12 with decentralized stainless steel pin for counter frames

Gond M12 avec axe excentrique en acier inox pour contre-chassis



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



ZB

Zincato bianco  
White galvanized  
Zingué blanc



Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:

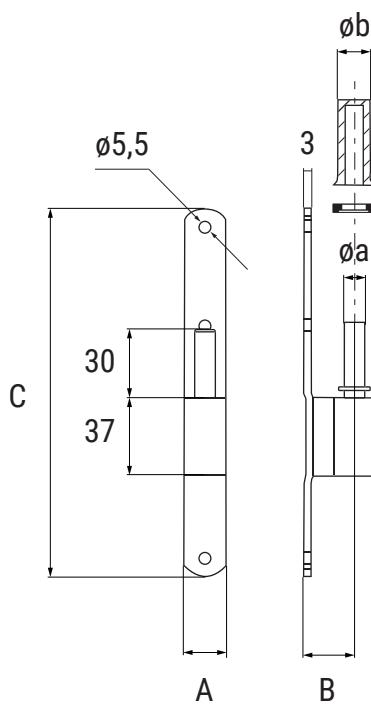
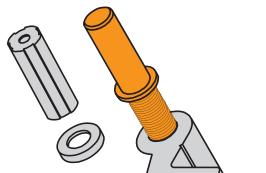
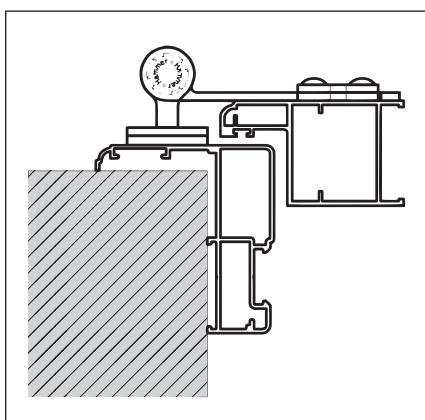


Servizio colore  
Colour service  
Service couleur

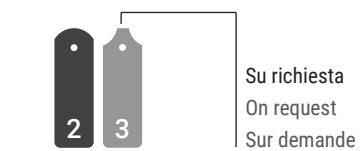


CODICE	L	📦	NOTE · NOTES
2107.90	90	50 pz	Per controtelai · For counter frames · Pour contre-chassis
2107.120	120	50 pz	Su richiesta · On request · Sur demande

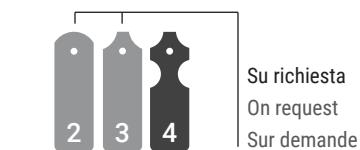
# 2120 • 2123 • 2127 • 2140



$\varnothing a = 10 \text{ mm}$   
 $\varnothing b = 15,5 \text{ mm}$



CODICE	A	B	C	NOTE · NOTES
2120	20	24	180	20 pz
* 2120RV	20	24	180	20 pz Registrabile · Adjustable · Réglable
* 2123	20	23	180	20 pz
* 2123RV	20	23	180	20 pz Registrabile · Adjustable · Réglable



CODICE	A	B	C	NOTE · NOTES
2124	30	24	190	20 pz
* 2124RV	30	24	190	20 pz Registrabile · Adjustable · Réglable
2127	30	27	190	20 pz
* 2127RV	30	27	190	20 pz Registrabile · Adjustable · Réglable
* 2140RV SX	30	40	190	20 pz Registrabile · Adjustable · Réglable
* 2140RV DX	30	40	190	20 pz Registrabile · Adjustable · Réglable

\* Su richiesta · On request · Sur demande



Cardini a piastra con rondella e boccolla in nylon

Plate mounted pivots with washer and nylon bush

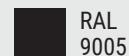
Gonds sur plaque avec rondelle et douille en nylon

## FINITURA FINISHING · FINITION

Verniciatura a polvere

Powder coated

Revetement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



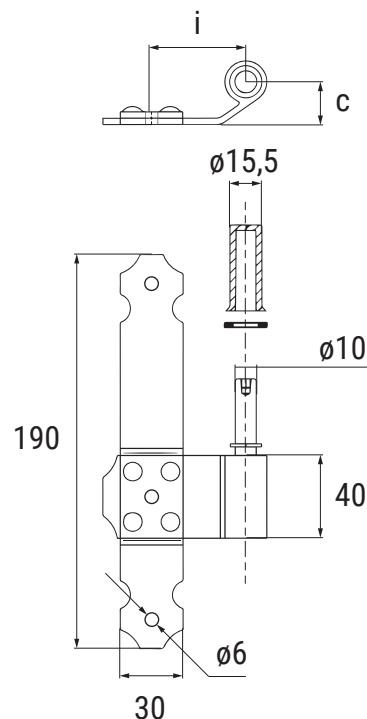
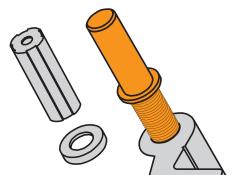
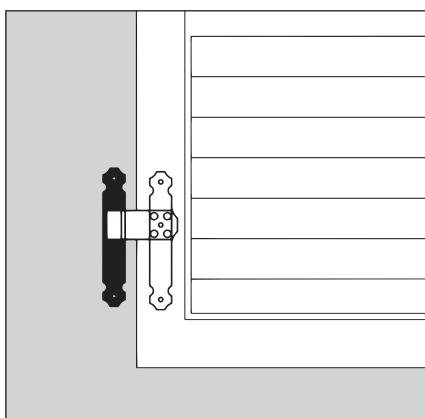
Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



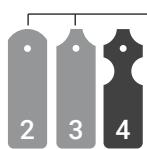
Servizio colore  
Colour service  
Service couleur

# 2125 • 2133 • 2145

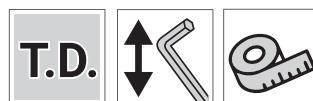


(SX)

Cardini a piastra  
Plate mounted pivots  
Gonds sur plaque



Su richiesta  
On request  
Sur demande



CODICE		i	c	NOTE · NOTES
*	2125DX	25	20	20 pz DX = Destro · Right · Droite
*	2125SX	25	20	20 pz SX = Sinistro · Left · Gauche
*	2133DX	33,5	20	20 pz DX = Destro · Right · Droite
*	2133SX	33,5	20	20 pz SX = Sinistro · Left · Gauche
*	2145DX	45	20	20 pz DX = Destro · Right · Droite
*	2145SX	45	20	20 pz SX = Sinistro · Left · Gauche

Su misura  
Made to measure  
Sur mesure



\* Su richiesta · On request · Sur demande

## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

RAL 9005 Nero opaco  
Black · Noir

Alluminio Aluminium Grezzo  
Raw · Brut

Altri RAL Other RAL Autre RAL Su richiesta con:  
On request with:  
Sur demande avec:

Servizio colore Colour service Service couleur



# 2126 Cardine da interno: posa in sicurezza

Il Cardine da interno (Brevetto Hammer) permette di posare le persiane in sicurezza dall'interno dell'abitazione senza ricorrere a cestelli o a ponteggi esterni. Con le regolazioni in orizzontale e verticale la posa diventa davvero semplice!



en

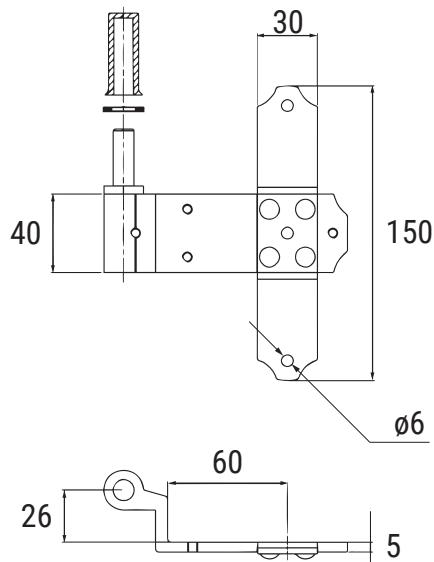
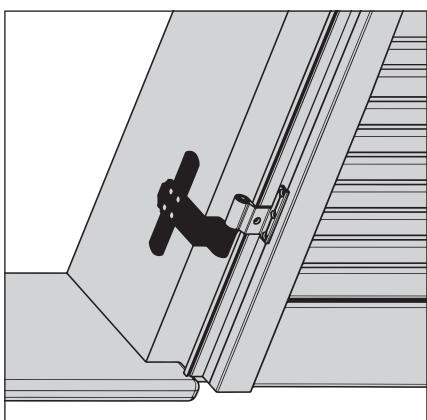
## THE INTERNAL PIVOT: SAFE INSTALLING

The Internal pivot (Hammer Patent) allows you to lay the shutters safely inside the home without resorting to boom lifts or external scaffolding. With horizontal and vertical adjustments, installing shutters becomes really easy!

fr

## GOND D'INTÉRIEURE: POSE EN SÉCURITÉ

Le Gond d'intérieure (brevet Hammer) vous permet de poser les volets en toute sécurité à l'intérieur de la maison sans avoir recours à des nacelles élévatrices ou à des échafaudages. Avec les ajustements horizontaux et verticaux, la pose c'est plus facile!



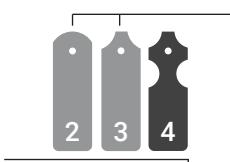
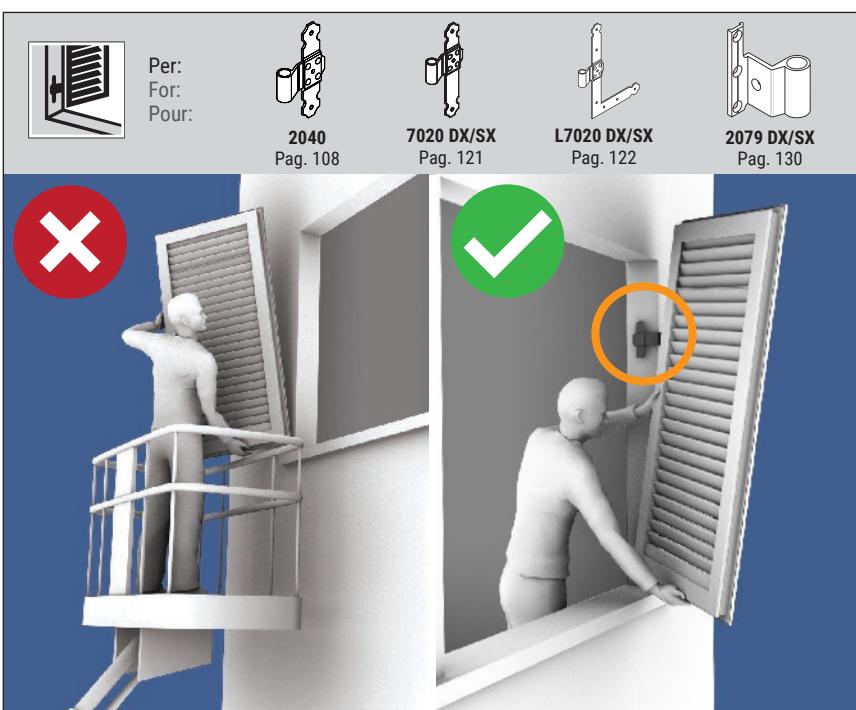
Cardine da interno con perno inox registrabile in altezza

Internal pivot with height adjustable stainless steel pin

Gond d'intérieur avec axe en acier inox à réglage vertical



Consultare la scheda tecnica per la posa  
Refer to the technical data sheet for installation  
Consulter la fiche technique pour l'installation



Su richiesta  
On request  
Sur demande



CODICE	
2126	20 pz



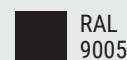
NOTE · NOTES

Perno inox · Stainless steel pin · Gond en acier inox



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut

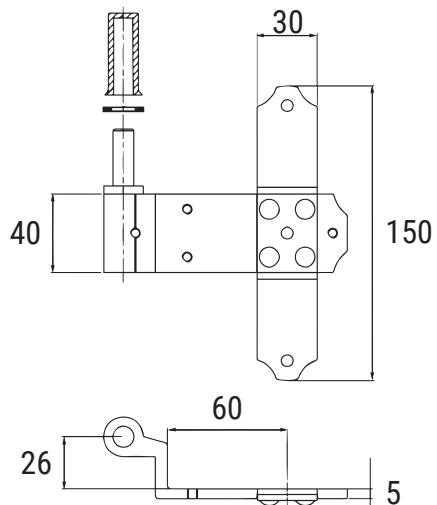
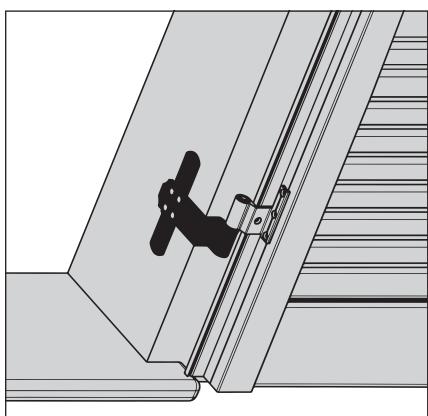


Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

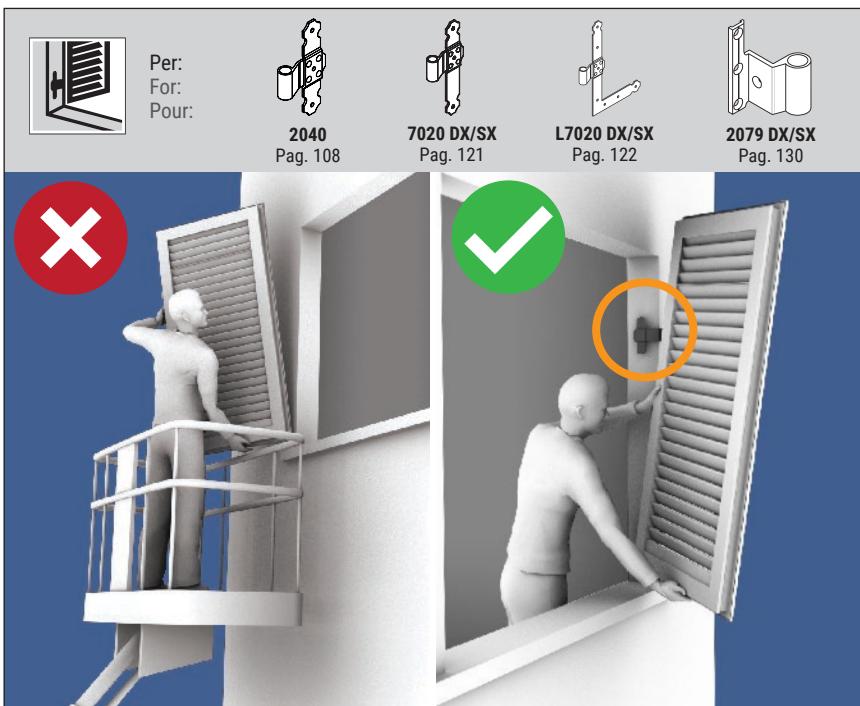


Consultare la scheda tecnica per la posa  
Refer to the technical data sheet for installation  
Consulter la fiche technique pour l'installation

Cardine da interno con perno inox  
registrabile in verticale e in  
orizzontale

Internal pivot with vertically and  
horizontally adjustable stainless  
steel pin

Gond d'intérieur avec axe en acier  
inox à réglage vertical et horizontal



#### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:

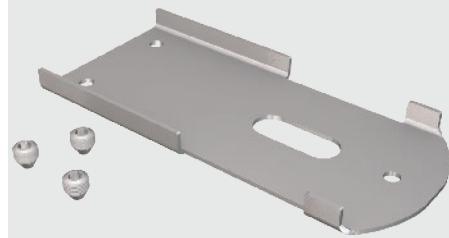
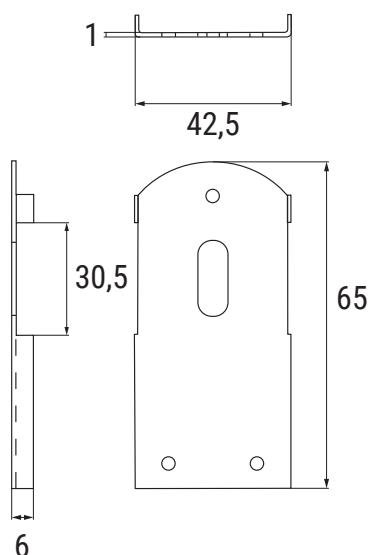
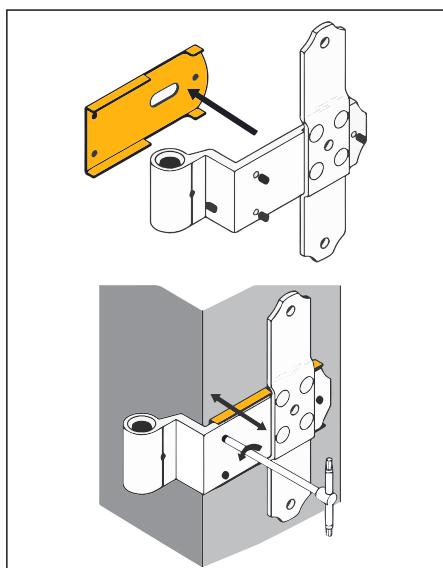


Servizio colore  
Colour service  
Service couleur

	Su richiesta On request Sur demande				
CODICE			20 pz	NOTE · NOTES	

2126ECC      Perno inox · Stainless steel pin · Gond en acier inox

0109



Placca di registrazione in acciaio  
per cardine 2126 e 2126ECC

Z Adjusting plate in stainless steel  
with grub strews for pivot 2126  
and 2126ECC

Plaque de réglage en acier inox  
pour gond réf. 2126 et 2126ECC

CODICE

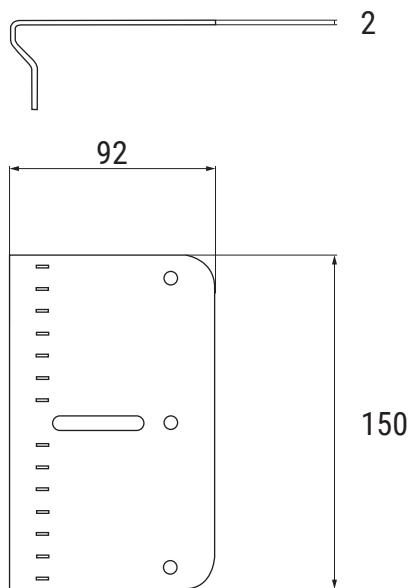
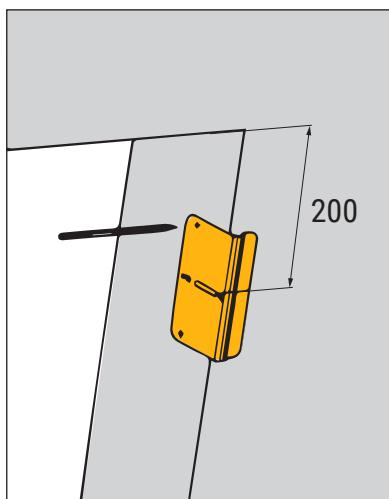


NOTE · NOTES

0109

20 pz

2126.DIMA



Dima in acciaio inox per fissaggio  
cardine 2126

Template in stainless steel for  
pivot 2126

Gabarit en acier inox pour gond  
réf. 2126

CODICE



NOTE · NOTES

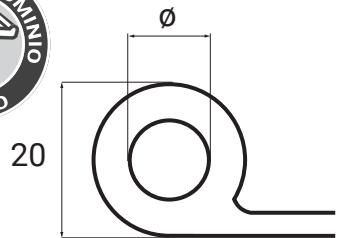
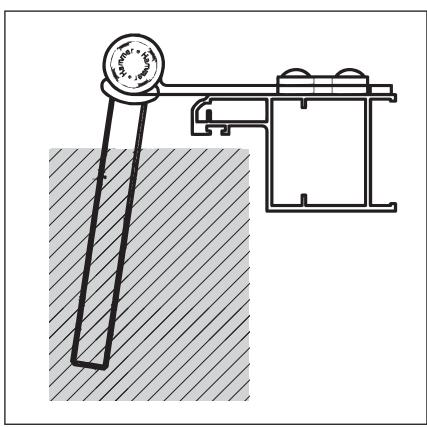
2126 DIMA

1 pz

Per · For · Pour: 2126 - 2126ECC

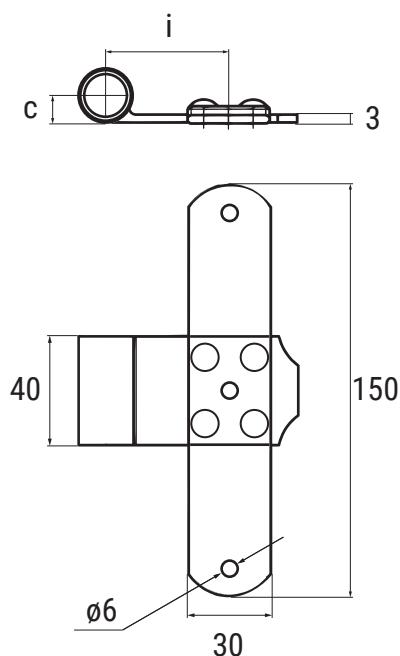


SQUADRI  
E BANDELLE  
HINGES • ÉQUERRES DE VOLET ET TÉ



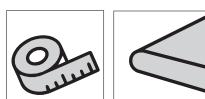
**Ø = 9-10-11-12-14 mm**  
Con boccole di adattamento Hammer  
With adaptation bushings Hammer  
Avec manchons Hammer

**pag. 170**



Bandella a T in alluminio  
T-shaped hinge in aluminium  
Té en aluminium

CODICE	i	c	NOTE · NOTES
2041	63,5	10	20 pz
2042	45	10	20 pz
2043	45	20	20 pz
2044	61,5	23	20 pz
2046	45	40	20 pz
2064	64	23	20 pz
2077	64	13,3	10 pz
			Su misura Made to measure Sur mesure



Su richiesta  
On request  
Sur demande

## FINITURA FINISHING · FINITION

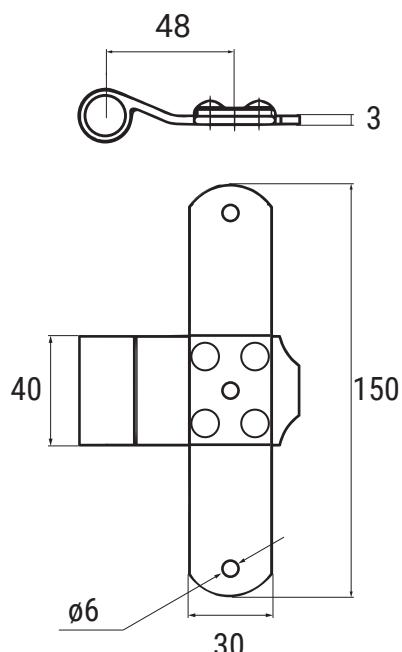
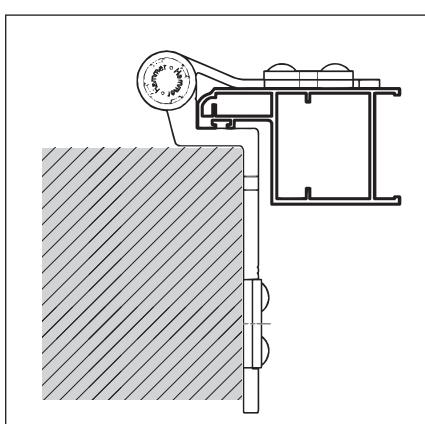
Verniciatura a polvere  
Powder coated  
Revêtement en poudre

RAL 9005 Nero opaco  
Black · Noir

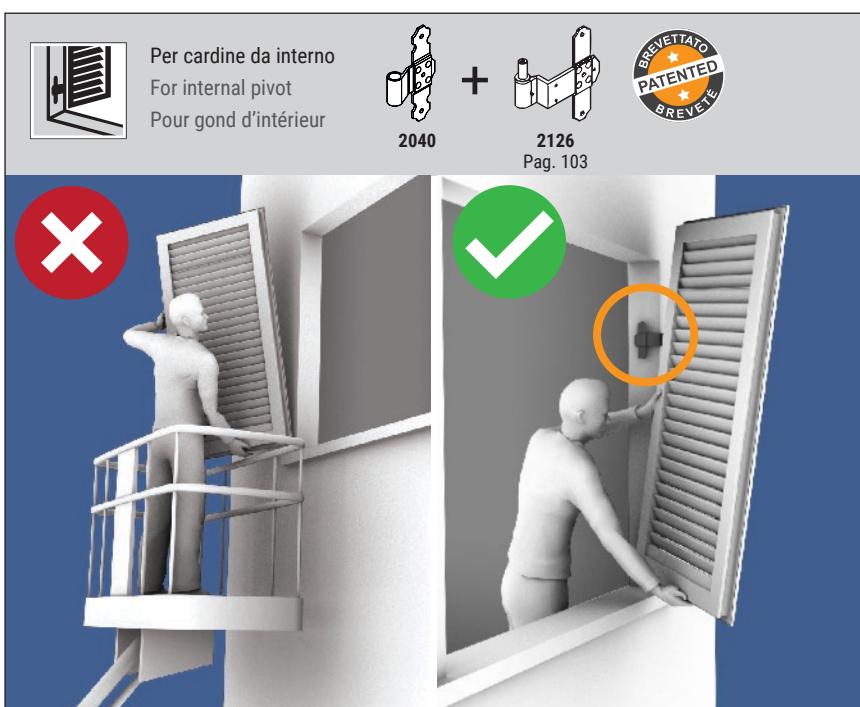
Alluminio Grezzo  
Aluminium Raw · Brut

Altri RAL Other RAL Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:

Servizio colore Colour service Service couleur



Bandella a T in alluminio  
T-shaped hinge in aluminium  
Té en aluminium



	<p>Su richiesta On request Sur demande</p>		<p>NOTE · NOTES</p>
<b>CODICE</b>  <b>2040</b>	 20 pz		

## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005  
Nero opaco  
Black · Noir



Alluminio  
Aluminium  
Grazzo  
Raw · Brut

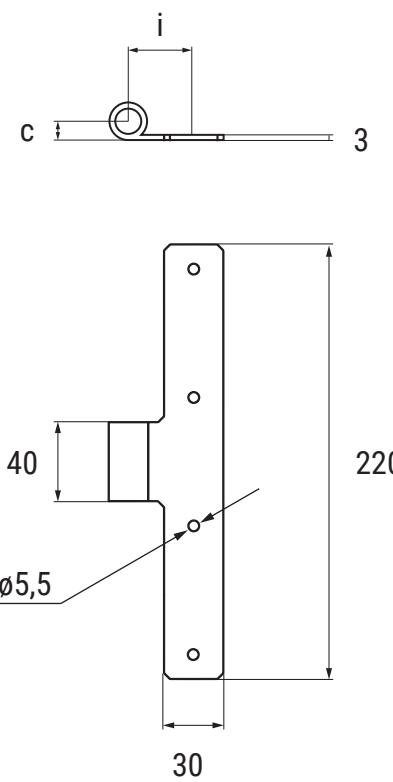
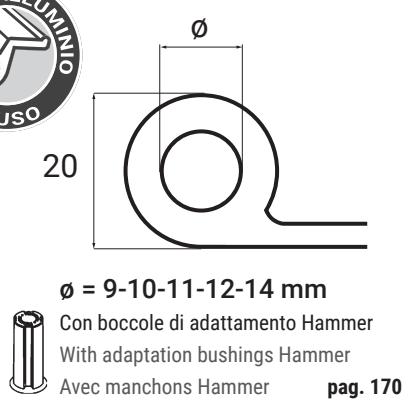
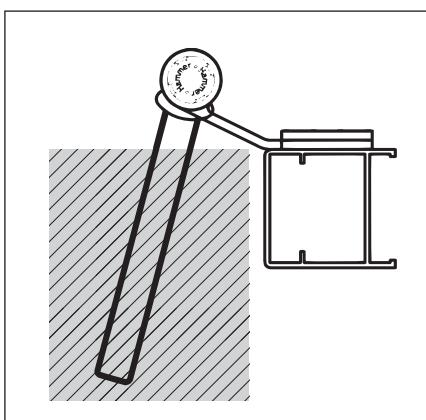


Altri RAL  
Other RAL  
Autre RAL

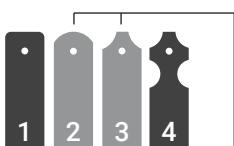
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur



Bandella mezzo squadro  
Middle shutter hinge  
Té en aluminium



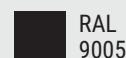
Su richiesta  
On request  
Sur demande

CODICE		i	c		NOTE · NOTES
4020		33	10	20 pz	
4021		23	22	20 pz	



## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut

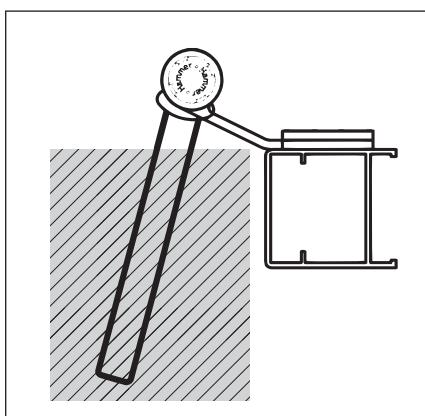


Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:

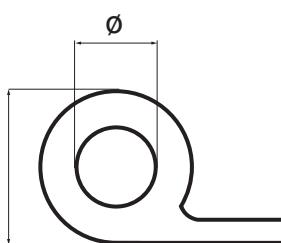


Servizio colore  
Colour service  
Service couleur



ESTRUSO

20



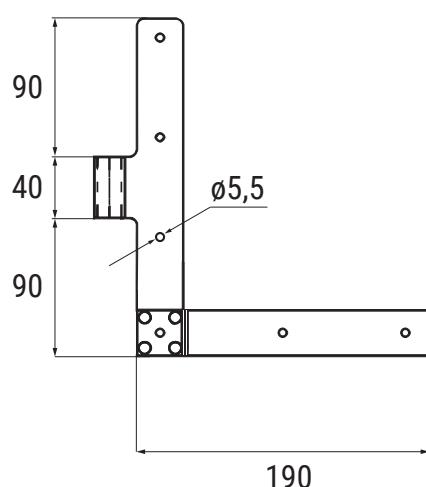
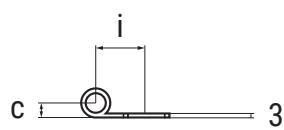
$\varnothing = 9-10-11-12-14 \text{ mm}$

Con boccole di adattamento Hammer

With adaptation bushings Hammer



Avec manchons Hammer **pag. 170**



SX

Bandella squadro  
Shutter hinge  
Équerre de volet



## FINITURA FINISHING · FINITION

Verniciatura a polvere

Powder coated

Revetement en poudre



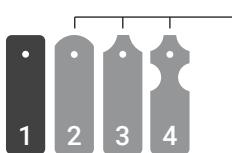
RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Su richiesta  
On request  
Sur demande

CODICE	i	c	NOTE · NOTES
L4020 DX	33	10	20 pz DX = Destro · Right · Droite
L4020 SX	33	10	20 pz SX = Sinistro · Left · Gauche
L4021 DX	23	22	20 pz DX = Destro · Right · Droite
L4021 SX	23	22	20 pz SX = Sinistro · Left · Gauche

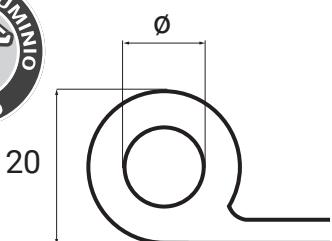
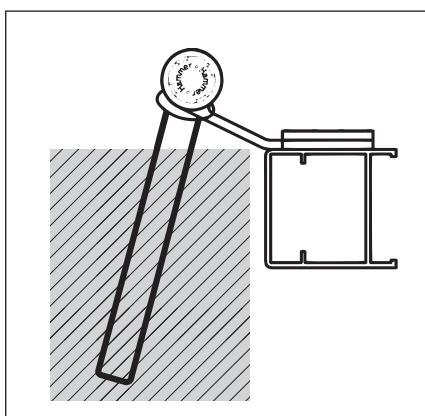
Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur





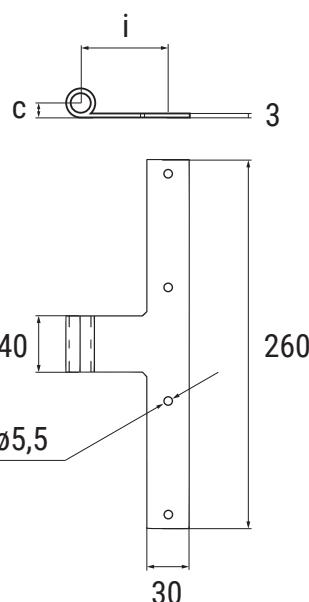
$\varnothing = 9-10-11-12-14 \text{ mm}$

Con boccole di adattamento Hammer

With adaptation bushings Hammer



Avec manchons Hammer **pag. 170**



Bandella mezzo squadro  
Middle shutter hinge  
Té en aluminium



## FINITURA FINISHING · FINITION

Verniciatura a polvere

Powder coated

Revetement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut

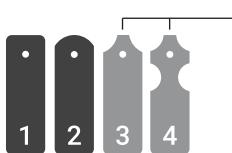


Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:

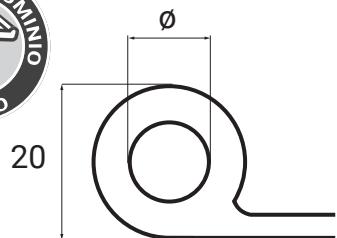
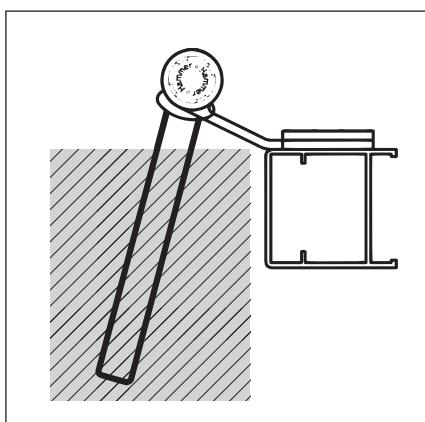


Servizio colore  
Colour service  
Service couleur



Su richiesta  
On request  
Sur demande

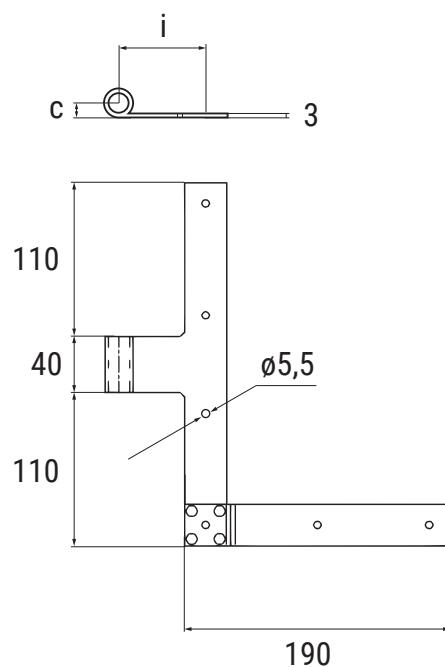
CODICE	i	c	NOTE · NOTES
6020	62	10	20 pz
6021	60	18	20 pz
6022	35	40	20 pz
6023	53	30	20 pz



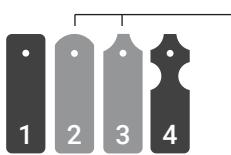
**Ø = 9-10-11-12-14 mm**

Con boccole di adattamento Hammer  
With adaptation bushings Hammer  
Avec manchons Hammer

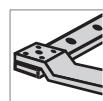
**pag. 170**



**Bandella squadro**  
**Shutter hinge**  
**Équerre de volet**



**Su richiesta**  
**On request**  
**Sur demande**



CODICE	i	c	NOTE · NOTES
L6020 DX	62	10	20 pz DX = Destro · Right · Droite
L6020 SX	62	10	20 pz SX = Sinistro · Left · Gauche
L6021 DX	60	18	20 pz DX = Destro · Right · Droite
L6021 SX	60	18	20 pz SX = Sinistro · Left · Gauche
L6022 DX	35	40	20 pz DX = Destro · Right · Droite
L6022 SX	35	40	20 pz SX = Sinistro · Left · Gauche
L6023 DX	53	30	20 pz DX = Destro · Right · Droite
L6023 SX	53	30	20 pz SX = Sinistro · Left · Gauche

## FINITURA FINISHING · FINITION

**Verniciatura a polvere**  
**Powder coated**  
**Revêtement en poudre**

RAL 9005 Nero opaco  
Black · Noir

Alluminio Grezzo  
Aluminium Raw · Brut

Altri RAL Other RAL Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



**Servizio colore**  
**Colour service**  
**Service couleur**

# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

# 6020



H	2 CERNIERE · HINGES · PAUMELLES - 25 Kg											
2800	●	●	●	●	●	●	●	●	●	●	●	●
2700	●	●	●	●	●	●	●	●	●	●	●	●
2600	●	●	●	●	●	●	●	●	●	●	●	●
2500	●	●	●	●	●	●	●	●	●	●	●	●
2400	●	●	●	●	●	●	●	●	●	●	●	●
2300	●	●	●	●	●	●	●	●	●	●	●	24
2200	●	●	●	●	●	●	●	●	●	●	●	23
2100	●	●	●	●	●	●	●	●	●	●	●	22
2000	●	●	●	●	●	●	●	●	●	●	23	22
1900	●	●	●	●	●	●	●	●	●	24	22	21
1800	●	●	●	●	●	●	●	●	24	22	21	19
1700	●	●	●	●	●	●	●	24	22	21	19	18
1600	●	●	●	●	●	●	●	23	21	19	18	17
1500	●	●	●	●	●	●	●	23	21	19	18	17
1400	●	●	●	●	●	●	●	24	22	20	18	17
1300	●	●	●	●	●	●	●	22	20	18	17	15
1200	●	●	●	●	●	●	●	23	21	18	17	15
1100	●	●	●	●	●	●	●	24	21	19	17	15
1000	●	●	●	●	●	●	●	22	19	17	15	14
900	●	●	●	●	●	●	●	23	20	17	15	14
800	●	●	●	●	●	●	●	21	18	15	14	12
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)
								(1300)	(1400)	(1500)	(1600)	(L)

H	3 CERNIERE · HINGES · PAUMELLES - 30 Kg											
2800	●	●	●	●	●	●	●	●	●	●	●	●
2700	●	●	●	●	●	●	●	●	●	●	●	29
2600	●	●	●	●	●	●	●	●	●	●	●	28
2500	●	●	●	●	●	●	●	●	●	●	●	27
2400	●	●	●	●	●	●	●	●	●	●	●	26
2300	●	●	●	●	●	●	●	●	●	●	●	24
2200	●	●	●	●	●	●	●	●	●	●	●	23
2100	●	●	●	●	●	●	●	●	29	27	25	23
2000	●	●	●	●	●	●	●	●	27	25	23	22
1900	●	●	●	●	●	●	●	28	26	24	22	21
1800	●	●	●	●	●	●	●	29	26	24	22	19
1700	●	●	●	●	●	●	●	27	24	22	21	19
1600	●	●	●	●	●	●	●	28	25	23	21	18
1500	●	●	●	●	●	●	●	29	26	23	21	19
1400	●	●	●	●	●	●	●	27	24	22	20	18
1300	●	●	●	●	●	●	●	29	25	22	20	18
1200	●	●	●	●	●	●	●	26	23	21	18	17
1100	●	●	●	●	●	●	●	28	24	21	19	17
1000	●	●	●	●	●	●	●	26	22	19	17	15
900	●	●	●	●	●	●	●	28	23	20	17	15
800	●	●	●	●	●	●	●	25	21	18	15	14
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)
								(1300)	(1400)	(1500)	(1600)	(L)

H	4 CERNIERE · HINGES · PAUMELLES - 35 Kg											
2800	●	●	●	●	●	●	●	●	●	●	33	31
2700	●	●	●	●	●	●	●	●	●	●	33	31
2600	●	●	●	●	●	●	●	●	●	●	34	32
2500	●	●	●	●	●	●	●	●	●	●	33	31
2400	●	●	●	●	●	●	●	●	34	31	29	27
2300	●	●	●	●	●	●	●	●	32	30	28	26
2200	●	●	●	●	●	●	●	●	33	31	28	25
2100	●	●	●	●	●	●	●	●	32	29	27	25
2000	●	●	●	●	●	●	●	●	33	30	27	25
1900	●	●	●	●	●	●	●	●	34	31	28	26
1800	●	●	●	●	●	●	●	●	32	29	26	24
1700	●	●	●	●	●	●	●	●	34	30	27	24
1600	●	●	●	●	●	●	●	●	31	28	25	23
1500	●	●	●	●	●	●	●	●	33	26	23	21
1400	●	●	●	●	●	●	●	●	31	27	22	21
1300	●	●	●	●	●	●	●	●	35	29	25	23
1200	●	●	●	●	●	●	●	●	31	26	23	21
1100	●	●	●	●	●	●	●	●	34	28	24	22
1000	●	●	●	●	●	●	●	●	31	26	22	21
900	●	●	●	●	●	●	●	●	28	23	20	19
800	●	●	●	●	●	●	●	●	31	25	21	18
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)
								(1300)	(1400)	(1500)	(1600)	(L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
**MAX WEIGHT BASED ON NUMBER OF HINGES**  
**POIDS MAX EN FONCTION DU NOMBRE**  
**DE CHARNIÈRES**

**30** **PESO MAX DELL'ANTA**  
**MAX SASH WEIGHT · POIDS MAX DU BATTANT**

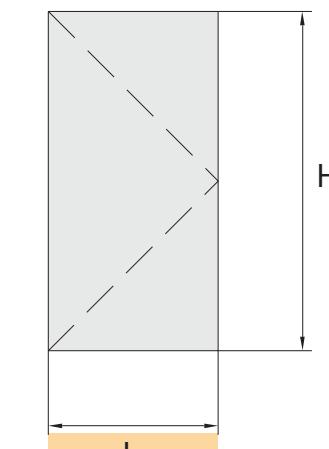
**X** **NON ESEGIBILE**  
**NOT EXECUTABLE · NON EXÉCUTABLE**

**L** **LARGHEZZA ANTA SINGOLA**  
**SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE**

**(L)** **LARGHEZZA ANTA DOPPIA**  
**DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE**

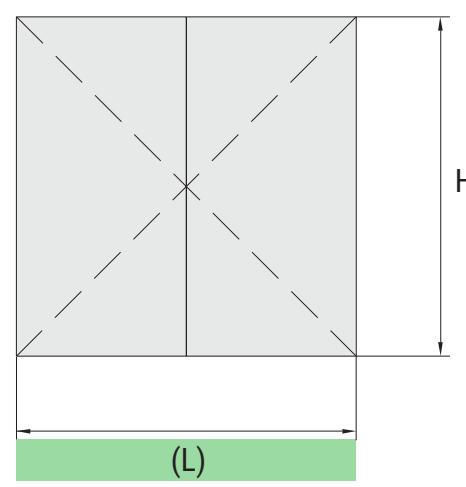
**SCHEMA ANTA SINGOLA**

**SINGLE SASH DIAGRAM · DIAGRAMME POUR BATTANT SIMPLE**



**SCHEMA ANTA DOPPIA**

**DOUBLE SASH DIAGRAM · DIAGRAMME POUR BATTANT DOUBLE**





H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg													
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	19	18	16
1800	●	●	●	●	●	●	●	●	●	●	●	19	18	16
1700	●	●	●	●	●	●	●	●	●	●	●	19	18	16
1600	●	●	●	●	●	●	●	●	●	●	●	18	17	15
1500	●	●	●	●	●	●	●	●	●	●	●	18	17	15
1400	●	●	●	●	●	●	●	●	●	●	●	14	12	X
1300	●	●	●	●	●	●	●	●	●	●	●	15	12	X
1200	●	●	●	●	●	●	●	●	●	●	●	16	12	X
1100	●	●	●	●	●	●	●	●	●	●	●	17	12	X
1000	●	●	●	●	●	●	●	●	●	●	●	15	13	X
900	●	●	●	●	●	●	●	●	●	●	●	16	13	X
800	●	●	●	●	●	●	●	●	●	●	●	16	13	X
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

ANTA SINGOLA / (ANTA DOPPIA)  
SINGLE SASH / (DOUBLE SASH)  
BATTANT SIMPLE / (BATTANT DOUBLE)

● PESO MAX IN BASE AL NUMERO DELLE CERNIERE  
MAX WEIGHT BASED ON NUMBER OF HINGES  
POIDS MAX EN FONCTION DU NOMBRE  
DE CHARNIÈRES

30 PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT

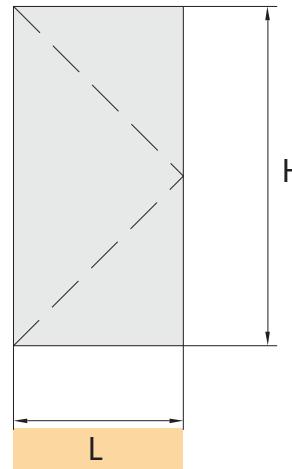
X NON ESEGIBILE  
NOT EXECUTABLE · NON EXÉCUTABLE

L LARGHEZZA ANTA SINGOLA  
SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE

(L) LARGHEZZA ANTA DOPPIA  
DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE

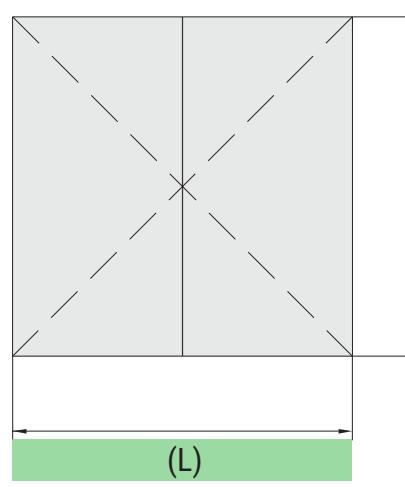
H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg													
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	23
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	21
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	12
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

SCHEMA ANTA SINGOLA  
SINGLE SASH DIAGRAM · DIAGRAMME POUR BATTANT SIMPLE



H	4 CERNIERE · HINGES · PAUMELLES - 30 Kg													
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	23
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	21
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	12
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

SCHEMA ANTA DOPPIA  
DOUBLE SASH DIAGRAM · DIAGRAMME POUR BATTANT DOUBLE



# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

6023



H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	16	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	16	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	16	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	18	17	15	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	18	17	15	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	19	17	16	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	18	16	15	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	18	16	15	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	19	17	15	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	18	15	14	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	18	16	14	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	16	14	11	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	11
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	4 CERNIERE · HINGES · PAUMELLES - 30 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	28
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	26
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	11
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

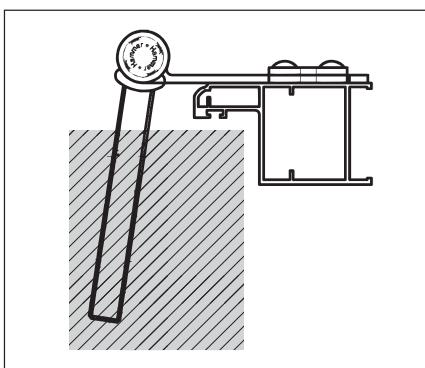
**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
**MAX WEIGHT BASED ON NUMBER OF HINGES**  
**POIDS MAX EN FONCTION DU NOMBRE**  
**DE CHARNIÈRES**

**30** **PESO MAX DELL'ANTA**  
**MAX SASH WEIGHT · POIDS MAX DU BATTANT**

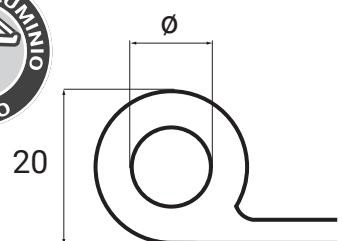
**X** **NON ESEGIBILE**  
**NOT EXECUTABLE · NON EXÉCUTABLE**

**L** **LARGHEZZA ANTA SINGOLA**  
**SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE**

**(L)** **LARGHEZZA ANTA DOPPIA**  
**DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE**



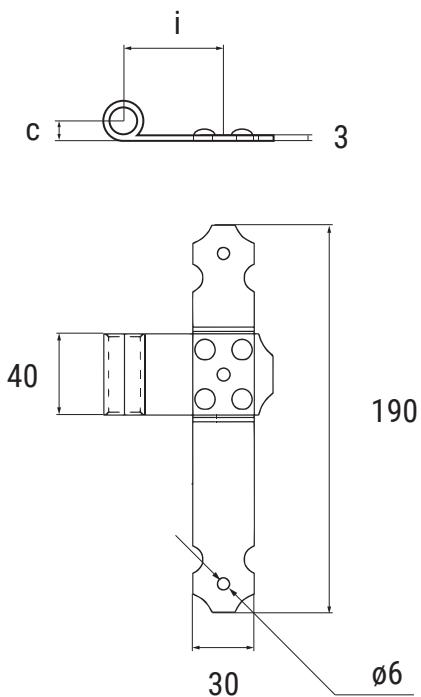
100%  
ALLUMINIO  
ESTRUSO



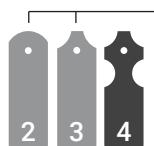
**Ø = 9-10-11-12-14 mm**

Con boccole di adattamento Hammer  
With adaptation bushings Hammer  
Avec manchons Hammer

**pag. 170**



Bandella mezzo quadro  
Middle shutter hinge  
Té en aluminium



Su richiesta  
On request  
Sur demande

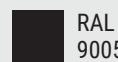


CODICE	i	c	NOTE · NOTES
7021 DX	63,5	10	DX = Destro · Right · Droite
7021 SX	63,5	10	SX = Sinistro · Left · Gauche
7022 DX	45	10	DX = Destro · Right · Droite
7022 SX	45	10	SX = Sinistro · Left · Gauche
7023 DX	45	20	DX = Destro · Right · Droite
7023 SX	45	20	SX = Sinistro · Left · Gauche
7024 DX	61,5	23	DX = Destro · Right · Droite
7024 SX	61,5	23	SX = Sinistro · Left · Gauche
7026 DX	45	40	DX = Destro · Right · Droite
7026 SX	45	40	SX = Sinistro · Left · Gauche
* 7027 DX	45	23	DX = Destro · Right · Droite
* 7027 SX	45	23	SX = Sinistro · Left · Gauche
* 7033 DX	33,5	20	DX = Destro · Right · Droite
* 7033 SX	33,5	20	SX = Sinistro · Left · Gauche
Su misura Made to measure Sur mesure			

\* Su richiesta · On request · Sur demande

### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005  
Nero opaco  
Black · Noir



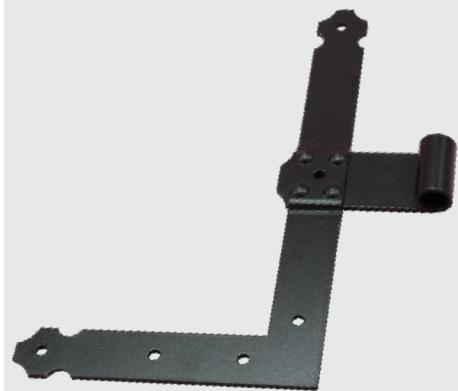
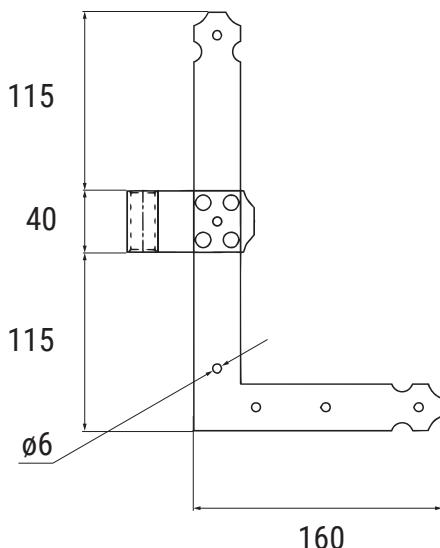
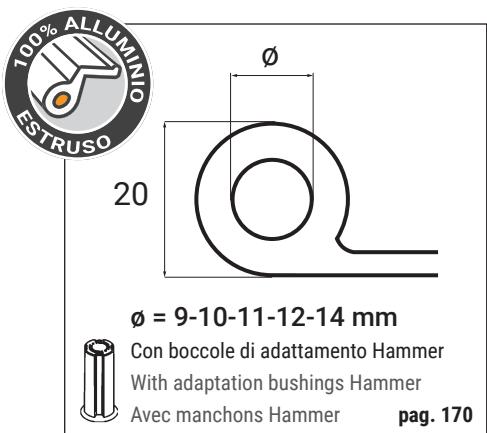
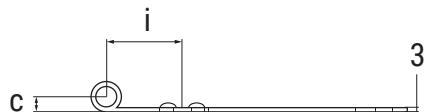
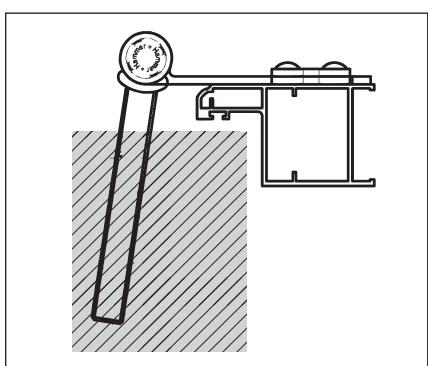
Alluminio  
Aluminium  
Grazzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:

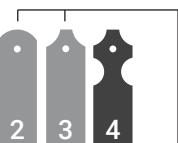


Servizio colore  
Colour service  
Service couleur



DX

Bandella squadro  
Shutter hinge  
Équerre de volet



Su richiesta  
On request  
Sur demande



CODICE	i	c	NOTE · NOTES
L7021 DX	63,5	10	20 pz DX = Destro · Right · Droite
L7021 SX	63,5	10	20 pz SX = Sinistro · Left · Gauche
L7022 DX	45	10	20 pz DX = Destro · Right · Droite
L7022 SX	45	10	20 pz SX = Sinistro · Left · Gauche
L7023 DX	45	20	20 pz DX = Destro · Right · Droite
L7023 SX	45	20	20 pz SX = Sinistro · Left · Gauche
L7024 DX	61,5	23	20 pz DX = Destro · Right · Droite
L7024 SX	61,5	23	20 pz SX = Sinistro · Left · Gauche
L7026 DX	45	40	20 pz DX = Destro · Right · Droite
L7026 SX	45	40	20 pz SX = Sinistro · Left · Gauche
* L7027 DX	45	23	20 pz DX = Destro · Right · Droite
* L7027 SX	45	23	20 pz SX = Sinistro · Left · Gauche
* L7033 DX	33,5	20	20 pz DX = Destro · Right · Droite
* L7033 SX	33,5	20	20 pz SX = Sinistro · Left · Gauche
			Su misura Made to measure Sur mesure

\* Su richiesta · On request · Sur demande



## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Nero opaco  
Black · Noir



Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur



H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	16	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	16	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	16	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	18	17	15	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	18	17	15	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	17	16	14	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	16	15	13	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	18	16	15	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	19	17	15	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	18	15	14	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	14	12	10	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	16	14	12	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	11
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	10
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	4 CERNIERE · HINGES · PAUMELLES - 30 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	11
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	10
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

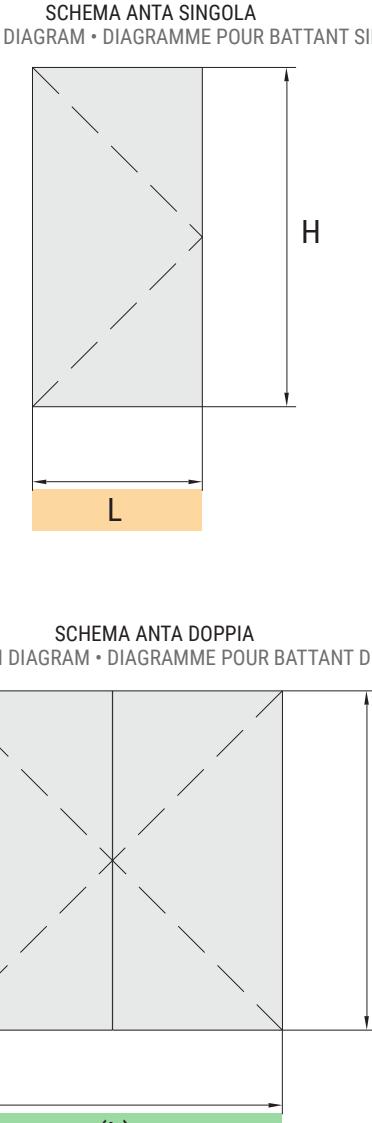
**ANTA SINGOLA / (ANTA DOPPIA)**  
SINGLE SASH / (DOUBLE SASH)  
BATTANT SIMPLE / (BATTANT DOUBLE)

**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
MAX WEIGHT BASED ON NUMBER OF HINGES  
POIDS MAX EN FONCTION DU NOMBRE DE CHARNIÈRES

**30** PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT

**L** LARGHEZZA ANTA SINGOLA  
SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE

**(L)** LARGHEZZA ANTA DOPPIA  
DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE



# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

# 7026 DX-SX



H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)
2800	●	●	●	●	●	●	●										
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	10
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)
2800	●	●	●	●	●	●	●										
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	10
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

H	4 CERNIERE · HINGES · PAUMELLES - 30 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)
2800	●	●	●	●	●	●	●										
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	29
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	28
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	27
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	26
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	10
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	X	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
**MAX WEIGHT BASED ON NUMBER OF HINGES**  
**POIDS MAX EN FONCTION DU NOMBRE**  
**DE CHARNIÈRES**

**30** **PESO MAX DELL'ANTA**  
**MAX SASH WEIGHT · POIDS MAX DU BATTANT**

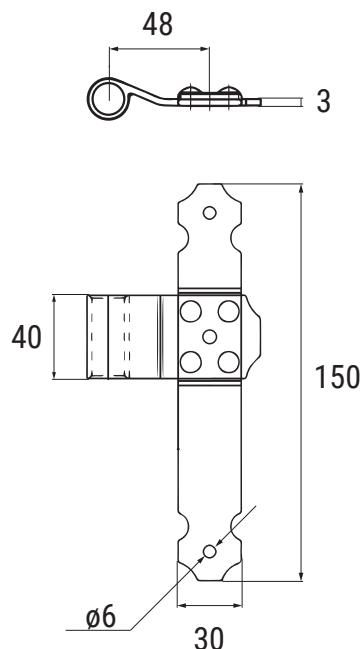
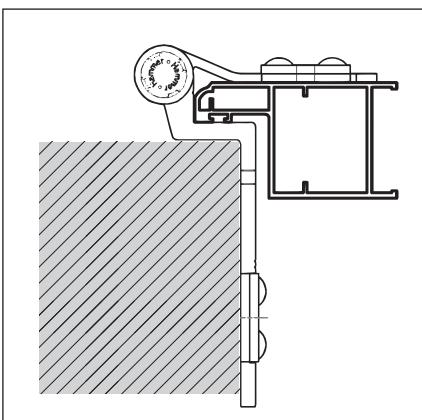
**X** **NON ESEGIBILE**  
**NOT EXECUTABLE · NON EXÉCUTABLE**

**L** **LARGHEZZA ANTA SINGOLA**  
**SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE**

**(L)** **LARGHEZZA ANTA DOPPIA**  
**DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE**

# SERIE 70

## 7020 DX-SX

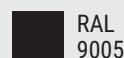


Bandella mezzo squadro  
Middle shutter hinge  
Té en aluminium



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut

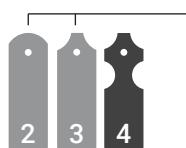


Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:

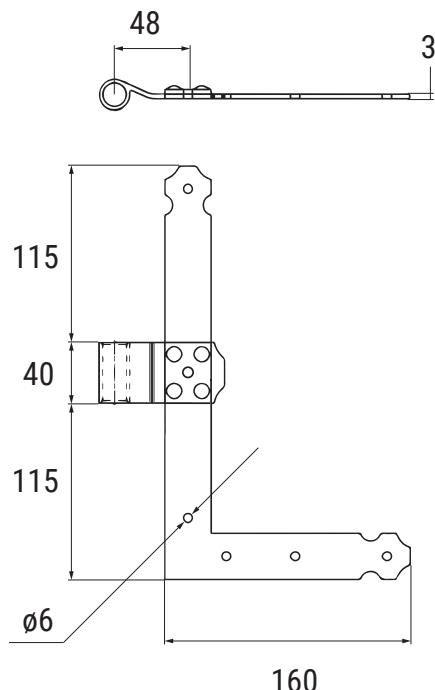
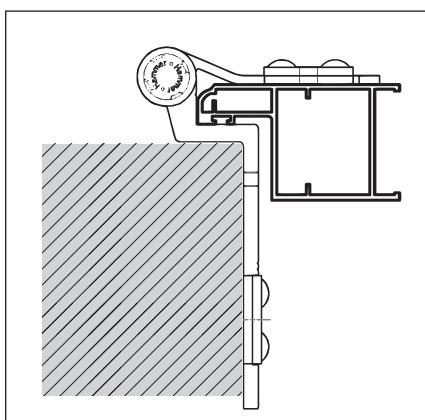


Servizio colore  
Colour service  
Service couleur

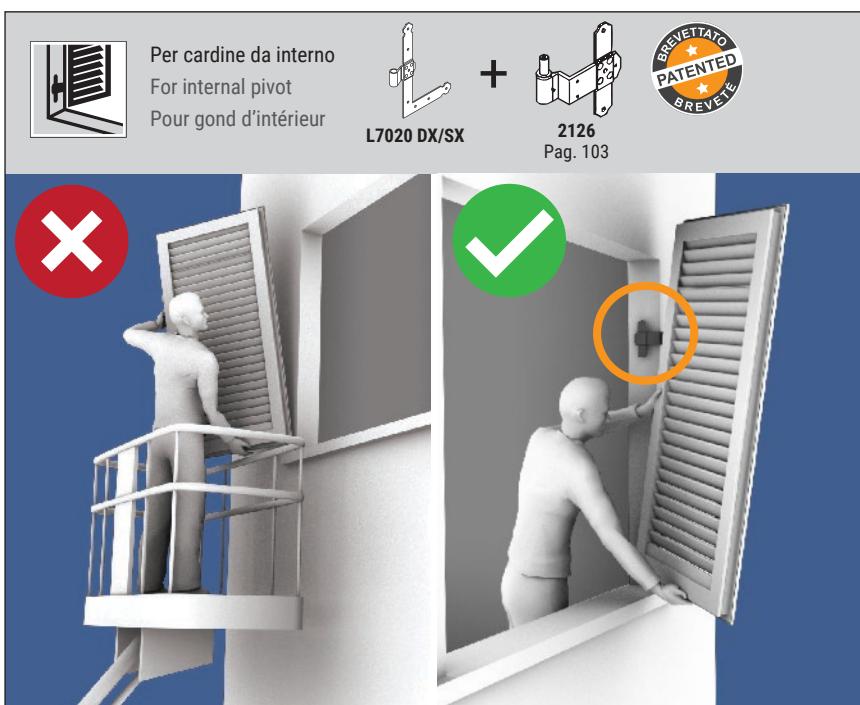


Su richiesta  
On request  
Sur demande

CODICE			NOTE · NOTES
7020 DX		20 pz	DX = Destro · Right · Droite
7020 SX		20 pz	SX = Sinistro · Left · Gauche



Bandella squadro  
Shutter hinge  
Équerre de volet



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

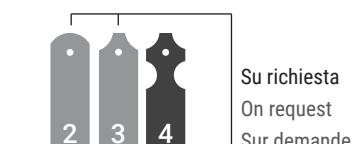
RAL 9005 Nero opaco  
Black · Noir

Alluminio Grezzo  
Aluminium Raw · Brut

Altri RAL Other RAL Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur



CODICE			NOTE · NOTES
L7020 DX		20 pz	DX = Destro · Right · Droite
L7020 SX		20 pz	SX = Sinistro · Left · Gauche

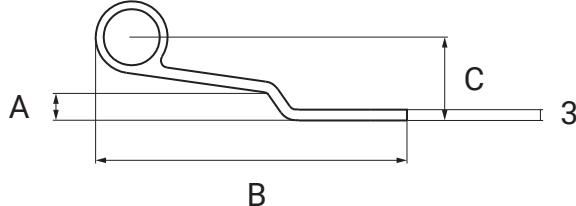
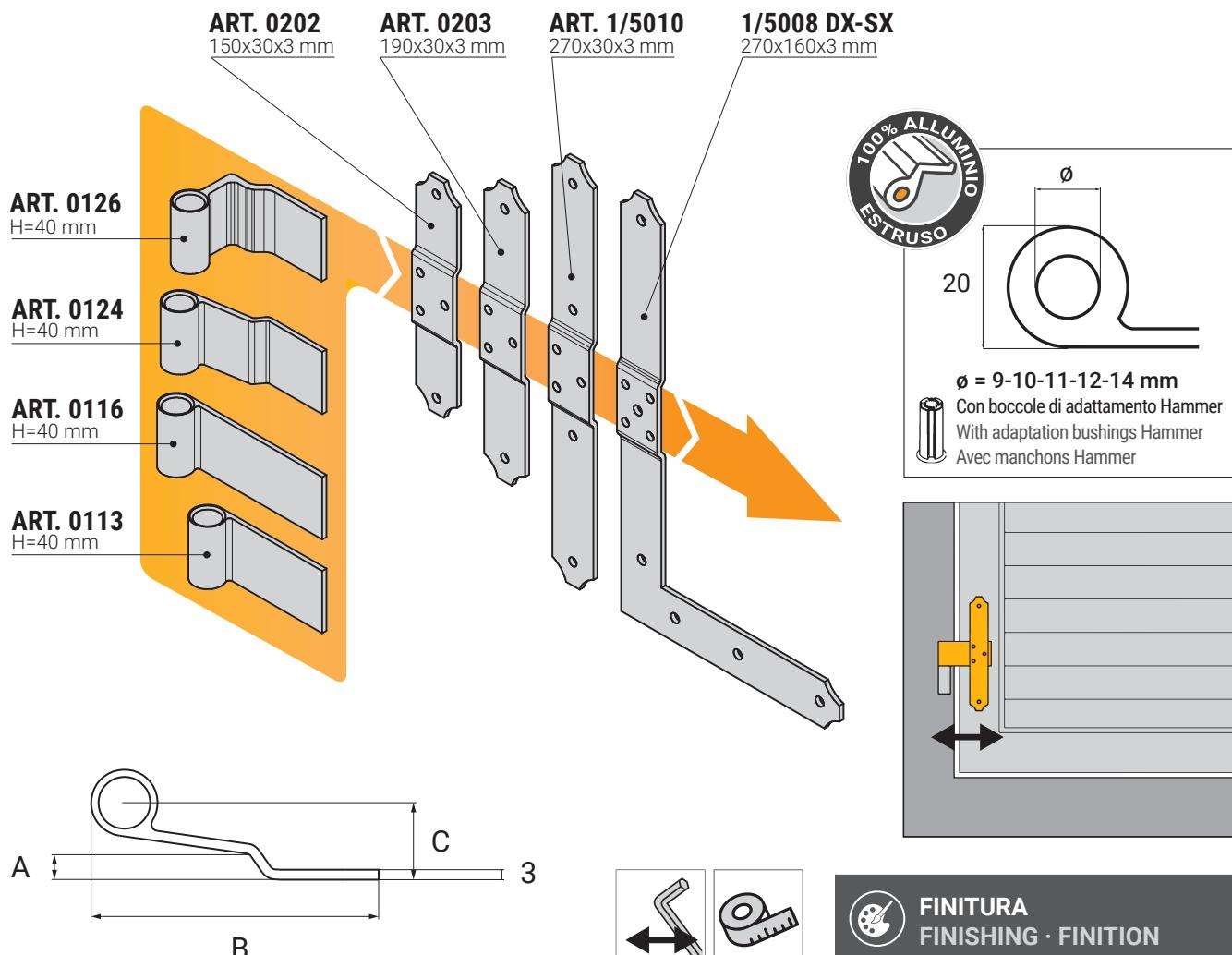
## **NOTE • NOTES**



**SQUADRI  
REGISTRABILI**  
ADJUSTABLE HINGES • ÉQUERRES DE VOLET RÉGLABLE

# SQUADRI REGISTRABILI

## ADJUSTABLE HINGES • ÉQUERRE DE VOLET RÉGLABLE



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

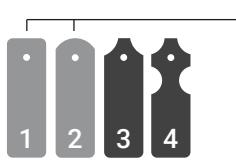
RAL 9005 Nero opaco  
Black · Noir

Alluminio Aluminium Grezzo Raw · Brut

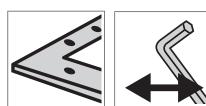
Altri RAL Other RAL Autre RAL Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur



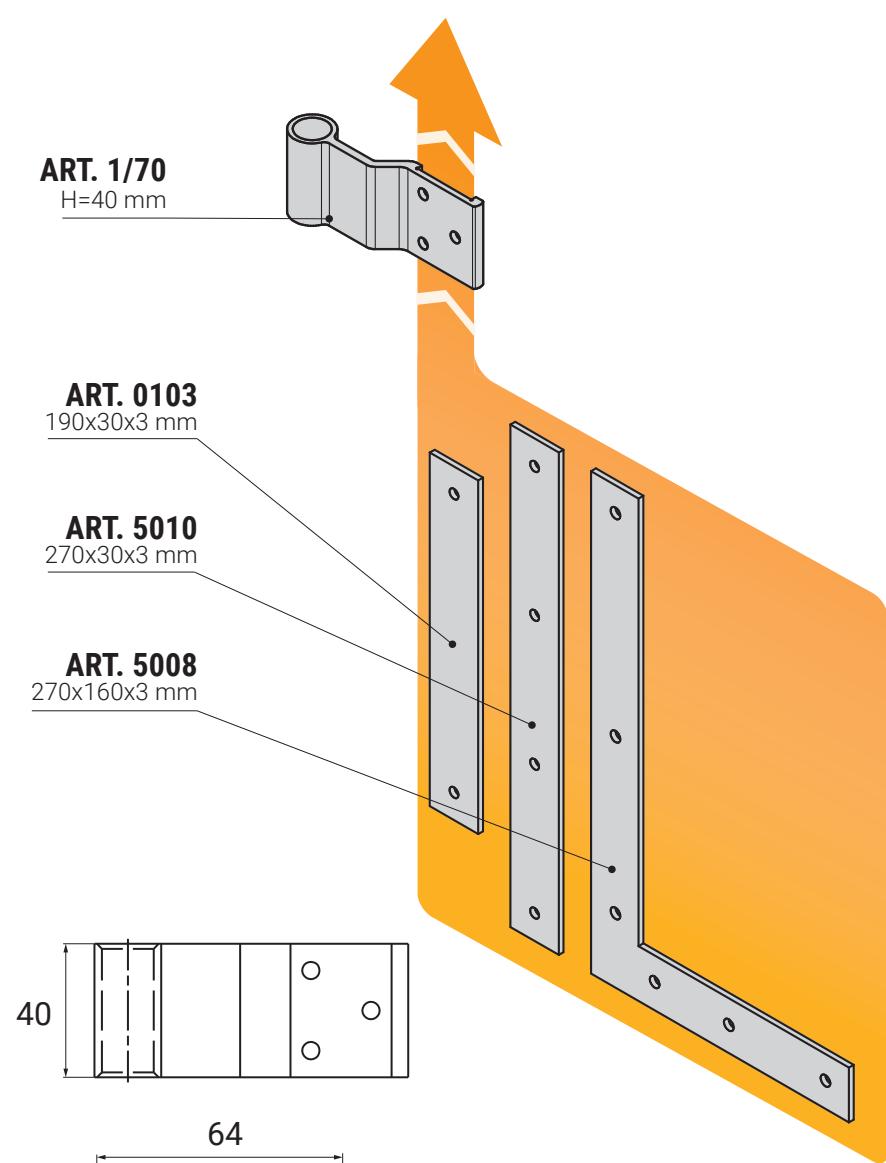
Su richiesta  
On request  
Sur demande



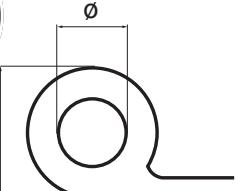
CODICE			NOTE · NOTES
0202		50 pz	
0203		50 pz	
1/5010		50 pz	
1/5008 DX		25 pz	DX = Destro · Right · Droite
1/5008 SX		25 pz	SX = Sinistro · Left · Gauche

# SQUADRI REGISTRABILI

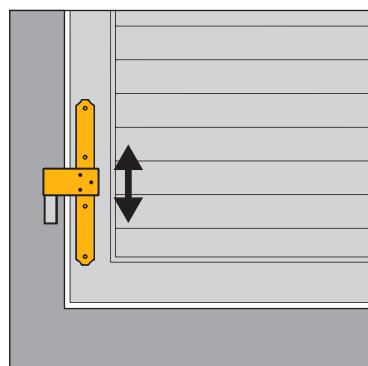
## ADJUSTABLE HINGES • ÉQUERRE DE VOLET RÉGLABLE



20



$\varnothing = 9-10-11-12-14 \text{ mm}$   
Con boccole di adattamento Hammer  
With adaptation bushings Hammer  
Avec manchons Hammer



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

RAL 9005

Nero opaco  
Black · Noir

Alluminio  
Aluminium

Grazzo  
Raw · Brut

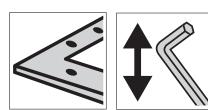
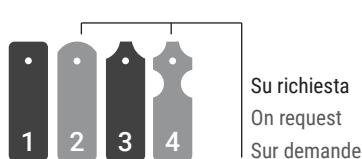
Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

CODICE		NOTE · NOTES
1/70	50 pz	



CODICE		NOTE · NOTES
0103	50 pz	
5010	50 pz	
5008	50 pz	

## **NOTE • NOTES**

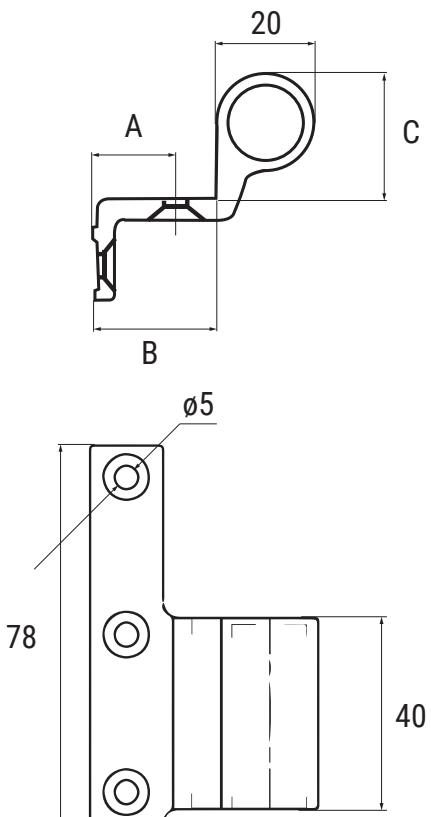
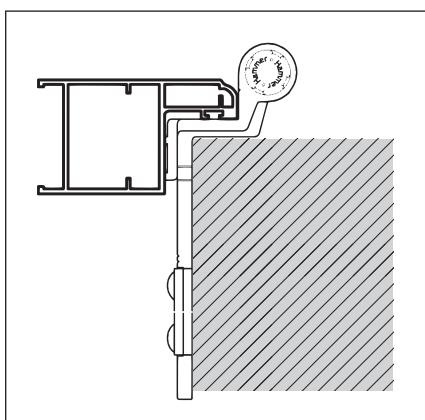


# BANDELLE CON FISSAGGIO A SCOMPARSA H2S

H2S HIDDEN HINGE  
SYSTEM

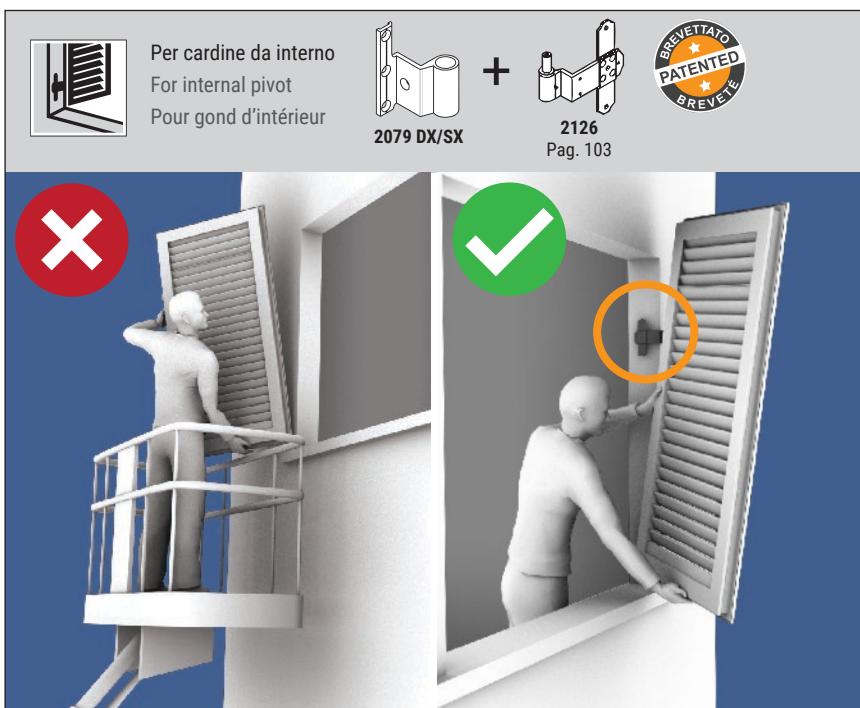
CHARNIÈRES INVISIBLES  
H2S SYSTÈME





Bandella H2S per cardine 2126  
Flap hinge for 2126 pivot - H2S  
system

Noeud charnière pour gond  
réf. 2126 - Système H2S



#### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005  
Nero opaco  
Black · Noir



Alluminio  
Aluminium  
Grazzo  
Raw · Brut

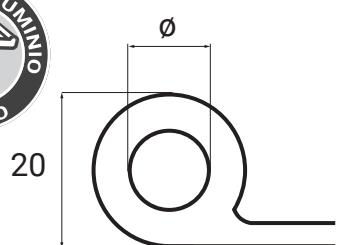
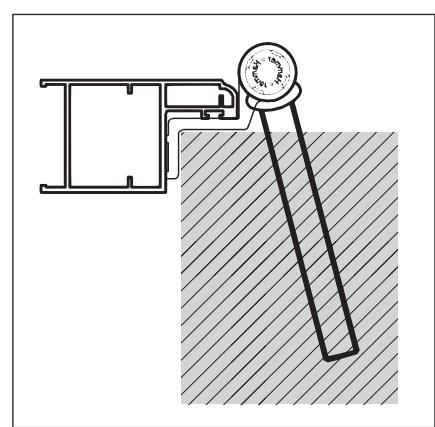


Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:

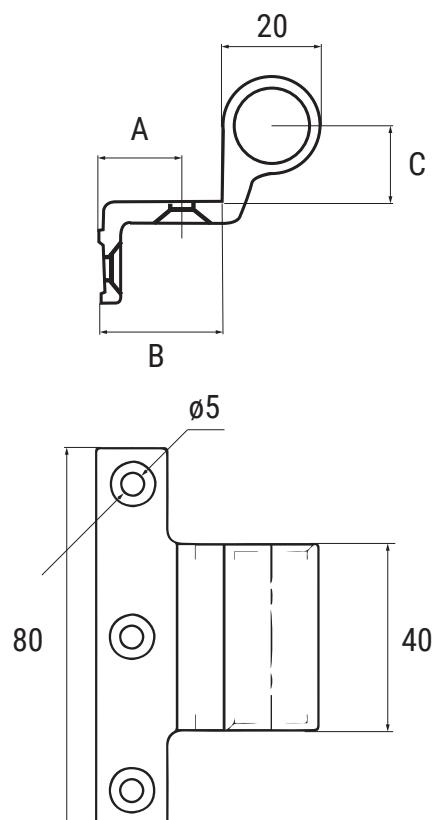


Servizio colore  
Colour service  
Service couleur

CODICE	A	B	C	NOTE · NOTES
2079 DX	17	25,5	26	DX = Destro · Right · Droite
2079 SX	17	25,5	26	SX = Sinistro · Left · Gauche



**Ø = 9-10-11-12-14 mm**  
Con boccole di adattamento Hammer  
With adaptation bushings Hammer  
Avec manchons Hammer      pag. 170



Bandella ambidestra H2S

Flap hinge right/left side,  
H2S system

Noeud charnière ambidextre,  
système H2S



## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

CODICE	A	B	C	📦	NOTE · NOTES
2080	17	25,5	16	20 pz	
2080.095	9,5	25,5	16	20 pz	
2080.120	12	25,5	16	20 pz	
2080.981	11,5	23	16	20 pz	
2087F	12	25,5	26	20 pz	
2085	15	25,5	45	20 pz	
2089F	9,5	25,5	62	20 pz	

# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

# 2080



H	2 CERNIERE · HINGES · PAUMELLES - 40 Kg																
2800	●	●	●	●	●	●	●	●	●	●	●	●					
2700	●	●	●	●	●	●	●	●	●	●	●	●					
2600	●	●	●	●	●	●	●	●	●	●	●	●					
2500	●	●	●	●	●	●	●	●	●	●	●	●					
2400	●	●	●	●	●	●	●	●	●	●	●	●					
2300	●	●	●	●	●	●	●	●	●	●	●	●					
2200	●	●	●	●	●	●	●	●	●	●	●	39					
2100	●	●	●	●	●	●	●	●	●	●	39	37					
2000	●	●	●	●	●	●	●	●	●	●	37	35					
1900	●	●	●	●	●	●	●	●	●	●	37	35					
1800	●	●	●	●	●	●	●	●	●	●	38	35					
1700	●	●	●	●	●	●	●	●	●	●	38	35					
1600	●	●	●	●	●	●	●	●	●	●	38	35					
1500	●	●	●	●	●	●	●	●	●	●	39	36					
1400	●	●	●	●	●	●	●	●	●	●	37	33					
1300	●	●	●	●	●	●	●	●	●	●	38	34					
1200	●	●	●	●	●	●	●	●	●	●	39	35					
1100	●	●	●	●	●	●	●	●	●	●	36	32					
1000	●	●	●	●	●	●	●	●	●	●	37	33					
900	●	●	●	●	●	●	●	●	●	●	39	34					
800	●	●	●	●	●	●	●	●	●	●	40	29					
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

H	3 CERNIERE · HINGES · PAUMELLES - 45 Kg																
2800	●	●	●	●	●	●	●	●	●	●	●	●					
2700	●	●	●	●	●	●	●	●	●	●	●	●					
2600	●	●	●	●	●	●	●	●	●	●	●	●					
2500	●	●	●	●	●	●	●	●	●	●	●	●					
2400	●	●	●	●	●	●	●	●	●	●	●	43					
2300	●	●	●	●	●	●	●	●	●	●	●	44					
2200	●	●	●	●	●	●	●	●	●	●	●	42					
2100	●	●	●	●	●	●	●	●	●	●	●	42					
2000	●	●	●	●	●	●	●	●	●	●	43	40					
1900	●	●	●	●	●	●	●	●	●	●	44	40					
1800	●	●	●	●	●	●	●	●	●	●	41	38					
1700	●	●	●	●	●	●	●	●	●	●	41	38					
1600	●	●	●	●	●	●	●	●	●	●	42	38					
1500	●	●	●	●	●	●	●	●	●	●	44	39					
1400	●	●	●	●	●	●	●	●	●	●	41	37					
1300	●	●	●	●	●	●	●	●	●	●	43	38					
1200	●	●	●	●	●	●	●	●	●	●	39	35					
1100	●	●	●	●	●	●	●	●	●	●	41	36					
1000	●	●	●	●	●	●	●	●	●	●	44	37					
900	●	●	●	●	●	●	●	●	●	●	39	34					
800	●	●	●	●	●	●	●	●	●	●	42	35					
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

H	4 CERNIERE · HINGES · PAUMELLES - 50 Kg																
2800	●	●	●	●	●	●	●	●	●	●	●	●					
2700	●	●	●	●	●	●	●	●	●	●	●	●					
2600	●	●	●	●	●	●	●	●	●	●	●	48					
2500	●	●	●	●	●	●	●	●	●	●	●	49					
2400	●	●	●	●	●	●	●	●	●	●	●	46					
2300	●	●	●	●	●	●	●	●	●	●	●	44					
2200	●	●	●	●	●	●	●	●	●	●	●	41					
2100	●	●	●	●	●	●	●	●	●	●	●	48					
2000	●	●	●	●	●	●	●	●	●	●	●	46					
1900	●	●	●	●	●	●	●	●	●	●	●	48					
1800	●	●	●	●	●	●	●	●	●	●	●	49					
1700	●	●	●	●	●	●	●	●	●	●	●	46					
1600	●	●	●	●	●	●	●	●	●	●	●	47					
1500	●	●	●	●	●	●	●	●	●	●	●	49					
1400	●	●	●	●	●	●	●	●	●	●	●	44					
1300	●	●	●	●	●	●	●	●	●	●	●	43					
1200	●	●	●	●	●	●	●	●	●	●	●	45					
1100	●	●	●	●	●	●	●	●	●	●	●	48					
1000	●	●	●	●	●	●	●	●	●	●	●	41					
900	●	●	●	●	●	●	●	●	●	●	●	47					
800	●	●	●	●	●	●	●	●	●	●	●	42					
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
**MAX WEIGHT BASED ON NUMBER OF HINGES**  
**POIDS MAX EN FONCTION DU NOMBRE**  
**DE CHARNIÈRES**

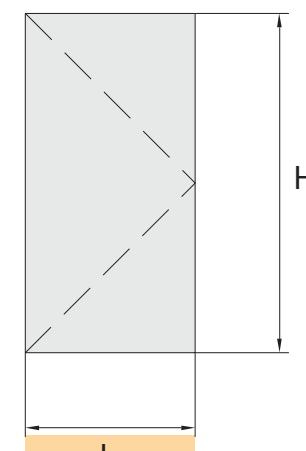
**30** **PESO MAX DELL'ANTA**  
**MAX SASH WEIGHT · POIDS MAX DU BATTANT**

**X** **NON ESEGIBILE**  
**NOT EXECUTABLE · NON EXÉCUTABLE**

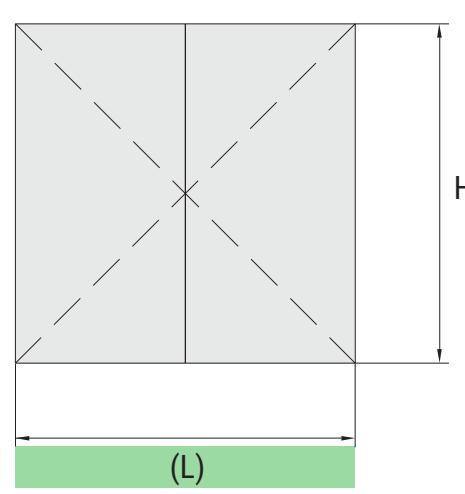
**L** **LARGHEZZA ANTA SINGOLA**  
**SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE**

**(L)** **LARGHEZZA ANTA DOPPIA**  
**DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE**

**SCHEMA ANTA SINGOLA**  
**SINGLE SASH DIAGRAM · DIAGRAMME POUR BATTANT SIMPLE**



**SCHEMA ANTA DOPPIA**  
**DOUBLE SASH DIAGRAM · DIAGRAMME POUR BATTANT DOUBLE**



# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

2087F

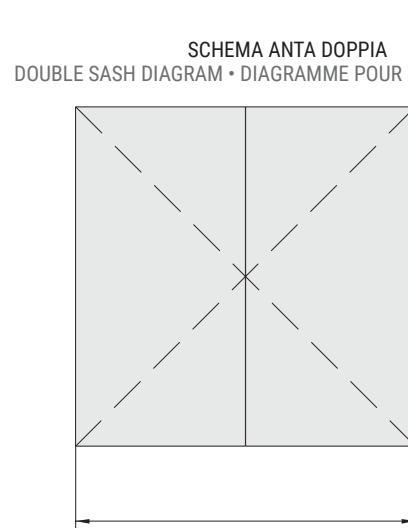
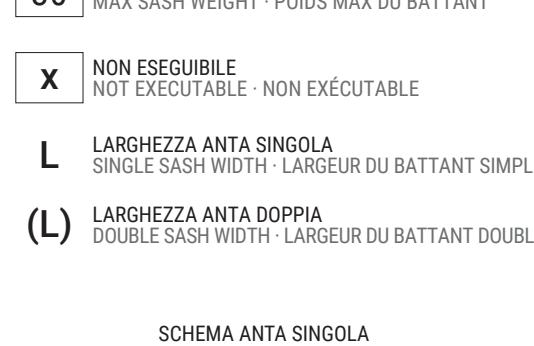


H	2 CERNIERE · HINGES · PAUMELLES - 30 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	29	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	27	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	25	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	15	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	3 CERNIERE · HINGES · PAUMELLES - 35 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	34	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	32	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	30	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	29	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	27	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	25	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	15	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
	34	29	25	22	19	17	16	14	13	10	●	●	●	●	●	X	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	4 CERNIERE · HINGES · PAUMELLES - 40 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	39	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	37	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	36	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	34	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	32	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	30	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	29	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	27	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	25	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	15	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
900	●	39	32	28	24	22	19	18	16	15	14	13	●	●	●	X	
800	●	34	29	25	22	19	17	16	14	13	10	●	●	●	●	X	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

● PESO MAX IN BASE AL NUMERO DELLE CERNIERE  
MAX WEIGHT BASED ON NUMBER OF HINGES  
POIDS MAX EN FONCTION DU NOMBRE  
DE CHARNIÈRES



# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

2085



H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg											
2800	●	●	●	●	●	●	●	●	●	●	●	●
2700	●	●	●	●	●	●	●	●	●	●	●	●
2600	●	●	●	●	●	●	●	●	●	●	●	●
2500	●	●	●	●	●	●	●	●	●	●	●	●
2400	●	●	●	●	●	●	●	●	●	●	●	●
2300	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	19	17
1900	●	●	●	●	●	●	●	●	●	19	18	16
1800	●	●	●	●	●	●	●	●	19	18	16	15
1700	●	●	●	●	●	●	●	19	18	16	15	14
1600	●	●	●	●	●	●	●	18	17	15	14	13
1500	●	●	●	●	●	●	●	18	17	15	14	13
1400	●	●	●	●	●	●	●	19	17	16	14	13
1300	●	●	●	●	●	●	●	18	16	15	13	12
1200	●	●	●	●	●	●	●	18	16	15	13	12
1100	●	●	●	●	●	●	●	19	17	15	13	12
1000	●	●	●	●	●	●	●	18	15	14	12	11
900	●	●	●	●	●	●	●	18	16	14	12	11
800	●	●	●	●	●	●	●	16	14	12	11	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)
												(L)

H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg											
2800	●	●	●	●	●	●	●	●	●	●	●	24
2700	●	●	●	●	●	●	●	●	●	●	●	23
2600	●	●	●	●	●	●	●	●	●	●	●	24
2500	●	●	●	●	●	●	●	●	●	●	●	23
2400	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	13
1600	●	●	●	●	●	●	●	●	●	●	●	12
1500	●	●	●	●	●	●	●	●	●	●	●	12
1400	●	●	●	●	●	●	●	●	●	●	●	11
1300	●	●	●	●	●	●	●	●	●	●	●	10
1200	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)
												(L)

H	4 CERNIERE · HINGES · PAUMELLES - 30 Kg											
2800	●	●	●	●	●	●	●	●	●	●	●	24
2700	●	●	●	●	●	●	●	●	●	●	●	23
2600	●	●	●	●	●	●	●	●	●	●	●	22
2500	●	●	●	●	●	●	●	●	●	●	●	21
2400	●	●	●	●	●	●	●	●	●	●	●	20
2300	●	●	●	●	●	●	●	●	●	●	●	19
2200	●	●	●	●	●	●	●	●	●	●	●	18
2100	●	●	●	●	●	●	●	●	●	●	●	17
2000	●	●	●	●	●	●	●	●	●	●	●	16
1900	●	●	●	●	●	●	●	●	●	●	●	15
1800	●	●	●	●	●	●	●	●	●	●	●	14
1700	●	●	●	●	●	●	●	●	●	●	●	13
1600	●	●	●	●	●	●	●	●	●	●	●	12
1500	●	●	●	●	●	●	●	●	●	●	●	12
1400	●	●	●	●	●	●	●	●	●	●	●	11
1300	●	●	●	●	●	●	●	●	●	●	●	10
1200	●	●	●	●	●	●	●	●	●	●	●	X
1100	●	●	●	●	●	●	●	●	●	●	●	X
1000	●	●	●	●	●	●	●	●	●	●	●	X
900	●	●	●	●	●	●	●	●	●	●	●	X
800	●	●	●	●	●	●	●	●	●	●	●	X
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)
												(L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
**MAX WEIGHT BASED ON NUMBER OF HINGES**  
**POIDS MAX EN FONCTION DU NOMBRE**  
**DE CHARNIÈRES**

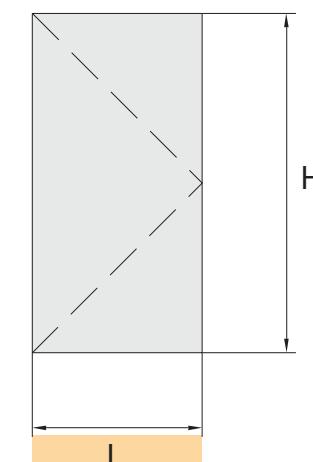
**30** PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT

**X** NON ESEGIBILE  
NOT EXECUTABLE · NON EXÉCUTABLE

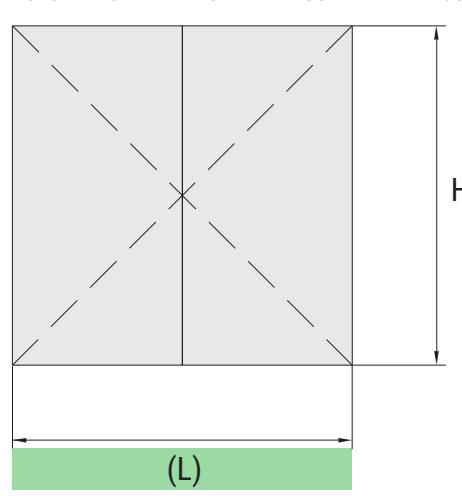
**L** LARGHEZZA ANTA SINGOLA  
SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE

**(L)** LARGHEZZA ANTA DOPPIA  
DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE

SCHEMA ANTA SINGOLA  
SINGLE SASH DIAGRAM · DIAGRAMME POUR BATTANT SIMPLE



SCHEMA ANTA DOPPIA  
DOUBLE SASH DIAGRAM · DIAGRAMME POUR BATTANT DOUBLE



# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

2089F



H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	18	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	17	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	11	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	11	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

H	4 CERNIERE · HINGES · PAUMELLES - 30 Kg																
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	29	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	28	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	27	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	26	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	26	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	19	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	17	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	13	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	11	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L

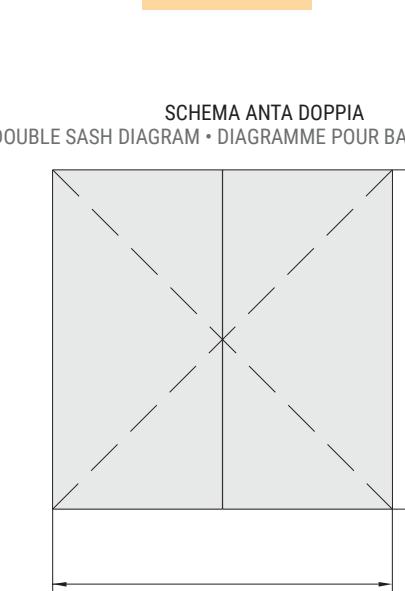
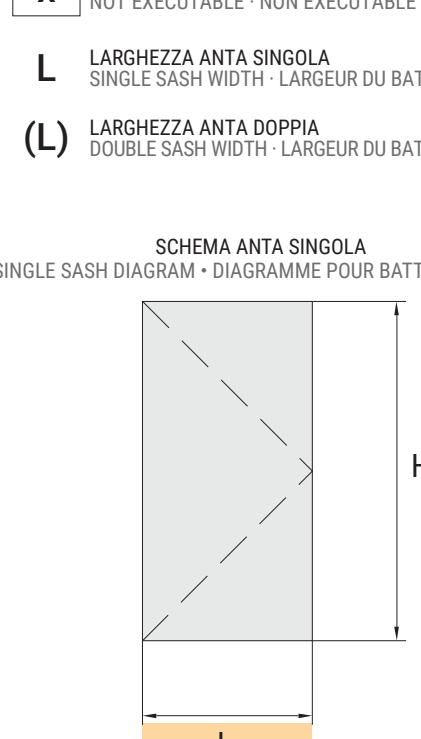
ANTA SINGOLA / (ANTA DOPPIA)  
SINGLE SASH / (DOUBLE SASH)  
BATTANT SIMPLE / (BATTANT DOUBLE)

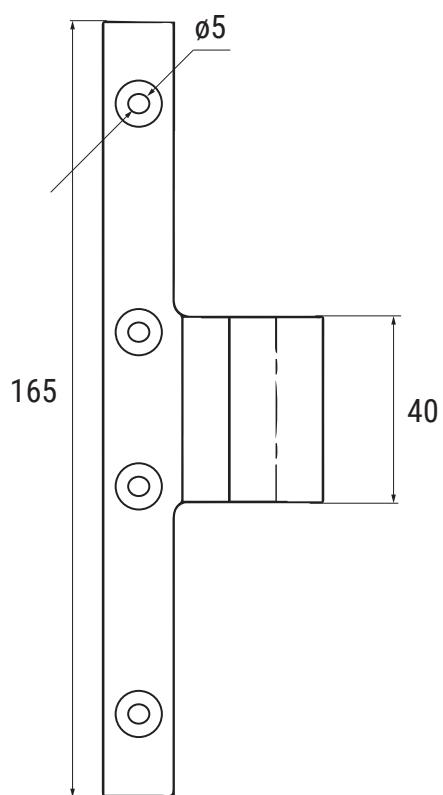
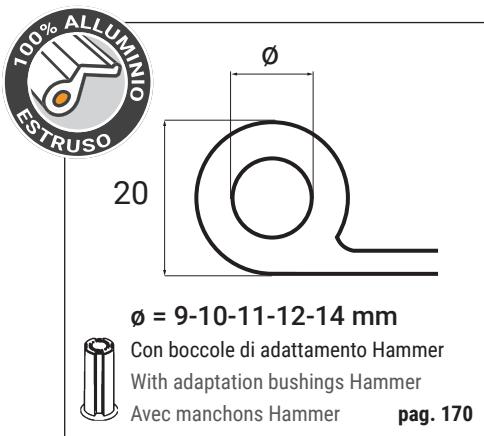
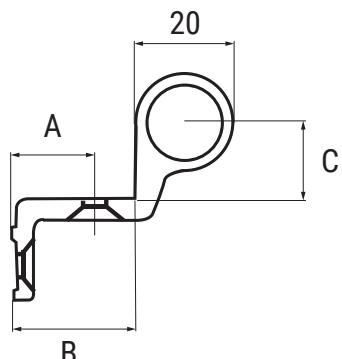
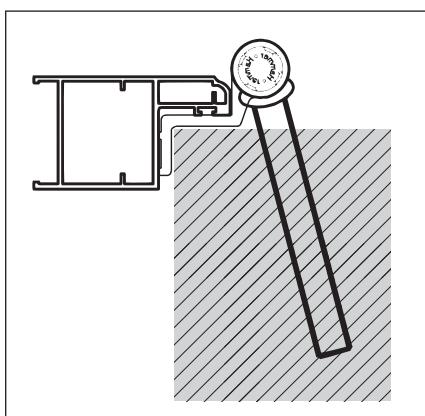
● PESO MAX IN BASE AL NUMERO DELLE CERNIERE  
MAX WEIGHT BASED ON NUMBER OF HINGES  
POIDS MAX EN FONCTION DU NOMBRE  
DE CHERNIÈRES

30 PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT

X NON ESEGIBILE  
NOT EXECUTABLE · NON EXÉCUTABLE

L LARGHEZZA ANTA SINGOLA  
SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE



**Bandella ambidestra H2S**Flap hinge right/left side,  
H2S systemNoeud charnière ambidextre,  
système H2S
**FINITURA  
FINISHING · FINITION**

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



**RAL  
9005**  
Nero opaco  
Black · Noir



**Alluminio  
Aluminium**  
Grazzo  
Raw · Brut

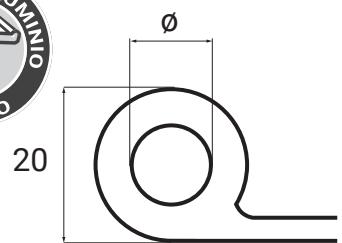
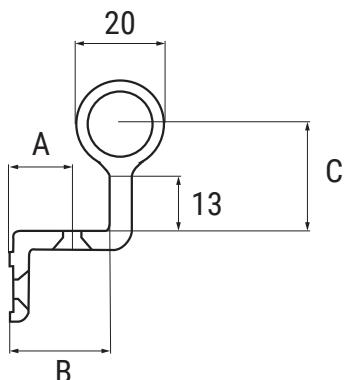
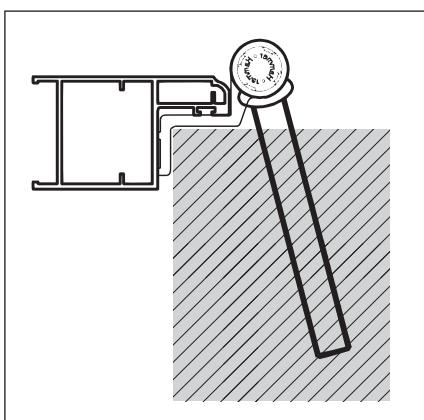


**Altri RAL  
Other RAL  
Autre RAL**  
Su richiesta con:  
On request with:  
Sur demande avec:

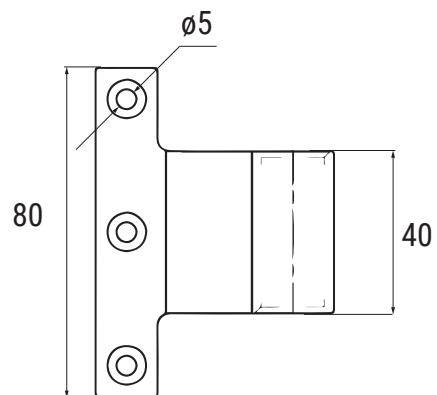


Servizio colore  
Colour service  
Service couleur

CODICE	A	B	C	NOTE · NOTES
2081	17	25,5	26	20 pz



**Ø = 9-10-11-12-14 mm**  
Con boccole di adattamento Hammer  
With adaptation bushings Hammer  
Avec manchons Hammer      **pag. 170**



Bandella con occhiolo centrale ambidesta H2S

Flap hinge right/left side,  
H2S system

Noeud charnière ambidextre,  
système H2S



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

CODICE	A	B	C	NOTE · NOTES
2082	15	25,5	26	20 pz

# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

**2082**



H	3 CERNIERE · HINGES · PAUMELLES - 35 Kg											
2800	●	●	●	●	●	●	●	●	●	●	●	●
2700	●	●	●	●	●	●	●	●	●	●	●	●
2600	●	●	●	●	●	●	●	●	●	●	●	●
2500	●	●	●	●	●	●	●	●	●	●	●	●
2400	●	●	●	●	●	●	●	●	●	●	●	●
2300	●	●	●	●	●	●	●	●	●	●	●	34
2200	●	●	●	●	●	●	●	●	●	●	●	32
2100	●	●	●	●	●	●	●	●	●	●	●	32
2000	●	●	●	●	●	●	●	●	●	●	33	31
1900	●	●	●	●	●	●	●	●	●	33	31	29
1800	●	●	●	●	●	●	●	●	34	31	29	27
1700	●	●	●	●	●	●	●	●	34	31	29	27
1600	●	●	●	●	●	●	●	●	32	29	27	25
1500	●	●	●	●	●	●	●	32	29	27	25	23
1400	●	●	●	●	●	●	34	30	27	25	23	20
1300	●	●	●	●	●	●	31	28	25	23	22	20
1200	●	●	●	●	32	29	26	24	22	20	18	17
1100	●	●	●	34	30	26	24	22	20	18	16	13
1000	●	●	●	31	27	24	22	20	18	15	12	X
900	●	●	32	28	24	22	19	18	14	11	X	X
800	●	34	29	25	22	19	17	13	X	X	X	X
400	500	600	700	800	900	1000						
				(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600) (L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

 PESO MAX IN BASE AL NUMERO DELLE CERNIERE  
MAX WEIGHT BASED ON NUMBER OF HINGES  
POIDS MAX EN FONCTION DU NOMBRE  
DE CHARNIERES

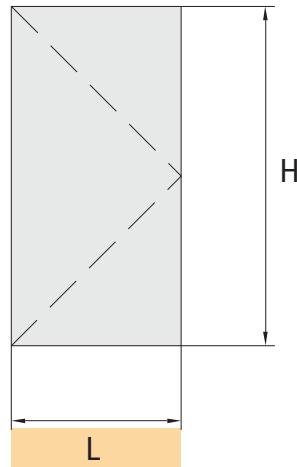
**30** PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT

**X** NON ESEGUITIBILE  
NOT EXECUTABLE · NON EXÉCUTABLE

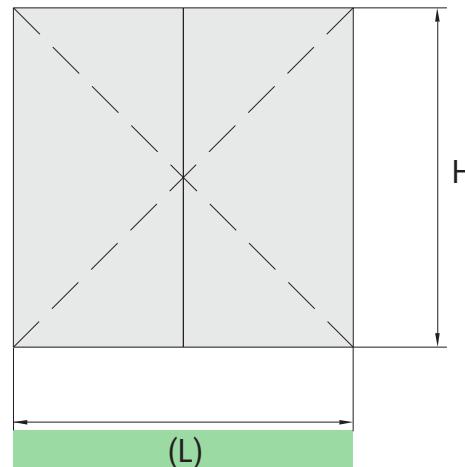
## L LARGHEZZA ANTA SINGOLA SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE

**(L) LARGHEZZA ANTA DOPPIA  
DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE**

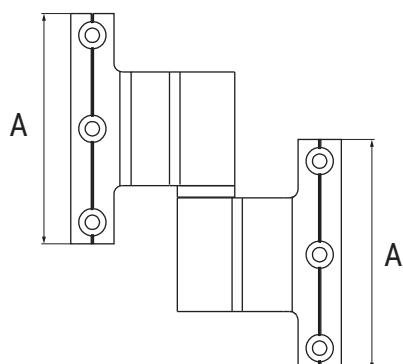
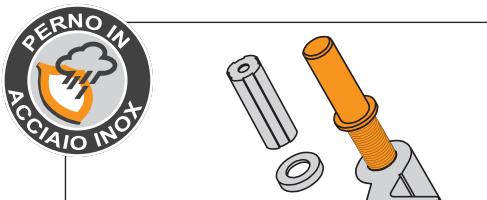
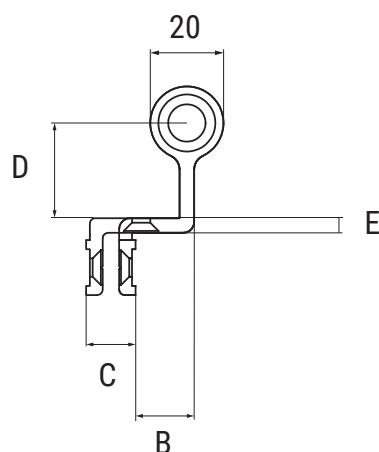
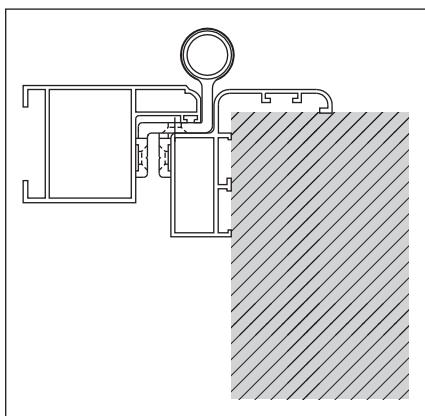
## SCHEMA ANTA SINGOLA SINGLE SASH DIAGRAM • DIAGRAMME POUR BATTANT SIMPLE



#### SCHEMA ANTA DOPPIA DOUBLE SASH DIAGRAM • DIAGRAMME POUR BATTANT DOUBLE







Bandella ambidestra H2S, perno inox

Hinge right/left side, stainless steel pin, H2S system

Charnière ambidextre avec pivot en acier inox, système H2S

### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL 9005  
Nero opaco  
Black · Noir



Alluminio  
Aluminium  
Grazzo  
Raw · Brut

T.D.

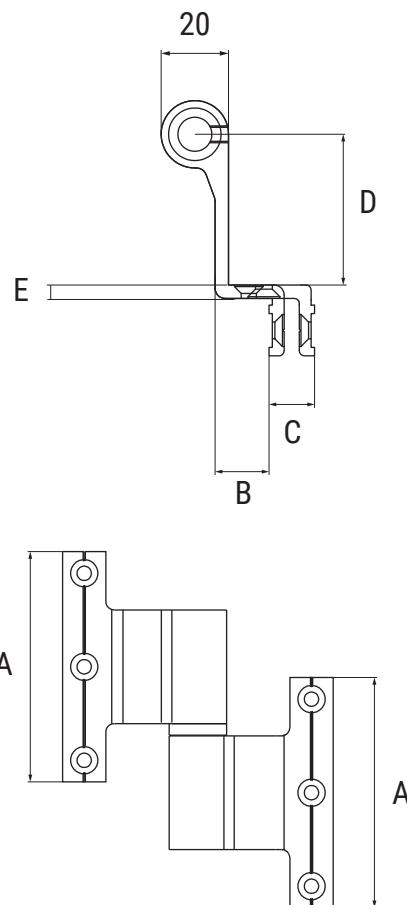
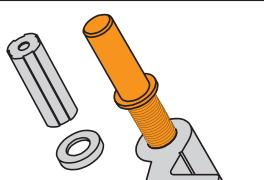
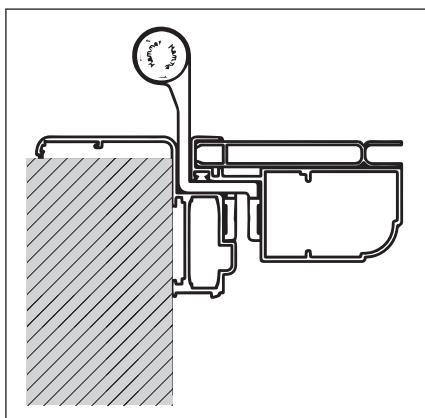


Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

CODICE	A	B	C	D	E		NOTE · NOTES
2084	80	16	13,5	26	4	20 pz	
2084Z	80	16	13,5	26	4	20 pz	Perno zincato · Zinc steel pin
2084D	40	16	11	24	5,8	20 pz	
2084K	40	20	10	26	4	20 pz	



**Bandella ambidesta H2S**

Hinge right/left side,  
H2S system

Charnière ambidextre, système  
H2S

## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL 9005 Nero opaco  
Black · Noir

Alluminio Aluminium Grezzo Raw · Brut

Altri RAL Other RAL Su richiesta con:  
Autre RAL On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

CODICE	A	B	C	D	E	NOTE · NOTES
2086	80	16	13,5	45	4	20 pz Registr. · Adjust. · Réglable
2087	80	18	11,5	26	4	20 pz
2087Z	80	18	11,5	26	4	20 pz Perno zincato · Zinc steel pin
2088	80	16	13,5	26	4,6	20 pz
2088Z	80	16	13,5	26	4,6	20 pz Perno zincato · Zinc steel pin
2089	80	17	13,5	62	4,6	10 pz
2089Z	80	17	13,5	62	4,6	20 pz Perno zincato · Zinc steel pin

# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

2086



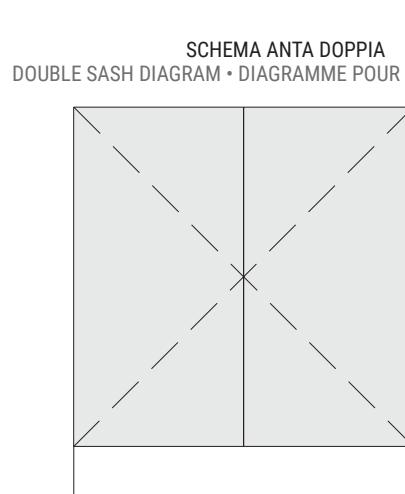
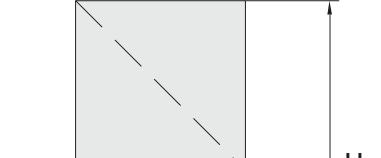
H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg												L				
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L			
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	24			
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	23			
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	22			
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	21			
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	20			
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	19			
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	18			
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	16			
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	14			
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	12			
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	10			
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
900	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
800	●	●	●	●	●	●	●	●	●	●	●	●	●	X			
	19	13	X	X	X	X	X	X	X	X	X	X	X				
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg												L				
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	24		
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	23		
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	22		
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	21		
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	20		
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	18		
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	16		
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	14		
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	12		
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	10		
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
900	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
800	●	●	●	●	●	●	●	●	●	●	●	●	●	●	X		
	19	13	X	X	X	X	X	X	X	X	X	X	X	X			
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

H	4 CERNIERE · HINGES · PAUMELLES - 30 Kg												L				
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	L
2800	●	●	●	●	●	●	●	●	●	●	●	●	●	27	26	24	
2700	●	●	●	●	●	●	●	●	●	●	●	●	●	26	25	23	
2600	●	●	●	●	●	●	●	●	●	●	●	●	●	25	23	22	
2500	●	●	●	●	●	●	●	●	●	●	●	●	●	22	21	20	
2400	●	●	●	●	●	●	●	●	●	●	●	●	●	21	20	19	
2300	●	●	●	●	●	●	●	●	●	●	●	●	●	20	18	17	
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	18	16	15	
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	14	13	12	
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	12	11	10	
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	10	9	8	
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	8	7	6	
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	6	5	4	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	4	3	2	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	2	1	0	
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	0	0	0	
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	0	0	0	
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	0	0	0	
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	0	0	0	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	0	0	0	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	0	0	0	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	0	0	0	
	25	19	13	X	X	X	X	X	X	X	X	X	X	X	X	X	
	400	500	600	700	800	900	1000	(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

- PESO MAX IN BASE AL NUMERO DELLE CERNIERE  
 MAX WEIGHT BASED ON NUMBER OF HINGES  
 POIDS MAX EN FONCTION DU NOMBRE  
 DE CHARNIÈRES
- 30** PESO MAX DELL'ANTA  
 MAX SASH WEIGHT · POIDS MAX DU BATTANT
- X** NON ESEGIBILE  
 NOT EXECUTABLE · NON EXÉCUTABLE
- L** LARGHEZZA ANTA SINGOLA  
 SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE
- (L)** LARGHEZZA ANTA DOPPIA  
 DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE





H	2 CERNIERE · HINGES · PAUMELLES - 35 Kg																		
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)					
2800	●	●	●	●	●	●	●	●	●	●	●	●	●						
2700	●	●	●	●	●	●	●	●	●	●	●	●	●						
2600	●	●	●	●	●	●	●	●	●	●	●	●	●						
2500	●	●	●	●	●	●	●	●	●	●	●	●	●						
2400	●	●	●	●	●	●	●	●	●	●	●	●	●						
2300	●	●	●	●	●	●	●	●	●	●	●	●	●						
2200	●	●	●	●	●	●	●	●	●	●	●	●	●						
2100	●	●	●	●	●	●	●	●	●	●	●	●	●						
2000	●	●	●	●	●	●	●	●	●	●	●	●	33						
1900	●	●	●	●	●	●	●	●	●	●	●	●	33	29					
1800	●	●	●	●	●	●	●	●	●	●	●	●	33	28	24				
1700	●	●	●	●	●	●	●	●	●	●	●	●	33	28	24	20			
1600	●	●	●	●	●	●	●	●	●	●	●	●	33	28	23	20	16		
1500	●	●	●	●	●	●	●	●	●	●	●	●	34	29	24	19	16	13	
1400	●	●	●	●	●	●	●	●	●	●	●	●	30	24	20	16	12	X	
1300	●	●	●	●	●	●	●	●	●	●	●	●	31	25	20	16	12	X	X
1200	●	●	●	●	●	●	●	●	●	●	●	●	33	26	20	16	12	X	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	27	21	16	12	X	X	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	29	21	16	11	X	X	X
900	●	●	●	●	●	●	●	●	●	●	●	●	22	16	11	X	X	X	X
800	●	●	●	●	●	●	●	●	●	●	●	●	33	23	16	10	X	X	X
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)					

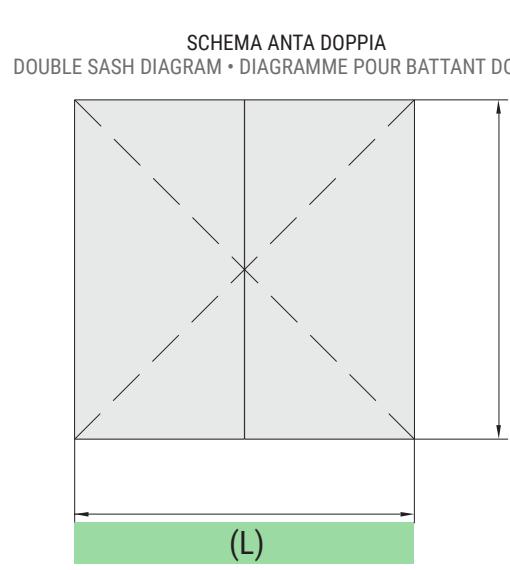
H	3 CERNIERE · HINGES · PAUMELLES - 40 Kg																		
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)					
2800	●	●	●	●	●	●	●	●	●	●	●	●	●						
2700	●	●	●	●	●	●	●	●	●	●	●	●	●						
2600	●	●	●	●	●	●	●	●	●	●	●	●	●						
2500	●	●	●	●	●	●	●	●	●	●	●	●	●						
2400	●	●	●	●	●	●	●	●	●	●	●	●	●						
2300	●	●	●	●	●	●	●	●	●	●	●	●	●						
2200	●	●	●	●	●	●	●	●	●	●	●	●	●						
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	37					
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	37	33				
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	38	33	29			
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	38	33	28	24		
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	39	33	28	24	20	
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	39	33	28	23	20	16
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	34	29	24	19	16	13
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	36	30	24	20	16	X
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	38	31	25	20	16	X
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	33	26	20	16	12	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	35	27	21	16	12	X
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	38	29	21	16	11	X
900	●	●	●	●	●	●	●	●	●	●	●	●	●	30	22	16	11	X	X
800	●	●	●	●	●	●	●	●	●	●	●	●	●	33	23	16	10	X	X
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)					

H	4 CERNIERE · HINGES · PAUMELLES - 45 Kg																			
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)						
2800	●	●	●	●	●	●	●	●	●	●	●	●	●							
2700	●	●	●	●	●	●	●	●	●	●	●	●	●							
2600	●	●	●	●	●	●	●	●	●	●	●	●	●							
2500	●	●	●	●	●	●	●	●	●	●	●	●	●							
2400	●	●	●	●	●	●	●	●	●	●	●	●	●							
2300	●	●	●	●	●	●	●	●	●	●	●	●	●							
2200	●	●	●	●	●	●	●	●	●	●	●	●	●	41						
2100	●	●	●	●	●	●	●	●	●	●	●	●	●	42	37					
2000	●	●	●	●	●	●	●	●	●	●	●	●	●	42	37	33				
1900	●	●	●	●	●	●	●	●	●	●	●	●	●	43	38	33	29			
1800	●	●	●	●	●	●	●	●	●	●	●	●	●	44	38	33	28	24		
1700	●	●	●	●	●	●	●	●	●	●	●	●	●	39	33	28	24	20		
1600	●	●	●	●	●	●	●	●	●	●	●	●	●	39	33	28	23	20	16	
1500	●	●	●	●	●	●	●	●	●	●	●	●	●	41	34	29	24	19	16	13
1400	●	●	●	●	●	●	●	●	●	●	●	●	●	44	36	30	24	20	16	X
1300	●	●	●	●	●	●	●	●	●	●	●	●	●	38	31	25	20	16	12	X
1200	●	●	●	●	●	●	●	●	●	●	●	●	●	41	33	26	20	16	12	X
1100	●	●	●	●	●	●	●	●	●	●	●	●	●	35	27	21	16	12	X	
1000	●	●	●	●	●	●	●	●	●	●	●	●	●	38	29	21	16	11	X	
900	●	●	●	●	●	●	●	●	●	●	●	●	●	41	30	22	16	11	X	
800	●	●	●	●	●	●	●	●	●	●	●	●	●	33	23	16	10	X		
	400	500	600	700	800	900	1000	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)						

● PESO MAX IN BASE AL NUMERO DELLE CERNIERE  
MAX WEIGHT BASED ON NUMBER OF HINGES  
POIDS MAX EN FONCTION DU NOMBRE  
DE CHARNIÈRES

30 PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT

X NON ESEGIBILE  
NOT EXECUTABLE · NON EXÉCUTABLE



# DIAGRAMMA DI PORTATA LOAD CAPACITY CHART DIAGRAMME DE CAPACITÉ

2088



H	2 CERNIERE · HINGES · PAUMELLES - 40 Kg																	
2800	●	●	●	●	●	●	●	●	39	33	28	24						
2700	●	●	●	●	●	●	●	●	36	30	26	21						
2600	●	●	●	●	●	●	●	●	38	32	27	23						
2500	●	●	●	●	●	●	●	●	35	29	24	20						
2400	●	●	●	●	●	●	●	●	38	31	26	21						
2300	●	●	●	●	●	●	●	●	34	28	23	18						
2200	●	●	●	●	●	●	●	●	37	30	24	19						
2100	●	●	●	●	●	●	●	●	33	26	21	16						
2000	●	●	●	●	●	●	●	●	37	29	23	17						
1900	●	●	●	●	●	●	●	●	32	25	19	14						
1800	●	●	●	●	●	●	●	●	36	27	20	15						
1700	●	●	●	●	●	●	●	●	30	23	16	11						
1600	●	●	●	●	●	●	●	●	34	25	18	12						
1500	●	●	●	●	●	●	●	●	29	21	14	X						
1400	●	●	●	●	●	●	●	●	35	25	17	10						
1300	●	●	●	●	●	●	●	●	30	20	13	X						
1200	●	●	●	●	●	●	●	●	38	25	15	X						
1100	●	●	●	●	●	●	●	●	31	19	11	X						
1000	●	●	●	●	●	●	●	●	25	14	X	X						
900	33	18	X	X	X	X	X	X	X	X	X	X						
800	25	12	X	X	X	X	X	X	X	X	X	X						
	400	500	600	700	800	900	1000		(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

H	3 CERNIERE · HINGES · PAUMELLES - 45 Kg																	
2800	●	●	●	●	●	●	●	●	39	33	28	24						
2700	●	●	●	●	●	●	●	●	42	36	30	26						
2600	●	●	●	●	●	●	●	●	38	32	27	23						
2500	●	●	●	●	●	●	●	●	42	35	29	24						
2400	●	●	●	●	●	●	●	●	38	31	26	21						
2300	●	●	●	●	●	●	●	●	41	34	28	23						
2200	●	●	●	●	●	●	●	●	37	30	24	19						
2100	●	●	●	●	●	●	●	●	41	33	26	21						
2000	●	●	●	●	●	●	●	●	37	29	23	17						
1900	●	●	●	●	●	●	●	●	41	32	25	19						
1800	●	●	●	●	●	●	●	●	36	27	20	15						
1700	●	●	●	●	●	●	●	●	40	30	23	16						
1600	●	●	●	●	●	●	●	●	34	25	18	12						
1500	●	●	●	●	●	●	●	●	41	29	21	14						
1400	●	●	●	●	●	●	●	●	35	25	17	10						
1300	●	●	●	●	●	●	●	●	44	30	20	13						
1200	●	●	●	●	●	●	●	●	38	25	15	X						
1100	●	●	●	●	●	●	●	●	31	19	11	X						
1000	41	25	14	X	X	X	X	X	X	X	X	X						
900	33	18	X	X	X	X	X	X	X	X	X	X						
800	25	12	X	X	X	X	X	X	X	X	X	X						
	400	500	600	700	800	900	1000		(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

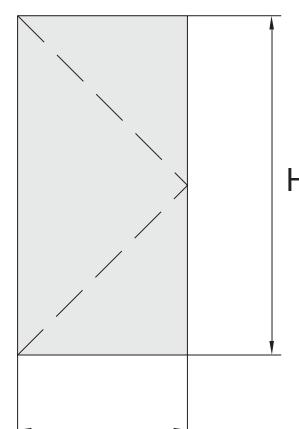
H	4 CERNIERE · HINGES · PAUMELLES - 50 Kg																	
2800	●	●	●	●	●	●	●	●	45	39	33	28						
2700	●	●	●	●	●	●	●	●	49	42	36	30						
2600	●	●	●	●	●	●	●	●	46	38	32	27						
2500	●	●	●	●	●	●	●	●	42	35	29	24						
2400	●	●	●	●	●	●	●	●	46	38	31	26						
2300	●	●	●	●	●	●	●	●	41	34	28	23						
2200	●	●	●	●	●	●	●	●	46	37	30	24						
2100	●	●	●	●	●	●	●	●	41	33	26	21						
2000	●	●	●	●	●	●	●	●	46	37	29	23						
1900	●	●	●	●	●	●	●	●	41	32	25	19						
1800	●	●	●	●	●	●	●	●	36	27	20	15						
1700	●	●	●	●	●	●	●	●	40	30	23	16						
1600	●	●	●	●	●	●	●	●	47	34	25	18						
1500	●	●	●	●	●	●	●	●	41	29	21	14						
1400	●	●	●	●	●	●	●	●	35	25	17	10						
1300	●	●	●	●	●	●	●	●	44	30	20	13						
1200	●	●	●	●	●	●	●	●	38	25	15	X						
1100	49	31	19	11	X	X	X	X	X	X	X	X						
1000	41	25	14	X	X	X	X	X	X	X	X	X						
900	33	18	X	X	X	X	X	X	X	X	X	X						
800	25	12	X	X	X	X	X	X	X	X	X	X						
	400	500	600	700	800	900	1000		(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600)	(L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

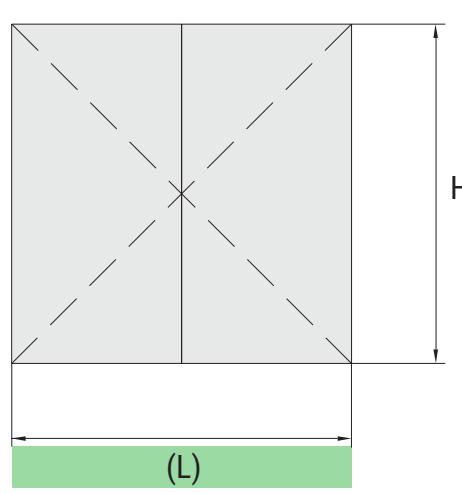
**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
**MAX WEIGHT BASED ON NUMBER OF HINGES**  
**POIDS MAX EN FONCTION DU NOMBRE**  
**DE CHARNIÈRES**

**30** PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT  
**X** NON ESEGIBILE  
NOT EXECUTABLE · NON EXÉCUTABLE  
**L** LARGHEZZA ANTA SINGOLA  
SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE  
**(L)** LARGHEZZA ANTA DOPPIA  
DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE

SCHEMA ANTA SINGOLA  
SINGLE SASH DIAGRAM · DIAGRAMME POUR BATTANT SIMPLE



SCHEMA ANTA DOPPIA  
DOUBLE SASH DIAGRAM · DIAGRAMME POUR BATTANT DOUBLE





H	2 CERNIERE · HINGES · PAUMELLES - 20 Kg											
2800	●	●	●	●	●	●	●	●	●	●	●	●
2700	●	●	●	●	●	●	●	●	●	●	●	●
2600	●	●	●	●	●	●	●	●	●	●	●	19
2500	●	●	●	●	●	●	●	●	●	●	●	17
2400	●	●	●	●	●	●	●	●	●	●	●	18
2300	●	●	●	●	●	●	●	●	●	●	●	14
2200	●	●	●	●	●	●	●	●	●	●	●	12
2100	●	●	●	●	●	●	●	●	●	●	●	10
2000	●	●	●	●	●	●	●	●	18	15	13	11
1900	●	●	●	●	●	●	●	19	16	13	11	X
1800	●	●	●	●	●	●	●	17	14	11	X	X
1700	●	●	●	●	●	●	●	18	14	11	X	X
1600	●	●	●	●	●	●	19	15	12	X	X	X
1500	●	●	●	●	●	●	16	12	X	X	X	X
1400	●	●	●	●	●	●	18	14	10	X	X	X
1300	●	●	●	●	●	●	15	11	X	X	X	X
1200	●	●	●	●	●	17	12	X	X	X	X	X
1100	●	●	●	14	X	X	X	X	X	X	X	X
1000	●	●	16	11	X	X	X	X	X	X	X	X
900	●	19	12	X	X	X	X	X	X	X	X	X
800	●	14	X	X	X	X	X	X	X	X	X	X
400	500	600	700	800	900	1000						L
				(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600) (L)

**ANTA SINGOLA / (ANTA DOPPIA)**  
**SINGLE SASH / (DOUBLE SASH)**  
**BATTANT SIMPLE / (BATTANT DOUBLE)**

**PESO MAX IN BASE AL NUMERO DELLE CERNIERE**  
**MAX WEIGHT BASED ON NUMBER OF HINGES**  
**POIDS MAX EN FONCTION DU NOMBRE**  
**DE CHARNIÈRES**

**30** PESO MAX DELL'ANTA  
MAX SASH WEIGHT · POIDS MAX DU BATTANT

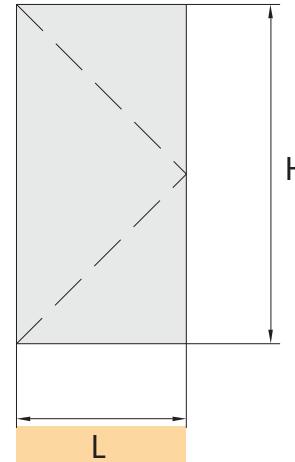
**X** NON ESEGUIBILE  
NOT EXECUTABLE · NON EXÉCUTABLE

## L LARGHEZZA ANTA SINGOLA SINGLE SASH WIDTH · LARGEUR DU BATTANT SIMPLE

**(L) LARGHEZZA ANTA DOPPIA  
DOUBLE SASH WIDTH · LARGEUR DU BATTANT DOUBLE**

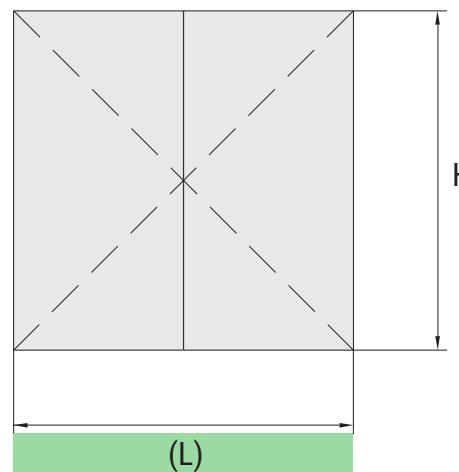
H	3 CERNIERE · HINGES · PAUMELLES - 25 Kg										
2800	●	●	●	●	●	●	●	●	●	●	●
2700	●	●	●	●	●	●	●	●	●	●	24 21
2600	●	●	●	●	●	●	●	●	●	●	22 19
2500	●	●	●	●	●	●	●	●	●	●	23 20 17
2400	●	●	●	●	●	●	●	●	●	●	24 21 18 16
2300	●	●	●	●	●	●	●	●	●	●	22 19 16 14
2200	●	●	●	●	●	●	●	●	●	●	23 20 17 14 12
2100	●	●	●	●	●	●	●	●	●	●	24 21 17 15 12 10
2000	●	●	●	●	●	●	●	●	●	●	22 18 15 13 11 X
1900	●	●	●	●	●	●	●	●	●	●	23 19 16 13 11 X X
1800	●	●	●	●	●	●	●	●	●	●	20 17 14 11 X X X
1700	●	●	●	●	●	●	●	●	●	●	22 18 14 11 X X X X
1600	●	●	●	●	●	●	●	●	●	●	23 19 15 12 X X X X X
1500	●	●	●	●	●	●	●	●	●	●	20 16 12 X X X X X X
1400	●	●	●	●	●	●	●	●	●	●	23 18 14 10 X X X X X X
1300	●	●	●	●	●	●	●	●	●	●	20 15 11 X X X X X X
1200	●	●	●	●	●	●	●	●	●	●	23 17 12 X X X X X X
1100	●	●	●	●	●	●	●	●	●	●	20 14 X X X X X X X X
1000	●	●	●	●	●	●	●	●	●	●	23 16 11 X X X X X X X X
900	●	●	●	●	●	●	●	●	●	●	19 12 X X X X X X X X
800	23	14	X	X	X	X	X	X	X	X	X X X X X X
	400	500	600	700	800	900	1000				
					(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400) (1500) (1600) (L)

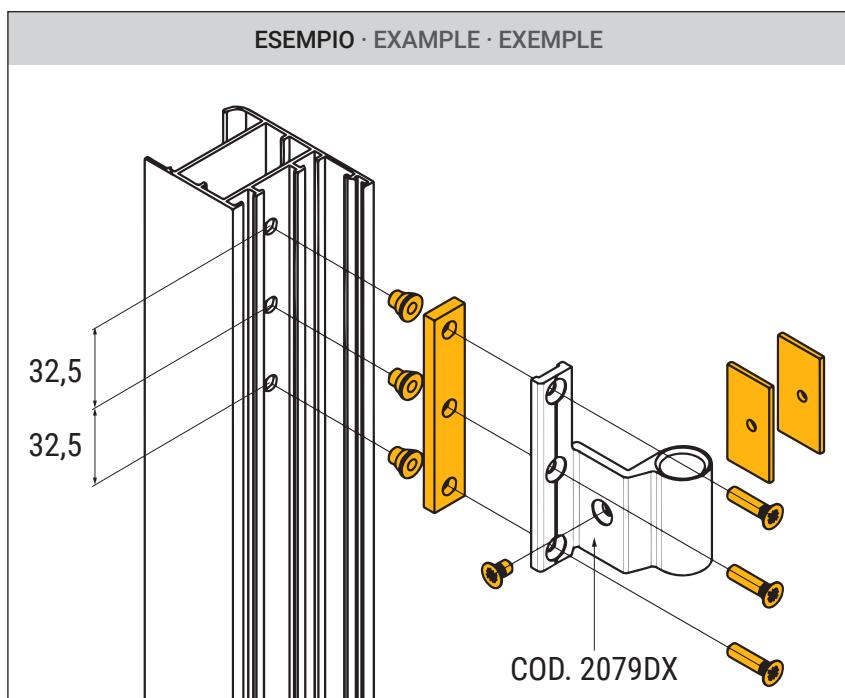
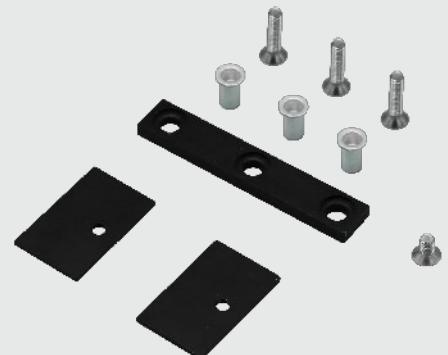
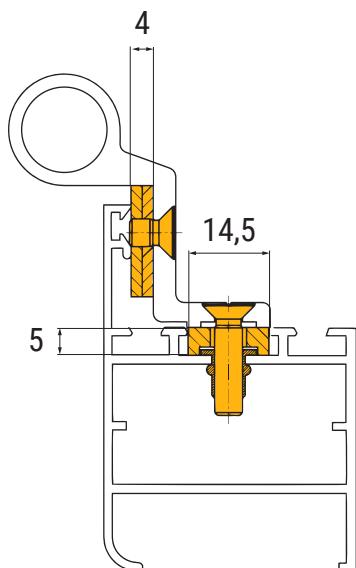
## SCHEMA ANTA SINGOLA SINGLE SASH DIAGRAM • DIAGRAMME POUR BATTANT SIMPLE



H	4 CERNIERE · HINGES · PAUMELLES - 45 Kg												
2800	●	●	●	●	●	●	●	●	●	●	28	26	23
2700	●	●	●	●	●	●	●	●	●	●	29	27	24
2600	●	●	●	●	●	●	●	●	●	●	28	25	22
2500	●	●	●	●	●	●	●	●	●	●	29	26	23
2400	●	●	●	●	●	●	●	●	●	●	27	24	21
2300	●	●	●	●	●	●	●	●	●	●	28	25	22
2200	●	●	●	●	●	●	●	●	●	●	29	27	23
2100	●	●	●	●	●	●	●	●	●	●	28	24	21
2000	●	●	●	●	●	●	●	●	●	●	29	26	22
1900	●	●	●	●	●	●	●	●	●	●	27	23	19
1800	●	●	●	●	●	●	●	●	●	●	29	25	20
1700	●	●	●	●	●	●	●	●	●	●	27	22	18
1600	●	●	●	●	●	●	●	●	●	●	28	23	19
1500	●	●	●	●	●	●	●	●	●	●	26	20	16
1400	●	●	●	●	●	●	●	●	●	●	29	23	18
1300	●	●	●	●	●	●	●	●	●	●	27	20	15
1200	●	●	●	●	●	●	●	●	●	●	23	17	12
1100	●	●	●	●	●	●	●	●	●	●	27	20	14
1000	●	●	●	●	●	●	●	●	●	●	23	16	11
900	●	●	●	●	●	●	●	●	●	●	28	19	12
800	●	●	●	●	●	●	●	●	●	●	23	14	X
	400	500	600	700	800	900	1000						
					(800)	(900)	(1000)	(1100)	(1200)	(1300)	(1400)	(1500)	(1600) L

#### SCHEMA ANTA DOPPIA DOUBLE SASH DIAGRAM • DIAGRAMME POUR BATTANT DOUBLE





Kit adattamento cerniere H2S - camera europea e R40

Fitting kit for H2S hinges - Eurogroove and R40

Kit d'adaptation pour charnières H2S - chambre européenne et R40



**PER CODICI  
FOR CODES · POUR CODES**

- 2079 DX / SX
- 2080
- 2082
- 2083 DX / SX
- 2084
- 2085
- 2086
- 2087
- 2088
- 2089
- 2087F
- 2089F



**FINITURA  
FINISHING · FINITION**

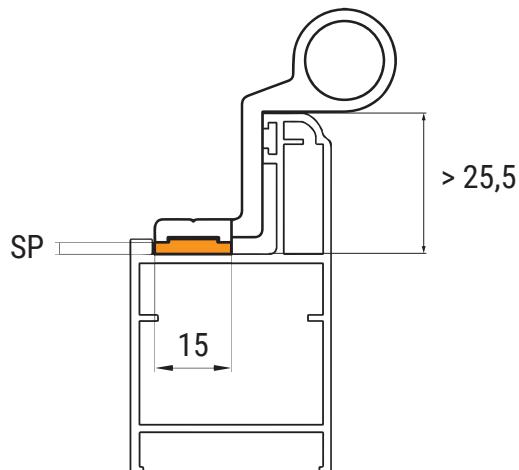


**OX  
NERO**

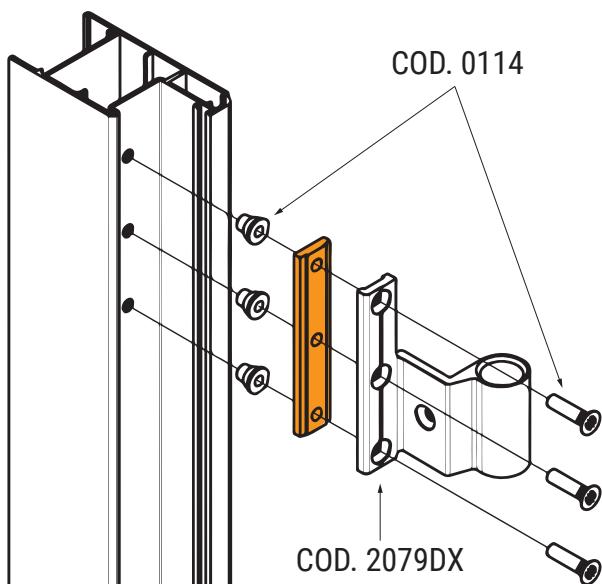
Nero ossidato  
Anodized black  
Anodisé noir

CODICE		NOTE · NOTES
0107	20 pz	Alluminio · Aluminium

# 20SP



#### ESEMPIO · EXAMPLE · EXEMPLE



Spessore di adattamento per cerniere H2S  
Shim for H2S hinges

Épaisseur d'adaptation pour charnières invisibles



#### PER CODICI FOR CODES · POUR CODES

- 2079 DX / SX
- 2080
- 2082
- 2083 DX / SX
- 2084
- 2085
- 2086
- 2087
- 2087F
- 2088
- 2089
- 2089F

CODICE	SP.		NOTE · NOTES
20SP.2	2 mm	20 pz	Alluminio · Aluminium
20SP.3	3 mm	20 pz	Alluminio · Aluminium
20SP.4	4 mm	20 pz	Alluminio · Aluminium
20SP.5	5 mm	20 pz	Alluminio · Aluminium



#### FINITURA FINISHING · FINITION

OX  
NERO

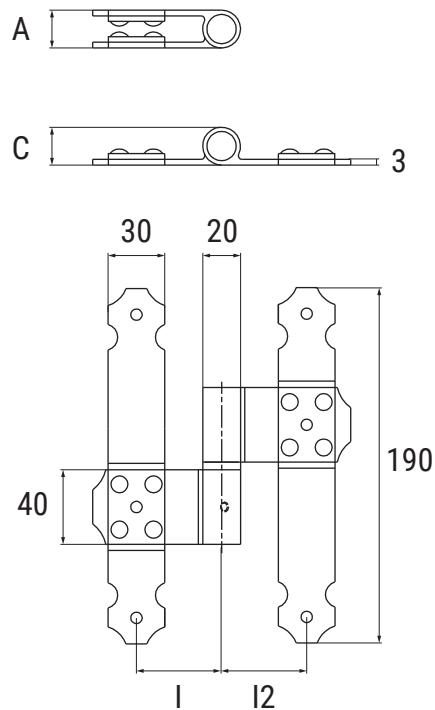
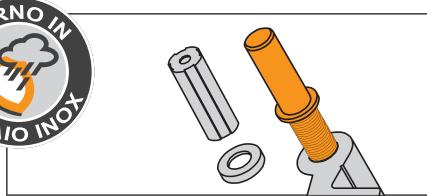
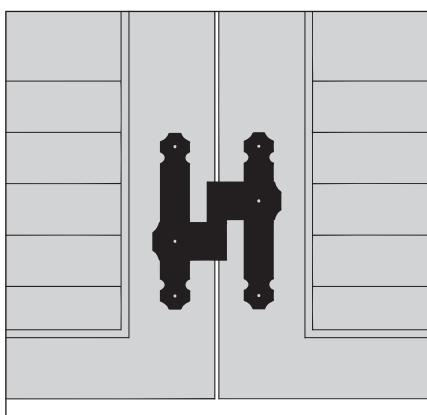
Nero ossidato  
Anodized black  
Anodisé noir



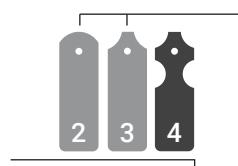
CERNIERE  
PER TERZA ANTA  
THIRD SHUTTER  
HINGES | CHARNIÈRES POUR  
TROISIÈME VANTAIL

# 3A

## PER • FOR • POUR: SERIE 20 / SERIE 70



Cerniera per terza anta registrabile  
Adjustable third shutter hinge  
Charnière pour troisième vantail,  
réglage vertical



Su richiesta  
On request  
Sur demande



CODICE		I	I2	C	A		NOTE · NOTES
3A25DX		25	25	20	40	10 pz	DX = Destro · Right · Droite
3A25SX		25	25	20	40	10 pz	SX = Sinistro · Left · Gauche
3A45DX		45	45	20	40	10 pz	DX = Destro · Right · Droite
3A45SX		45	45	20	40	10 pz	SX = Sinistro · Left · Gauche
* 3A58DX		25	33,5	20	40	10 pz	DX = Destro · Right · Droite
* 3A58SX		33,5	25	20	40	10 pz	SX = Sinistro · Left · Gauche
* 3A67DX		33,5	33,5	20	40	10 pz	DX = Destro · Right · Droite
* 3A67SX		33,5	33,5	20	40	10 pz	SX = Sinistro · Left · Gauche
* 3A90DX		45	45	10	20	10 pz	DX = Destro · Right · Droite
* 3A90SX		45	45	10	20	10 pz	SX = Sinistro · Left · Gauche
							Su misura Made to measure Sur mesure

\* Su richiesta · On request · Sur demande

### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL

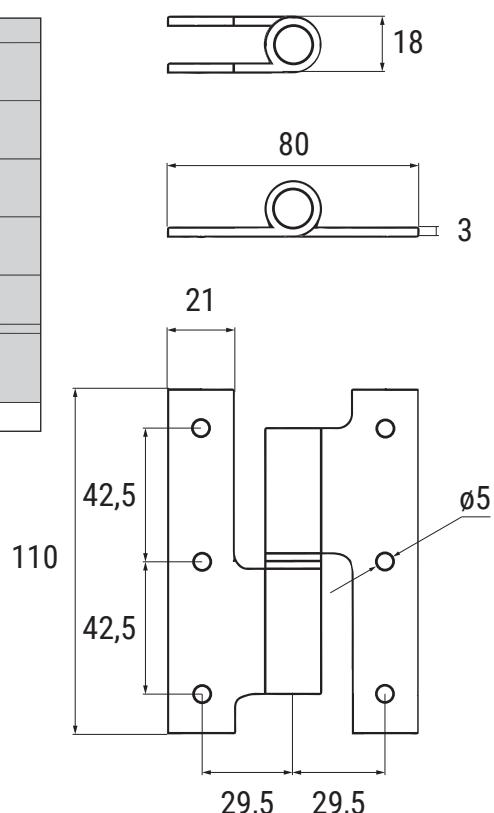
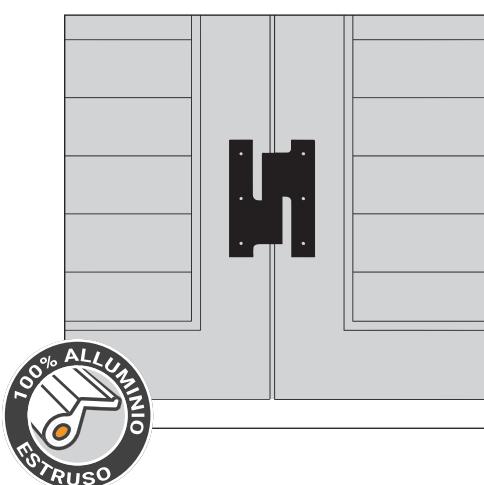
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

# PO110 DX-SX

## PER • FOR • POUR: SERIE 40 / SERIE 60



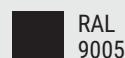
DX

Cerniera per terza anta  
Third shutter hinge  
Charnière pour troisième vantail



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005  
Nero opaco  
Black · Noir



Alluminio  
Aluminium  
Grazzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:

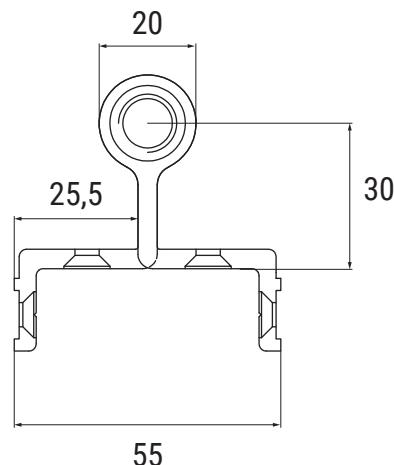
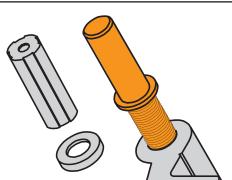
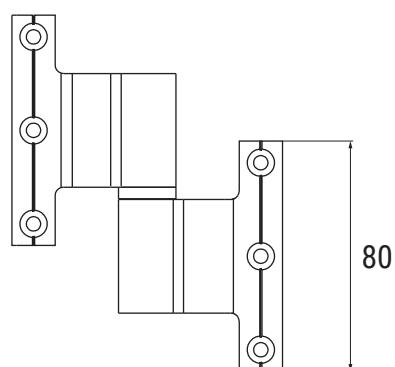
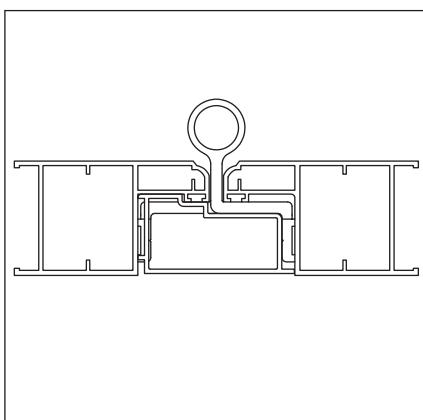


Servizio colore  
Colour service  
Service couleur

1

CODICE		NOTE · NOTES
P0110 DX	50 pz	DX = Destra · Right · Droite
P0110 SX	50 pz	SX = Sinistra · Left · Gauche

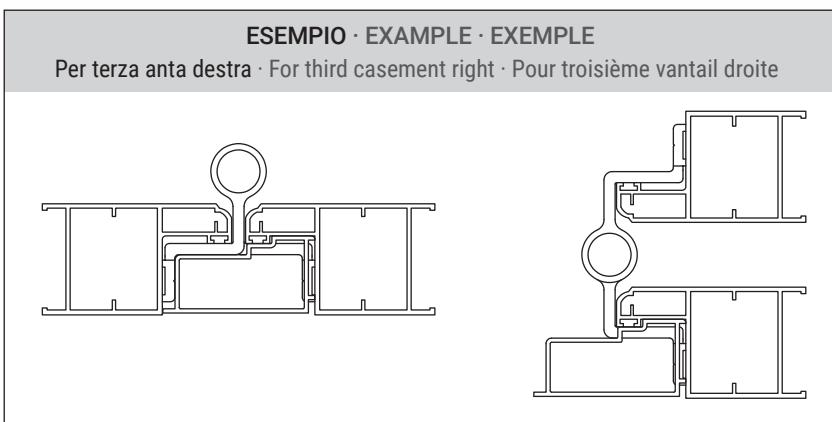
# 2083 DX-SX PER • FOR • POUR: H2S



Cerniera terza anta registrabile H2S

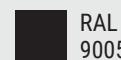
Hinge for third shutter, adjustable, H2S system

Charnière pour troisième vantail, réglage vertical, H2S



## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

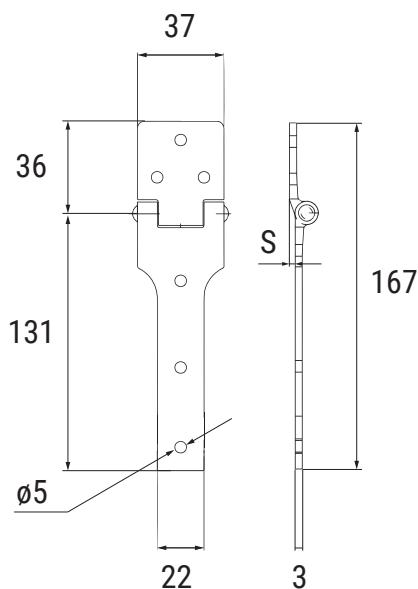
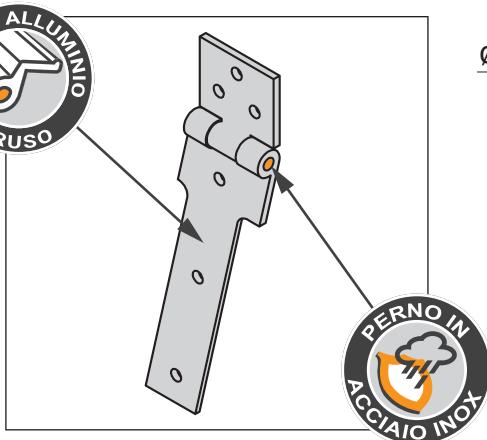
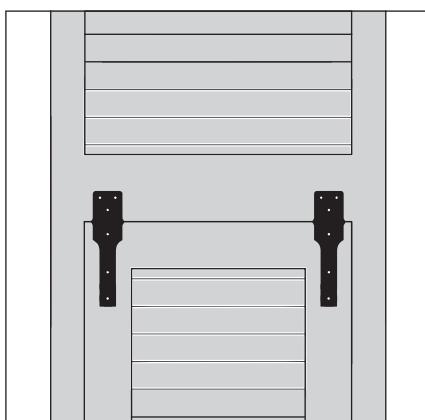
CODICE		NOTE · NOTES
2083DX	10 pz	DX = Destra · Right · Droite
2083SX	10 pz	SX = Sinistra · Left · Gauche





# ACCESSORI PER SPORTELLO

ACCESSORIES  
FOR HATCH | ACCESSOIRES POUR  
VOLET ARTICULÉ



Cerniera sportello alla genovese con perno inox

Hinge for genovese style opening hatches with stainless steel pin  
Charnière pour volet articulé à la génoise avec axe en acier inox

1

CODICE	S	NOTE · NOTES
6016.0	0	100 pz
6016.1	2,5	100 pz
6016.R	7	100 pz

Perno inox · Stainless steel pin · Axe en acier inox



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut

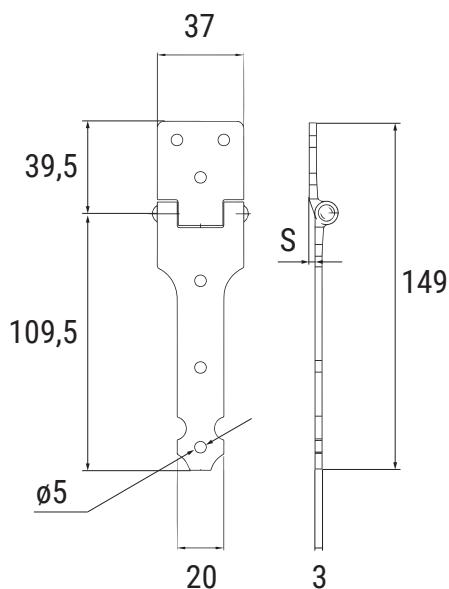
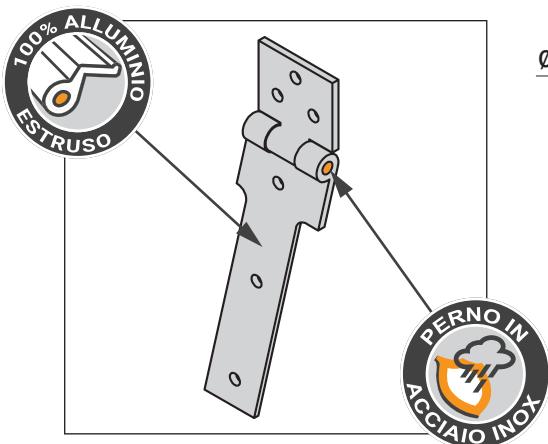


Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur



Cerniera sportello alla genovese con perno inox

Hinge for genovese style opening hatches with stainless steel pin  
Charnière pour volet articulé à la génoise avec axe en acier inox



### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revetement en poudre



RAL  
9005  
Nero opaco  
Black · Noir



Alluminio  
Aluminium  
Grazzo  
Raw · Brut

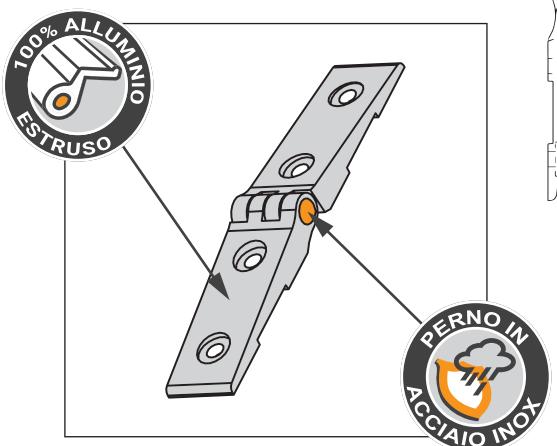
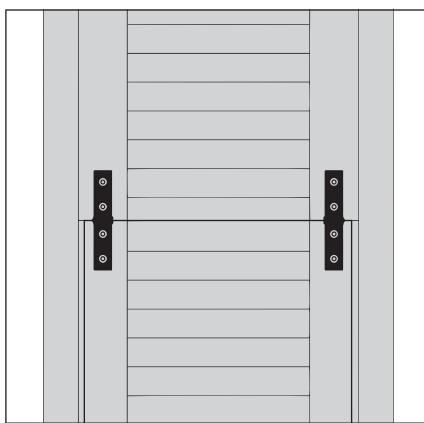


Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

CODICE		S		NOTE · NOTES
6716.0		0	100 pz	
6716.1		2,5	100 pz	
6716.R		7	100 pz	Su richiesta · On request · Sur demande
6716.RC		11	100 pz	



12,5

120

21

30

33

30

Ø5

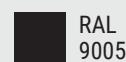


Cerniera sportello toscana con perno inox, complanare  
Hinge for tuscan style opening hatches with stainless steel pin, coplanar

Charnière pour volet articulé à la toscane, axe inox coplanaire

### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur



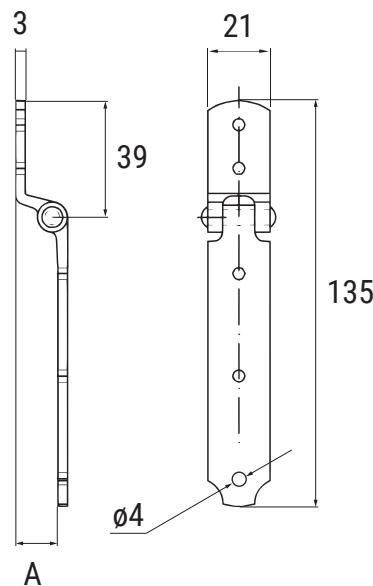
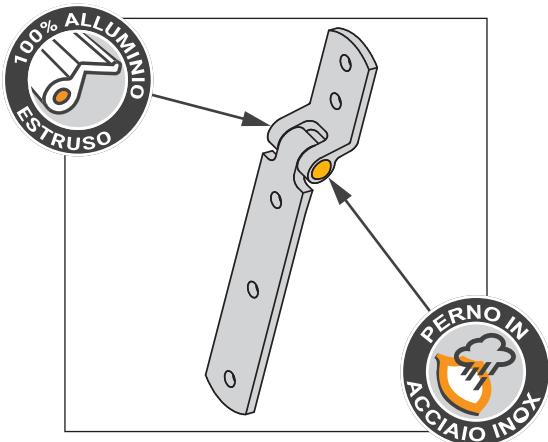
CODICE

6017

100 pz

NOTE · NOTES

Perno inox · Stainless steel pin · Axe en acier inox



Cerniera per sportello con perno inox, sormonto 14mm

Hinge for opening hatches with stainless steel pin, 14mm overlap  
Charnière pour volet articulé avec axe inox, recouvrement 14mm



CODICE	A	NOTE · NOTES
6019	14	Perno inox · Stainless steel pin · Axe en acier inox
* 6019 R	7	100 pz

\* Su richiesta · On request · Sur demande

#### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005  
Nero opaco  
Black · Noir



Alluminio  
Aluminium  
Grazzo  
Raw · Brut

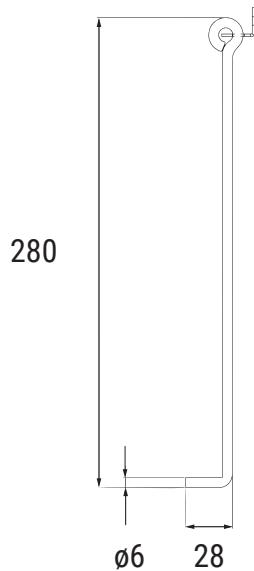
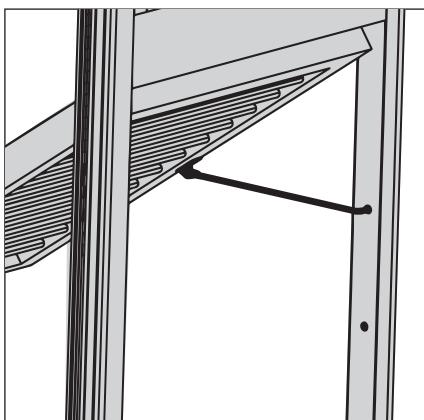


Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

# 5005



Astina ferma sportello alla genovese in alluminio

Shutter rod genovese style in aluminium

Portisol pour volet articulé à la génoise en aluminium



## FINITURA FINISHING · FINITION

Verniciatura a polvere

Powder coated

Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grezzo  
Raw · Brut



Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

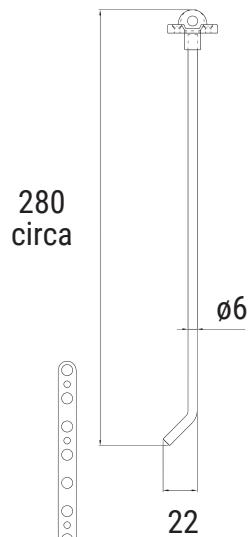
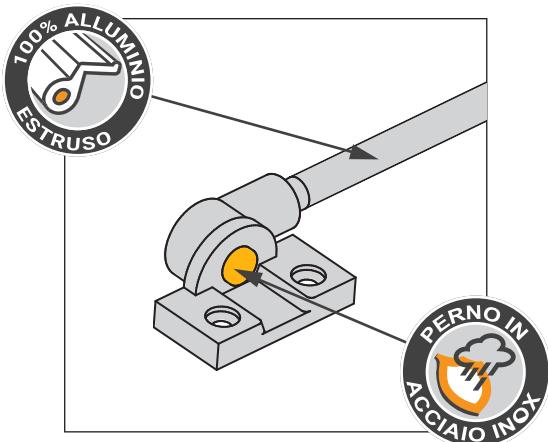
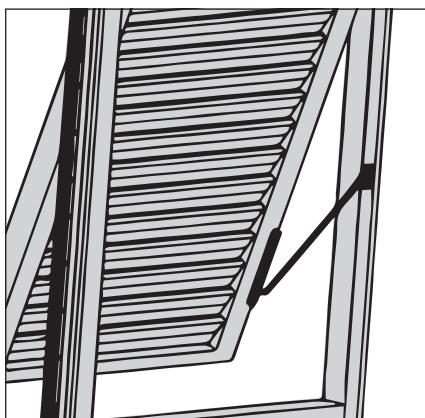
CODICE



NOTE · NOTES

5005

100 pz



Astina ferma sportello alla toscana in alluminio

Shutter rod tuscan style  
in aluminium with nylon parts  
Portisol pour volet articulé à la  
toscan en aluminium



**FINITURA**  
**FINISHING · FINITION**



Nero ossidato  
Anodized black  
Anodisé noir

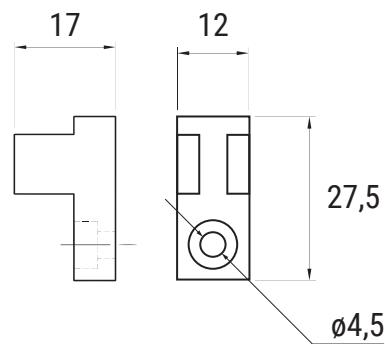
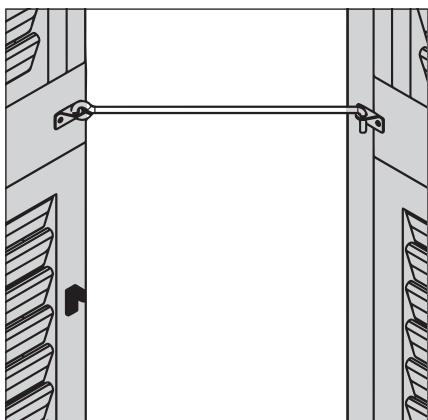
CODICE  
5007



100 pz

NOTE · NOTES

# 5004



Morsetto in nylon ferma astina  
Nylon rod stop  
Piton pour portisol en nylon

CODICE



NOTE · NOTES

5004

100 pz

## FINITURA

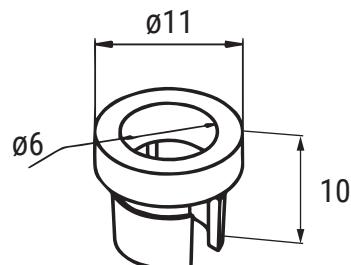
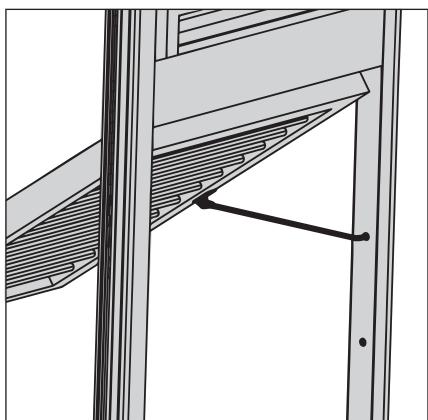
### FINISHING · FINITION



RAL  
9005

Nero opaco  
Black · Noir

# 0089



Boccola in nylon per astina 5005  
Nylon bush for code 5005  
Douille pour code 5005 en nylon

CODICE



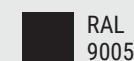
NOTE · NOTES

0089

100 pz

## FINITURA

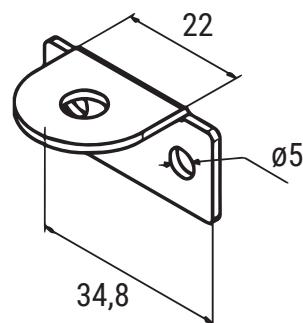
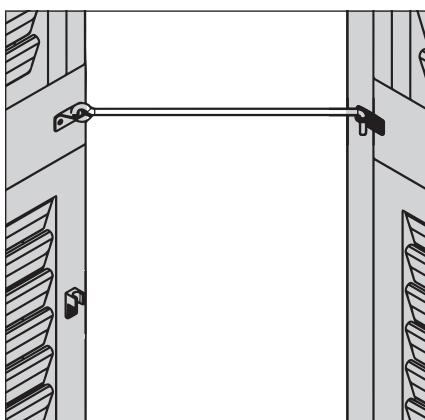
### FINISHING · FINITION



RAL  
9005

Nero opaco  
Black · Noir

# 5006



Aggancio astina in acciaio zincato

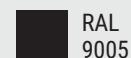
Rod hook in zinc coated steel

Crochet de portisol en acier zingué



**FINITURA**  
FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



ZB

Zincato bianco  
White galvanized  
Zingué blanc

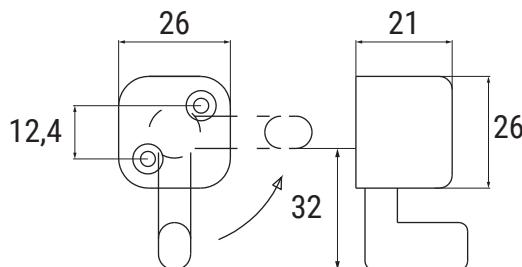
**CODICE**



5006

100 pz

**NOTE · NOTES**



Maniglietta per sportello in nylon

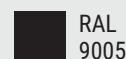
Nylon handle for outward opening shutter

Poignée de tirage pour vantail en nylon

CODICE		NOTE · NOTES
RICCIO	50 pz	

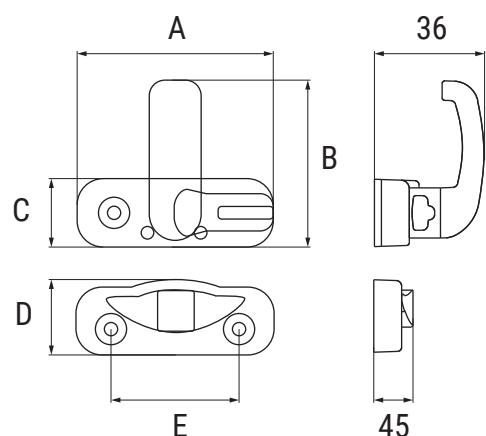
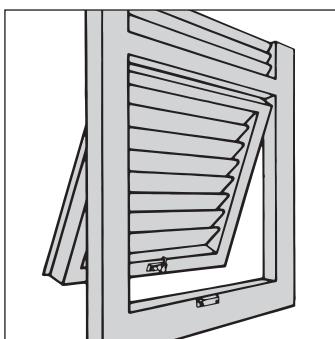


## FINITURA FINISHING · FINITION



Nero  
Black · Noir

# 92174 • 92799 DX/SX



Chiudianta a tirare in PA

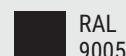
Handle for outward opening windows

Poignée de tirage pour vantail en nylon

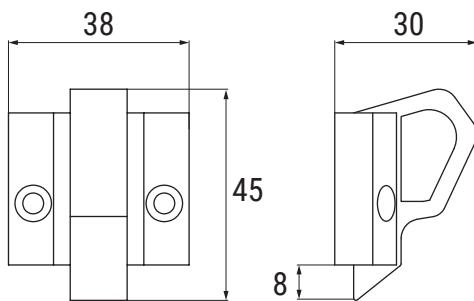
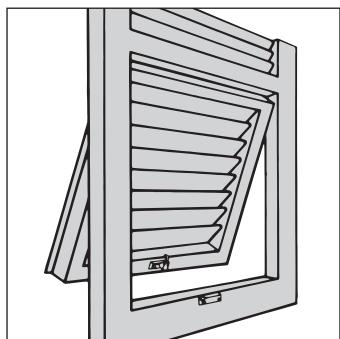
CODICE	A	B	C	D	E		NOTE · NOTES
92174	70	57	24	26	45	50 pz	
92799DX	55	54	21	21	38,5	50 pz	DX = Destro · Right · Droite
92799SX	55	54	21	21	38,5	50 pz	SX = Sinistro · Left · Gauche



## FINITURA FINISHING · FINITION



Nero  
Black · Noir



Cricchetto in nylon per sportello alla genovese

Nylon lock for genovese style shutter

Clivet en nylon pour volet articulé à la génoise

**CODICE**



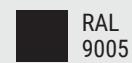
3296

50 pz

**NOTE · NOTES**



**FINITURA**  
FINISHING · FINITION



RAL  
9005

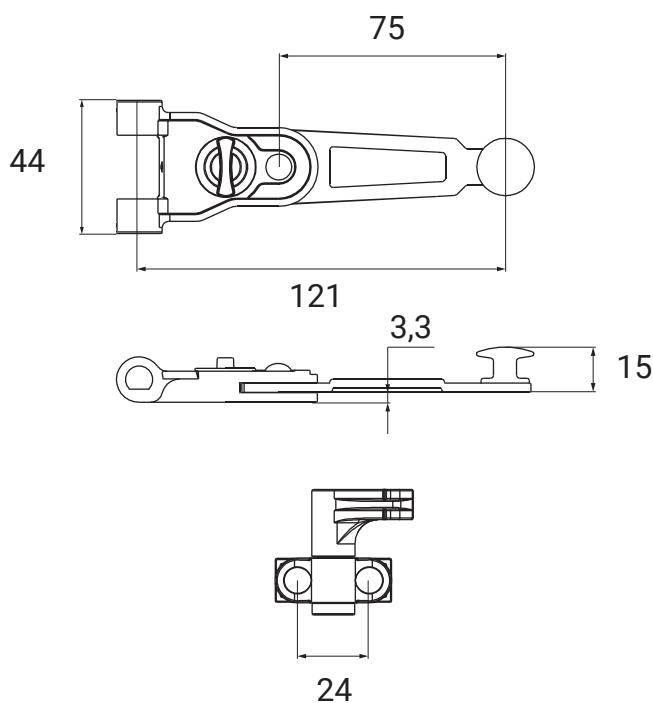
Nero  
Black · Noir

## **NOTE • NOTES**



# SPAGNOLETTE

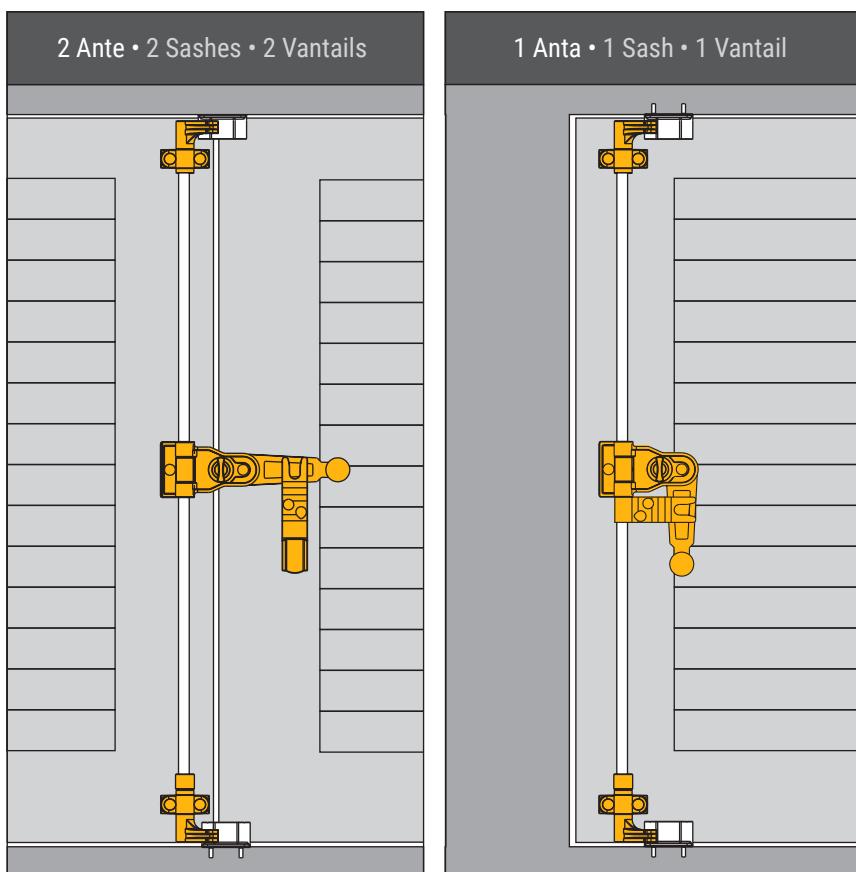
ESPAGNOLETTES • ESPAGNOLETTES



Maniglia standard nera con ganci per spagnoletta

Kit with long zama espagnolette handle

Kit poignée longue en zamak pour espagnolette



#### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

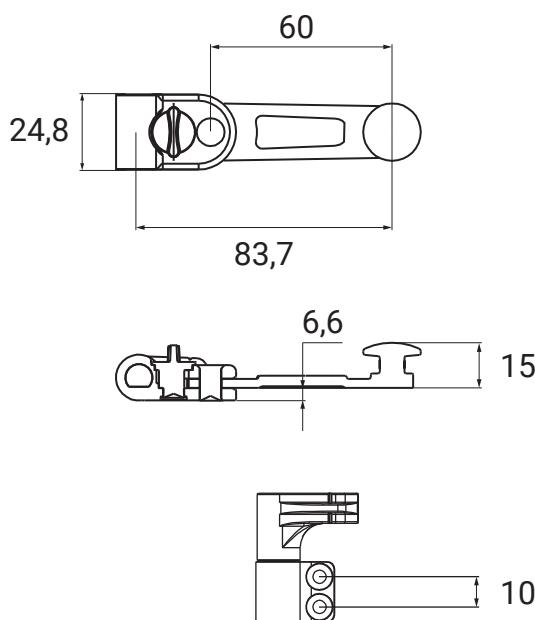


Nero opaco  
Black · Noir

CODICE	
24001	10 pz

NOTE · NOTES

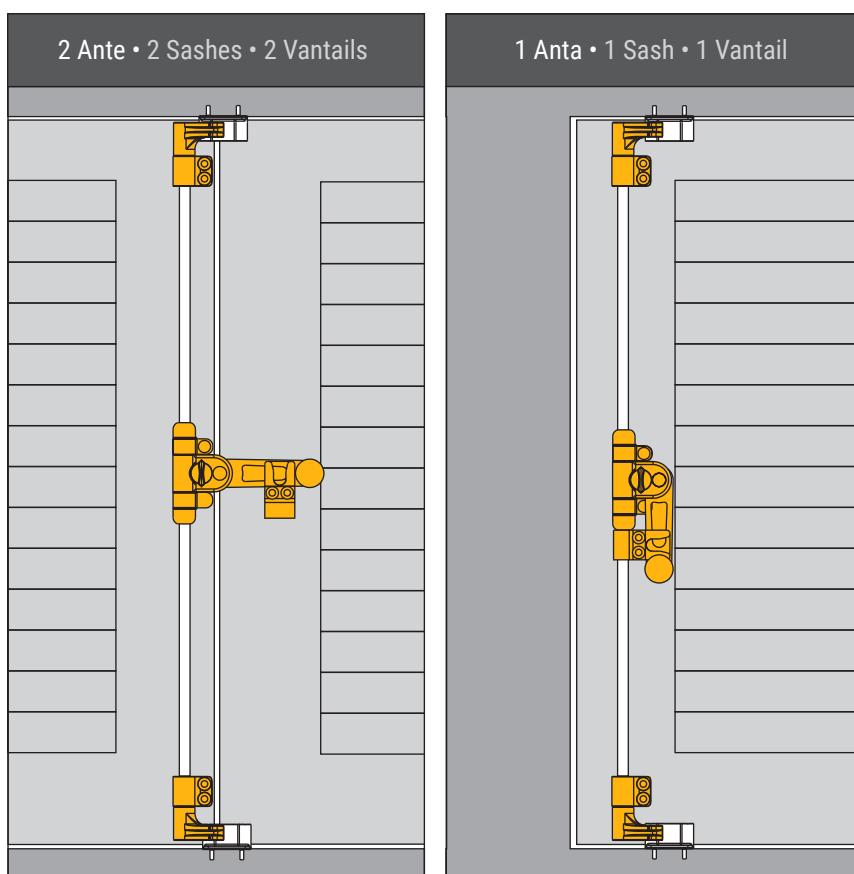
# 24003



Maniglia corta nera con ganci per spagnoletta

Kit with short zama espagnolette handle

Kit poignée courte en zamak pour espagnolette



## FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

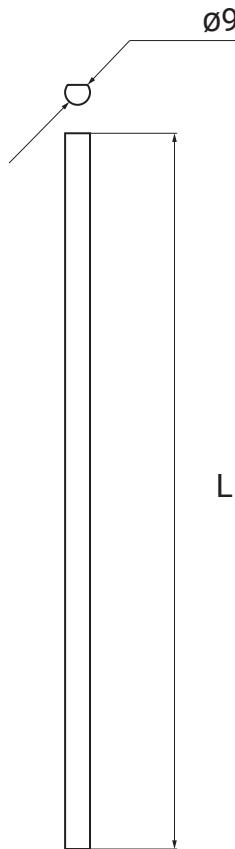
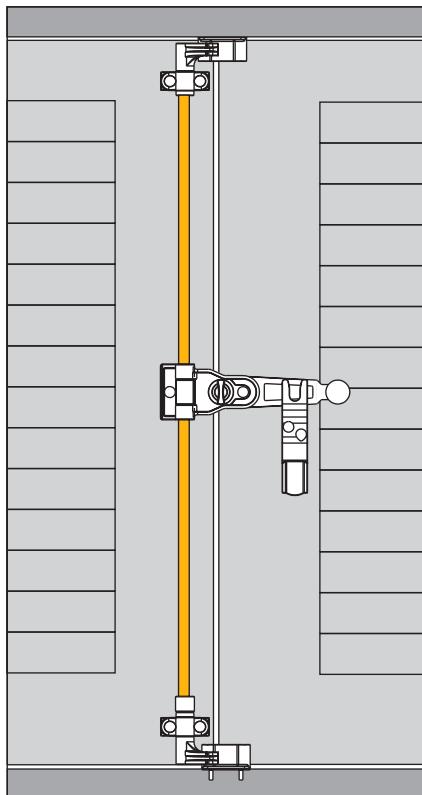
  RAL  
9005

Nero opaco  
Black · Noir

CODICE		NOTE · NOTES
24003	10 pz	

# ASTE PER SPAGNOLETTE

## RODS FOR ESPAGNOLETTES • TRINGLES POUR ESPAGNOLETTES



Asta tonda in acciaio per spagnoletta

Round steel rod for espagnolette

Tringle ronde en acier pour espagnolette



**FINITURA**  
FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre

RAL  
9005

Nero  
Black · Noir

CODICE		L	NOTE · NOTES
24025	10 pz	1600 mm	
24026	10 pz	2400 mm	
24027	10 pz	2600 mm	
24028	10 pz	3200 mm	Su richiesta · On request · Sur demande

# ACCESSORI SPAGNOLETTE

ESPAגוOLETTES ACCESSORIES • ACCESSOIRES POUR ESPAGNOLETTES



CODICE			DESCRIZIONE · DESCRIPTION
24004	100 pz		Cavallotto guida asta per maniglia 24001 in nylon Nylon espagolette rod guide for kit 24001 Passant pour tringle espagolette kit 24001 en nylon
24005	100 pz		Piastra di chiusura ad angolo per spagnolette Angle closing plate for espagolette Plaque de fermeture angulaire pour espagolette
24006	100 pz		Perno chiusura semplice per spagnolette Simple espagolette fastener pin Pivot simple fermeture espagolette
24007	50 pz		Battente per applicazioni a filo, nero Espagolette retainer for flush application, black Verrou pour espagolette pour les applications à fil, noir
24141	100 pz		Cavallotto guida asta per maniglia 24003 Espagolette rod guide for kit 24003 Passant pour tringle espagolette kit 24003
24019	100 pz		Perno chiusura prolungato per spagnolette Long espagolette fastener pin Pivot prolongé fermeture espagolette
24008	100 pz		Spessore da 5 mm per guida asta 24004 e ganci maniglia 24001 5 mm shim for rod guide 24004 and for hook kit 24001 Epaisseur 5 mm pour passant 24004 et support espagolette kit 24001
24009	100 pz		Spessore da 5 mm per ganci maniglia 24001 5 mm shim for hook kit 24001 Epaisseur 5 mm pour support espagolette kit 24001
24010	100 pz		Spessore da 5 mm per maniglia 24001 5 mm shim for handle 24001 Epaisseur 5 mm pour poignée espagolette kit 24001
24011	100 pz		Spessore da 5 mm per incontro maniglia 24001 5 mm shim for handle stop 24001 Epaisseur 5 mm pour arret pour poignée kit 24001
24003SP	100 pz		Spessore da 5 mm per maniglia 24003 5 mm shim for espagolette handle kit 24003 Epaisseur 5 mm pour kit poignée courte espagolette 24003
24141SP	100 pz		Spessore da 5 mm per guida asta 24141 5 mm shim for rod guide 24141 Epaisseur 5 mm pour passant 24141
24128	20 pz		Convertitore per asta spagnoletta sinistro (chiusura oraria) Espagolette turning bolt left Convertisseur pour espagolette gauche
24132	20 pz		Convertitore per asta spagnoletta destro (chiusura antioraria) Espagolette turning bolt right Convertisseur pour espagolette droite

## **NOTE • NOTES**

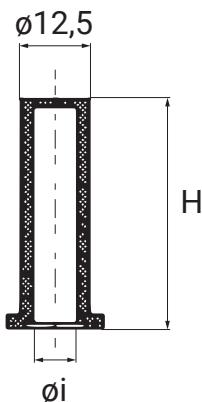
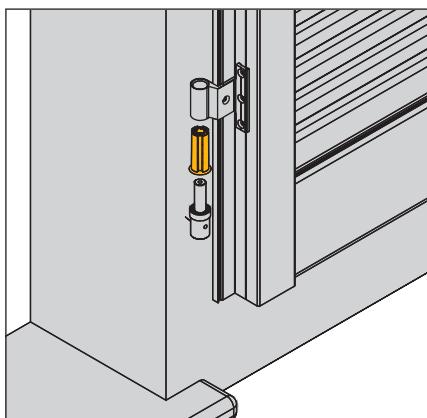


## BOCCOLE E RONDELLE DI ADATTAMENTO

BUSHINGS AND  
WASHERS FOR ADAPTATION

DOUILLES ET RONDELLES  
POUR ADAPTATION

# 5023 • 5039 • 5040



Boccole di adattamento  
Fitting bushes  
Douilles d'adaptation

CODICE	Øi	H		NOTE · NOTES
5023	8	41,5	50 pz	
5023/28	8	28	50 pz	Nylon grafitato · Graphite nylon · Nylon grafite
5039	10	41,5	50 pz	
5040	10	41,5	50 pz	

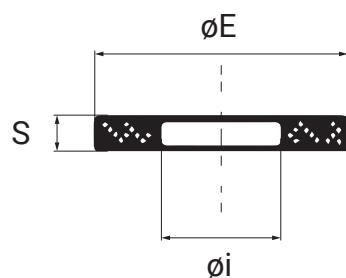
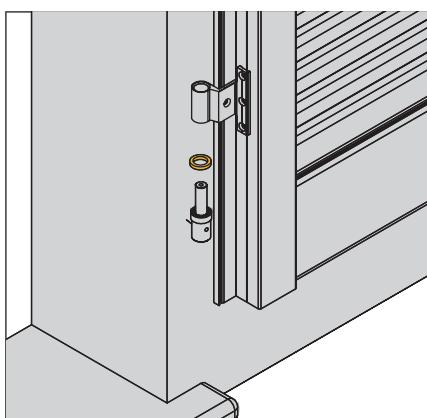


**FINITURA**  
FINISHING · FINITION



Nero opaco  
Black · Noir

# 5021 • 5024 • 5025 • 5029



Rondelle  
Washers  
Rondelles

CODICE	S	ØE	Øi		NOTE · NOTES
5021	3	18	12,5	50 pz	
5024	2,5	20,5	12,5	50 pz	Nylon grafitato Graphite nylon
5025	2,5	20,5	14	50 pz	Nylon grafite
5029	2,5	20,5	10	50 pz	

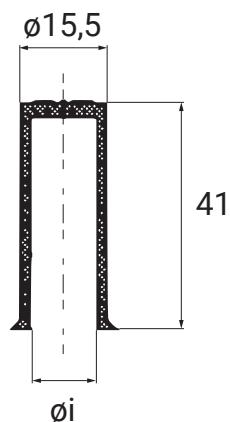
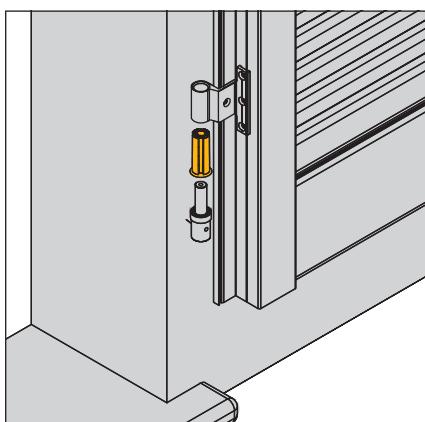


**FINITURA**  
FINISHING · FINITION



Nero opaco  
Black · Noir

# 2022 • 3022 • 4022 • 5022 • 5026



Boccole di adattamento  
Fitting bushes  
Douilles d'adaptation

CODICE	Øi	Box	NOTE · NOTES
2022	9	50 pz	
3022	10	50 pz	
4022	11	50 pz	Nylon grafitato · Graphite nylon · Nylon grafite
5022	12	50 pz	
5026	14	50 pz	



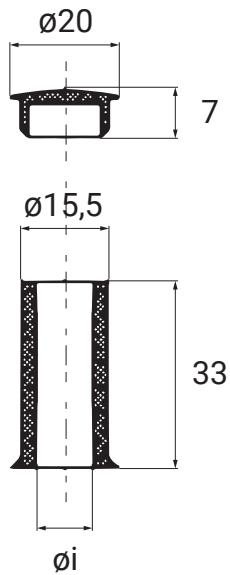
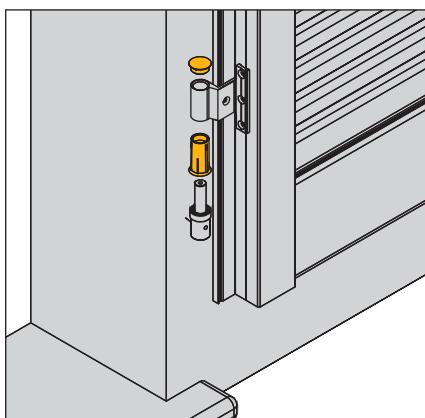
## FINITURA FINISHING · FINITION



RAL  
9005

Nero opaco  
Black · Noir

# 5027KIT • 5028KIT



Kit boccola con collarino e tappo a infilare

Kit with bush with collar and pull-out cap

Kit douille avec collier et bouchon amovible

CODICE	Øi	Box	NOTE · NOTES
5027KIT	12	50 pz	
5028KIT	10	50 pz	Nylon grafitato · Graphite nylon · Nylon grafite



## FINITURA FINISHING · FINITION



RAL  
9005

Nero opaco  
Black · Noir

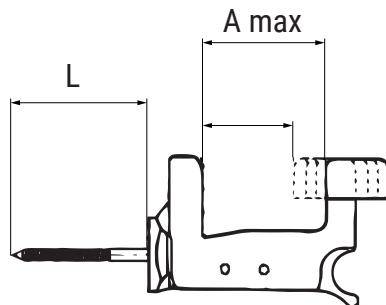
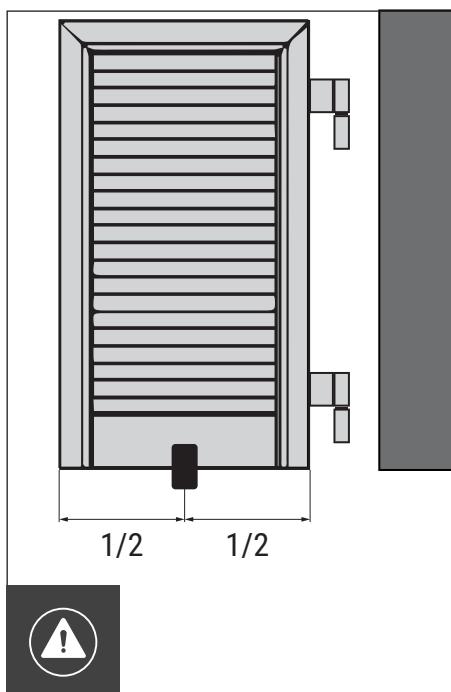
## **NOTE • NOTES**



# FERMAIMPOSTE

## SHUTTER STOPS • ARRÊT AUTOMATIQUE

# FERMAIMPOSTE SHUTTER STOP • ARRÊT AUTOMATIQUE



Fermaimposte automatico con vite e ammortizzatore

Automatic shutter stop with shock absorber and screw

Arrêt automatique avec vis et amortisseur

CODICE	L	A min	A max		NOTE · NOTES
93000	70	44	60	25 pz	
93001	120	44	60	25 pz	
93035	150	44	60	25 pz	
93004	70	49	60	25 pz	
93005	120	49	60	25 pz	Senza ammortizzatore
93008	70	85	101	20 pz	Without shock absorber
93009	120	85	101	20 pz	Sans amortisseur
93020	150	85	101	20 pz	
93012	70	109	125	20 pz	
93013	120	109	125	20 pz	
93037	150	109	125	20 pz	
93002	70	44	60	25 pz	
93003	120	44	60	25 pz	
93036	150	44	60	25 pz	
93006	70	49	60	25 pz	Con ammortizzatore
93007	120	49	60	25 pz	With shock absorber
93010	70	85	101	20 pz	Avec amortisseur
93011	120	85	101	20 pz	
93015	70	109	125	20 pz	
93016	120	109	125	20 pz	



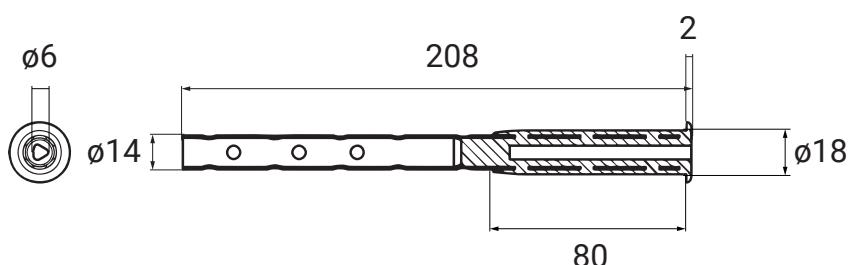
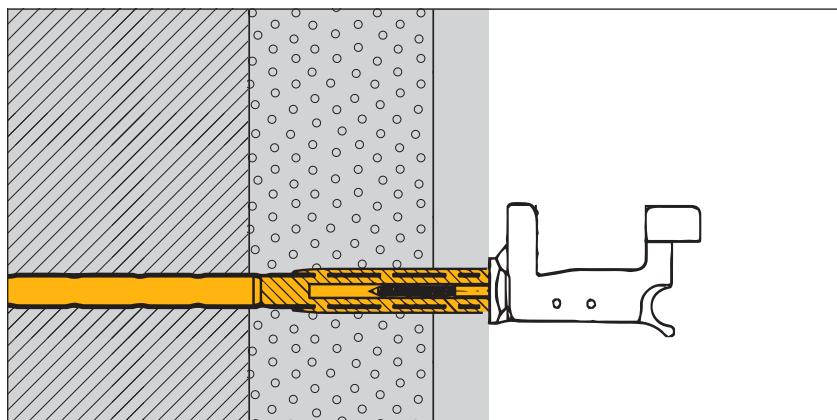
**FINITURA**  
**FINISHING · FINITION**



RAL  
9005

Nero  
Black  
Noir

93053



Tassello per fissaggio su cappotto per fermaimposta

External wall plug for shutter stop

Cheville pour fixation arrêt sur capot d'isolation



Consultare la scheda tecnica per la posa  
Refer to the technical data sheet for installation  
Consulter la fiche technique pour l'installation

CODICE



93053

NOTE · NOTES

50 pz

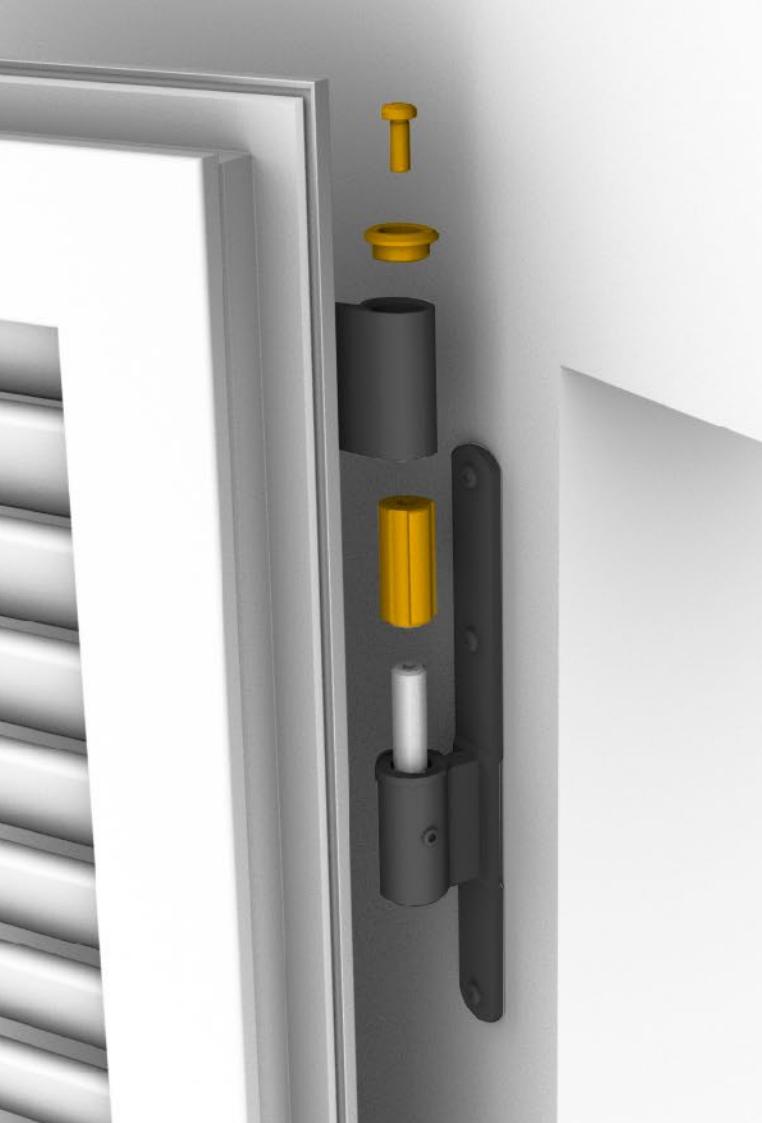
## **NOTE • NOTES**



# ACCESSORI VARI PER PERSIANE

VARIOUS ACCESSORIES  
FOR SHUTTERS

DIVERS ACCESSOIRES  
POUR VOLETS



T.D.

# 0108 Più sicurezza con il kit “Take-Down”

Consigliamo l'aggiunta del kit di sicurezza Take Down ai cardini Hammer per evitare lo sfilamento delle ante in caso di forte vento o di urti accidentali.

en

#### MORE SAFETY WITH THE “TAKE DOWN” KIT

We recommend adding the Take Down safety kit to the Hammer pivots to prevent the shutters from slipping in the event of strong wind or accidental impacts.

fr

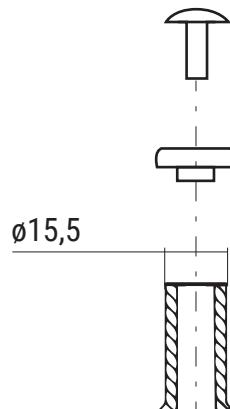
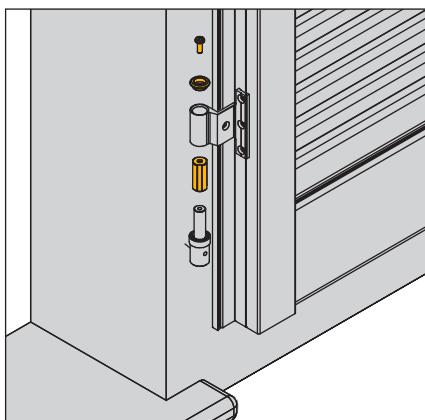
#### PLUS DE SÉCURITÉ AVEC LE KIT “TAKE DOWN”

Nous recommandons d'ajouter le kit de sécurité Take Down aux gonds Hammer afin d'empêcher les volets de glisser en cas de vent fort ou d'impact accidentel.

# TAKE-DOWN KIT

0108

T.D.



Take-Down Kit antisfilamento anta persiana per cardine Hammer

Take-Down anti pull-out kit  
for Hammer pivots only

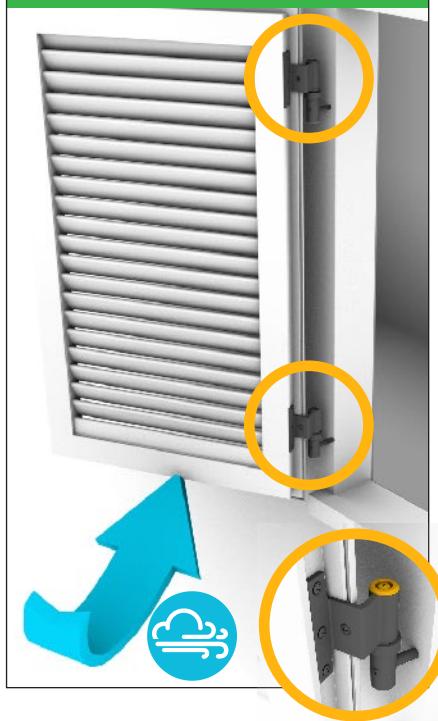
Kit Take-Down antiglissement vantail  
de volet, pour gonds Hammer



Senza · Without · Sans  
0108 Kit Take-Down



Con · With · Avec  
0108 Kit Take-Down



PER CODICI  
FOR CODES · POUR CODES

- 2107
- 2120
- 2120 RV
- 2123
- 2123 RV
- 2124
- 2124 RV
- 2125 DX-SX
- 2126
- 2126 ECC
- 2127
- 2127 RV
- 2133 DX-SX
- 2140 RV DX-SX
- 2145 DX-SX
- 2084
- 2086
- 2087
- 2088
- 2089

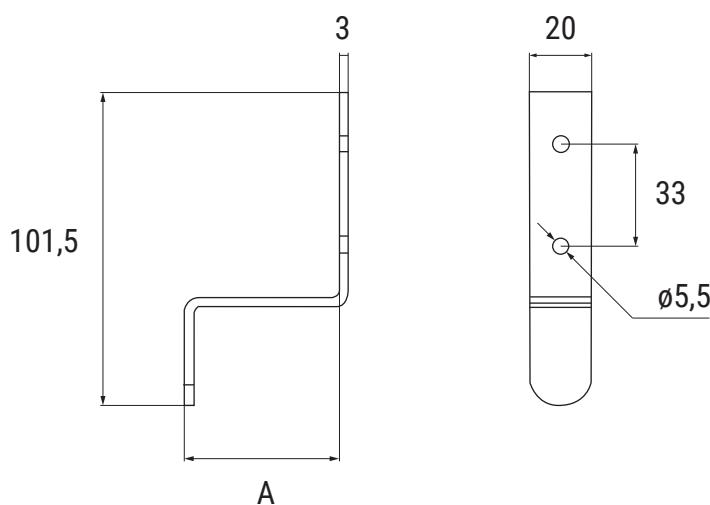
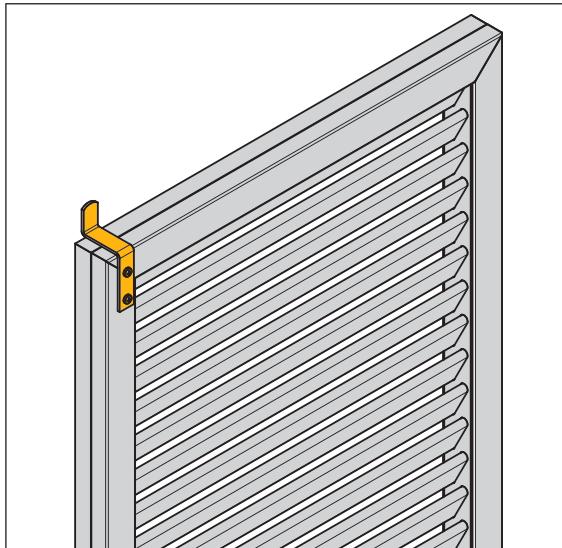


FINITURA  
FINISHING · FINITION

CODICE		NOTE · NOTES
0108	20 pz	

RAL  
9005

Nero  
Black · Noir



Limitatore di chiusura per persiane  
alla genovese

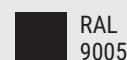
Z shaped opening limiter for  
genovese style shutters

Limiteur de fermeture pour volets à  
la génoise



#### FINITURA FINISHING · FINITION

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



RAL  
9005

Nero opaco  
Black · Noir



Alluminio  
Aluminium

Grazzo  
Raw · Brut



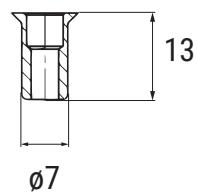
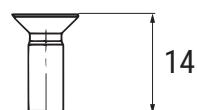
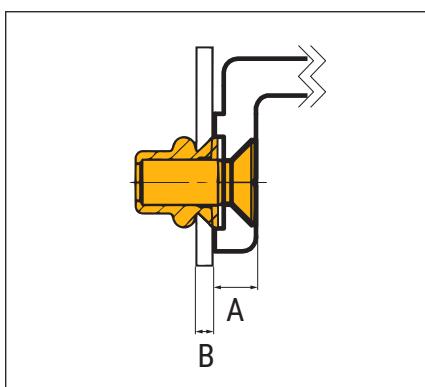
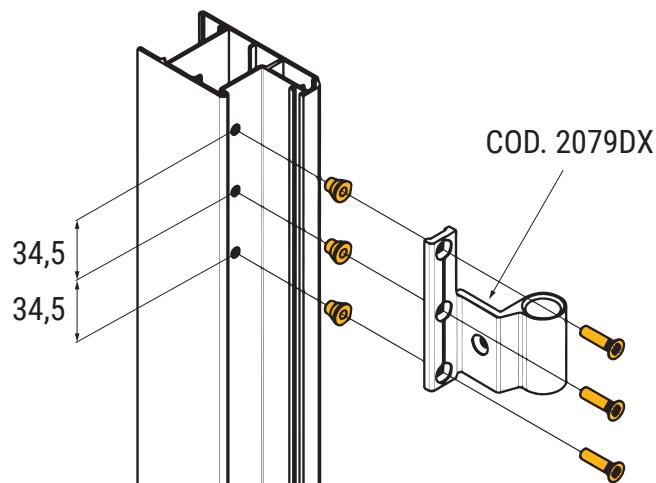
Altri RAL  
Other RAL  
Autre RAL

Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur

CODICE	A		NOTE · NOTES
5019	50	100 pz	Alluminio · aluminium · aluminium
5019.A	33	100 pz	Alluminio · aluminium · aluminium

**0114****ESEMPIO · EXAMPLE · EXEMPLE**

Kit di fissaggio (20 inserti + 20 viti inox M5)

Fixing kit (20 inserts + 20 stainless steel M5 screws)

Kit pour fixation (20 inserts + 20 vis M5 en acier inox)

CODICE	B	A		NOTE · NOTES
0114	1,5 - 3,8 mm	Max 6 mm		Alluminio · Aluminium

**NX-5**

Rivettatrice per Cod. 0114  
Riveter for Cod. 0114  
Riveter pour Cod. 0114

CODICE		NOTE · NOTES
NX-5		1 pz

## **NOTE • NOTES**



NEXT  
PRETRANCIATO PER PERSIANE  
IN ALLUMINIO CON LAMELLE FISSE

LOUVER SYSTEM FOR  
ALUMINIUM FIXED SLATS

SYSTÈME DE LATTES  
PRÉDECOUPEES POUR  
LAMELLES FIXES EN ALUMINIUM

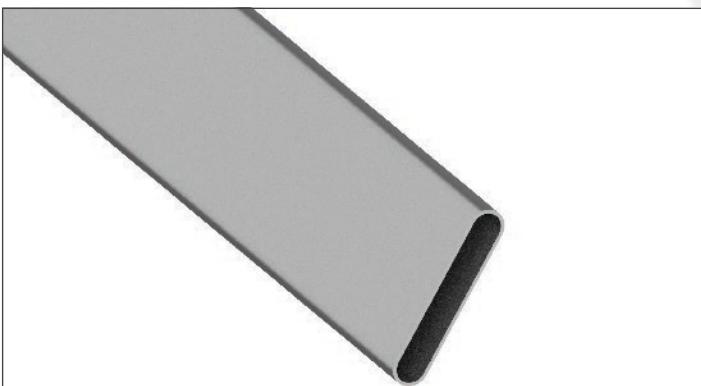
# IL SISTEMA "NEXT" THE "NEXT" SYSTEM • LE SYSTÈME "NEXT"



Pretranciato  
Pre-cut slats · Lamelles prédecoupées



Profilo compensatore  
Compensating profile · Profil de compensation



Profilo per ovalina  
Oval profile · Profil ovale



Guarnizione  
Shutter gasket · Joint our volet

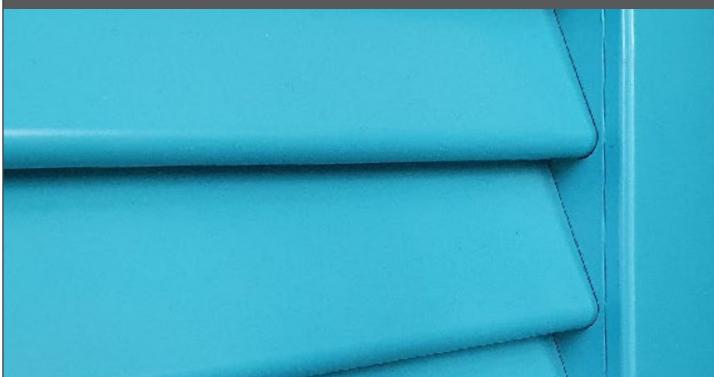
Disponibile per:  
Available for: · Disponible pour:



40 x 8 mm  
50 x 10 mm



"Centro Storico"  
(83 x 10 mm)





1

## SISTEMA UNIVERSALE E COMPLETO

Compatibile con camere  
24/31/35/36 mm

## UNIVERSAL AND COMPLETE SYSTEM

Compatible with  
24/31/35/36 mm frames

## SYSTÈME UNIVERSEL ET COMPLET

Compatible avec chambres  
24/31/35/36 mm

2

## ESTETICA OMOGENEA

Il sistema:

- ▶ non cambia colore con il passare del tempo (non comprende selle né tappi in plastica)
- ▶ non presenta giochi derivanti al processo di verniciatura

## UNIFORM APPEARANCE

The system:

- ▶ keeps the color unchanged over time (it includes neither plastic saddles nor caps)
- ▶ has no gaps caused by the painting process

## ESTHÉTIQUE HOMOGÈNE

Le système:

- ▶ ne change pas de couleur au fil du temps (car il n'inclut ni des selles ni des bouchons)
- ▶ ne présente aucun jeu résultant du processus de peinture

3

## GESTIONE SEMPLIFICATA DEL MAGAZZINO

- ▶ Sistema composto da soli 4 elementi
- ▶ Sistema grezzo, verniciabile in tutti i colori della gamma RAL

## SIMPLIFIED WAREHOUSE

- ▶ System consisting of only 4 product codes
- ▶ Raw system, which can be painted in all colors of RAL range

## GESTION SIMPLIFIÉE DE L'ENTREPÔT

- ▶ Système composé de seulement 4 éléments
- ▶ Système brut qui peut être peint dans tous les couleurs de la gamme RAL

4

## LUNGA DURATA

L'alluminio resiste alla corrosione e agli agenti atmosferici

## LONGER LIFE

Aluminum resists corrosion and atmospheric agents

## LONGUE DURÉE DE VIE

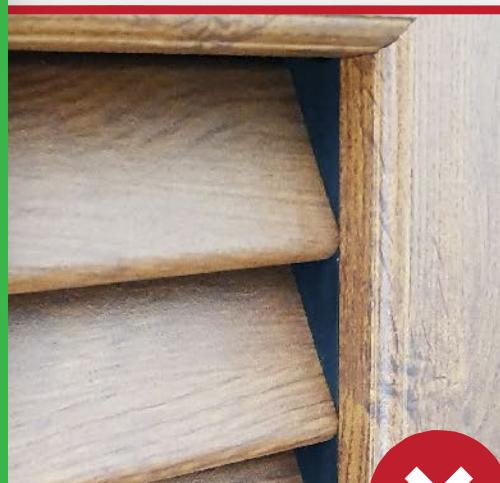
L'aluminium résiste à la corrosion et aux agents atmosphériques



**VIDEO TUTORIAL**

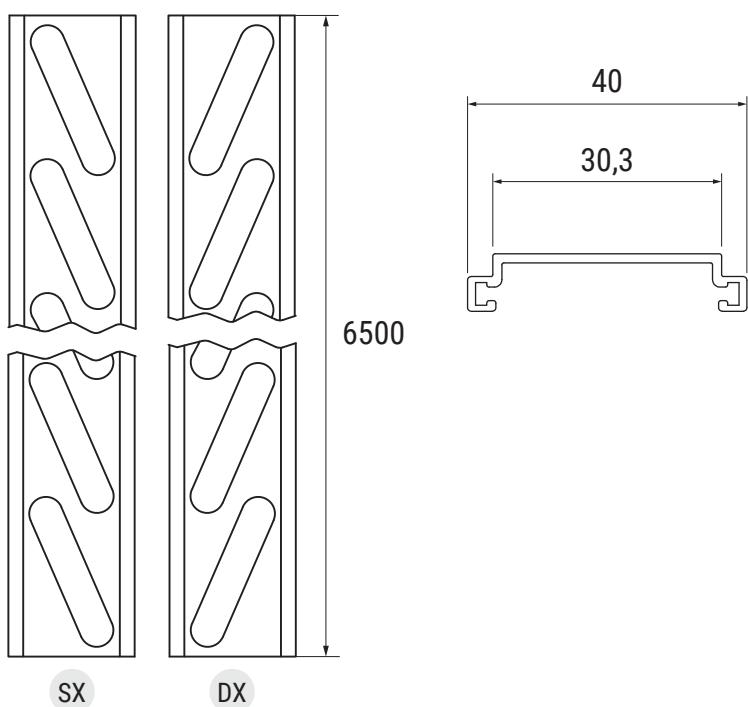


**CON NEXT:** estetica perfetta con colore uniforme  
**WITH NEXT:** perfect aesthetic, with uniform color  
**AVEC NEXT:** esthétique parfaite avec une couleur uniforme



**SENZA NEXT:** colore non omogeneo  
**WITHOUT NEXT:** disomogeneity in color  
**SANS NEXT:** inhomogénéité de la couleur





Coppia barre pretracciato, L 6500 mm,  
cava 31 mm

Louvers for fixed slats shutters  
50 x 10 mm - Slot 30 mm

Lattes pour volets, lamelles fixes  
50 x 10 mm - Rainure 30 mm

[WWW.HAMMER.BIZ](http://WWW.HAMMER.BIZ)

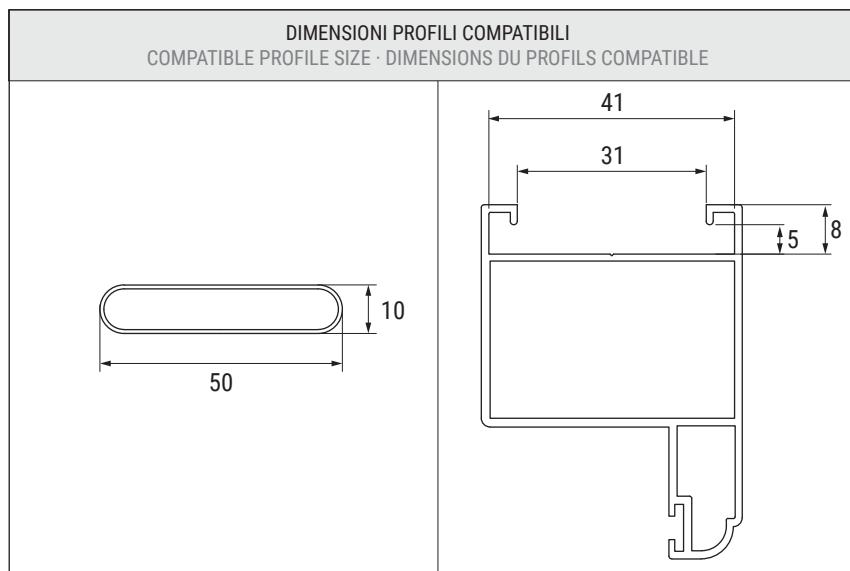
Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**  
**FINISHING · FINITION**



Alluminio   Grezzo  
Aluminium   Raw · Brut



CODICE	NOTE · NOTES
3312	10 coppie pairs paires Il prodotto è composto da una barra dx e una barra sx The product consists of a right bar and a left bar Le produit est composé d'une barre droite et d'une barre gauche

50 x 10 mm

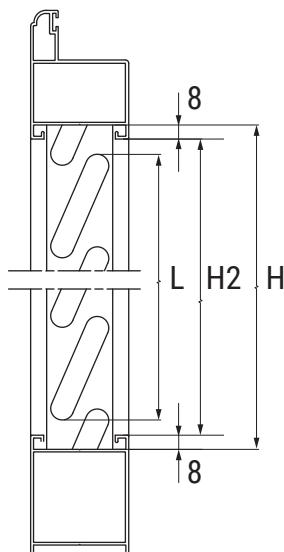




1

MISURARE H2 E TROVARE IL VALORE L < H2 CORRISPONDENTE NELLA TABELLA  
MEASURE H2 AND FIND CORRESPONDING L < H2 VALUE IN THIS TABLE  
MESURER H2 ET TROUVER LA VALEUR L < H2 CORRESPONDANTE DANS LE TABLEAU

N° = Numero di ovaline · Number of slats · Nombre de lames



L	N°
274	6
317	7
359	8
402	9
444	10
487	11
529	12
572	13
614	14
657	15
699	16
742	17
784	18
827	19
869	20
912	21

L	N°
954	22
1634	38
1677	39
1719	40
1762	41
1804	42
1847	43
1889	44
1252	29
1932	45
1294	30
1974	46
1337	31
1379	32
2017	47
1422	33
2102	49
1464	34
2144	50
1507	35
2187	51
1549	36
2229	52
1592	37

L	N°
2314	54
2994	70
2357	55
3037	71
2399	56
2442	57
2484	58
2527	59
2569	60
2612	61
2654	62
2697	63
2739	64
2782	65
2824	66
2867	67
2909	68
2952	69

L	N°
2314	54
2994	70
3037	71
3079	72
3080	73

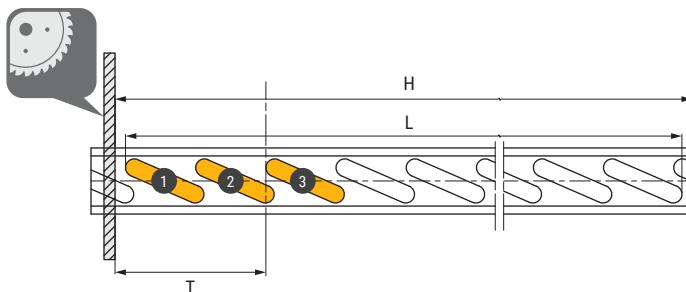
2

APPLICARE LA SEGUENTE FORMULA PER RICAVARE LA MISURA T  
FIND T BY USING THE FOLLOWING FORMULA  
TROUVER T À L'AIDE DE LA FORMULE SUIVANTE

$$T = \frac{H2 - L}{2} + 100,4$$

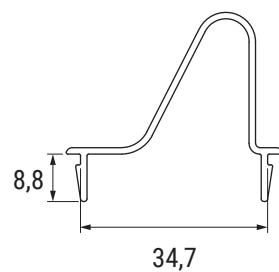
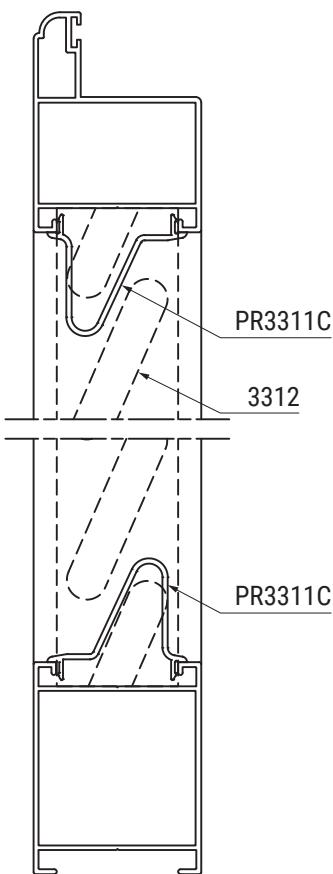
3

PARTENDO DAL RACCORDO DELLA 3<sup>a</sup> ASOLA INTERA SEGNARE IL VALORE T E POSIZIONARSI IN CORRISPONDENZA DELL'INTERNO LAMA  
STARTING FROM THE CONNECTION OF THE THIRD FULL SLOT, MARK THE T VALUE AND POSITION AT THE INSIDE OF THE BLADE  
À PARTIR DE LA CONNEXION DE LA TROISIÈME FENTE ENTIERE, MARQUER LA VALEUR T ET SE POSITIONNER À L'INTÉRIEUR DE LA LAME



4

SULLA TRONCATRICE IMPOSTARE H COME LUNGHEZZA DI TAGLIO E PROCEDERE QUINDI CON IL TAGLIO DEL PRETRANCIATO  
ON THE MITER SAW SET H AS THE CUTTING LENGTH AND THEN PROCEED WITH CUTTING THE PRE-CUT SLATS  
SUR LA TRONÇONNEUSE, RÉGLER H COMME LONGUEUR DE COUPE, PUIS PROCÉDER À LA COUPE DES LATTES PRÉDÉCOUPÉES



Barra profilo compensatore  
L=6500 mm, per pretranciato 3312

Compensating profile  
L=6500 mm, for slats 3312

Profilé de compensation  
L=6500 mm, pour lattes 3312

**WWW.HAMMER.BIZ**  
Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne

**FINITURA**  
**FINISHING · FINITION**

Alluminio Grezzo  
Aluminium Raw · Brut

50 x 10 mm



CODICE		NOTE · NOTES
PR3311C	L= 6500mm	

# 180.GU7227

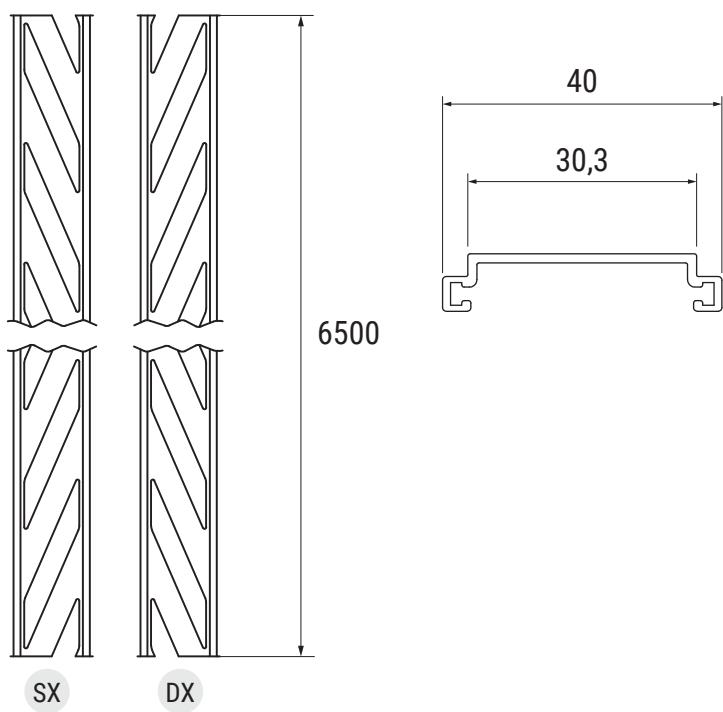


Guarnizione in profilflex  
per art. 3312 e 3612 - 300 m

Profilflex gasket  
for 3312 and 3612 - 300 m

Profilflex joint  
pour 3312 et 3612 - 300 m

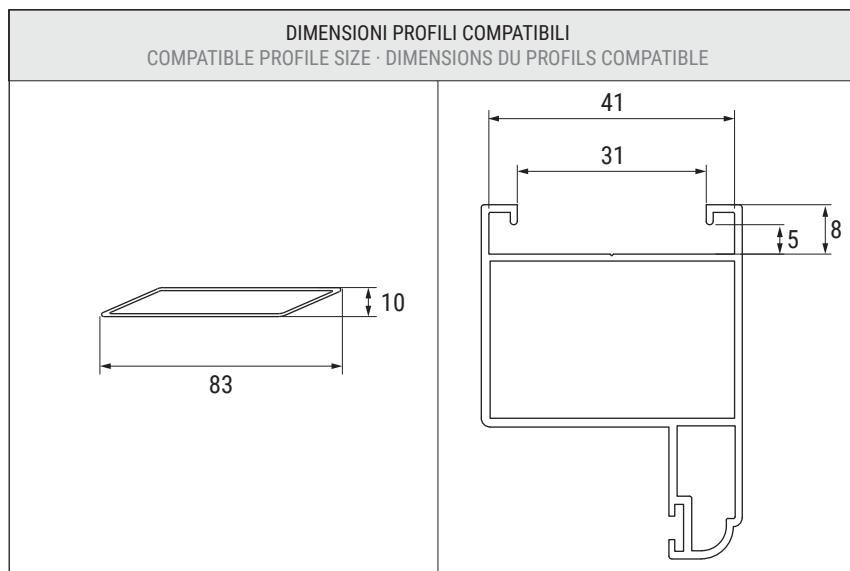
CODICE	📦	NOTE · NOTES
180.GU7227	300 m	



Coppia barre pretranciato per lamella  
83 x 10 mm - Cava 31 mm

Louvers for fixed slats shutters  
83 x 10 mm - Slot 31 mm

Lattes pour volets, lamelles fixes  
83 x 10 mm - Rainure 31 mm



**WWW.HAMMER.BIZ**  
Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne

**FINITURA**  
**FINISHING · FINITION**

Alluminio Grezzo  
Aluminium Raw · Brut

Centro Storico  
83 x 10 mm

CODICE	NOTE · NOTES
3612	10 coppie pairs paires Il prodotto è composto da una barra dx e una barra sx The product consists of a right bar and a left bar Le produit est composé d'une barre droite et d'une barre gauche

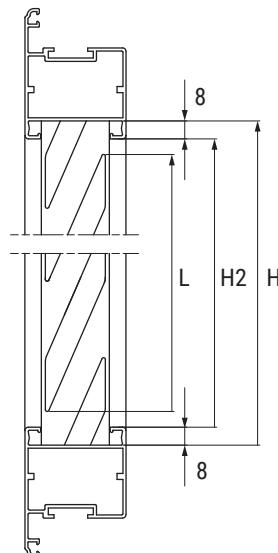




1

MISURARE H2 E TROVARE IL VALORE L < H2 CORRISPONDENTE NELLA TABELLA  
MEASURE H2 AND FIND CORRESPONDING L < H2 VALUE IN THIS TABLE  
MESURER H2 ET TROUVER LA VALEUR L < H2 CORRESPONDANTE DANS LE TABLEAU

N° = Numero di ovaline · Number of slats · Nombre de lames



L	N°
377	6
1362	23
434	7
1420	24
492	8
1478	25
550	9
1536	26
608	10
1594	27
666	11
1652	28
724	12
1710	29
782	13
1768	30
840	14
1826	31
898	15
1884	32
956	16
1942	33
1014	17
2000	34
1072	18
2058	35
1130	19
2116	36
1188	20
2174	37
1246	21
2232	38
1304	22

L	N°
2348	40
2406	41
2464	42
2522	43
2580	44
2638	45
2696	46
2754	47
2812	48
2870	49
2928	50
2986	51
3044	52
3102	53
3160	54
3218	55
3276	56

L	N°
3334	57
3392	58
3450	59
3508	60
3566	61
3624	62
3682	63
3740	64
3798	65
3856	66
3914	67
3972	68
4030	69
4088	70
4146	71
4204	72
4262	73

L	N°
4320	74
4378	75
4436	76
4494	77
4552	78
4610	79
4668	80
4726	81
4784	82
4842	83
4900	84
4958	85
5016	86
5074	87
5132	88
5190	89
5248	90

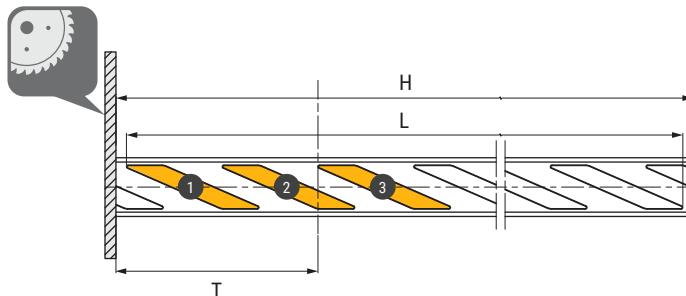
2

APPLICARE LA SEGUENTE FORMULA PER RICAVARE LA MISURA T  
FIND T BY USING THE FOLLOWING FORMULA  
TROUVER T À L'AIDE DE LA FORMULE SUIVANTE

$$T = \frac{H2 - L}{2} + 126,5$$

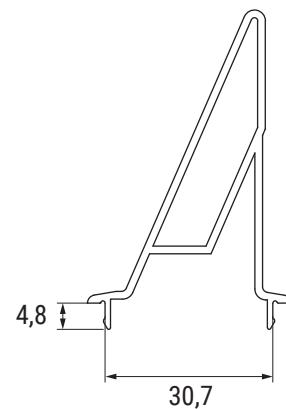
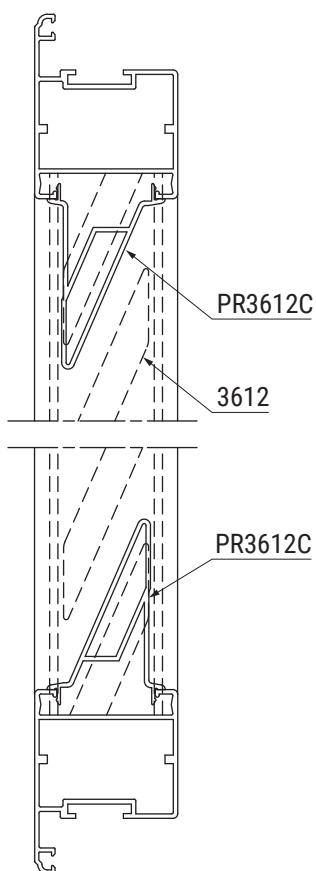
3

PARTENDO DAL RACCORDO DELLA 3<sup>a</sup> ASOLA INTERA SEGNARE IL VALORE T E POSIZIONARSI IN CORRISPONDENZA DELL'INTERNO LAMA  
STARTING FROM THE CONNECTION OF THE THIRD FULL SLOT, MARK THE T VALUE AND POSITION AT THE INSIDE OF THE BLADE  
À PARTIR DE LA CONNEXION DE LA TROISIÈME FENTE ENTIERE, MARQUER LA VALEUR T ET SE POSITIONNER À L'INTÉRIEUR DE LA LAME



4

SULLA TRONCATRICE IMPOSTARE H COME LUNGHEZZA DI TAGLIO E PROCEDERE QUINDI CON IL TAGLIO DEL PRETRANCIATO  
ON THE MITER SAW SET H AS THE CUTTING LENGTH AND THEN PROCEED WITH CUTTING THE PRE-CUT SLATS  
SUR LA TRONÇONNEUSE, RÉGLER H COMME LONGUEUR DE COUPE, PUIS PROCÉDER À LA COUPE DES LATTES PRÉDÉCOUPÉES



Barra profilo compensatore  
L=6500 mm per art. 3612

Compensating profile  
L=6500 mm, for slats 3612

Profilé de compensation  
L=6500 mm, pour lattes 3612

[WWW.HAMMER.BIZ](http://WWW.HAMMER.BIZ)

Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**  
**FINISHING · FINITION**



Alluminio   Grezzo  
Aluminium   Raw · Brut

Centro Storico  
83 x 10 mm



CODICE		NOTE · NOTES
PR3612C	L= 6500mm	

# PR3612L



Profilo lamella 83x10 L=6500 mm  
per art. 3612, 3634 e 3635

Slat profile 83x10 L=6500 mm for  
art. 3612, 3634 and 3635

Profilé pour lamelle 83x10 L=6500  
mm pour art. 3612, 3634 et 3635

CODICE		NOTE · NOTES
PR3612L	L=6500 mm	

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 Scheda tecnica online  
 Technical data sheet online  
 Fiche technique en ligne

**FINITURA**  
**FINISHING · FINITION**

Alluminio   Grezzo  
 Aluminium   Raw · Brut

# 180.GU7227

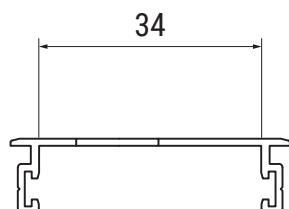
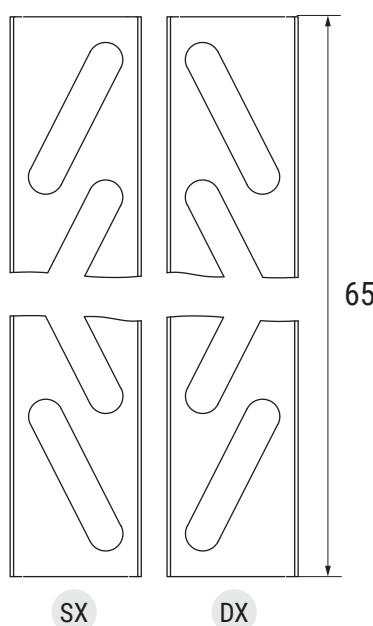


Guarnizione in profilflex  
per art. 3312 e 3612 - 300 m

Profilflex gasket  
for 3312 and 3612 - 300 m

Profilflex joint  
pour 3312 et 3612 - 300 m

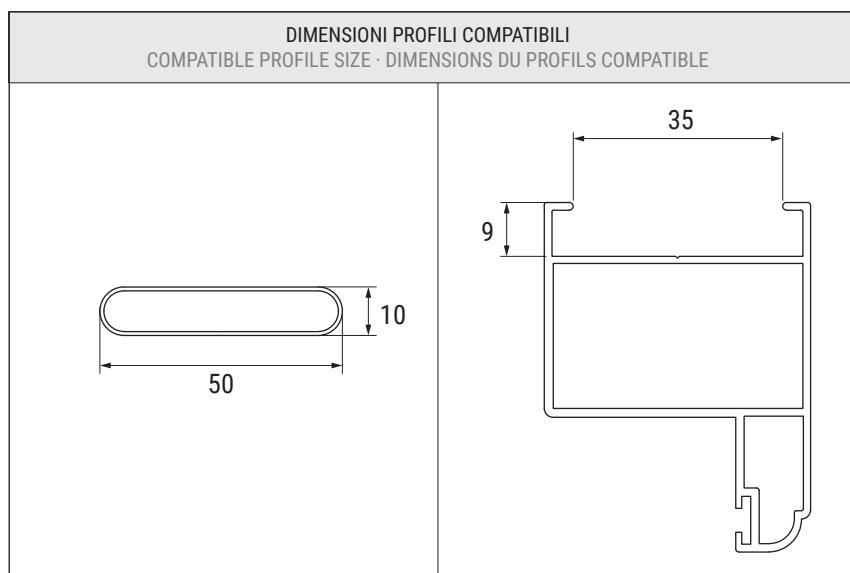
CODICE		NOTE · NOTES
180.GU7227	300 m	



Coppia barre pretranciato, L 6500 mm,  
cava 35 mm

Louvers for fixed slats shutters  
50 x 10 mm - Slot 35 mm

Lattes pour volets, lamelles fixes  
50 x 10 mm - Rainure 35 mm



**WWW.HAMMER.BIZ**  
Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne

**FINITURA**  
**FINISHING · FINITION**

Alluminio   Grezzo  
Aluminium   Raw · Brut

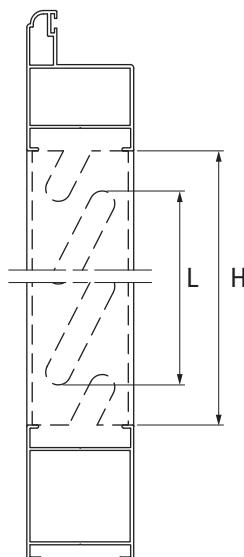


CODICE	NOTE · NOTES
3334	10 coppie pairs paires Il prodotto è composto da una barra dx e una barra sx The product consists of a right bar and a left bar Le produit est composé d'une barre droite et d'une barre gauche



1

MISURARE H E TROVARE IL VALORE  $L < H$  CORRISPONDENTE NELLA TABELLA  
MEASURE H AND FIND CORRESPONDING  $L < H$  VALUE ON THE TABLE  
MESURER H ET TROUVER LA VALEUR  $L < H$  CORRESPONDANTE DANS LE TABLEAU



$N^\circ$  = Numero di ovaline · Number of slats · Nombre de lames

L	N°
262	6
976	23
304	7
1018	24
346	8
1060	25
388	9
1102	26
430	10
472	11
514	12
556	13
598	14
640	15
682	16
724	17
766	18
808	19
850	20
892	21
934	22

L	N°
1690	40
1732	41
1774	42
1816	43
1858	44
1900	45
1942	46
1984	47
2026	48
2068	49
2110	50
2152	51
2194	52
2236	53
2278	54
2320	55
2362	56

L	N°
2404	57
2446	58
2488	59
2530	60
2572	61
2614	62
2656	63
2698	64
2740	65
2782	66
2824	67
2866	68
2908	69
2950	70
2992	71
3034	72
3076	73

L	N°
3077	74
3077	75
3077	76
3077	77
3077	78
3077	79
3077	80
3077	81
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3077	83
3077	84
3077	85
3077	86
3077	87
3077	88
3077	89
3077	90

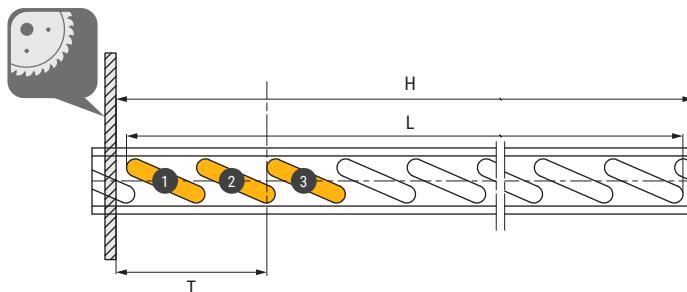
2

APPLICARE LA SEGUENTE FORMULA PER RICAVARE LA MISURA T  
FIND T BY USING THE FOLLOWING FORMULA  
TROUVER T À L'AIDE DE LA FORMULE SUIVANTE

$$T = \frac{H - L}{2} + 87$$

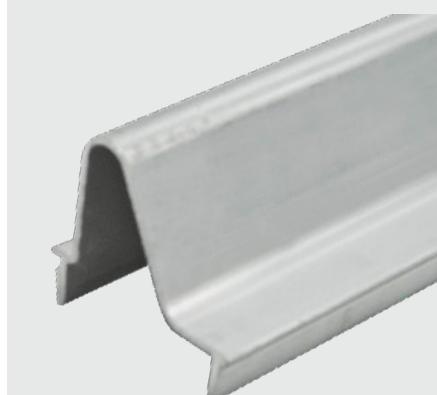
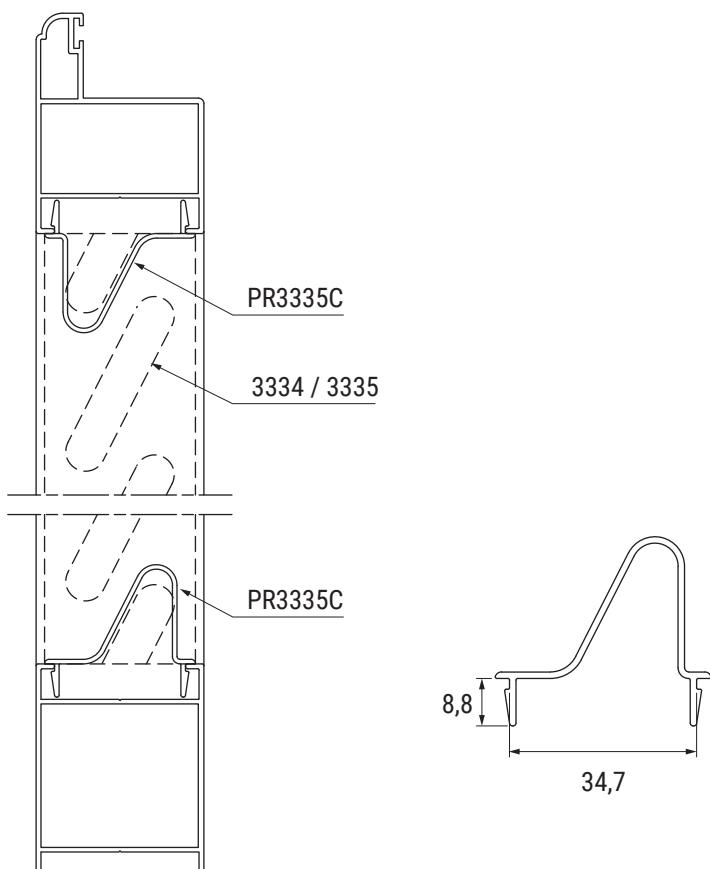
3

PARTENDO DAL RACCORDO DELLA 3<sup>a</sup> ASOLA INTERA SEGNARE IL VALORE T E POSIZIONARSI IN CORRISPONDENZA DELL'INTERNO LAMA  
STARTING FROM THE CONNECTION OF THE THIRD FULL SLOT, MARK THE T VALUE AND POSITION AT THE INSIDE OF THE BLADE  
À PARTIR DE LA CONNEXION DE LA TROISIÈME FENTE ENTIERE, MARQUER LA VALEUR T ET SE POSITIONNER À L'INTÉRIEUR DE LA LAME



4

SULLA TRONCATRICE IMPOSTARE H COME LUNGHEZZA DI TAGLIO E PROCEDERE QUINDI CON IL TAGLIO DEL PRETRANCIATO  
ON THE MITER SAW SET H AS THE CUTTING LENGTH AND THEN PROCEED WITH CUTTING THE PRE-CUT SLATS  
SUR LA TRONÇONNEUSE, RÉGLER H COMME LONGUEUR DE COUPE, PUIS PROCÉDER À LA COUPE DES LATTES PRÉDÉCOUPÉES



Barra profilo compensatore  
L=6500 mm, per art. 3334 e 3335

Compensating profile L=6500 mm,  
for slats 3334 and 3335

Profilé de compensation L=6500 mm,  
pour lattes 3334 et 3335

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**FINITURA**  
**FINISHING · FINITION**



Alluminio Grezzo  
Aluminium Raw · Brut

50 x 10 mm



CODICE	ICONA	NOTE · NOTES
PR3335C	L= 6500mm	

# 180.GU596

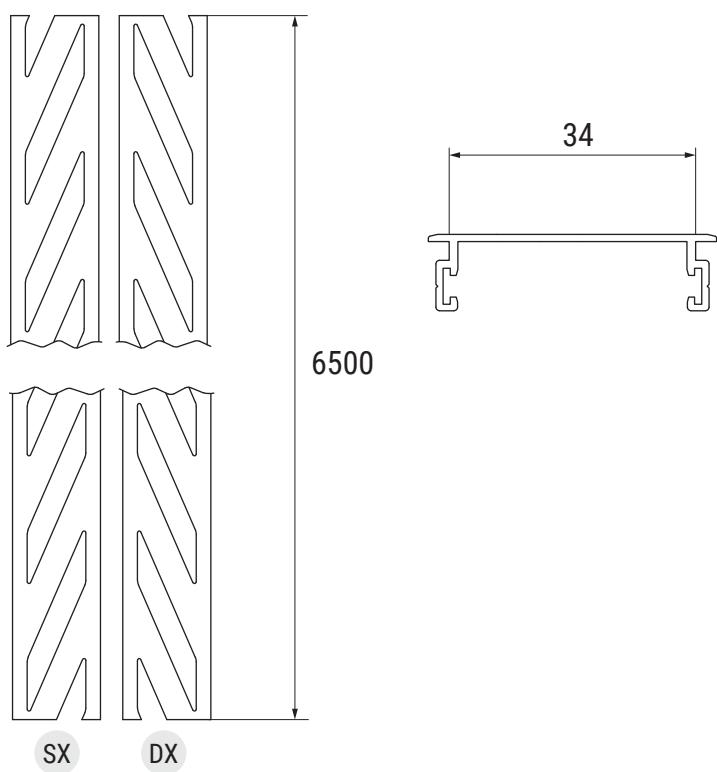


Guarnizione per art. 3334 e 3335 -  
250 m

Gasket for 3334 and 3335 - 250 m

Joint pour 3334 et 3335 - 250 m

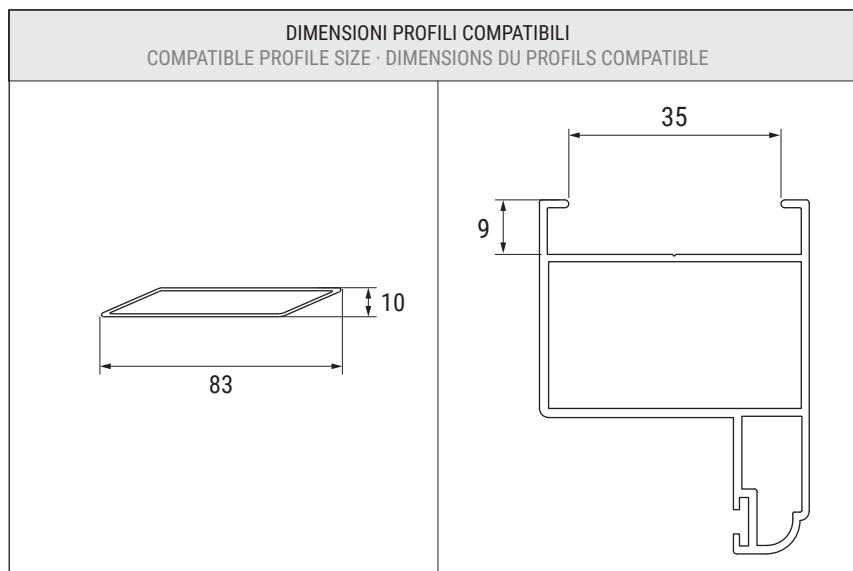
CODICE	📦	NOTE · NOTES
180.GU596	250 m	



Coppia barre pretranciato per lamella  
83 x 10 mm - Cava 35 mm

Louvers for fixed slats shutters  
83 x 10 mm - Slot 35 mm

Lattes pour volets, lamelles fixes  
83 x 10 mm - Rainure 35 mm



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**FINITURA**  
**FINISHING · FINITION**

Alluminio Grezzo  
Aluminium Raw · Brut

Centro Storico  
83 x 10 mm

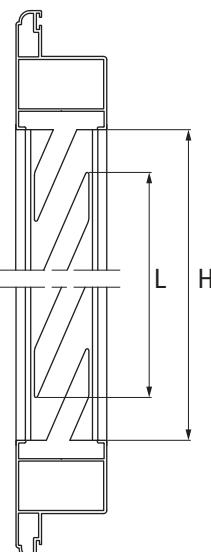
CODICE		NOTE · NOTES
3634	10 coppie pairs paires	Il prodotto è composto da una barra dx e una barra sx The product consists of a right bar and a left bar Le produit est composé d'une barre droite et d'une barre gauche





1

MISURARE H E TROVARE IL VALORE  $L < H$  CORRISPONDENTE NELLA TABELLA  
MEASURE H AND FIND CORRESPONDING  $L < H$  VALUE IN THIS TABLE  
MESURER H ET TROUVER LA VALEUR  $L < H$  CORRESPONDANTE DANS LE TABLEAU



$N^{\circ}$  = Numero di ovaline · Number of slats · Nombre de lames

L	N°	L	N°	L	N°	L	N°
376	6	1362	23	2348	40	3334	57
434	7	1420	24	2406	41	3392	58
492	8	1478	25	2464	42	3450	59
550	9	1536	26	2522	43	3508	60
608	10	1594	27	2580	44	3566	61
666	11	1652	28	2638	45	3624	62
724	12	1710	29	2696	46	3682	63
782	13	1768	30	2754	47	3740	64
840	14	1826	31	2812	48	3798	65
898	15	1884	32	2870	49	3856	66
956	16	1942	33	2928	50	3914	67
1014	17	2000	34	2986	51	3972	68
1072	18	2058	35	3044	52	4030	69
1130	19	2116	36	3102	53	4088	70
1188	20	2174	37	3160	54	4146	71
1246	21	2232	38	3218	55	4204	72
1304	22	2290	39	3276	56	4262	73
							5248 90

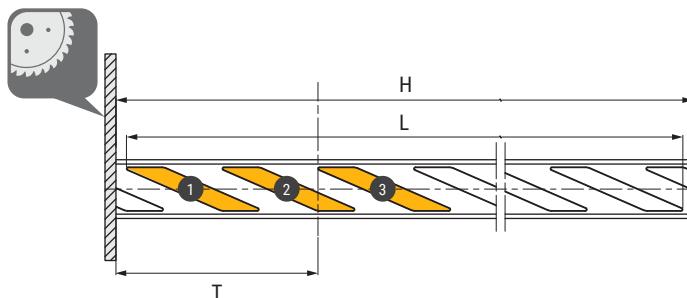
2

APPLICARE LA SEGUENTE FORMULA PER RICAVARE LA MISURA T  
FIND T BY USING THE FOLLOWING FORMULA  
TROUVER T À L'AIDE DE LA FORMULE SUIVANTE

$$T = \frac{H - L}{2} + 118,5$$

3

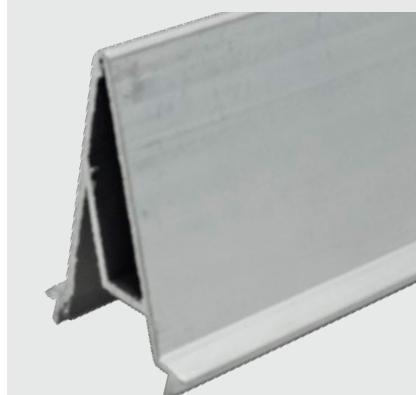
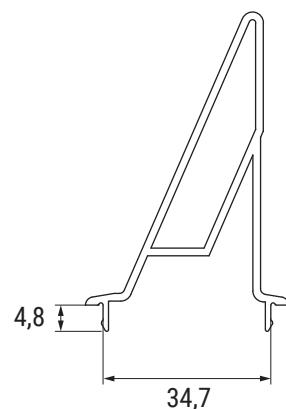
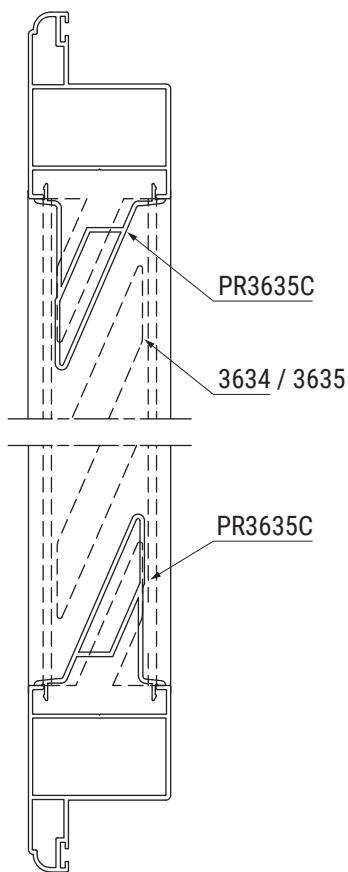
PARTENDO DAL RACCORDO DELLA 3<sup>a</sup> ASOLA INTERA SEGNARE IL VALORE T E POSIZIONARSI IN CORRISPONDENZA DELL'INTERNO LAMA  
STARTING FROM THE CONNECTION OF THE THIRD FULL SLOT, MARK THE T VALUE AND POSITION AT THE INSIDE OF THE BLADE  
À PARTIR DE LA CONNEXION DE LA TROISIÈME FENTE ENTIERE, MARQUER LA VALEUR T ET SE POSITIONNER À L'INTÉRIEUR DE LA LAME



4

SULLA TRONCATRICE IMPOSTARE H COME LUNGHEZZA DI TAGLIO E PROCEDERE QUINDI CON IL TAGLIO DEL PRETRANCIATO  
ON THE MITER SAW SET H AS THE CUTTING LENGTH AND THEN PROCEED WITH CUTTING THE PRE-CUT SLATS  
SUR LA TRONÇONNEUSE, RÉGLER H COMME LONGUEUR DE COUPE, PUIS PROCÉDER À LA COUPE DES LATTES PRÉDÉCOUPÉES

# PR3635C



Barra profilo compensatore  
L=6500 mm per art. 3634 o 3635

Compensating profile  
L=6500 mm, for slats 3634 or 3635

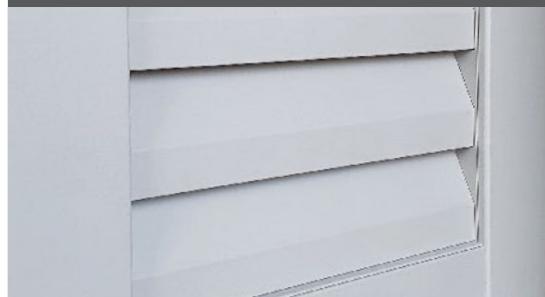
Profilé de compensation  
L=6500 mm, pour lattes 3634 or 3635

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**FINITURA**  
**FINISHING · FINITION**

Alluminio Grezzo  
 Aluminium Raw · Brut

Centro Storico  
 83 x 10 mm



CODICE		NOTE · NOTES
PR3635C	L= 6500mm	

# PR3612L



Profilo lamella 83x10 L=6500 mm  
per art. 3612, 3634 e 3635

Slat profile 83x10 L=6500 mm for  
art. 3612, 3634 and 3635

Profilé pour lamelle 83x10 L=6500  
mm pour art. 3612, 3634 et 3635

CODICE	NOTE · NOTES
PR3612L	L=6500 mm

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 **FINITURA**  
**FINISHING · FINITION**

 Alluminio Grezzo  
Aluminium Raw · Brut

# 180.GU596

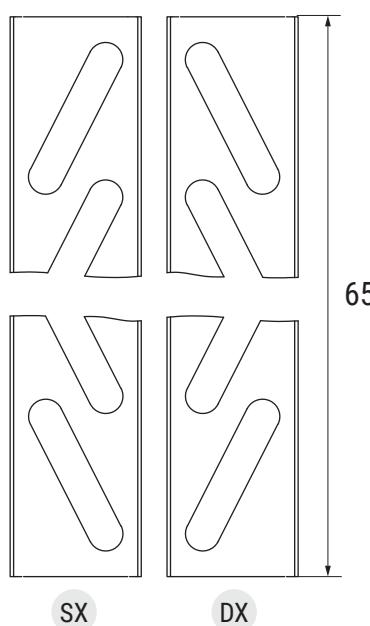


Guarnizione per art. 3334 e 3335 -  
250 m

Gasket for 3334 and 3335 - 250 m  
Joint pour 3334 et 3335 - 250 m

CODICE	NOTE · NOTES
180.GU596	250 m

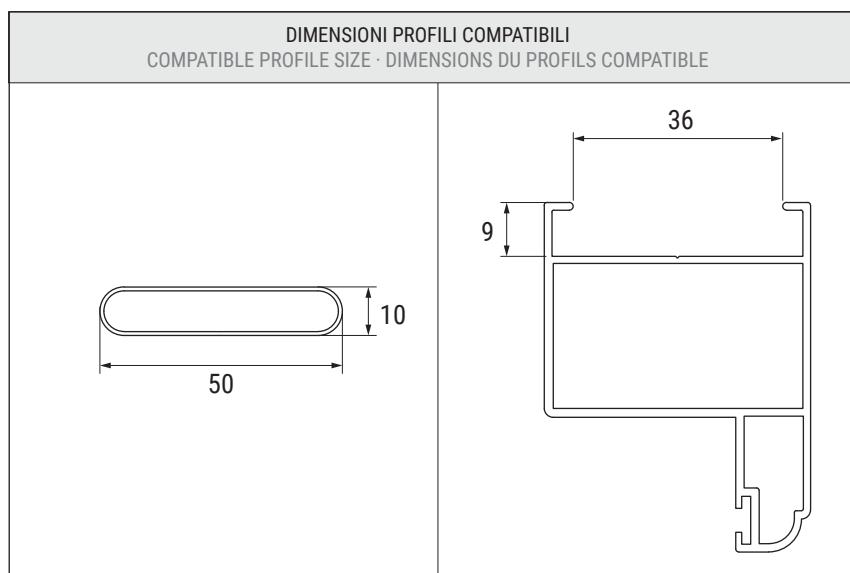
# 3335



Coppia barre pretracciato, L 6500 mm,  
cava 36 mm

Louvers for fixed slats shutters  
50 x 10 mm - Slot 36 mm

Lattes pour volets, lamelles fixes  
50 x 10 mm - Rainure 36 mm



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**FINITURA**  
FINISHING · FINITION



Alluminio   Grezzo  
Aluminium   Raw · Brut



50 x 10 mm

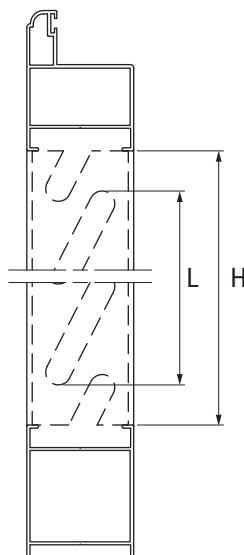


CODICE	NOTE · NOTES
3335	10 coppie pairs paires Il prodotto è composto da una barra dx e una barra sx The product consists of a right bar and a left bar Le produit est composé d'une barre droite et d'une barre gauche



1

MISURARE H E TROVARE IL VALORE  $L < H$  CORRISPONDENTE NELLA TABELLA  
MEASURE H AND FIND CORRESPONDING  $L < H$  VALUE ON THE TABLE  
MESURER H ET TROUVER LA VALEUR  $L < H$  CORRESPONDANTE DANS LE TABLEAU



$N^\circ$  = Numero di ovaline · Number of slats · Nombre de lames

L	N°
262	6
976	23
304	7
1018	24
346	8
1060	25
388	9
1102	26
430	10
1144	27
472	11
1186	28
514	12
1228	29
556	13
1270	30
598	14
1312	31
640	15
1354	32
682	16
1396	33
724	17
1438	34
766	18
1480	35
808	19
1522	36
850	20
1564	37
892	21
1606	38
934	22

L	N°
1690	40
1732	41
1774	42
1816	43
1858	44
1900	45
1942	46
1984	47
2026	48
2068	49
2110	50
2152	51
2194	52
2236	53
2278	54
2320	55
2362	56

L	N°
2404	57
2446	58
2488	59
2530	60
2572	61
2614	62
2656	63
2698	64
2740	65
2782	66
2824	67
2866	68
2908	69
2950	70
2992	71
3034	72
3076	73

L	N°
3077	74
3077	75
3077	76
3077	77
3077	78
3077	79
3077	80
3077	81
3077	82
3077	83
3077	84
3077	85
3077	86
3077	87
3077	88
3077	89
3077	90

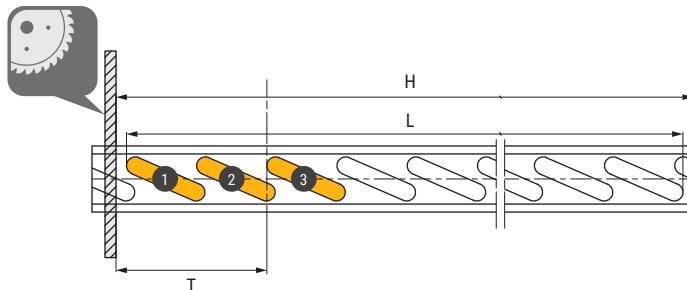
2

APPLICARE LA SEGUENTE FORMULA PER RICAVARE LA MISURA T  
FIND T BY USING THE FOLLOWING FORMULA  
TROUVER T À L'AIDE DE LA FORMULE SUIVANTE

$$T = \frac{H - L}{2} + 87$$

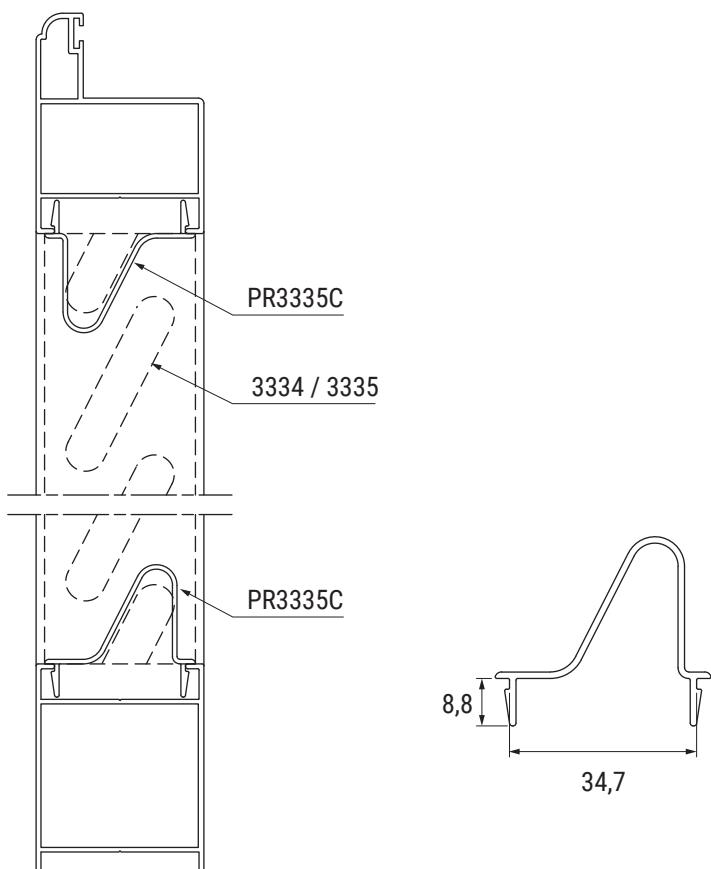
3

PARTENDO DAL RACCORDO DELLA 3<sup>a</sup> ASOLA INTERA SEGNARE IL VALORE T E POSIZIONARSI IN CORRISPONDENZA DELL'INTERNO LAMA  
STARTING FROM THE CONNECTION OF THE THIRD FULL SLOT, MARK THE T VALUE AND POSITION AT THE INSIDE OF THE BLADE  
À PARTIR DE LA CONNEXION DE LA TROISIÈME FENTE ENTIERE, MARQUER LA VALEUR T ET SE POSITIONNER À L'INTÉRIEUR DE LA LAME



4

SULLA TRONCATRICE IMPOSTARE H COME LUNGHEZZA DI TAGLIO E PROCEDERE QUINDI CON IL TAGLIO DEL PRETRANCIATO  
ON THE MITER SAW SET H AS THE CUTTING LENGTH AND THEN PROCEED WITH CUTTING THE PRE-CUT SLATS  
SUR LA TRONÇONNEUSE, RÉGLER H COMME LONGUEUR DE COUPE, PUIS PROCÉDER À LA COUPE DES LATTES PRÉDÉCOUPÉES



Barra profilo compensatore  
L=6500 mm, per art. 3334 e 3335

Compensating profile L=6500 mm,  
for slats 3334 and 3335

Profilé de compensation L=6500 mm,  
pour lattes 3334 et 3335

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Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**  
**FINISHING · FINITION**



Alluminio Grezzo  
Aluminium Raw · Brut

50 x 10 mm



CODICE	ICONA	NOTE · NOTES
PR3335C	L= 6500mm	

# 180.GU596

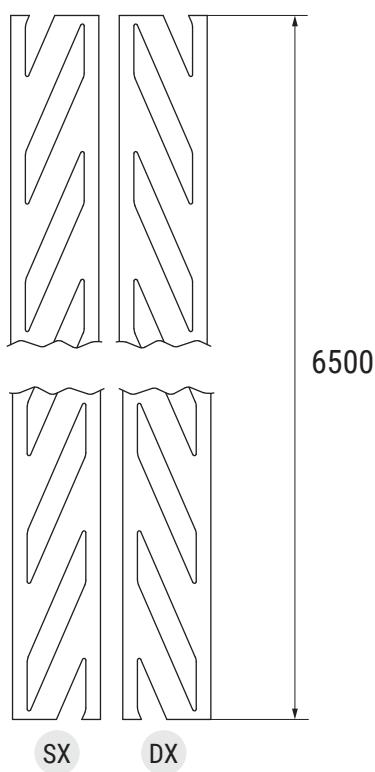


Guarnizione per art. 3334 e 3335 -  
250 m

Gasket for 3334 and 3335 - 250 m

Joint pour 3334 et 3335 - 250 m

CODICE	📦	NOTE · NOTES
180.GU596	250 m	



Coppia barre pretranciato per lamella  
83 x 10 mm - Cava 36 mm

Louvers for fixed slats shutters  
83 x 10 mm - Slot 36 mm

Lattes pour volets, lamelles fixes  
83 x 10 mm - Rainure 36 mm

**WWW.HAMMER.BIZ**

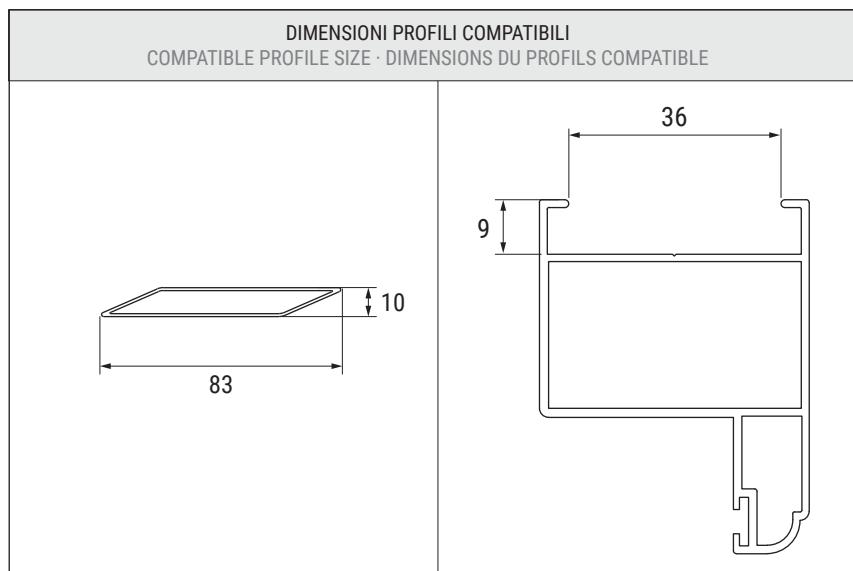
Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



**FINITURA**  
**FINISHING · FINITION**



Alluminio    Grezzo  
Aluminium    Raw · Brut



CODICE	NOTE · NOTES
3635	10 coppie pairs paires Il prodotto è composto da una barra dx e una barra sx The product consists of a right bar and a left bar Le produit est composé d'une barre droite et d'une barre gauche

Centro Storico  
83 x 10 mm

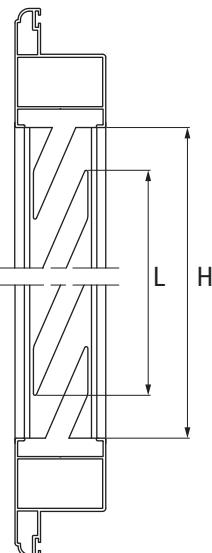




1

MISURARE H E TROVARE IL VALORE  $L < H$  CORRISPONDENTE NELLA TABELLA  
MEASURE H AND FIND CORRESPONDING  $L < H$  VALUE IN THIS TABLE  
MESURER H ET TROUVER LA VALEUR  $L < H$  CORRESPONDANTE DANS LE TABLEAU

N° = Numero di ovaline · Number of slats · Nombre de lames



L	N°
376	6
1362	23
434	7
1420	24
492	8
1478	25
550	9
2464	42
608	10
1536	26
666	11
2522	43
724	12
1594	27
2580	44
1652	28
2638	45
1710	29
2696	46
782	13
1768	30
840	14
1826	31
898	15
1884	32
956	16
1942	33
1014	17
2000	34
1072	18
2058	35
1130	19
2116	36
1188	20
2174	37
1246	21
2232	38
1304	22

L	N°
2348	40
2406	41
2464	42
2522	43
2580	44
2638	45
2696	46
2754	47
2812	48
2870	49
2928	50
2986	51
3044	52
3102	53
3160	54
3218	55
3276	56

L	N°
3334	57
3392	58
3450	59
3508	60
3566	61
3624	62
3682	63
3740	64
3798	65
3856	66
3914	67
3972	68
4030	69
4088	70
4146	71
4204	72
4262	73

L	N°
4320	74
4378	75
4436	76
4494	77
4552	78
4610	79
4668	80
4726	81
4784	82
4842	83
4900	84
4958	85
5016	86
5074	87
5132	88
5190	89
5248	90

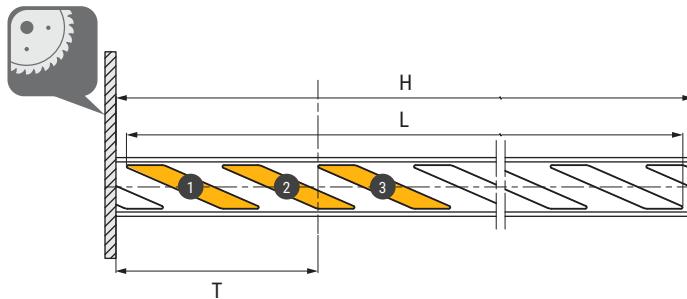
2

APPLICARE LA SEGUENTE FORMULA PER RICAVARE LA MISURA T  
FIND T BY USING THE FOLLOWING FORMULA  
TROUVER T À L'AIDE DE LA FORMULE SUIVANTE

$$T = \frac{H - L}{2} + 118,5$$

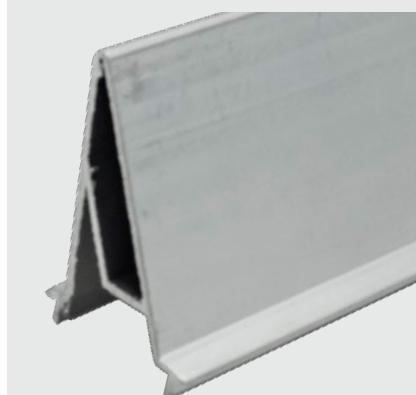
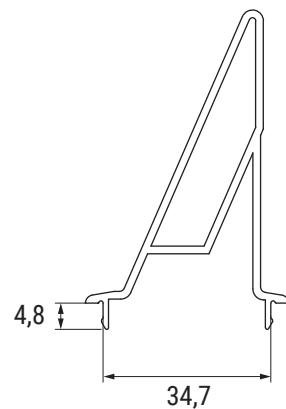
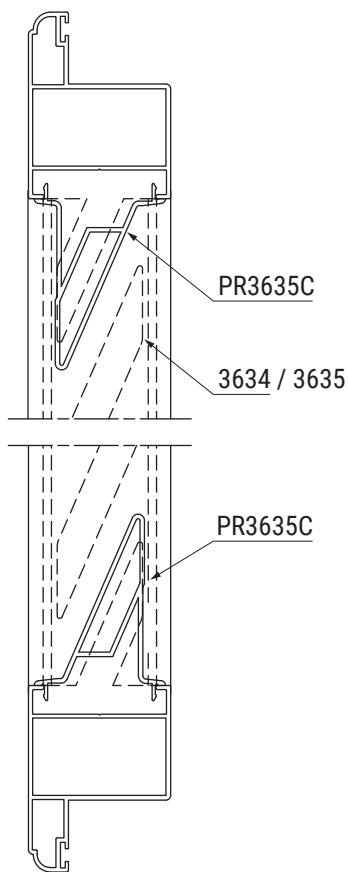
3

PARTENDO DAL RACCORDO DELLA 3<sup>a</sup> ASOLA INTERA SEGNARE IL VALORE T E POSIZIONARSI IN CORRISPONDENZA DELL'INTERNO LAMA  
STARTING FROM THE CONNECTION OF THE THIRD FULL SLOT, MARK THE T VALUE AND POSITION AT THE INSIDE OF THE BLADE  
À PARTIR DE LA CONNEXION DE LA TROISIÈME FENTE ENTIERE, MARQUER LA VALEUR T ET SE POSITIONNER À L'INTÉRIEUR DE LA LAME



4

SULLA TRONCATRICE IMPOSTARE H COME LUNGHEZZA DI TAGLIO E PROCEDERE QUINDI CON IL TAGLIO DEL PRETRANCIATO  
ON THE MITER SAW SET H AS THE CUTTING LENGTH AND THEN PROCEED WITH CUTTING THE PRE-CUT SLATS  
SUR LA TRONÇONNEUSE, RÉGLER H COMME LONGUEUR DE COUPE, PUIS PROCÉDER À LA COUPE DES LATTES PRÉDÉCOUPÉES



Barra profilo compensatore  
L=6500 mm per art. 3634 o 3635

Compensating profile  
L=6500 mm, for slats 3634 or 3635

Profilé de compensation  
L=6500 mm, pour lattes 3634 or 3635



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Technical data sheet online  
Fiche technique en ligne

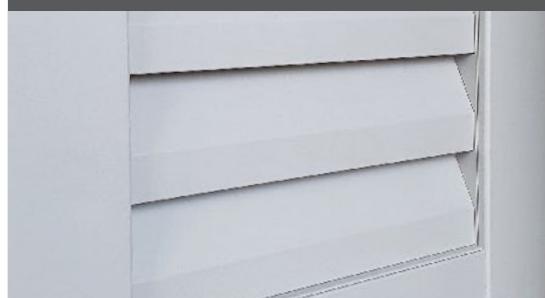


**FINITURA**  
**FINISHING · FINITION**



Alluminio  
Aluminium  
Raw · Brut

Centro Storico  
83 x 10 mm



CODICE	📦	NOTE · NOTES
PR3635C	L= 6500mm	

# PR3612L



Profilo lamella 83x10 L=6500 mm  
per art. 3612, 3634 e 3635

Slat profile 83x10 L=6500 mm for  
art. 3612, 3634 and 3635

Profilé pour lamelle 83x10 L=6500  
mm pour art. 3612, 3634 et 3635

CODICE	NOTE · NOTES
PR3612L	L=6500 mm

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Technical data sheet online  
Fiche technique en ligne

 **FINITURA**  
**FINISHING · FINITION**

 Alluminio Grezzo  
Aluminium Raw · Brut

# 180.GU596

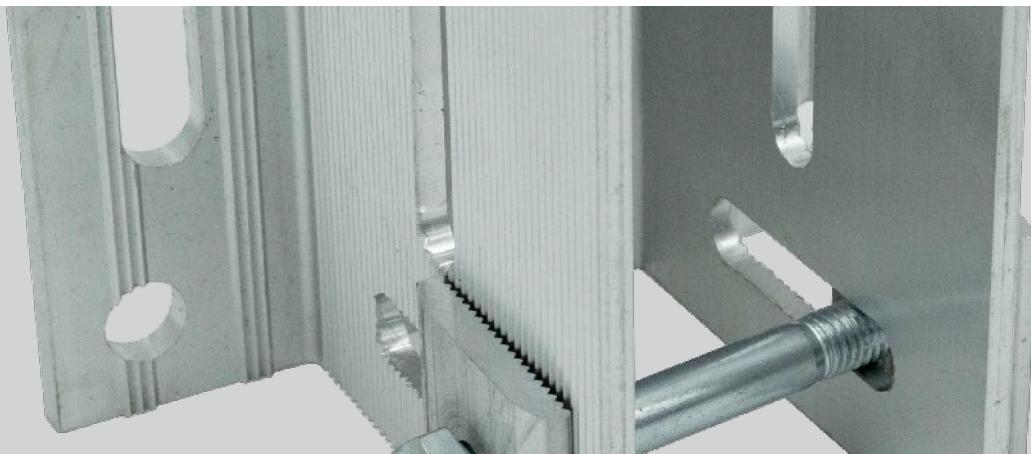


Guarnizione per art. 3334 e 3335 -  
250 m

Gasket for 3334 and 3335 - 250 m  
Joint pour 3334 et 3335 - 250 m

CODICE	NOTE · NOTES
180.GU596	250 m

## **NOTE • NOTES**



# ACCESSORI PER FAZZIATE

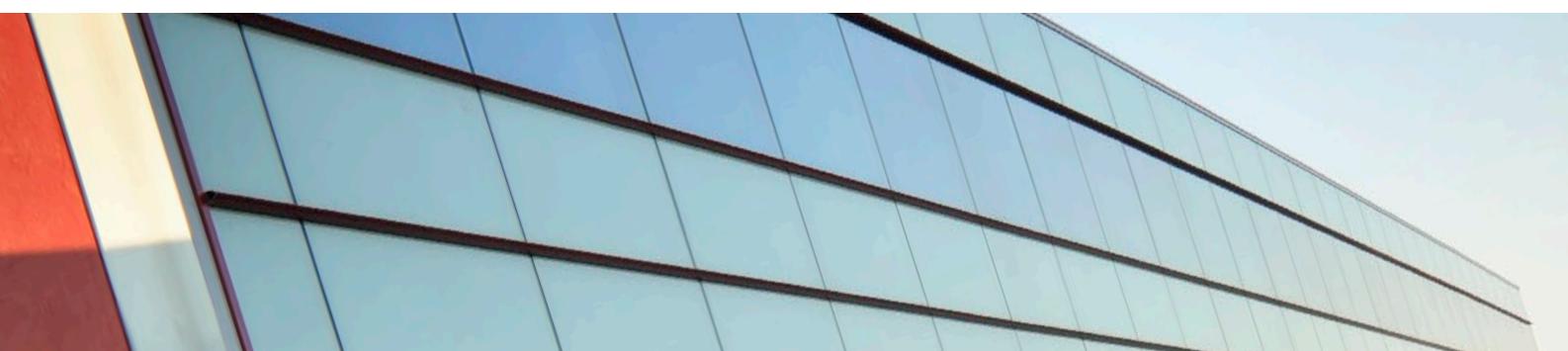
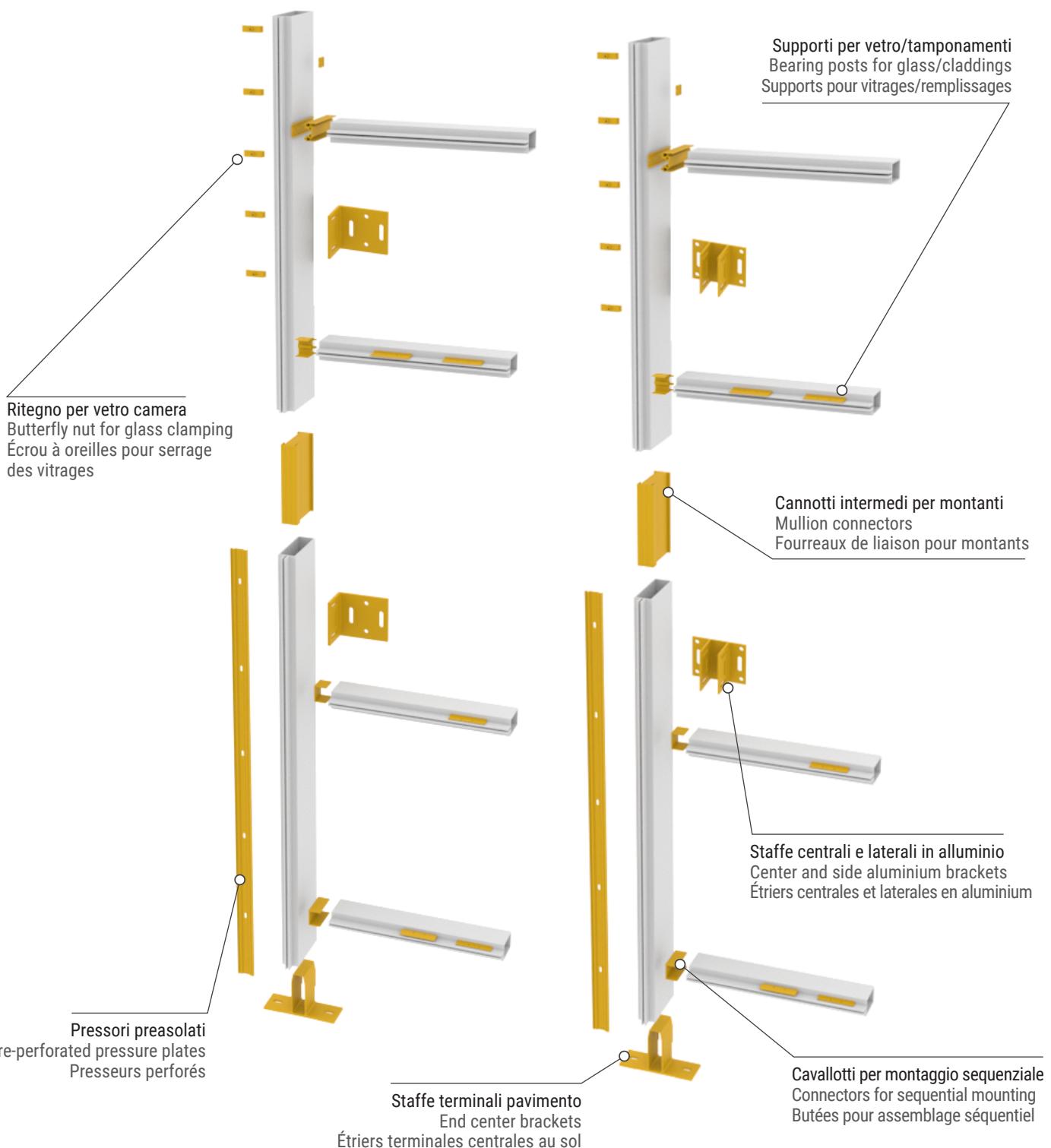
ACCESSORIES  
FOR FACADES

ACCESSOIRES  
POUR FAÇADES

# ACCESSORI A DISEGNO PER MONTANTI E TRAVERSE

## CUSTOMISED ACCESSORIES FOR MULLIONS AND TRANSOMS

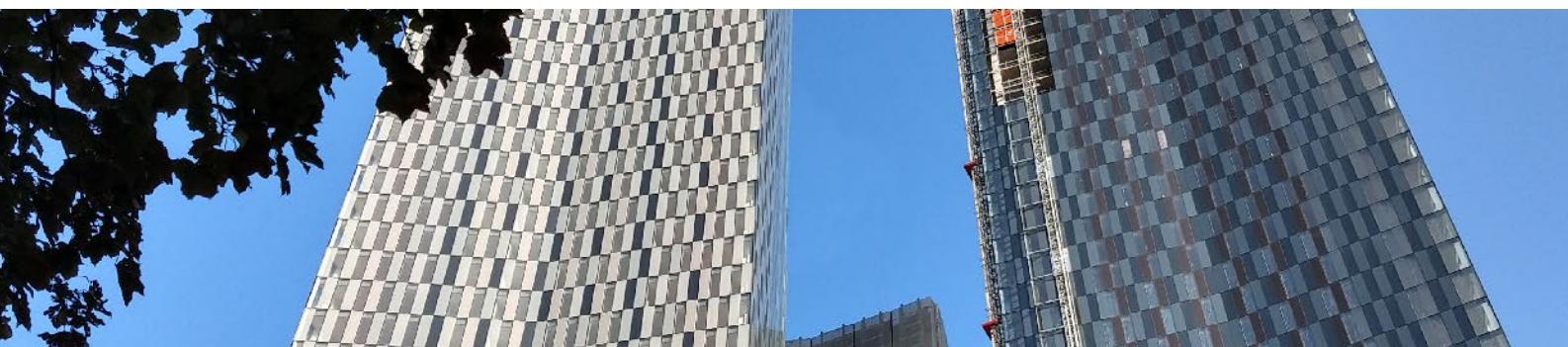
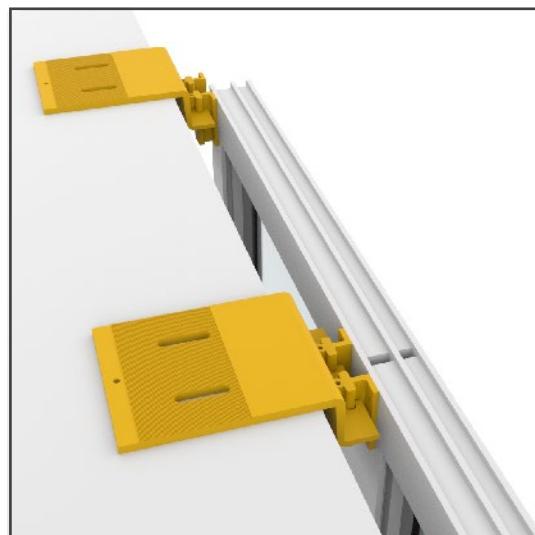
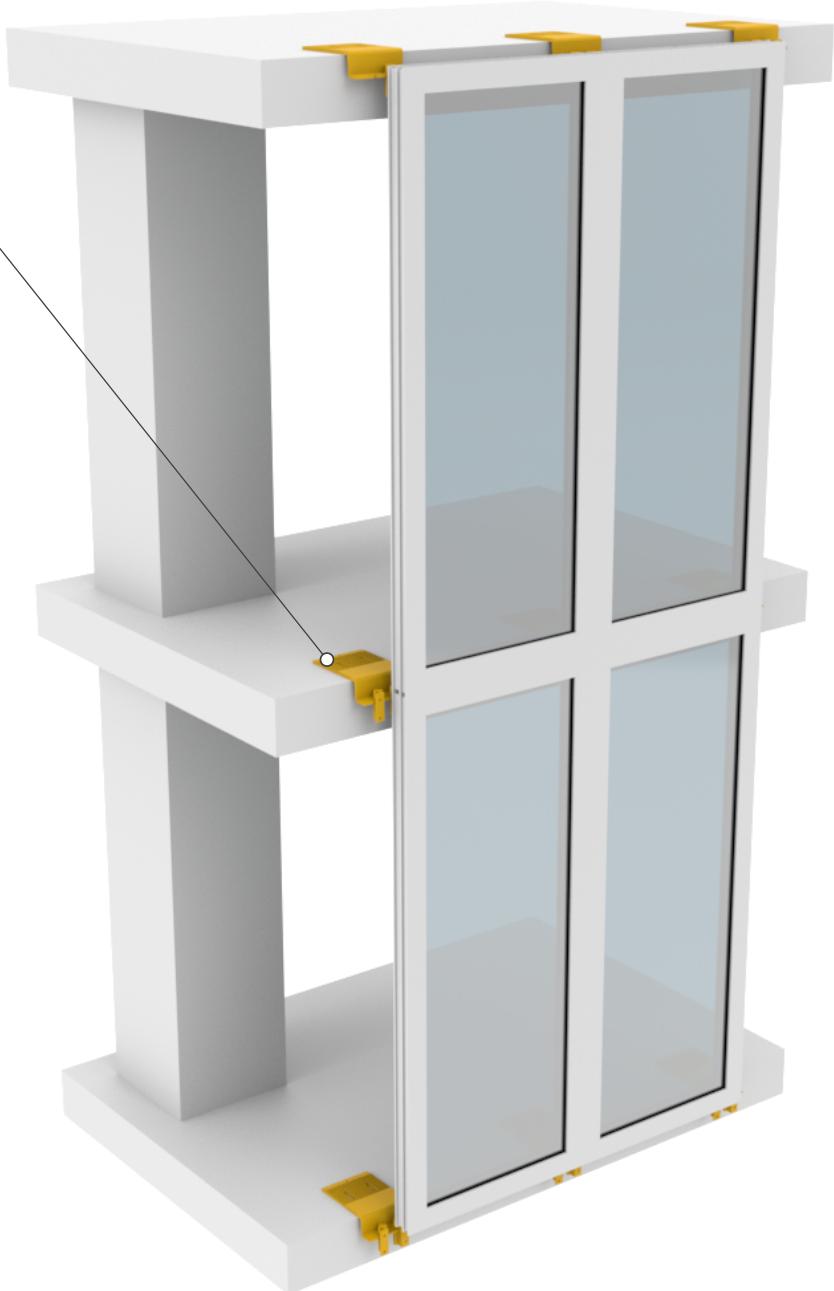
### ACCESSIONS PERSONNALISÉS POUR MONTANTS ET TRAVERSES



# ACCESSORI A DISEGNO PER FACCIADE A CELLULE CUSTOMISED ACCESSORIES FOR CELL FACADES ACCEESOIRES PERSONNALISÉS POUR FAÇADES CELLULAIRES



Staffe in alluminio EN 1090  
EN 1090 aluminium brackets  
Étriers en aluminium EN 1090



ACCESSORI A DISEGNO PER MONTANTI E TRAVERSE  
CUSTOMISED ACCESSORIES FOR MULLIONS AND TRANSOMS  
ACCEESOIRES PERSONNALISÉS POUR MONTANTS ET TRAVERSES

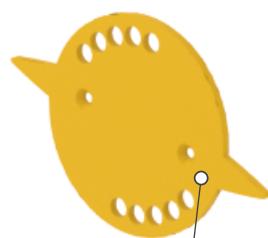




Cannotti di collegamento  
Mullion connectors  
Fourreaux de liaison



Cavallotti in alluminio  
Aluminium joining brackets  
Butées en aluminium



Tappi in alluminio  
Aluminium caps  
Emboûts en aluminium



Molletta di fissaggio lamiere per tamponamenti

Fixing clip for claddings

Pince de fixation pour remplissages



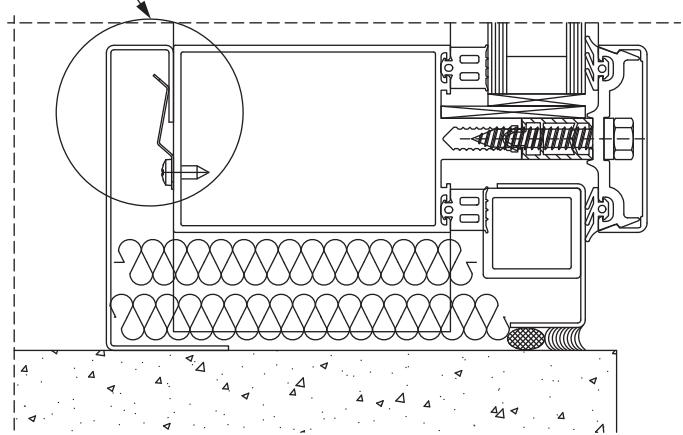
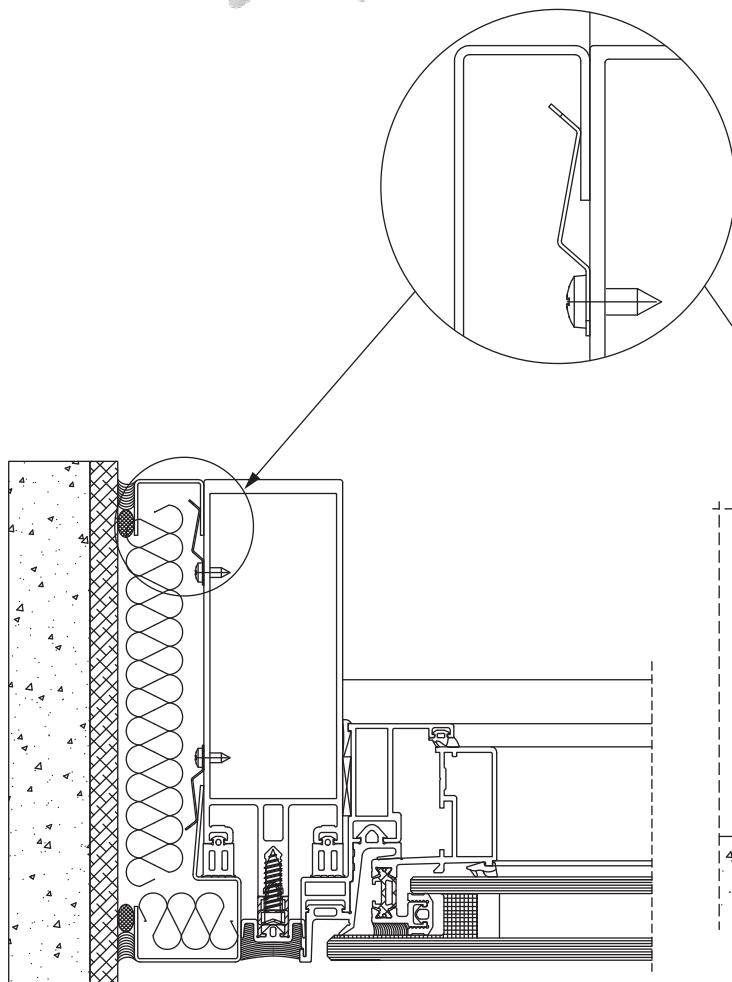
200 pz

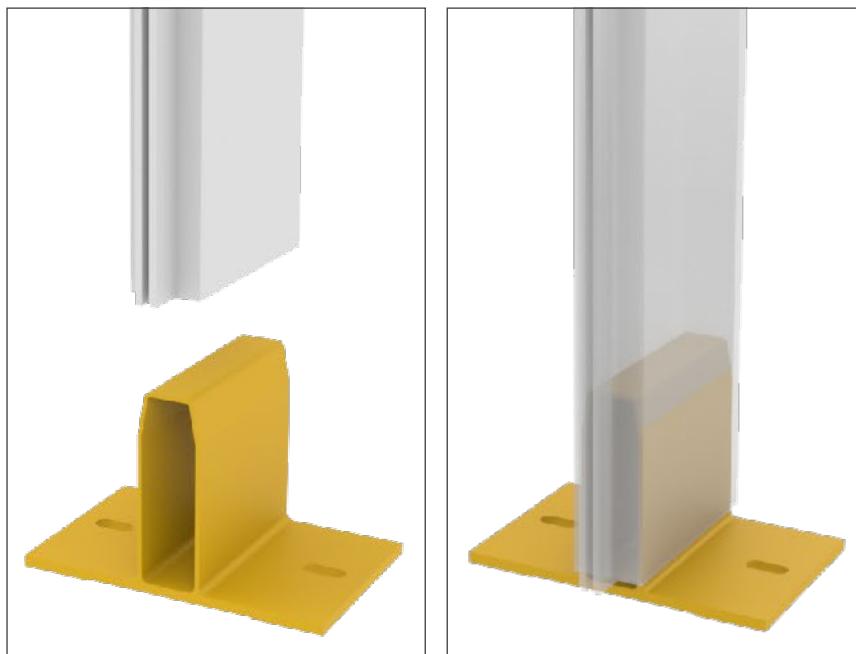


**FINITURA**  
FINISHING · FINITION



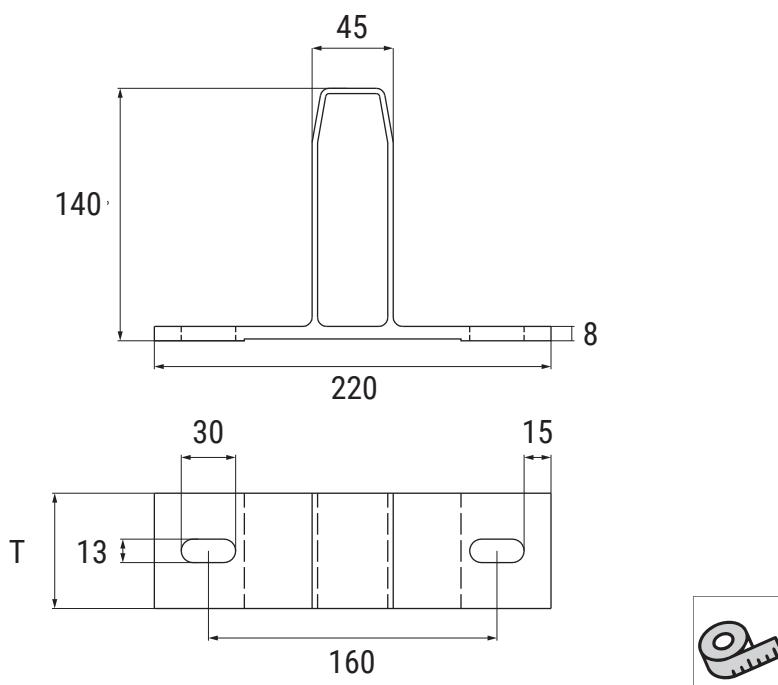
Acciaio inox  
Stainless steel · Acier inox





Staffa terminale in alluminio a pavimento  
Aluminium end center bracket

Étrier terminale centrale en aluminium au sol



### FINITURA FINISHING · FINITION

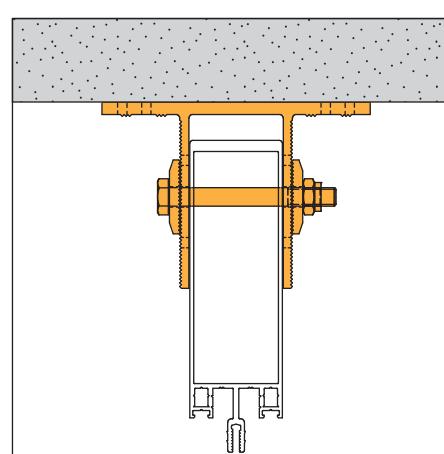
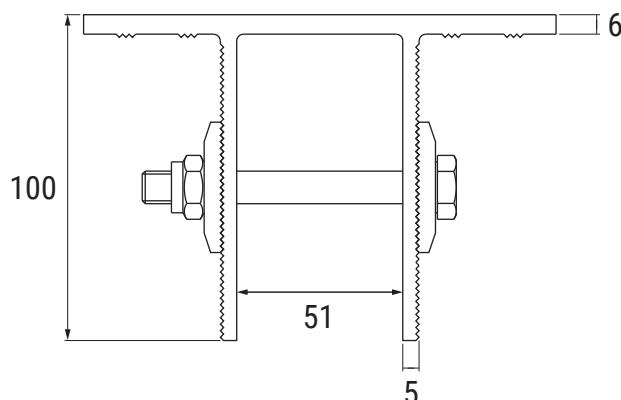
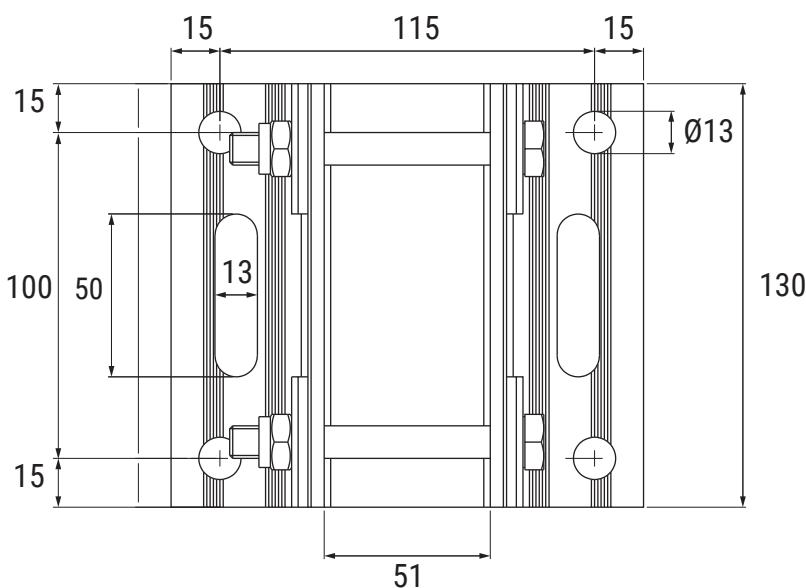


Alluminio Grezzo  
Aluminium Raw · Brut

CODICE	T		NOTE · NOTES
1012	84	10 pz	
1013	109	10 pz	
1014	64	10 pz	
1033	33	10 pz	
1015	129	10 pz	



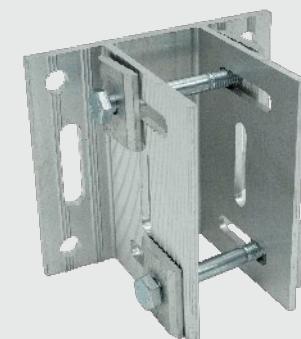
Prodotto personalizzabile su misura  
Customisable product made to measure  
Produit adaptable sur mesure



CODICE		NOTE · NOTES
1060	10 pz	



Prodotto personalizzabile su misura  
Customisable product made to measure  
Produit adaptable sur mesure



Staffa centrale in alluminio estruso  
con viti e dado M10

Extruded aluminium center bracket  
with M10 screws and nut

Étrier centrale en aluminium extrudé  
avec vis M10 et écrou



MATERIALE  
MATERIAL · MATÉRIAU



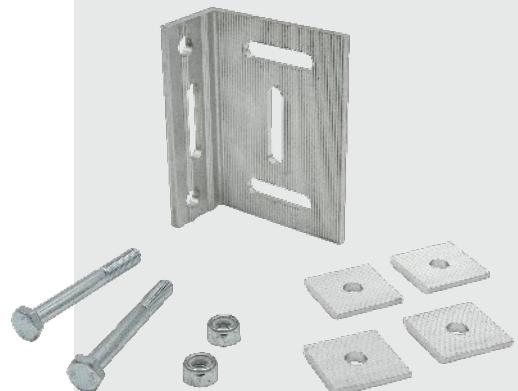
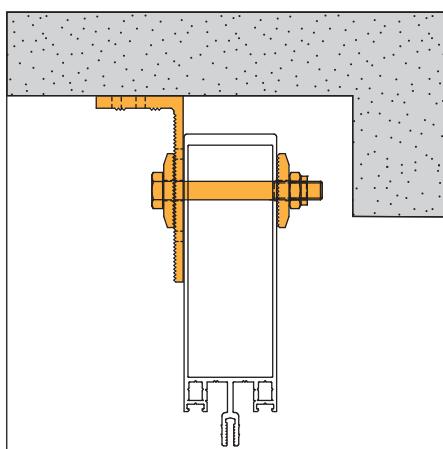
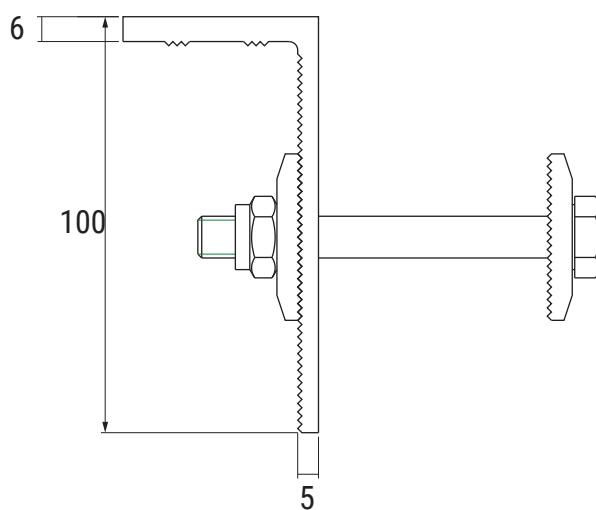
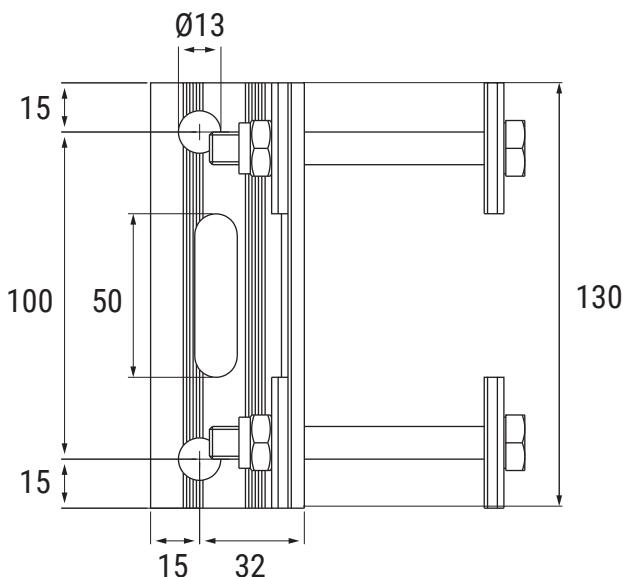
Alluminio  
Aluminium  
Raw · Brut

ZB  
Acciaio zincato bianco  
White galvanized steel  
Acier zingué blanc

Viti · Screws · Vis



ZB  
Acciaio zincato bianco  
White galvanized steel  
Acier zingué blanc



Staffa laterale in alluminio estruso con viti e dadi M10

Extruded aluminium side bracket with M10 screws and nut

Étrier latéral en aluminium extrudé avec vis M10 et écrou



**MATERIALE**  
MATERIAL · MATÉRIAUX



Alluminio Grezzo  
Aluminium Raw · Brut



ZB Acciaio zincato bianco  
White galvanized steel  
Acier zingué blanc

Viti · Screws · Vis

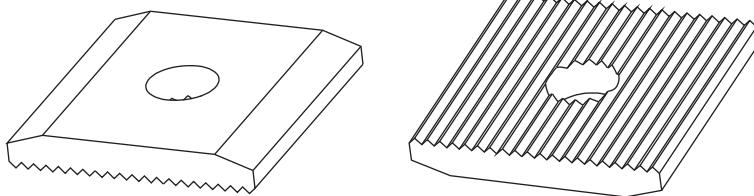
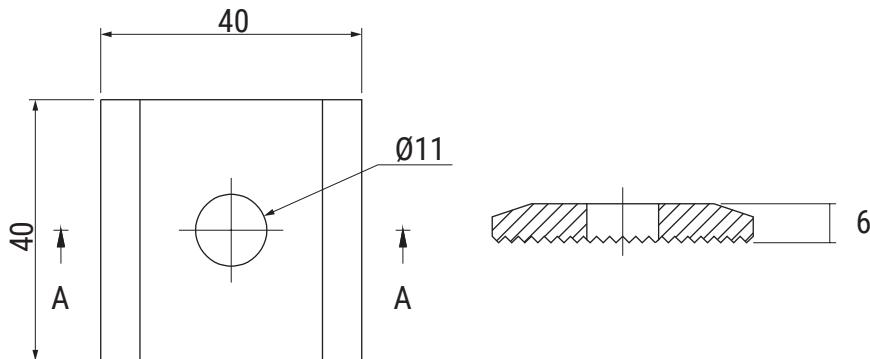


CODICE	BOX	NOTE · NOTES
1061	10 pz	



Prodotto personalizzabile su misura  
Customisable product made to measure  
Produit adaptable sur mesure

# 1062



CODICE		NOTE · NOTES
1062	20 pz	



Rosetta in alluminio 40x40x5 mm con foro Ø11 mm

Aluminium nut 40x40x5 mm with Ø11 mm hole

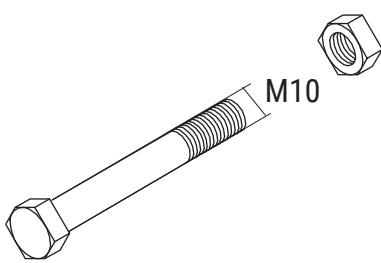
Écrou en aluminium 40x40x5 mm avec trou Ø11 mm



MATERIALE  
MATERIAL · MATÉRIAUX

	Alluminio Aluminium		Grezzo Raw · Brut
--	------------------------	--	----------------------

# 1063



Viti e dadi autobloccante per staffe

Self-locking screws and nuts for brackets

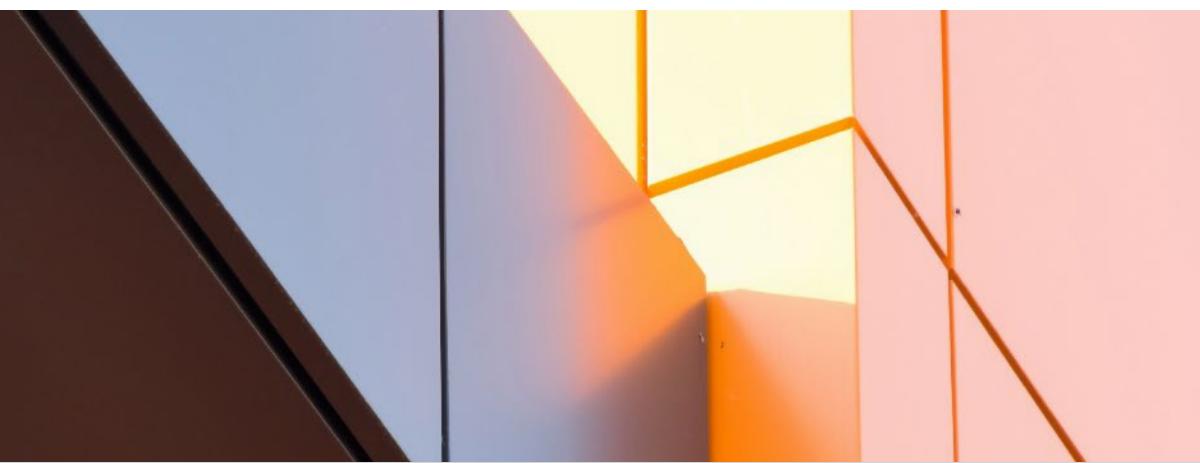
Vis et écrous autobloquants pour étriers

CODICE		NOTE · NOTES
1063	20 pz	



MATERIALE  
MATERIAL · MATÉRIAUX

	ZB White galvanized Zingué blanc
--	--

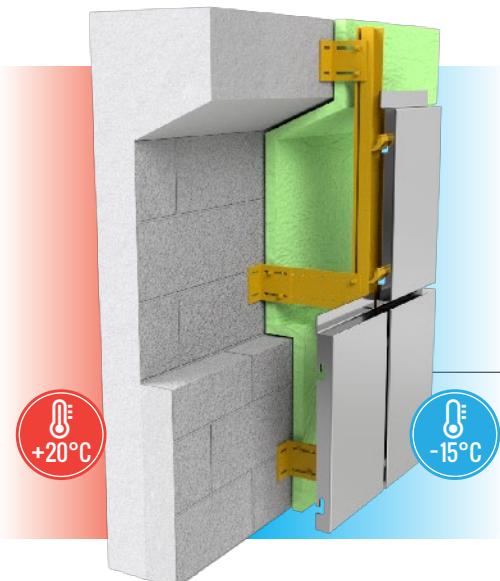


# ACCESSORI PER FACCIADE VENTILATE

ACCESSORIES  
FOR VENTILATED FACADES

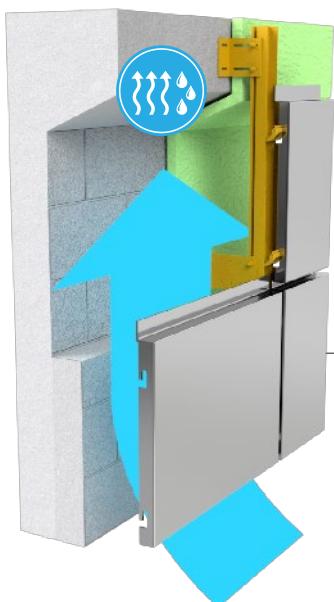
ACCESSOIRES  
POUR FAÇADES VENTILÉES

# I VANTAGGI DELLE FAZZIATE VENTILATE THE BENEFITS OF VENTILATED FACADES LES AVANTAGES DE LA FAÇADE VENTILÉE



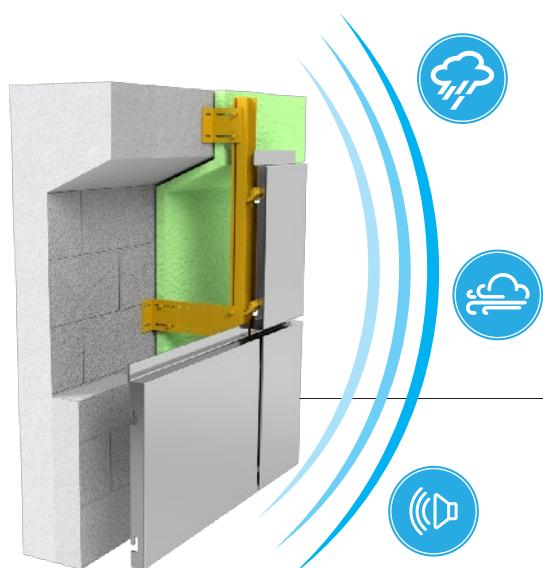
1

ISOLAMENTO TERMICO E RISPARMIO ENERGETICO  
ENERGY SAVING AND THERMAL INSULATION  
ISOLATION THERMIQUE ET ÉCONOMIE D'ÉNERGIE



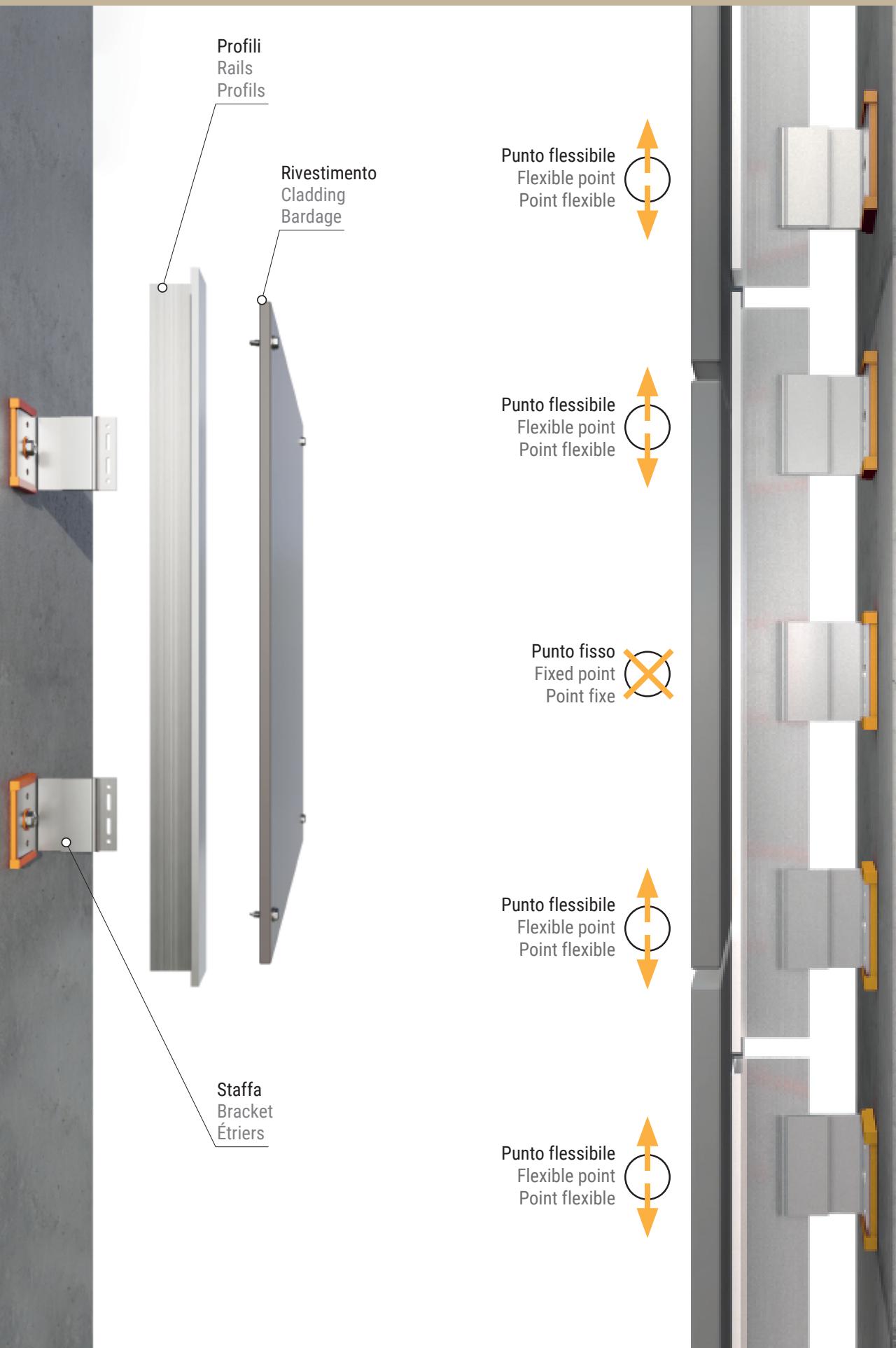
2

RIDUZIONE DELL'UMIDITÀ E TRASPIRABILITÀ  
BREATHABILITY AND HUMIDITY TRANSFER  
RÉDUCTION DE L'HUMIDITÉ ET RESPIRABILITÉ



3

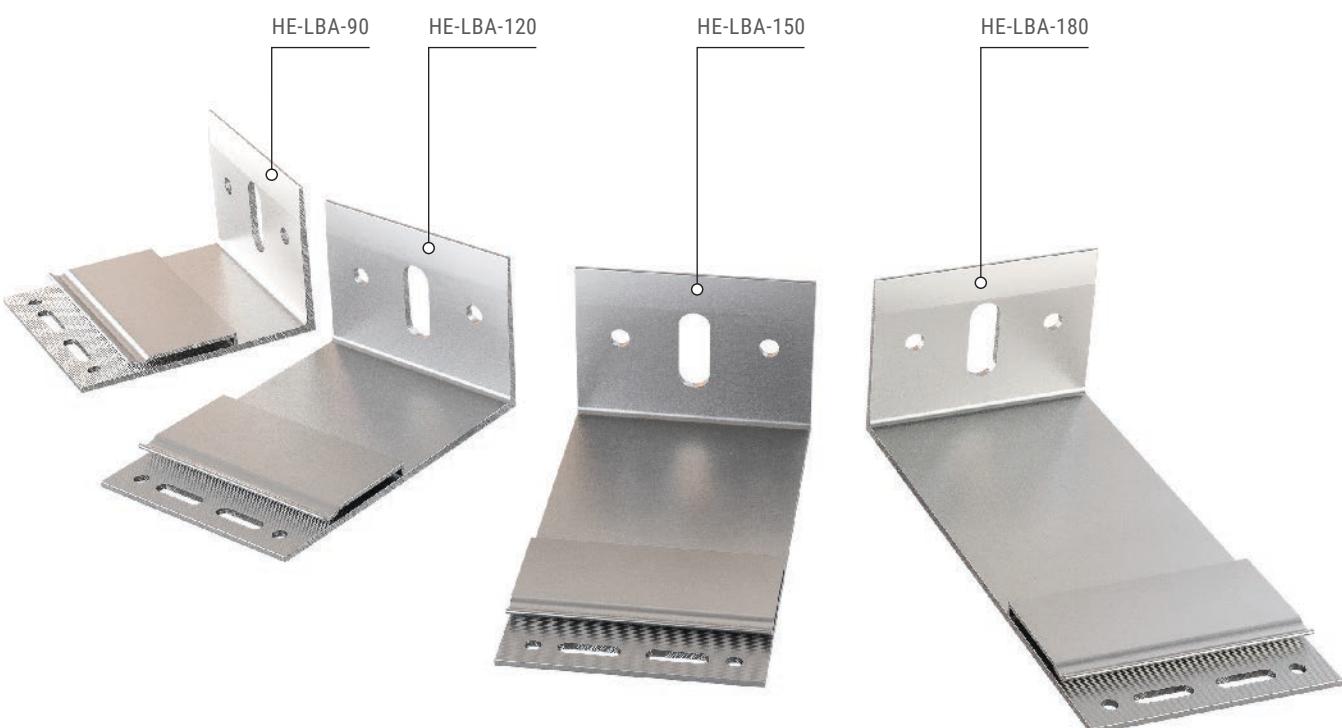
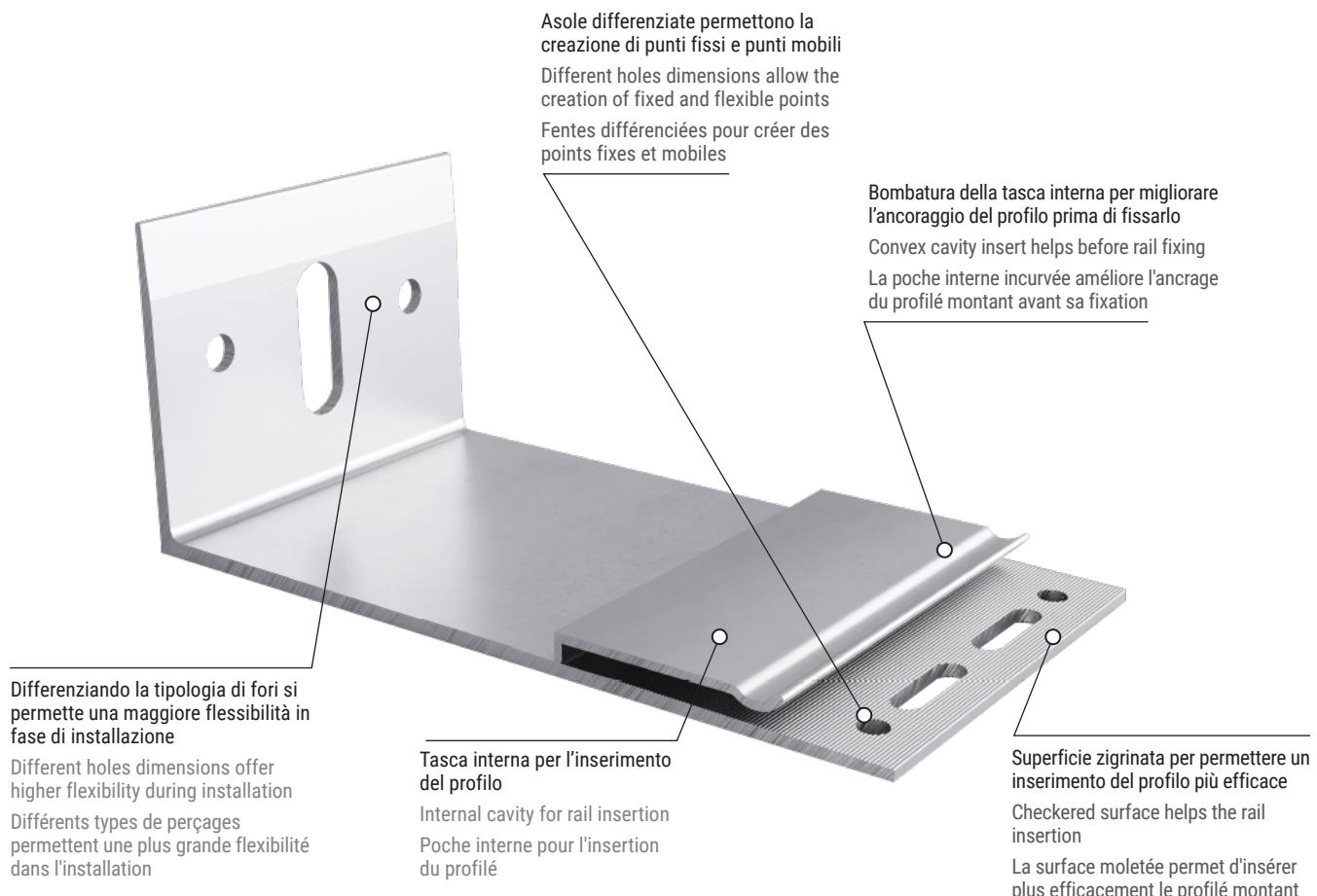
PROTEZIONE DAGLI AGENTI ATMOSFERICI  
E DALL'INQUINAMENTO ACUSTICO  
PROTECTION FROM WEATHER EXPOSURE  
AND HIGH NOISE ABSORPTION  
PROTECTION CONTRE LES AGENTS  
ATMOSPHERIQUES ET LA POLLUTION SONORE

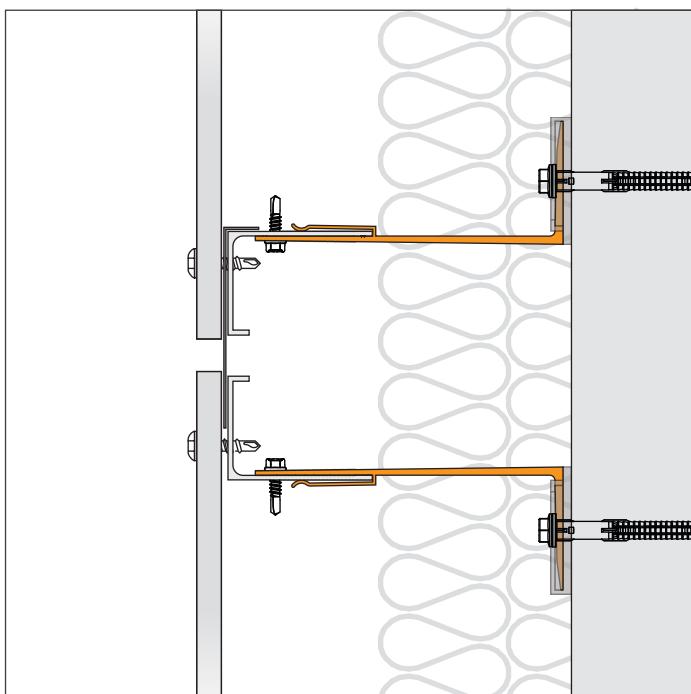
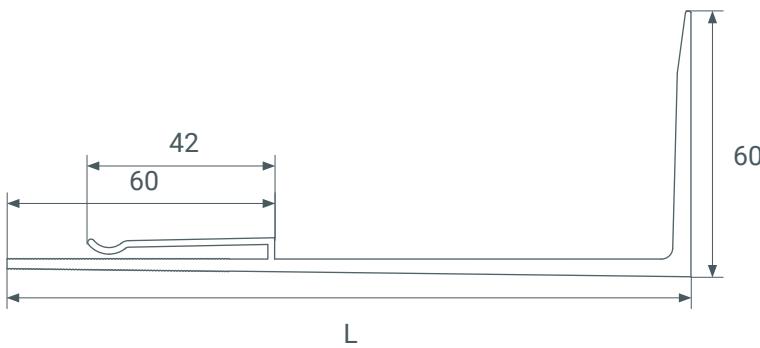


# STAFFE BASIC IN ALLUMINIO

## ALUMINIUM BASIC BRACKETS

### CROCHETS STANDARD EN ALUMINIUM





Staffa basic in alluminio,  
base 60x80 mm

Aluminium standard bracket,  
60x80 mm base

Crochet standard en aluminium,  
base 60x80 mm



## MATERIALE MATERIAL · MATÉRIAU



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

## THERMALSTOP INCLUSO · INCLUDED · INCLUS



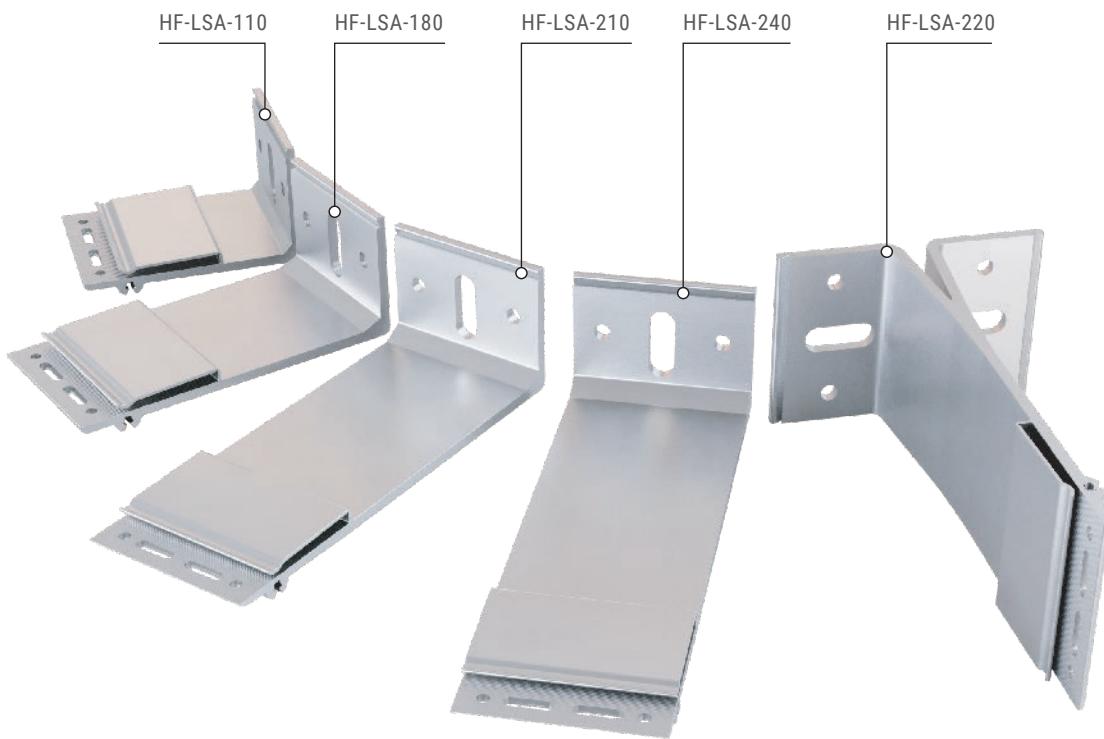
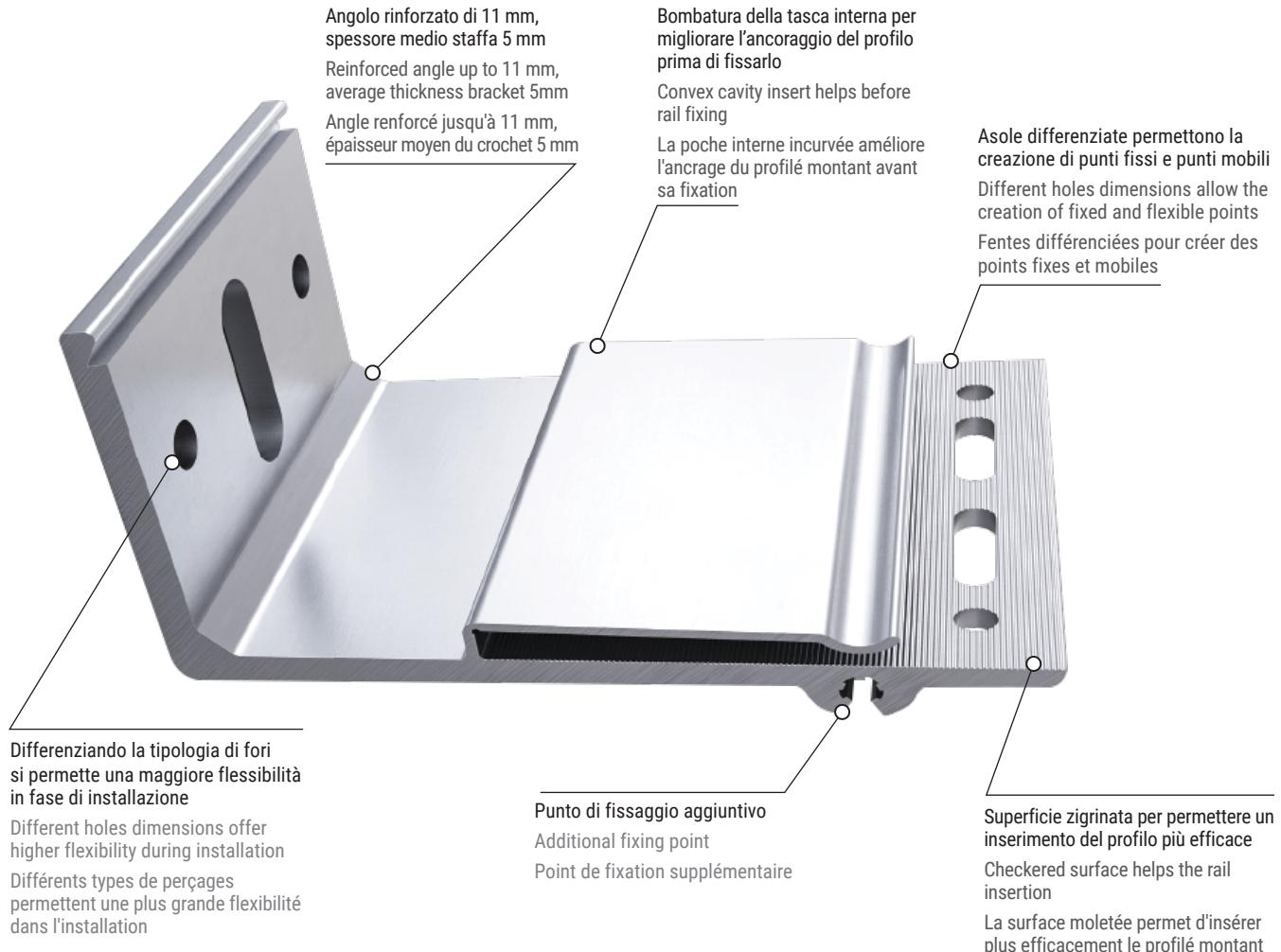
**HF-TS01** è l'elemento fondamentale per ridurre notevolmente i ponti termici tra l'esterno e l'interno di un edificio

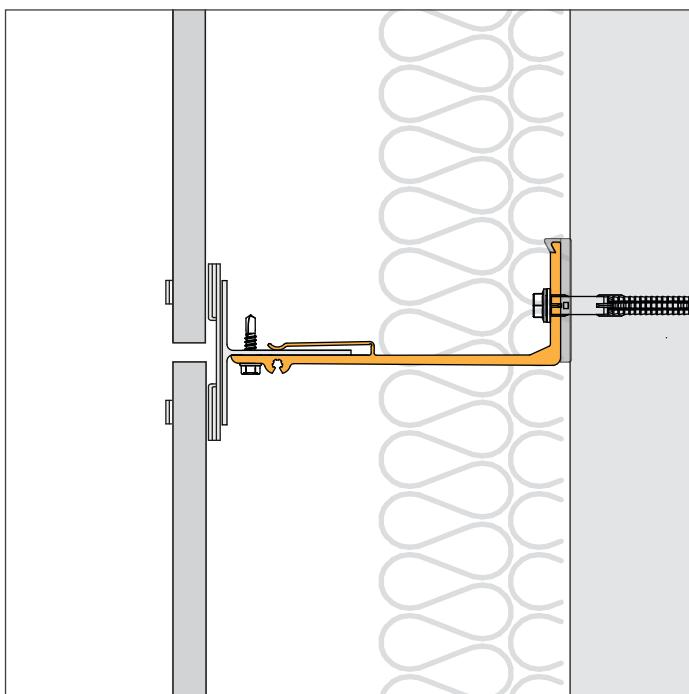
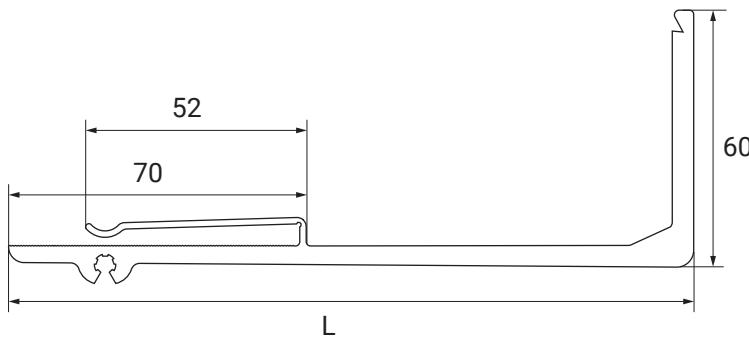
**HF-TS01** is the key element in significantly reducing thermal bridges between the outside and inside of a building

**HF-TS01** est l'élément clé pour réduire de manière significative les ponts thermiques entre l'extérieur et l'intérieur du bâtiment

CODICE	L	📦	NOTE · NOTES
HF-LBA-90	90 mm	100 pz	
HF-LBA-120	120 mm	100 pz	
HF-LBA-150	150 mm	50 pz	
HF-LBA-180	180 mm	50 pz	

# STAFFE STRONG IN ALLUMINIO ALUMINIUM STRONG BRACKETS CROCHETS RENFORCÉ EN ALUMINIUM





Staffa strong in alluminio,  
base 60x80 mm

Aluminium strong bracket,  
60x80 mm base

Crochet renforcé en aluminium,  
base 60x80 mm



## MATERIALE MATERIAL · MATERIAU



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

## THERMALSTOP INCLUSO · INCLUDED · INCLUS



**HF-TS02** è l'elemento fondamentale  
per ridurre notevolmente i ponti termici  
tra l'esterno e l'interno di un edificio

**HF-TS02** is the key element in  
significantly reducing thermal bridges  
between the outside and inside of a  
building

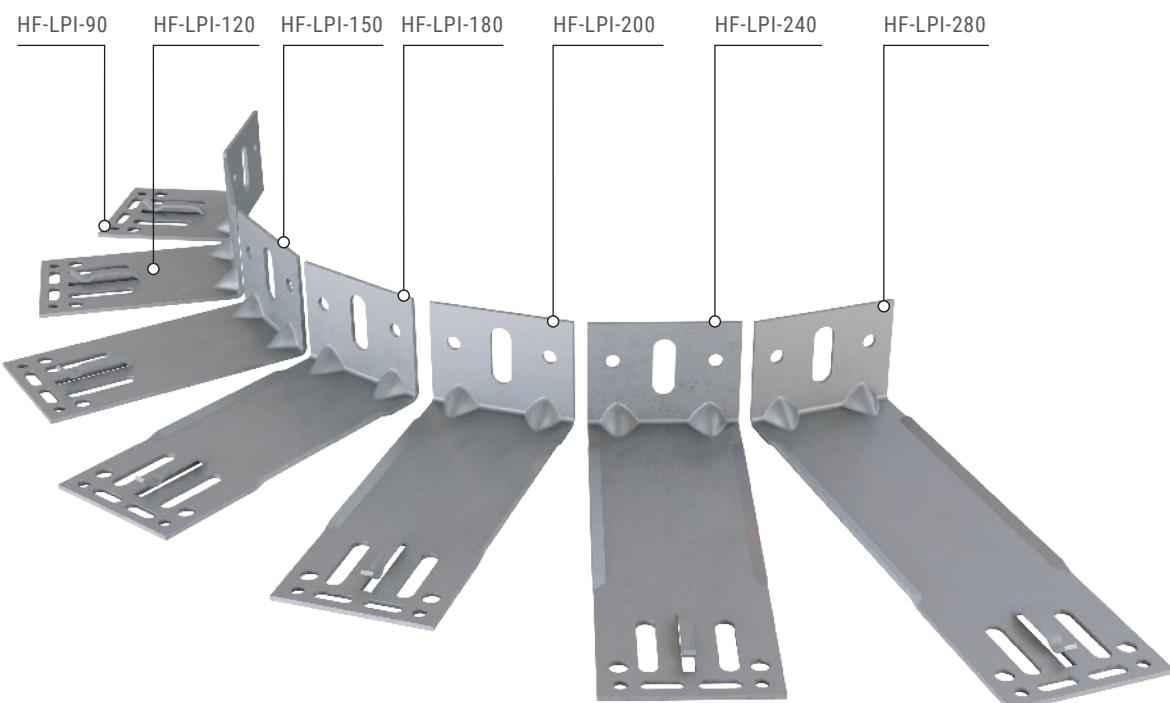
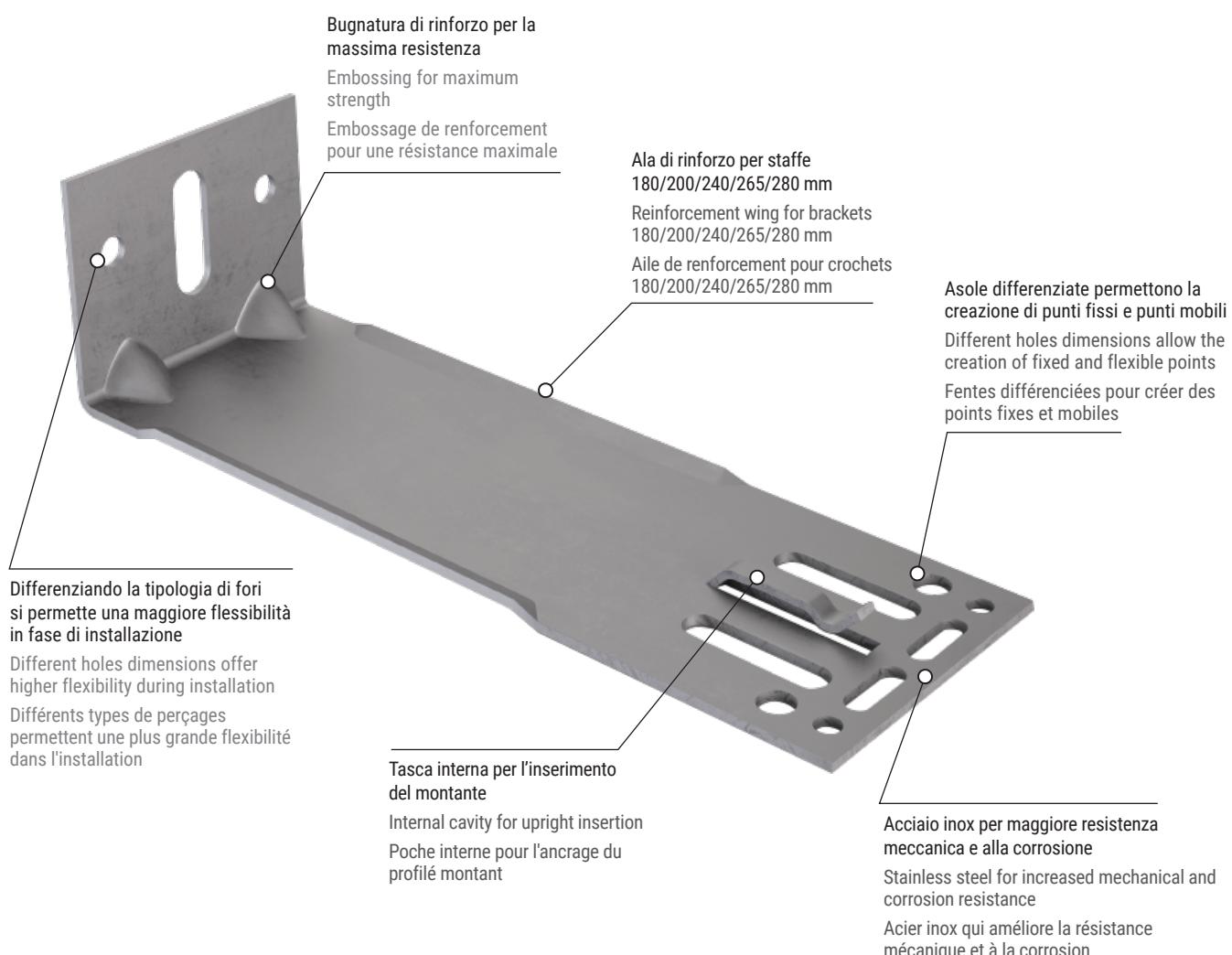
**HF-TS02** est l'élément clé pour réduire  
de manière significative les ponts  
thermiques entre l'extérieur et  
l'intérieur du bâtiment

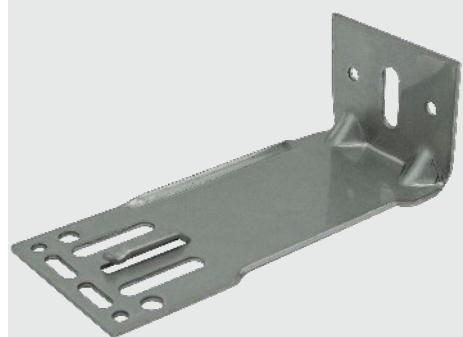
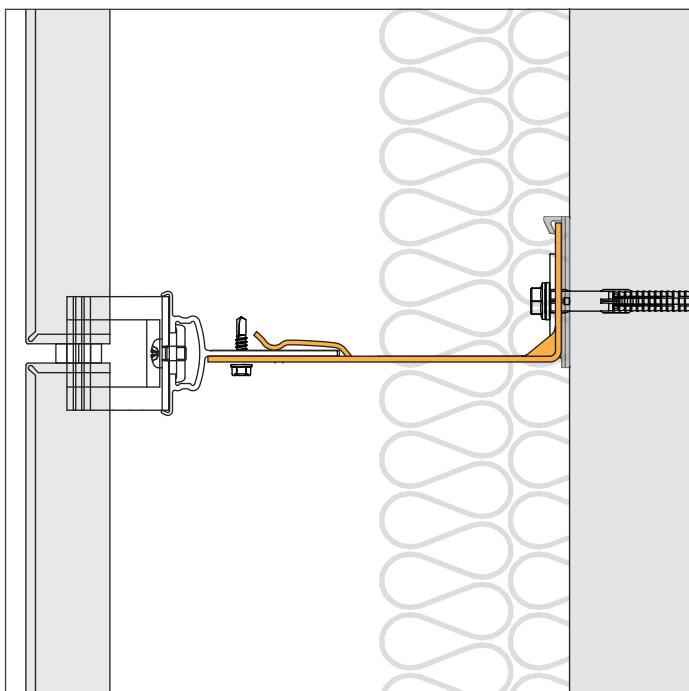
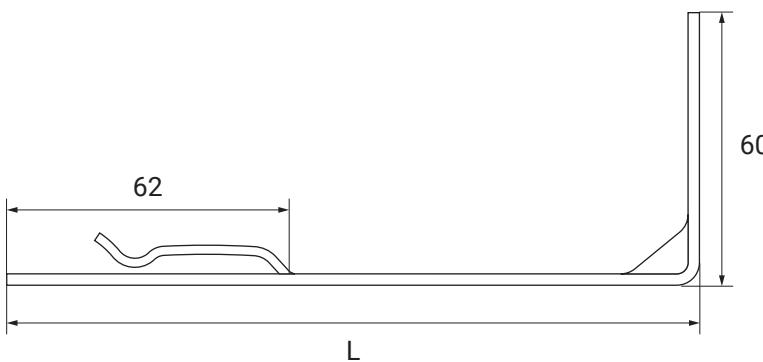
CODICE	L		NOTE · NOTES
HF-LSA-60	60 mm	100 pz	
HF-LSA-110	110 mm	100 pz	
HF-LSA-160	160 mm	50 pz	
HF-LSA-210	210 mm	50 pz	
HF-LSA-220	220 mm	10 pz	Su richiesta · On request · Sur demande
HF-LSA-240	240 mm	25 pz	

# STAFFE PREMIUM IN ACCIAIO INOX

## STAINLESS STEEL PREMIUM BRACKETS

### CROCHETS PREMIUM EN ACIER INOX





Staffa premium in acciaio inox,  
base 60x80 mm

Stainless steel premium bracket,  
60x80 mm base

Crochet premium en acier inox,  
base 60x80 mm



#### MATERIALE MATERIAL · MATERIAU



Acciaio inox  
Stainless steel  
Acier inox

#### THERMALSTOP INCLUSO · INCLUDED · INCLUS



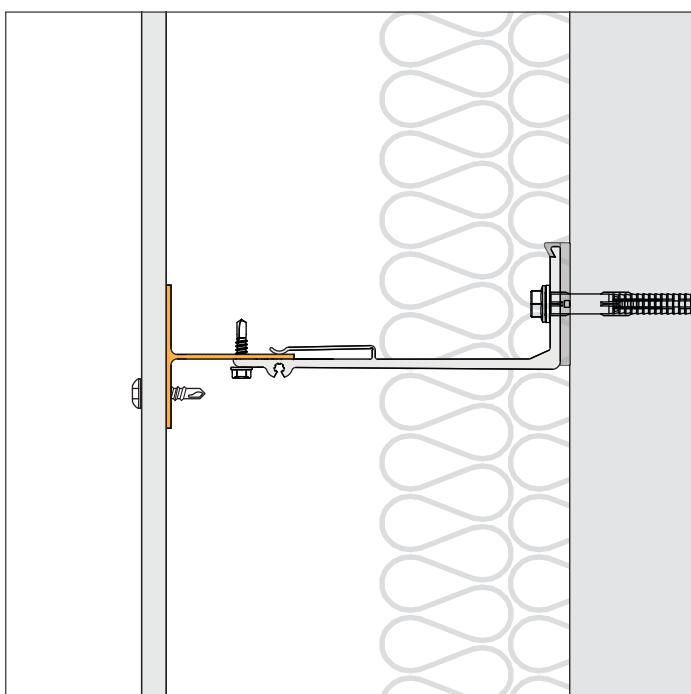
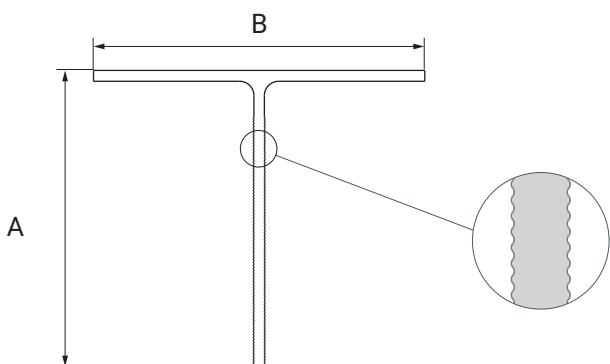
**HF-TS02** è l'elemento fondamentale  
per ridurre notevolmente i ponti termici  
tra l'esterno e l'interno di un edificio

**HF-TS02** is the key element in  
significantly reducing thermal bridges  
between the outside and inside of a  
building

**HF-TS02** est l'élément clé pour réduire  
de manière significative les ponts  
thermiques entre l'extérieur et  
l'intérieur du bâtiment



Prodotto personalizzabile su misura  
Customisable product made to measure  
Produit adaptable sur mesure



Profilo montante in alluminio  
con sezione a T

Aluminium mullion profile  
with T section

Profilé montant en aluminium,  
forme en T

**WWW.HAMMER.BIZ**



Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne

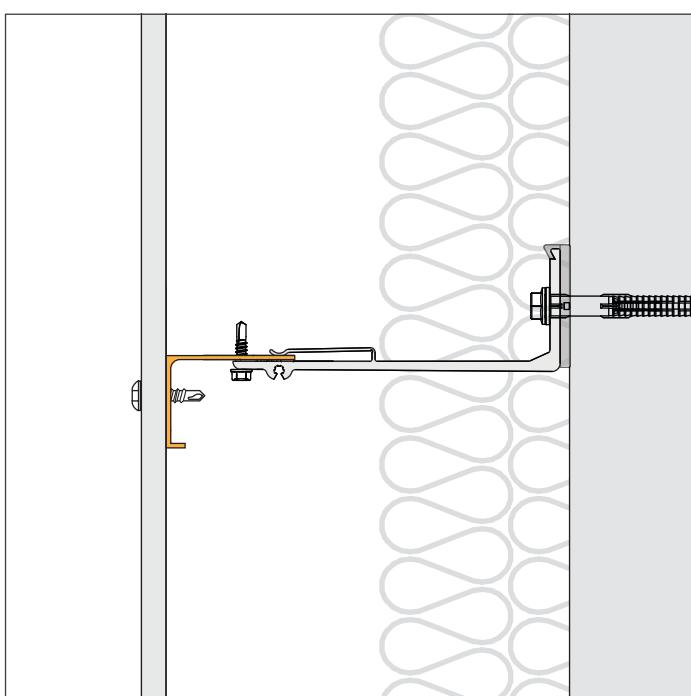
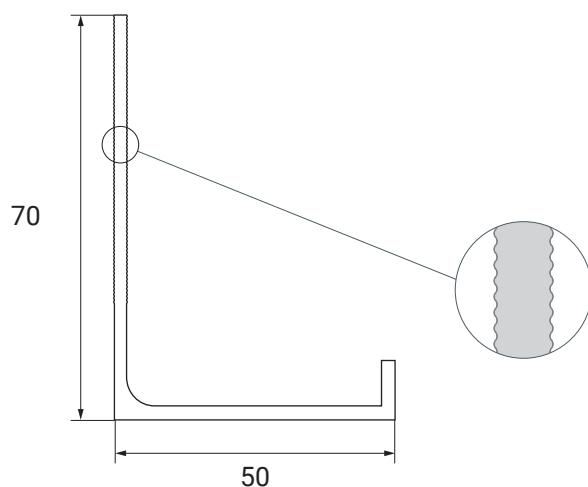


**MATERIALE**  
**MATERIAL · MATÉRIAUX**



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

CODICE	A	B	L
HF-PRT01	61,5 mm	70 mm	6500 mm
HF-PRT02	60 mm	120 mm	6000 mm



Profilo montante in alluminio con sezione a L

Aluminium mullion profile  
with L section

Profilé montant en aluminium,  
forme en L

[WWW.HAMMER.BIZ](http://WWW.HAMMER.BIZ)



Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne

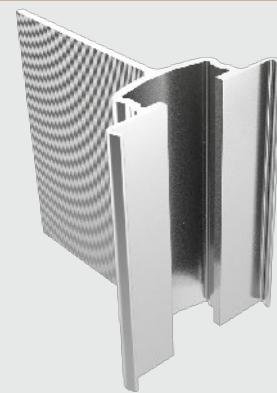
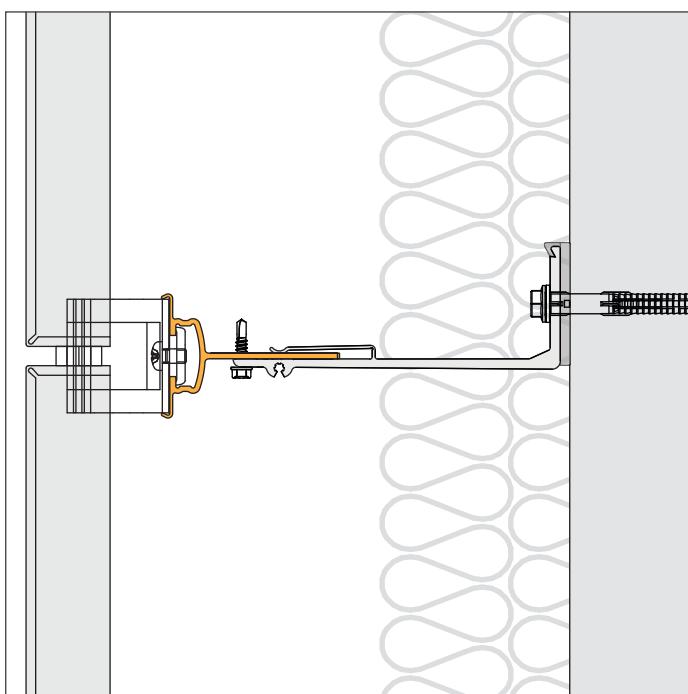
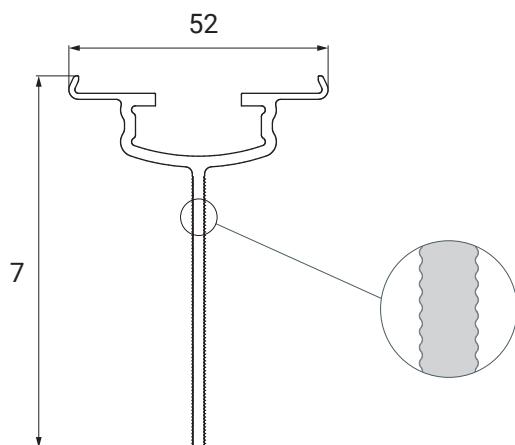


MATERIALE  
MATERIAL · MATÉRIAUX



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

CODICE	L	NOTE · NOTES
HF-PRL01	6500 mm	



Profilo montante in alluminio  
con sezione a Y

Aluminium mullion profile  
with Y section

Profilé montant en aluminium,  
forme en Y

**WWW.HAMMER.BIZ**



Scheda tecnica online  
Technical data sheet online  
Fiche technique en ligne



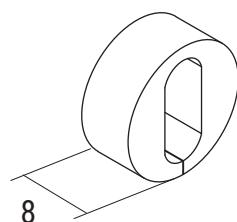
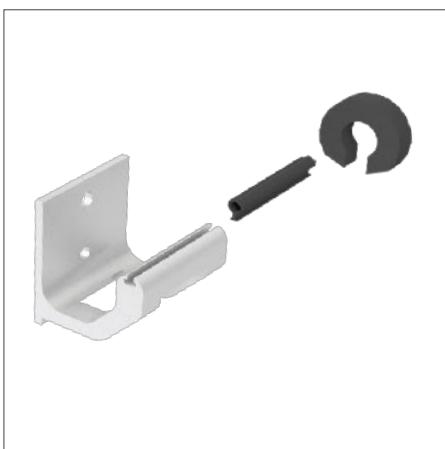
**MATERIALE**  
**MATERIAL · MATÉRIAUX**



Alluminio estruso  
Extruded aluminium  
Aluminium extrudé

CODICE	L	NOTE · NOTES
HF-PRY01	6500 mm	

# 1052



Distanziale in EPDM da 8 mm  
EPDM spacer, thickness 8 mm  
Épaisseur d'espacement en EPDM 8 mm

CODICE	NOTE - NOTES
1052	250 pz

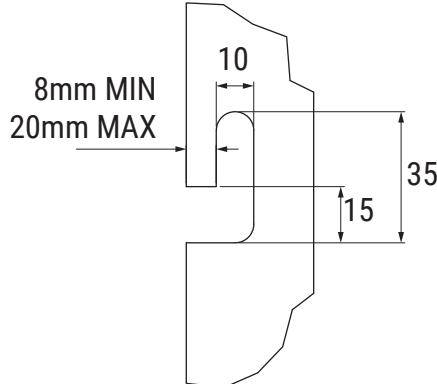
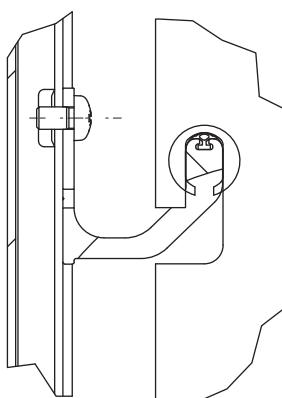


MATERIALE  
MATERIAL · MATÉRIAU

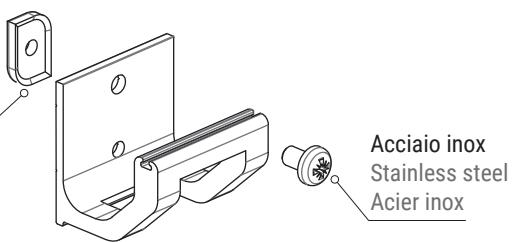


EPDM

# 1053



Acciaio - zinzato bianco  
Steel - white galvanized  
Acier - zingué blanc



Gancio per pannelli compositi in alluminio premontato con vite e camma

Pre-assembled hook for aluminium composite panels, with screw and cam

Rochet pour panneaux composites en aluminium, pré-assemblé avec vis et came

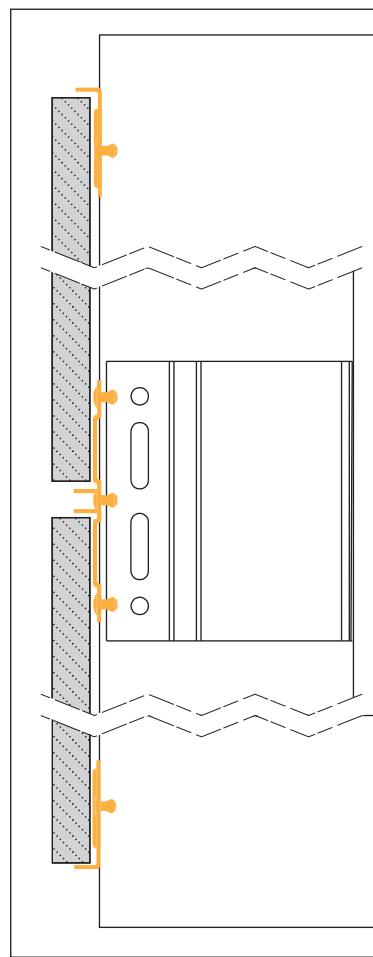
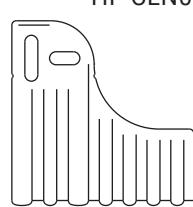
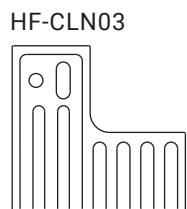
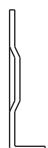
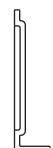
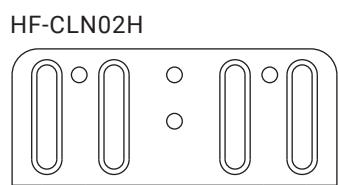
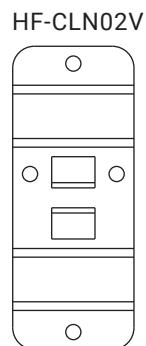
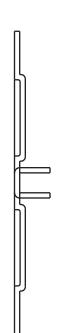
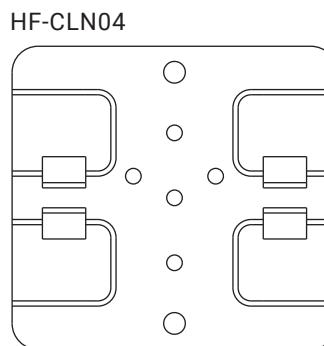
CODICE	NOTE - NOTES
1053	100 pz



MATERIALE  
MATERIAL · MATÉRIAU



Alluminio Grezzo  
Aluminium Raw · Brut



Sistema a fissaggio nascosto  
in acciaio inox

Stainless steel invisible fixing  
system

Systeme de fixation invisible  
en acier inox



**MATERIALE**  
**MATERIAL · MÉTÉRIAU**

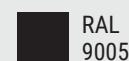


Acciaio inox  
Stainless steel  
Acier inox



**FINITURA**  
**FINISHING · FINITION**

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



Nero opaco  
Black · Noir



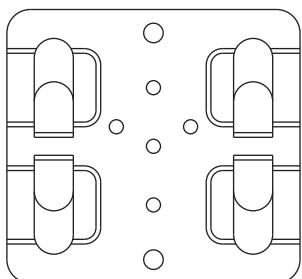
Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur



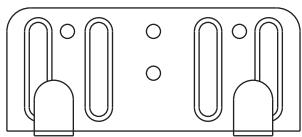
HF-CLV04



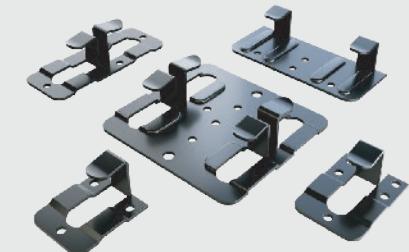
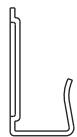
HF-CLV02V



HF-CLV02H



HF-CLV01



Sistema con fissaggio a vista  
in acciaio inox

Stainless steel visible fixing  
system

Système de fixation visible  
en acier inox



**MATERIALE**  
**MATERIAL · MATERIAU**



Acciaio inox  
Stainless steel  
Acier inox



**FINITURA**  
**FINISHING · FINITION**

Verniciatura a polvere  
Powder coated  
Revêtement en poudre



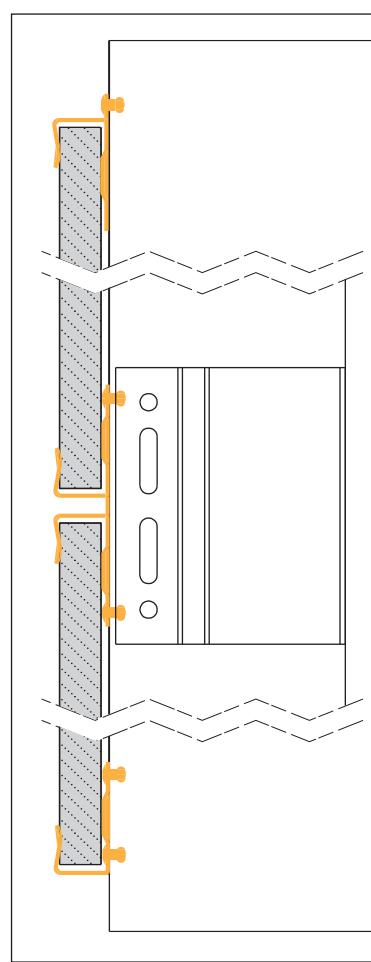
RAL  
9005  
Nero opaco  
Black · Noir

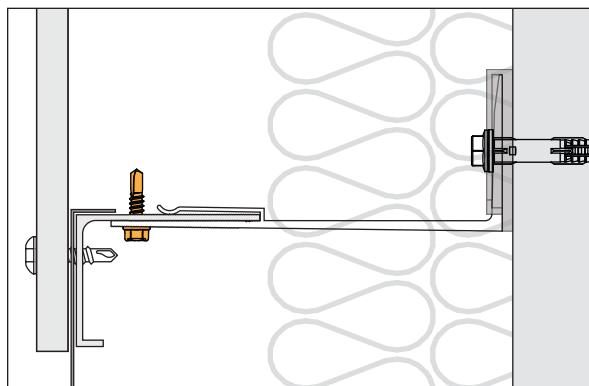
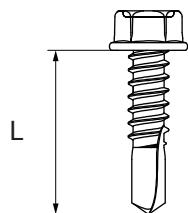


Altri RAL  
Other RAL  
Autre RAL  
Su richiesta con:  
On request with:  
Sur demande avec:



Servizio colore  
Colour service  
Service couleur





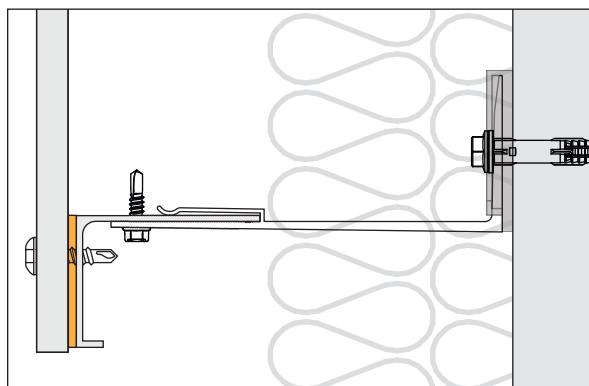
Vite autoforante in acciaio inox  
A2

Self drilling screw in A2 stainless  
steel

Vis autoperceuse en acier  
inoxydable A2

CODICE	L	📦	NOTE · NOTES
HF-VI55X22	22 mm	500 pz	
HF-VI55X30	30 mm	500 pz	

## HF-BD-50



Bandella dielettrica in polietilene

Dielectric strip in polyethylene

Bande d'étanchéité diélectrique  
en polyéthylène

CODICE	📦	NOTE · NOTES
HF-BD-50	25 m	



# Note tecniche

## Technical notes · Mentions techniques

### AVVERTENZE:

Hammer s.r.l. si riserva la facoltà di apportare modifiche ai prodotti presentati in questo catalogo in qualsiasi momento, senza obbligo di preavviso.

I disegni e i suggerimenti di posa possono anch'essi subire modifiche.

L'impiego dei prodotti diverso rispetto a quello presentato nel catalogo o eventuali modifiche apportate agli stessi da parte dell'installatore, comportano la perdita della garanzia.

Modifiche tecniche ai prodotti possono essere apportate esclusivamente attraverso il Servizio "su misura" e comunque dopo il parere positivo dell'ufficio tecnico Hammer.

### NOTE PER GLI ACCESSORI PER PERSIANE:

- La funzione degli accessori è quella di aprire e chiudere le ante persiana in alluminio e di bloccarle una volta aperte o chiuse.
- In presenza di vento superiore a 60km/h raccomandiamo di lasciare chiuse le ante.
- Raccomandiamo di impiegare esclusivamente i fermaimposte presenti a catalogo Hammer (in particolare per il cardine da interno Cod. 2126 e 2126ECC).

### NOTE SUL FISSAGGIO DEGLI ACCESSORI:

- Su anta e su telaio: tutti gli accessori hanno forature da ø5 a ø6mm; il cliente, a seguito verifica dello spessore del profilo da perforare, può scegliere tra viti autoperforanti o autotifelettanti a norme UNI/ISO; può utilizzare il kit di fissaggio 0114 a deformazione con viti metriche; può altresì usare rivetti a strappo idonei;
- Su muro: per il fissaggio dei cardini o delle staffe per facciate il Cliente deve scegliere tra tasselli e/o resine chimiche presenti in commercio idonei al laterizio di ancoraggio, prediligendo tassellature speciali in caso di cappotto isolante.

### WARNING:

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Hammer s.r.l. reserves the right to make any and all changes to the products at its sole discretion without notice to You.

Technical drawings and fitting suggestions are also subject to change.

The use of our products other than in strict accordance with the guidelines provided in this catalogue, or any modification by the fitter, will void the warranty.

Technical modifications to our products can only be made through our "Made To Measure" service and only with the authorization of our Technical Office.

### USAGE NOTES FOR SHUTTER ACCESSORIES:

- The function of the shutter accessories is to open and close the aluminium shutters and to block them once opened or closed.
- If wind is blowing at more than 60 kph we strongly recommend to keep the shutters closed.
- We also recommend to use only the shutter stops listed in the Hammer catalogue (especially for the internal pivots 2126 e 2126ECC).

### FITTING NOTES:

- Shutter and frame mounting: all the accessories have ø5 to ø6mm holes; after checking the profile's thickness, the user can choose between UNI/ISO self-drilling or self-tapping screws; or he can use the 0114 fixing kit with deformable aluminium inserts and metric screws or also suitable pull rivets.
- Wall mounting: fixing of pivots and brackets for facades requires screw anchors and/or chemical resins suitable to the wall, as well as special plugging in presence of external insulation.

### AVERTISSEMENTS GÉNÉRAUX:

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Hammer S.r.l. se réserve le droit d'apporter des modifications aux produits présentés dans ce catalogue à tout moment et sans préavis.

Les dessins et les suggestions d'installations peuvent également être modifiés.

L'utilisation des produits différente de celle présentée dans le catalogue ou les modifications apportées par l'installateur entraînent l'annulation de la garantie.

Les modifications techniques des produits ne peuvent être effectuées qu'à travers du service "sur mesure" et en tout cas après l'avis favorable du bureau technique de Hammer.

### NOTES D'EMPLOI POUR LES ACCESSOIRES POUR VOLETS:

- Les accessoires ont la fonction d'ouvrir et de fermer les volets en aluminium e de les bloquer lorsqu'ils sont ouverts ou fermés.
- En cas de vent supérieur à 60 km/h, nous vous recommandons de laisser les volets fermés.
- Nous vous recommandons d'utiliser uniquement les arrêts pour volets fournis dans le catalogue Hammer (en particulier pour le gond mural Cod. 2126 et 2126ECC).

### NOTES SUR LA FIXATION DES ACCESSOIRES:

- Sur volet et sur cadre: tous les accessoires ont des trous de pose de ø5 à ø6mm; le client, après avoir vérifié l'épaisseur du profil à percer, peut choisir entre des vis autoperceuses ou autotaraudeuses conformes aux normes UNI/ISO; il peut utiliser le kit de fixation 0114 déformable avec des vis métriques; il peut utiliser aussi des rivets aveugles appropriés.
- Sur mur: pour fixer les gonds pour volets et les étriers pour façades le client doit choisir entre les chevilles et/où les résines chimiques sur le marché appropriées pour les briques d'ancrage, en préférant les tassellations spéciales en cas de couche d'isolation.

# Trattamenti superficiali

## Surface treatment · Traitements de surface

### NOTE SUI TRATTAMENTI SUPERFICIALI:

Tutti gli accessori Hammer sono trattati per assicurare la massima resistenza ai graffi, all'azione degli agenti atmosferici ed alla corrosione negli ambienti ad elevato grado di salinità come le località costiere. I perni realizzati in acciaio inossidabile INOX AISI 304 sono inattaccabili alla ruggine. Le boccole e le rondelle di adattamento di corredo a tutti gli accessori sono in nylon grafitato e offrono il duplice vantaggio di coprire totalmente il perno di rotazione e di ridurre l'attrito tra occhione di rotazione e il perno stesso.

Il materiale di base di cui sono costituiti gli accessori Hammer è l'alluminio estruso EN AW-6060, che già di per se è sinonimo di inattaccabilità dalla ruggine. Su tutti i nostri accessori eseguiamo un ciclo di vibrofinitura (burattatura) ed un pretrattamento di fosfosgrassaggio prima di eseguire la verniciatura a polvere termoindurente come previsto dalle specifiche di verniciatura o di ossidazione anodica. Su tutti gli articoli realizzati in acciaio eseguiamo un ulteriore pretrattamento protettivo di zincatura elettrolitica.

Per la manutenzione degli accessori Hammer raccomandiamo un semplice risciacquo con acqua ed una periodica lubrificazione. Per maggiori informazioni consultare le schede tecniche dei prodotti richiedendole ad Hammer s.r.l. o collegandosi al sito [www.hammer.biz](http://www.hammer.biz).

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### SURFACE TREATMENT NOTES:

Hammer accessories are surface-treated to ensure maximum strength against scratches, action of atmospheric agents and corrosion in high salinity environments such as coastal areas. Pins made in INOX AISI 304 stainless steel are resistant to rust. Fitting bushings and washers included in our accessories are made of black nylon and offer a twofold advantage: they fully cover the pin and reduce friction.

The basic material of Hammer accessories is EN AW-6060 extruded aluminium, which means they are resistant to rust. Our accessories are subjected to a vibratory finishing cycle and a phospho-degreasing pretreatment before being thermosetting powder coated, as per coating or anodization specifications. All steel accessories get another protection pretreatment through electrolytic zinc-plating.

For a good maintenance of our accessories we recommend a simple water rinse and a periodical lubrication. For more information, please ask Hammer s.r.l. for technical data sheets or visit [www.hammer.biz](http://www.hammer.biz).

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### NOTES SUR LES TRAITEMENTS DE SURFACE:

Tous les accessoires Hammer sont traités pour assurer une résistance maximale aux rayures, aux agents atmosphériques et à la corrosion dans les environnements avec degré de salinité élevé, tels que les zones côtières. Les pivots en acier inox AISI 304 sont résistants à la rouille. Les douilles et les rondelles d'adaptation fournies avec tous nos accessoires sont en nylon graphité et offrent le double avantage de recouvrir complètement le pivot et de réduire la friction entre l'anneau de rotation et le pivot lui-même.

Le matériel de base des accessoires Hammer est l'aluminium extrudé EN AW-6060, synonyme d'étanchéité à la rouille. Sur tous nos accessoires nous effectuons un cycle de finitions de surface (blutage) et un prétraitement au phosphodégraissage avant de réaliser le revêtement en poudre thermodurcissable conformément aux spécifications de revêtement ou de anodization. Sur tous les articles en acier, nous effectuons un autre prétraitement de galvanisation électrolytique.

Pour la maintenance des accessoires Hammer, nous recommandons de les rincer tous simplement avec de l'eau et de les lubrifier périodiquement. Pour obtenir de plus amples informations, consultez les fiches techniques en les demandant à Hammer S.r.l. ou visitez le site [www.hammer.biz](http://www.hammer.biz).

### Verniciatura a polvere termoindurente / Ossidazione anodica

Thermosetting powder coating / Anodization

Revêtement en poudre thermodurcissable / Anodization

#### Pretrattamenti:

Fosfosgrassaggio (per verniciatura)

Pretrattamento sgrassante (per ossidazione anodica)

#### Pretreatments:

Phospho-degreasing (for powder-coating)

Degreasing pretreatment (for anodization)

#### Prétraitements:

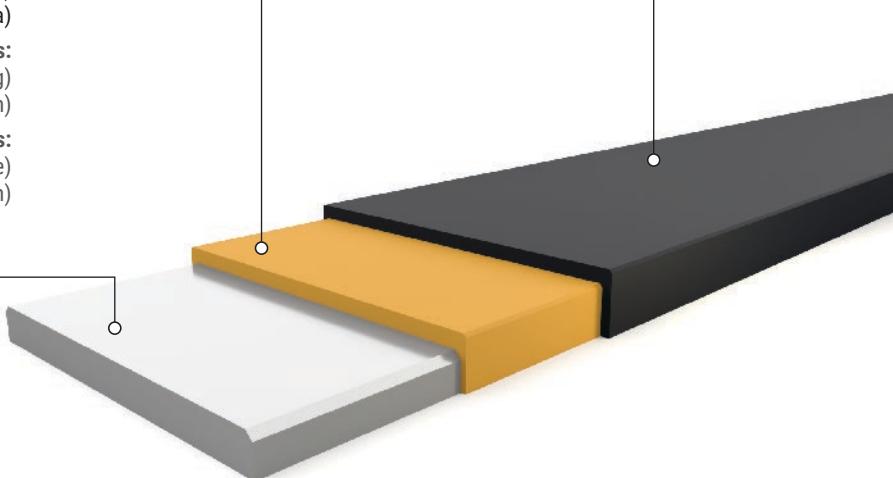
Phosphodégraissage (pour revêtement en poudre)

Prétraitement de dégraissage (pour anodization)

Alluminio EN AW-6060

Aluminium EN AW-6060

Aluminium EN AW-6060



# Condizioni generali di contratto

## 1. Definizioni

**1.1** I termini definiti in questa Clausola avranno nel Contratto il significato appresso indicato:

**"Catalogo"** indica il documento che elenca i prodotti venduti da Hammer e ne descrive le caratteristiche tecniche;

**"CGC"** indica i presenti termini e condizioni generali che disciplinano il rapporto di compravendita dei Prodotti tra Hammer e il Compratore;

**"Compratore"** indica il soggetto identificato nella Conferma d'Ordine quale acquirente dei Prodotti;

**"Conferma d'Ordine"** indica il modulo di conferma acquisto che contiene i dati del Compratore, nonché, *inter alia*, tipologia, quantità e prezzi dei Prodotti venduti da Hammer al Compratore e regolato dalle CGC;

**"Contratto"** significa congiuntamente la Conferma d'Ordine e le CGC;

**"Forza Maggiore"** indica ogni evento che (i) ostacola, ritarda o impedisce a una Parte di eseguire uno dei suoi obblighi, (ii) è al di là di ogni ragionevole controllo di questa Parte, (iii) è imprevedibile, (iv) si verifica senza colpa o negligenza della Parte affetta, (v) pur utilizzando una ragionevole diligenza, la Parte affetta non può impedire;

**"Hammer"** indica Hammer S.r.l., con sede legale in Montegrosso d'Asti (AT), Via della Guardia n. 19, Partita IVA n. 00094860053, iscritta al Registro delle Imprese di Asti, REA n. AT-46448;

**"Listino Prezzi Hammer"** indica il documento che elenca i prezzi applicati da Hammer per la vendita dei Prodotti;

**"Parte"** significa Hammer o il Compratore, a seconda del contesto, e

**"Parti"** significa Hammer e il Compratore congiuntamente;

**"Prezzo"** indica il corrispettivo per la vendita dei Prodotti indicato nella Conferma d'Ordine;

**"Prodotti Hammer"** indica i beni di cui al Catalogo oggetto di vendita descritti nella Conferma d'Ordine.

## 2. Efficacia delle CGC

**2.1** Le CGC sono vincolanti per le Parti e si sostituiscono e subentrano a eventuali altre clausole generali o altri formulari del Compratore.

**2.2** Le CGC si applicano a tutte le Conferme d'Ordine intervenute tra Hammer e il Compratore nel periodo di validità del Listino Prezzi Hammer.

**2.3** Nel caso in cui le CGC siano in contrasto con le pattuizioni presenti nella Conferma d'Ordine, tali pattuizioni prevarranno sulle CGC.

## 3. Catalogo e Listino Prezzi Hammer

**3.1** Il Compratore dichiara espressamente di aver preso visione del Catalogo e del Listino Prezzi Hammer, e di accettare i contenuti di tali documenti.

**3.2** Il Compratore riconosce che il Listino Prezzi Hammer potrebbe essere composto da uno o più documenti a seconda della tipologia di Prodotti.

**3.3** Hammer si riserva il diritto di variare in qualunque momento e senza preavviso sia il Catalogo e le caratteristiche dei singoli beni ivi descritti al fine di adeguarli a esigenze di natura normativa, tecnica o commerciale, che il Listino Prezzi Hammer.

## 4. Oggetto

**4.1** Hammer si impegna a vendere al Compratore, che si impegna ad acquistare, i Prodotti ai termini e condizioni tutti indicati nella Conferma d'Ordine e nelle CGC.

## 5. Imballaggio, trasporto e consegna

**5.1** Hammer si impegna a imballare i Prodotti con materiale idoneo

al trasporto.

**5.2** Le Parti convengono che la consegna del Prodotto avviene EXW sede di Hammer (Incoterms 2010).

**5.3** Hammer si riserva il diritto di consegnare i Prodotti tramite consegne parziali.

## 6. Prezzo

**6.1** Il Compratore si impegna a versare a Hammer il Prezzo secondo le modalità individuate nella Conferma d'Ordine.

## 7. Garanzie

**7.1** Hammer garantisce che i Prodotti sono:

- (a) idonei allo scopo cui sono destinati;
- (b) fabbricati in modo accurato, diligente e secondo i più alti standard di settore;
- (c) conformi a tutti i requisiti prescritti dalla legge applicabile.

**7.2** Il periodo di garanzia per evisione e per vizi e difetti dei Prodotti è pari a dodici (12) mesi dalla data di consegna dei Prodotti.

**7.3** Il Compratore è tenuto a denunciare a Hammer i vizi dei Prodotti entro 8 giorni di calendario dalla scoperta a pena di decadenza. I particolari difettosi dovranno essere resi a Hammer, unitamente alla prova di acquisto (fattura e bolla di vendita). Hammer, a seguito della segnalazione ricevuta, si riserva di effettuare una propria valutazione sulla base dei campioni forniti e, ove necessario, di un sopralluogo.

**7.4** Nessun agente, distributore o altro intermediario di Hammer è autorizzato a offrire garanzie ulteriori rispetto a quelle contenute delle CGC.

## 8. Limitazioni di responsabilità

**8.1** Il Compratore riconosce che Hammer non è in alcun caso responsabile per difetti o danni causati da (i) uso negligente dei Prodotti, (ii) installazione dei Prodotti effettuata da personale non attivo nel settore dei serramenti, (iii) mancata manutenzione dei Prodotti, (iv) riparazioni, sostituzioni di singoli componenti o manutenzioni effettuate da soggetti non autorizzati da Hammer, (v) uso o manutenzione dei Prodotti non conforme a quanto indicato nella documentazione tecnica e (vi) uso di ricambi o materiali di consumo non forniti da Hammer.

**8.2** Il Compratore riconosce espressamente che Hammer non è in alcun caso responsabile per danni, risarcimento o indennità nei seguenti casi:

- (a) perdite di produzione o profitti o costi o danni indiretti causati dai vizi o dal malfunzionamento del Prodotto;
- (b) utilizzo del Prodotto per scopi diversi da quelli cui il Prodotto è destinato.

**8.3** Limitatamente alle finiture superficiali, la garanzia non è applicabile in caso di difetti sopravvenuti, in particolare nel caso di finiture o superfici che abbiano mutato la loro condizione originaria a seguito di: (i) utilizzo di spazzole e/o prodotti abrasivi o aggressivi per la pulizia, (ii) danni causati da graffi o abrasioni, (iii) in caso di alterazioni, installazioni improprie, atti vandalici e in ogni caso di non corretto utilizzo, (iv) danni da fuoco o altri eventi accidentali, (v) mancata manutenzione come da indicazioni di Hammer, (vi) applicazione in ambienti salini, (vii) esposizione a solventi, agenti chimici o ad ambienti chimicamente aggressivi.

**8.4** Nei limiti massimi previsti dalla legge, la responsabilità di Hammer è in ogni caso limitata, per ogni Conferma d'Ordine, al Prezzo.

## 9. Riserva di proprietà

**9.1** Ai sensi e per gli effetti di cui all'art. 1523 c.c.:

- (a) la vendita dei Prodotti Hammer si intende effettuata con riserva di proprietà di Prodotti Hammer in capo a Hammer fino all'integrale pagamento del Prezzo;

(b) i rischi sui Prodotti Hammer e la responsabilità per perimento, danno o altre perdite dei Prodotti Hammer sono in capo al Compratore dal momento della consegna dei Prodotti Hammer.

**9.2** Il Compratore, fino al passaggio di proprietà dei Prodotti Hammer, non potrà alienare o comunque disporre dei Prodotti Hammer senza il consenso di Hammer.

**9.3** Il Compratore si impegna a mantenere i Prodotti Hammer in perfetto stato. La manutenzione ordinaria e straordinaria dei Prodotti Hammer è a carico del Compratore.

**9.4** Hammer ha il diritto, in qualsiasi momento e a proprie spese, di ispezionare i Prodotti Hammer per verificarne lo stato. Le ispezioni non devono ledere il diritto del Compratore al normale uso dei Prodotti Hammer.

**9.5** In caso di risoluzione del Contratto per inadempimento del Compratore, Hammer potrà trattenere, a titolo di indennità, le rate di pagamento già percepite, fatto salvo il maggior danno.

## **10. Risoluzione**

**10.1** In caso di inadempimento di una delle Parti rispetto alle obbligazioni assunte con il Contratto, l'altra Parte potrà risolvere il Contratto ai sensi e per gli effetti di cui all'art. 1454 c.c. se la Parte inadempiente non vi ha posto rimedio entro quindici (15) giorni di calendario dal ricevimento della lettera di diffida che specifichi la natura dell'inadempimento.

## **11. Cessione del Contratto**

**11.1** Il Compratore non potrà trasferire o cedere, in tutto o in parte, nessuno dei diritti e/o obblighi previsti nel Contratto senza il preventivo consenso scritto di Hammer.

**11.2** Il Compratore presta sin da ora il proprio consenso affinché Hammer ceda, in tutto o in parte, il Contratto o i diritti e/o gli obblighi previsti nel Contratto. A tal fine, il Compratore, non appena richiesto da Hammer, dovrà tempestivamente porre in essere tutti quegli adempimenti che dovessero essere necessari al fine della cessione del Contratto.

**11.3** Hammer potrà rendere note tutte le informazioni in suo possesso relative al Contratto, incluse quelle relative alla sua negoziazione, nonché quelle relative al Compratore che si rendano necessarie al fine della cessione del Contratto.

## **12. Forza maggiore**

**12.1** Qualora si verifichi un evento di Forza Maggiore, la Parte cui è impedita l'esecuzione dei propri obblighi dovrà comunicarlo all'altra Parte entro cinque (5) giorni di calendario fornendo tutti i particolari rilevanti e dovrà fare tutto il possibile per porre immediatamente rimedio alla situazione.

**12.2** Nessuna Parte sarà responsabile di un eventuale inadempimento degli obblighi previsti a proprio carico dal Contratto nella misura in cui l'adempimento sia stato ostacolato o ritardato o impedito da un evento di Forza Maggiore comunicato in conformità alla presente Clausola e il tempo di esecuzione dell'obbligo/degli obblighi impedito(i) sarà posticipato di conseguenza.

## **13. Disposizioni finali**

**13.1** Il Contratto costituisce la manifestazione integrale di tutte le intese e gli accordi intercorsi tra le Parti in relazione al suo oggetto e costituisce l'unica fonte di diritti e doveri tra le stesse, superando e annullando ogni eventuale precedente accordo verbale, scritto e/o concluso attraverso fatti concludenti.

**13.2** Ciascuna delle Parti dichiara di non aver fatto affidamento su alcuna dichiarazione pre-contrattuale al momento di concordare la sottoscrizione del Contratto.

**13.3** Qualsiasi modifica o integrazione al Contratto non sarà valida, efficace e vincolante ove non risulti da atto scritto e firmato dalle

Parti e in particolare dalla Parte nei confronti la stessa viene invocata.

**13.4** L'eventuale tolleranza di una delle Parti ai comportamenti dall'altra, posti in essere in violazione delle disposizioni contenute nel Contratto, non costituisce rinuncia ai diritti derivanti dalle disposizioni violate, né al diritto di esigere l'esatto adempimento di tutti i termini e di tutte le condizioni ivi previste.

**13.5** I diritti e i rimedi qui inclusi non hanno carattere esclusivo, ma si aggiungono agli altri diritti e rimedi disponibili secondo la legge applicabile.

**13.6** Le rubriche delle singole clausole sono state poste al solo scopo di agevolare la lettura del Contratto e, pertanto, di essi non dovrà essere tenuto alcun conto ai fini della interpretazione dello stesso.

**13.7** Se una delle disposizioni del Contratto fosse giudicata nulla o inapplicabile da una corte o da altra autorità competente, tale disposizione dovrà ritenersi cancellata dal Contratto e le rimanenti disposizioni del Contratto rimarranno e continueranno a rimanere pienamente valide ed efficaci. Le Parti pertanto dovranno negoziare in buona fede al fine di concordare i termini di una disposizione reciprocamente soddisfacente che sostituisca quella giudicata nulla e inapplicabile. Nel caso in cui non si trovi l'accordo su una nuova disposizione, il Contratto resterà valido ed efficace salvo che la disposizione nulla non fosse di essenziale importanza per almeno una delle Parti da poter ragionevolmente desumere che le Parti non avrebbero sottoscritto il Contratto senza la disposizione nulla.

## **14. Legge applicabile e Foro Competente**

**14.1** Le Parti convengono espressamente che il Contratto è disciplinato esclusivamente dalla Legge Italiana senza avere riguardo alle norme in materia di conflitto di leggi di questo ordinamento ed escludendo l'applicabilità della Convenzione sui Contratti per la Vendita Internazionale di Beni Mobili del 1980.

**14.2** Le Parti convengono espressamente che ogni controversia relativa alla validità, esecuzione o risoluzione del Contratto sarà sottoposta alla giurisdizione italiana e, in particolare, alla competenza esclusiva del Foro di Asti.

Compratore:

Firmatario:

Titolo:

Luogo:

Data:

Ai sensi e per gli effetti degli artt. 1341 e 1342 c.c., il Compratore espressamente accetta le seguenti clausole: Clausola 3 (Catalogo e Listino Prezzi Hammer), Clausola 8 (Limitazioni di Responsabilità), Clausola 11 (Cessione del Contratto), Clausola 14 (Legge applicabile e Foro Competente).

Compratore:

Firmatario:

Titolo:

Luogo:

Data:

# General terms and conditions of sale

## 1. Definitions

**1.1** The terms defined in this clause will have the following meaning in the Contract:

"**Catalog**" means the document that lists the products sold by Hammer and describes their technical characteristics;

"**GTCs**" means these general terms and conditions of sale governing the purchase and sale relationship of the Products between Hammer and the Buyer;

"**Buyer**" means the person identified in the Order Confirmation as the purchaser of the Products

"**Order Confirmation**" means the purchase confirmation form which contains the Buyer's data, as well as, inter alia, the type, quantity and prices of the Products sold by Hammer to the Buyer and regulated by the GTCs;

"**Contract**" means jointly the Order Confirmation and the GTCs;

"**Force Majeure**" means any event that (i) obstructs, delays or prevents a Party from performing one of its obligations, (ii) is beyond any reasonable control of such a Party, (iii) is unforeseeable, (iv) occurs without fault or negligence on the affected Party, (v) cannot be prevented by the affected Party, although acting with reasonable care and due diligence;

"**Hammer**" means Hammer Srl, with its registered office in Montegrosso d'Asti (AT), Via della Guardia n. 19, VAT number n. 00094860053, registered in the Asti Register of Companies, REA n. AT-46448;

"**Hammer Price List**" means the document that lists the prices applied by Hammer for the sale of the Products;

"**Party**" means Hammer or the Buyer, depending on the context, and

"**Parties**" means Hammer and the Buyer jointly;

"**Price**" means the price for the sale of the Products indicated in the Order Confirmation;

"**Hammer Products**" means the goods referred to in the Catalog to be sold according Order Confirmation, as described therein.

## 2. Effectiveness of the GTCs

**2.1** The GTCs are binding for the Parties and supersede and replace all prior understanding and agreements, in whatever form regarding the subject matter, as well as any other form pre-arranged by the Buyer.

**2.2** The GTCs apply to all Order Confirmations intervened between Hammer and the Buyer during the validity period of the Hammer Price List.

**2.3** In the event that the GTCs are in conflict with the provisions contained in the Order Confirmation, the latter will prevail over the GTCs.

## 3. Hammer Catalog and Price List

**3.1** The Buyer expressly declares to have read the Catalog and the Hammer Price List, and to accept the contents of these documents.

**3.2** The Buyer acknowledges that the Hammer Price List could be composed of one or more documents depending on the type of Products.

**3.3** Hammer reserves the right to change at any time and without notice both the Catalog and the characteristics of the individual goods described therein - in order to adapt them to regulatory, technical or commercial requirements - and the Hammer Price List.

## 4. Object

**4.1** Hammer undertakes to sell the Products to the Buyer, and The Buyer undertakes to purchase, according to all terms and conditions set forth in the Order Confirmation and in the GTCs.

## 5. Packaging, Transport, and Delivery

**5.1** Hammer undertakes to pack the Products with material suitable

for transport.

**5.2** The Parties agree that the delivery of the Product takes place EXW headquarters of Hammer (Incoterms 2010).

**5.3** Hammer reserves the right to deliver the Products by partial deliveries.

## 6. Price

**6.1** The Buyer undertakes to pay Hammer the Price according to the methods specified in the Order Confirmation.

## 7. Warranties

**7.1** Hammer warrants that the Products are:

- (a) fit for the purpose for which they are intended;
- (b) manufactured accurately, diligently and according to the highest industry standards;
- (c) compliant with all the requirements prescribed by applicable law.

**7.2** The warranty period for avoidance and defects of the Products is twelve (12) months from the date of delivery of the Products.

**7.3** The Buyer is required to report to Hammer the defects of the Products within 8 calendar days from the discovery, on pain of loss of such a right.

**7.4** Defective parts must be returned to Hammer, together with proof of purchase (invoice and sales note). Hammer, following the report received, reserves the right to make its own assessment based on the samples provided and, where necessary, an inspection.

**7.5** No agent, distributor or other intermediary of Hammer is authorized to offer any warranty other than those contained in the GTCs.

## 8. Limitations of Liability

**8.1** The Buyer acknowledges that Hammer is in no case liable for defects or damage caused by (i) negligent use of the Products, (ii) installation of Products by personnel not active in the window industry, (iii) failure to maintain the Products, (iv) repairs, replacement of individual components or maintenance carried out by persons not authorized by Hammer, (v) use or maintenance of the Products that does not comply with the indications in the technical documentation and (vi) use of spare parts or consumables not supplied by Hammer.

**8.2** The Buyer expressly acknowledges that Hammer is in no case liable for damages, compensation or indemnity in the following cases:

- (a) losses regarding production or profits, as well as indirect costs or damages caused by defects or product malfunction;
- (b) use of the Product for purposes other than those for which the Product is intended

**8.3** With regard to surface finishes only, the warranty is not applicable in the event of unexpected defects, in particular in the case of finishes or surfaces that have changed their original condition as result of: (i) use of brushes and / or abrasive or aggressive products for cleaning, (ii) damage caused by scratches or abrasions, (iii) alterations, improper installations, vandalism and in any case incorrect use, (iv) fire damage or other accidental events, (v) non-maintenance, against Hammer's indications, (vi) application in saline environments, (vii) exposure to solvents, chemicals or to chemically aggressive environments.

**8.4** Within the maximum limits established by law, Hammer's liability is in any case limited to the Price, for each Order Confirmation.

## 9. Retention of Title

**9.1** Pursuant to Article 1523 of the Italian Civil Code:

- (a) the sale of Hammer Products is understood to be carried out with Hammer Products under the ownership of Hammer until full

payment of the Price;

(b) the risks on the Hammer Products and the responsibility for loss, damage or other losses of Hammer Products pass to the Buyer from the moment of delivery of the Hammer Products.

**9.2** Until the transfer of ownership of the Hammer Products is completed, the Buyer is not allowed to sell or otherwise dispose of the Hammer Products without Hammer's consent.

**9.3** The Buyer undertakes to keep the Hammer Products in perfect condition. Ordinary and extraordinary maintenance of Hammer Products is the Buyer's responsibility.

**9.4** Hammer has the right, at any time and at its own expense, to inspect the Hammer Products to verify their status. Inspections have not to adversely affect the Buyer's right to normal use of Hammer Products.

**9.5** In the event of termination of the Contract due to default by the Buyer, Hammer may withhold, by way of indemnity, the payment installments already received, without prejudice for compensation for damages.

## **10. Termination**

**10.1** In the event of default by one of the Parties with respect to the obligations deriving from the Contract, the other Party may terminate the Contract pursuant to Article 1454 of the Italian Civil Code, provided that the defaulting Party has not remedied it within fifteen (15) calendar days of receipt of the letter of formal notice specifying the nature of the breach of Contract.

## **11. Transfer of the Contract**

**11.1** The Buyer is not allowed to transfer or assign, in whole or in part, any of the rights and / or obligations provided for in the Contract without the prior written consent of Hammer.

**11.2** The Buyer hereby gives his consent for Hammer to transfer, in whole or in part, the Contract or the rights and / or obligations provided for in the Contract. To this end, the Buyer, as soon as requested by Hammer, has to promptly carry out all those obligations that may be necessary for the purpose of the transfer of the Contract.

**11.3** Hammer may disclose all the information in its possession relating to the Contract, including those relating to its negotiation, as well as those relating to the Buyer which are necessary for the purpose of the transfer of the Contract.

## **12. Force Majeure**

**12.1** In the event of a Force Majeure event, the Party whose performance of its obligations is prevented has to notify the other Party within five (5) calendar days providing all relevant details and has to do everything possible to immediately remedy the situation.

**12.2** No Party will be liable for any non-fulfillment of the obligations provided for by the Contract to the extent that the fulfillment has been hindered or delayed or prevented by a Force Majeure event communicated in accordance with this Clause. The deadline to perform will be postponed accordingly.

## **13. Final Provisions**

**13.1** The Contract constitutes the entire manifestation of all the understandings and agreements between the Parties in relation to its object and constitutes the only source of rights and obligations between them, superseding and replacing any previous understanding and agreement in verbal and written, or otherwise reached through facta concludentia.

**13.2** Each Party acknowledges that it has not relied on any pre-contractual declaration when agreeing to sign the Contract.

**13.3** Any modification or integration to the Contract will not be valid, effective and binding unless it is made in writing and signed by both

Parties, in particular by the Party against which such a modification or integration is invoked.

**13.4** The possible tolerance of one of the Parties to the conduct of the other Party, which result in a violation of the provisions contained in the Contract, does not constitute a waiver of the rights deriving from the violated provisions, nor the right to demand the exact fulfillment of all the terms and all the conditions provided therein.

**13.5** The rights and remedies included herein are not exclusive in nature, but are in addition to the other rights and remedies available under applicable law.

**13.6** The headings of the individual Clauses have been set aside for the sole purpose of facilitating the reading of the Contract and, therefore, they should not be taken into account for the interpretation of the Contract.

**13.7** If any provision of the Contract is found by any court or other competent authority to be invalid or unenforceable, that provision will be deemed to be deleted from the Contract and the remaining provisions of the Contract will remain in full force and effect. The Parties will therefore negotiate in good faith in order to agree on the terms of a mutually satisfactory provision replacing the provision deemed void and unenforceable. In the event that no agreement is reached on a new provision, the Contract will remain valid and enforceable unless the invalid provision is of material importance to at least one of the Parties and it can reasonably be assumed that the Parties would not have signed the Contract without such an invalid provision.

## **14. Applicable Law and Jurisdiction**

**14.1** The Parties expressly agree that the Contract is governed solely by Italian law without regard to the conflict of laws rules of such a legal system. In addition, the Parties exclude the applicability of the Convention on Contracts for the International Sale of Goods 1980 and its amendments.

**14.2** The Parties expressly agree that any dispute arising out of or relating to the validity, execution or termination of the Contract will be subject to Italian jurisdiction and, in particular, to the exclusive jurisdiction of the Court of Asti.

Buyer:

Signatory person:

Title:

Place:

Date:

Pursuant to Articles 1341 and 1342 of the Italian Civil Code, the Buyer expressly accepts the following clauses: Clause 3 (Hammer Catalogue and Price List), Clause 8 (Limitations of Liability), Clause 11 (Transfer of the Contract), Clause 14 (Applicable Law and Jurisdiction).

Buyer:

Signatory person:

Title:

Place:

Date:

# Conditions générales de vente

## 1. Définitions

**1.1** Les termes indiqués dans cette Clause auront, dans le Contrat, la signification indiquée ci-après :

**"Catalogue"** indique le document mentionnant la liste des produits vendus par Hammer et en décrit les caractéristiques techniques ;

**"CGC"** indique les présents termes et conditions générales régissant le rapport d'achat-vente des Produits entre Hammer et l'Acheteur ;

**"Acheteur"** indique la personne identifiée dans la Confirmation de Commande en qualité d'acheteur des Produits ;

**"Confirmation de Commande"** indique le formulaire de confirmation d'achat contenant les données de l'Acheteur, ainsi que, entre autres, la typologie, la quantité et les prix des Produits vendus par Hammer à l'Acheteur et régi par les CGV ;

**"Contrat"** indique conjointement la Confirmation de Commande et les CGC ;

**"Force Majeure"** indique tout événement qui (i) entrave, retarde ou empêche à une Partie d'accomplir une de ses obligations, (ii) est au-delà de tout contrôle raisonnable de cette Partie, (iii) est imprévisible, (iv) se produit sans faute ou négligence de la Partie intéressée, (v) ne peut pas être empêché par la Partie intéressée, même si elle agit avec une raisonnable diligence ;

**"Hammer"** indique Hammer S.r.l., ayant son siège social à Montegrosso d'Asti (AT), Via della Guardia n. 19, N° de TVA. 00094860053, inscrite au Registre du Commerce et des Entreprises de Asti, REA n. AT-46448 ;

**"Tarif Hammer"** indique le document précisant les prix appliqués par Hammer pour la vente des Produits ;

**"Partie"** indique Hammer ou l'Acheteur, selon le contexte, et "Parties" indique Hammer et l'Acheteur conjointement ;

**"Prix"** indique la contrepartie pour la vente des Produits indiquée dans la Confirmation de Commande ;

**"Produits Hammer"** indique les biens figurant au Catalogue faisant l'objet de la vente décrits dans la Confirmation de Commande.

## 2. Efficacité des CGC

**2.1** Les CGC sont contraignantes pour les Parties et se substituent et remplacent les clauses générales ou d'autres formulaires de l'Acheteur.

**2.2** Les CGC s'appliquent à toutes les Confirmations de Commande intervenues entre Hammer et l'Acheteur dans la période de validité du Tarif Hammer.

**2.3** Au cas où les CGC seraient en contraste avec les stipulations de la Confirmation de Commande, lesdites stipulations prévaudront sur les CGC.

## 3. Catalogue et tarif Hammer

**3.1** L'Acheteur déclare expressément d'avoir pris vision du Catalogue et du Tarif Hammer et d'accepter les contenus desdits documents.

**3.2** L'Acheteur reconnaît que le Tarif Hammer pourrait être constitué d'un ou plusieurs documents en fonction de la typologie de Produits.

**3.3** Hammer se réserve le droit de modifier à n'importe quel moment et sans préavis le Catalogue et les caractéristiques de chacun des biens qui y sont décrits afin de les conformer aux exigences de nature réglementaire, technique ou commerciale, ainsi que le Tarif Hammer.

## 4. Objet

**4.1** Hammer s'engage à vendre à l'Acheteur, qui s'engage à acheter, les Produits aux termes et aux conditions indiqués dans la Confirmation de Commande et dans les CGC.

## 5. Emballage, transport et livraison

**5.1** Hammer s'engage à emballer les Produits avec du matériel approprié au transport.

**5.2** Les Parties conviennent que la livraison du Produit a lieu EXW

siège de Hammer (Incoterms 2010).

**5.3** Hammer se réserve le droit de livrer les Produits par des livraisons partielles.

## 6. Prix

**6.1** L'Acheteur s'engage à verser à Hammer le Prix selon les modalités indiquées dans la Confirmation de Commande.

## 7. Garanties

**7.1** Hammer garantit que les Produits sont :

- (a) appropriés pour l'usage auquel ils sont destinés;
- (b) fabriqués de manière soignée, diligente et selon les standards du secteur les plus élevés ;
- (c) conformes à toutes les exigences prévues par la loi applicable.

**7.2** La période de garantie pour éviction et pour vices et défaut des Produits est de douze (12) mois à compter de la date de livraison des Produits.

**7.3** L'Acheteur est tenu à dénoncer à Hammer les vices des Produits dans les 8 jours civils de leur découverte sous peine de déchéance. Les détails relatifs aux défauts devront être communiqués à Hammer, accompagnés de la preuve d'achat (facture et bulletin de vente). Suite à la communication reçue, Hammer se réserve d'effectuer son évaluation sur la base des échantillons fournis et, si nécessaire, un contrôle sur place.

**7.4** Aucun agent, distributeur ou autre intermédiaire de Hammer n'est autorisé à offrir des garanties ultérieures par rapport à celles prévues aux CGC.

## 8. Limitations de responsabilité

**8.1** L'Acheteur reconnaît que Hammer n'est en aucun cas responsable des défauts ou des dommages causés par (i) l'utilisation négligente des Produits, (ii) l'installation des Produits effectuée par du personnel non opérant dans le secteur de la menuiserie, (iii) le défaut d'entretien des Produits, (iv) des réparations, des remplacements de composants individuels ou des entretiens effectués par des personnes non autorisées par Hammer, (v) l'utilisation ou l'entretien des Produits non conforme à ce qui est indiqué dans la documentation technique et (vi) l'utilisation de pièces détachées ou de consommables non fournis par Hammer.

**8.2** L'Acheteur reconnaît expressément que Hammer n'est en aucun cas responsable des dommages, de l'indemnisation ou de l'indemnité dans les cas suivants :

- (a) pertes de production ou manque à gagner ou coûts ou dommages indirects causés par des vices ou par le mauvais fonctionnement du Produit ;
- (b) utilisation du Produit pour des finalités autres que celles auxquelles le Produit est destiné.

**8.3** Limitativement aux finitions superficielles, la garantie n'est pas applicable en cas de défauts survenus, notamment s'agissant de finitions ou de surfaces ayant changé leur état d'origine suite à : (i) l'utilisation de brosses et/ou de produits abrasifs ou agressifs pour le nettoyage, (ii) des dommages causés par des éraflures ou des abrasions, (iii) en cas d'altérations, d'installations inappropriées, d'actes de vandalisme et de toute manière d'utilisation non correcte, (iv) des dégâts du feu ou d'autres événements accidentels, (v) un défaut d'entretien selon les indications de Hammer, (vii) l'exposition à des solvants, des agents chimiques ou à des environnements caractérisés par des agressions chimiques.

**8.4** Dans les limites prévues par la loi, la responsabilité de Hammer est de toute manière limitée, pour chaque Confirmation de Commande, au Prix.

## 9. Réserve de propriété

**9.1** Aux termes de l'art. 1523 c.c. :

- (a) la vente de Produits Hammer s'entend effectuée avec réserve de

propriété des Produits Hammer dans le chef de Hammer jusqu'au paiement intégral du Prix;

(b) les risques sur les Produits Hammer et la responsabilité pour disparition, dommage ou d'autres pertes sont à la charge de l'Acheteur à partir de la livraison des Produits Hammer.

**9.2** L'Acheteur, jusqu'au passage de propriété des Produits Hammer, ne pourra pas céder ou de toute manière disposer des Produits Hammer sans le consentement de Hammer.

**9.3** L'Acheteur s'engage à maintenir les Produits Hammer en parfait état. L'entretien ordinaire et extraordinaire des Produits Hammer est à la charge de l'Acheteur.

**9.4** Hammer a le droit, à n'importe quel moment et à ses frais, d'inspecter les Produits Hammer pour en vérifier l'état. Les inspections ne doivent pas porter atteinte au droit de l'Acheteur à la normale utilisation des Produits Hammer.

**9.5** En cas de résolution du Contrat pour manquement de l'Acheteur, Hammer pourra garder, à titre d'indemnisation, les mensualités de paiement déjà perçues, sauf dommage plus important.

## **10. Résolution**

**10.1** En cas de manquement d'une des Parties aux engagements pris aux termes du Contrat, l'autre Partie pourra résoudre le Contrat aux termes de l'art.1454 c.c. si la Partie défaillante n'y a pas remédié dans les 15 (quinze) jours civils de la réception de la lettre de mise en demeure spécifiant la nature du manquement.

## **11. Cession du Contrat**

**11.1** L'Acheteur ne pourra transférer ni céder, en tout ou en partie, aucun des droits ou obligations visés au Contrat sans le consentement préliminaire écrit de Hammer.

**11.2** L'Acheteur accorde d'ores et déjà son consentement afin que Hammer cède, en entier ou en partie, le Contrat ou les droits et/ou les obligations visés au Contrat. À cet effet, l'Acheteur, dès que Hammer le demandera, devra effectuer sans délai toutes les formalités se rendant éventuellement nécessaires pour la cession du Contrat.

**11.3** Hammer pourra communiquer toutes les informations en sa possession relatives au Contrat, y compris celles relatives à sa négociation, ainsi que celles relatives à l'Acheteur se rendant nécessaires pour la cession du Contrat.

## **12. Force Majeure**

**12.1** Au cas où un événement de Force Majeure surviendrait, la Partie à laquelle l'accomplissement de ses obligations est empêchée devra en informer l'autre Partie dans les cinq (5) jours de calendrier en communiquant tous les détails relatifs et devra tout mettre en œuvre pour remédier immédiatement à cette situation.

**12.2** Aucune des Parties ne sera responsable d'un inaccomplissement éventuel des obligations à sa charge aux termes du Contrat dans la mesure où cet inaccomplissement aura été entravé ou retardé ou empêché par un événement de Force Majeure communiqué en conformité à la présente Clause et le délai d'accomplissement de l'obligation/des obligations empêché(s) sera reporté en conséquence.

## **13. Dispositions finales**

**13.1** Le Contrat exprime l'intégralité de toutes les ententes et accords intervenus entre les Parties concernant son objet et constitue la seule source de droits et devoirs entre ces dernières, annulant et remplaçant tout accord précédent verbal, écrit et/ou stipulé moyennant des faits concluants.

**13.2** Chacune des Parties déclare ne s'être prévalué d'aucune déclaration pré-contractuelle au moment de convenir de la souscription du Contrat.

**13.3** Toute modification ou intégration au Contrat ne sera valable, efficace et contraignante que si elle résulte d'un acte rédigé et signé

par les Parties et notamment par la Partie à l'égard de laquelle elle est invoquée.

**13.4** L'éventuelle tolérance d'une des Parties concernant les agissements de l'autre, en violation des dispositions visées au Contrat, ne constitue pas une renonciation aux droits découlant des dispositions violées ni au droit d'exiger le plein accomplissement de tous les termes et de toutes les conditions qui y sont prévues.

**13.5** Les droits et les remèdes visés aux présentes n'ont pas un caractère exclusif, mais ils s'ajoutent aux autres droits et remèdes disponibles selon la loi applicable.

**13.6** Les intitulés de chaque clause ont été indiqués dans le seul but de faciliter la lecture du Contrat et, en conséquence, il ne faudra pas en tenir compte pour l'interprétation de ce dernier.

**13.7** Si une des dispositions du Contrat était considéré nulle ou inapplicable par un tribunal ou une autre autorité compétente, ladite disposition devra être considérée supprimée du Contrat et les autres dispositions du Contrat resteront et continueront à rester pleinement valables et efficaces. Les Parties devront donc négocier en bonne foi afin de convenir des termes d'une disposition réciproquement satisfaisante remplaçant la disposition nulle et inapplicable. Au cas où on ne parviendrait pas à un accord sur une nouvelle disposition, le Contrat restera valable et efficace sauf si la disposition nulle était d'importance essentielle pour au moins une des Parties si bien qu'on puisse raisonnablement déduire que les Parties n'auraient pas souscrit le Contrat sans la disposition nulle.

## **14. Droit applicable et Tribunal compétent**

**14.1** Les Parties conviennent expressément que le Contrat est exclusivement régi par le droit italien sans considérer les normes en matière de conflit de lois de ce système juridique et exclusion faite de l'applicabilité de la Convention sur les Contrats pour la Vente Internationale de Biens Meubles de 1980.

**14.2** Les Parties conviennent expressément que tout litige concernant la validité, l'exécution ou la résolution du Contrat sera soumis à la compétence de la juridiction italienne et, notamment, à la compétence exclusive du Tribunal de Asti.

Acheteur:

Signataire:

Qualité:

Lieu:

Date:

Aux termes des articles 1341 et 1342 c.c., l'Acheteur accepte expressément les clauses suivantes: Clause 3 (Catalogue et Tarif Hammer), Clause 8 (Limitations de Responsabilité), Clause 11 (Cession du Contrat), Clause 14 (Loi applicable et Tribunaux compétents).

Acheteur:

Signataire:

Qualité:

Lieu:

Date:





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